

motor dream

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le contenu de ce catalogue nous vous
remercions de contacter le

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TR7

PARTS & ACCESSORIES MZCM402



Keeping the Great
Marques Alive...

TRIUMPH TR7



Accessories

Performance Products

Restoration Parts

Rebuild PROGRAMME



The Moss Rebuild Programme



Our revised Rebuild Programme is available to customers who are undertaking a major rebuild or a reshell.

Its purpose is two-fold - firstly it is designed to save you money on parts and accessories, and secondly you will receive expert technical advice from your nominated Moss technical advisor.

To qualify, all you need to do is spend £950. You instantly receive a 10% discount on the initial order (excluding bodyshells) and all future orders of any value for the duration of the rebuild (up to a maximum of two years). Shipping costs excluded.



To get the ball rolling you only need to contact your local branch or write to us at:

**Customer Services Dept, Moss Europe Ltd,
Hampton Farm Ind. Estate, Hanworth,
Middlesex TW13 6DB. U.K.**

Alternatively, fax or e-mail us (see the back cover for contact details).



Moss pioneered the Rebuild Programme many years ago and have enabled 1000's of enthusiasts to put their cars back on the road.



Save 10% on all parts (excluding bodyshells) during the rebuild period. A rebuild cost of £10,000 means you will save £1000!

Expert technical advice a phone call away.

Unrivalled parts & accessories availability.

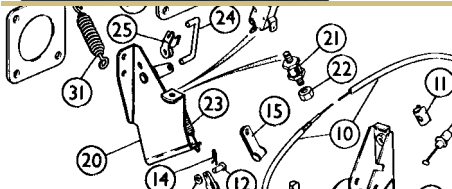
Next day delivery available if necessary.

10% OFF TERMS



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02 Interior



Moto-Lita Steering Wheels

Moto-Lita are among the finest replacement steering wheels available. Designed to enhance the appearance of the cockpit and provide an improved feel for the driver. Available in a variety of styles, as listed below, to suit your personal requirements. We recommend the use of a flat wheel to provide maximum arm reach and comfort.

Moto-Lita Wheels;

- (01) 13" Leather With Polished Spokes
- 14" Leather With Polished Spokes
- 15" Leather With Polished Spokes
- (02) 13" Wood With Polished Spokes
- 14" Wood With Polished Spokes
- 15" Wood With Polished Spokes
- (03) 13" Leather With Black Spokes
- 14" Leather With Black Spokes
- 15" Leather With Black Spokes

Flat

- MLW1111-13
- MLW1111-14
- MLW1111-15
- MLW1115-13
- MLW1115-14
- MLW1115-15
- MLW1112-13
- MLW1112-14
- MLW1112-15

Dished

- MLW1113-13
- MLW1113-14
- MLW1113-15
- MLW1116-13
- MLW1116-14
- MLW1116-15
- MLW1114-13
- MLW1114-14
- MLW1114-15

Adaptor Boss - All Moto-Lita Wheels;

TR7 Adaptor Boss

MLW1117B59

Technical Tip.

The original pencil brush horn contact (where fitted) must be retained when fitting a Moto-Lita or Moutney steering wheel.

Moutney Steering Wheels

Moutney steering wheels are renowned for their affordable quality. Available in a range of styles as detailed below.

Leather Steering Wheels;

- (04) 12" Flat With Polished Spokes
- 13" Flat With Polished Spokes
- 14" Flat With Polished Spokes
- 13" Flat With Polished Spokes
- 14" Flat With Polished Spokes

- MSW009
- MSW008
- GAC9101X
- MSW008B
- GAC9101XB

Wood-Rimmed Steering Wheels;

- (05) 13" Dished With Polished Spokes
- 13" Flat With Polished Spokes

- MDW007
- GAC9111X

Adaptor Boss - All Moutney Wheels;

TR7 Adaptor Boss

GAC9212X



MOMO Accessories



For over 30 years MOMO has been developing and producing automotive products to the very highest quality. Whichever MOMO steering wheel or gear lever knob you choose, they will compliment your classic interior.

Momo Steering Wheels;

- (06) Champion Leather
- Corse Leather
- (07) Race Leather
- (08) Power Leather
- (09) Daytona Carbon
- Competition Leather
- Racing Line Leather
- Millennium Leather
- Olympic Wood/Leather
- (10) Fighter Wood/Leather
- (11) Fashion Wood/Leather

- MOMO1043
- MOMO1044
- MOMO1045
- MOMO1046
- MOMO1047
- MOMO1048
- MOMO1049
- MOMO1070
- MOMO1071
- MOMO1072
- MOMO1073

Adaptor Boss - All Momo Wheels;

TR7 Adaptor Boss

GAC6015X

Momo Gear Lever Knobs;

- (12) Anatomic Hide
- (13) Anatomic Wood
- Shadow Carbon
- (14) Competition Aluminium
- (15) Sport Aluminium
- Race Aluminium
- (16) Race Air Leather
- Race Air Leather/Aluminium
- (17) Phantom Carbon
- Action Wood Adjustable
- (18) Action Carbon Adjustable
- Action Leather Adjustable
- Sphere Leather/Aluminium
- Sphere Aluminium/Chrome
- (19) Sphere Legno Wood
- Sphere Chrome/Wood

- MOMO1050
- MOMO1051
- MOMO1052
- MOMO1053
- MOMO1054
- MOMO1055
- MOMO1057
- MOMO1060
- MOMO1059
- MOMO1061
- MOMO1062
- MOMO1063
- MOMO1064
- MOMO1065
- MOMO1066
- MOMO1067





Alloy & Carbon Gear Lever Knobs

A range of gear lever knobs to add some sizzle to the interior of your classic. Available in, anodised, polished aluminium or carbon fibre effect to suit your individual taste. With the Apollo you can even mix and match the colours as we supply the lower fitting kits separately.

Go on, feel the change!

Type;	Red	Blue	Polished	Black
(20) Racer Alloy	GAC8476X	GAC8477X	N/A	N/A
(20) F1 Carbon	N/A	N/A	N/A	GAC8475X
F1 Fitting Kit	N/A	N/A	N/A	GAC8483X
(21) Apollo Alloy	GAC8472X	GAC8473X	N/A	N/A
Apollo Fitting Kit	GAC8481X	GAC8482X	GAC8480X	N/A

Wood & Leather Gear Lever Knobs

Whether you choose polished varnished wood, or comfortable leather, both are available bearing emblems. Available with either a nylon self threading insert to allow easy fitting or, with a fine machined alloy insert providing a more stable fitting.

Self Threading Plastic Insert;	Wood	Leather
Triumph Shield Logo	(22) GAC6050X	GAC6051X
Metal Threaded Insert;	Wood	Leather
Triumph TR Logo	GAC6042X	(23) GAC6043X

Footwell Carpets & Mats

Two types of mat are available; moulded rubber or hard wearing carpet. Our mats are shaped to fit neatly within the confines of the footwell and they provide excellent protection for your carpets.

- (24) Rubber Mats (Pair) AM6818-2
- (25) Carpet Mats (Pair) MAT9



Seat Belts & Harnesses

All our seat belts/harnesses are manufactured in the U.K. to exacting standards. The replacement belts and harness kits are sold individually.



Our high quality Securon 4 point harness kits do not include crotch, shoulder strap pads, or eye bolts, 4 bolts per harness, all these items must be ordered separately.

Seat Belts And Mountings.

Replacement Inertia Reel Belt;

(26) 35cm (Standard) Length Stalk	SBS500/30
45cm Length Stalk	SBS514/45
Reinforcing Plates (Pair)	TT7968
Bolts & Spacers (Car Set)	TT7969

Race Harness And Mountings;

	Red	Black
(27) Crotch Strap	TT7966	N/A
Shoulder Strap Pad (Pair)	TT7970	TT79702
(28) 4 Point Harness Kit	TT7965	N/A
Eye Bolts (Pair)	TT7967	
Reinforcing Plates (Pair)	TT7968	

Interior Light Delay Unit

This unit connects into the courtesy light circuit and allows the interior light to remain on for a few seconds after the door is closed.

- (29) Light Delay Unit GAE194

04 Interior



Smiths Instruments

As well as original units, we also supply a range of quality ancillary instruments and gauges that will not only enhance your classic, but will also help you to keep an eye on what's happening under the bonnet - or not, as the case may be!

Electric Tachometer 80mm;

- (01) Black Face GAE125X
- Magnolia Face GAE130M

Oil Pressure Gauge 2";

- (02) Black Face With Connections GAE123X
- Magnolia Face With Connections GAE123M

Oil Temperature Gauge 2";

- (03) Magnolia Face With Connections GAE129M

Water Temperature Gauge 2";

- (04) Black Face With Connections GAE124X
- Magnolia Face With Connections GAE124M

Oil Pressure/Water Temperature Gauge 2";

- (05) Black Face lbs/F° With Connections GAE127X
- Black Face lbs/C° Without Connections LUSJB100*

*Oil/Water Gauge Fittings.

For Oil Pressure Gauge/Switch;

- T Piece Adaptor LUSIB748
- Nylon Pipe LUSIB703
- Male/Male Adaptor CAM6431
- Leather Washer 2K4936

For Water Temperature Gauge/Bulb;

- Male/Male Adaptor 11K2846X
- Male/Female Adaptor 11K2846

Dynamo Ammeter 2";

- 30-0-30 Amps LUSIB300
- Battery Condition Indicator 2" GAE122

Clock 2";

- (06) Black Face GAE128X
- Magnolia Face GAE128M

Single Mounting Plinth;

- For 80mm Gauge GAC8460X
- For 2" Gauge GAC8468X

Twin Mounting Plinth;

- (07) For One 80mm & One 2" Gauge GAC8461X
- For Two 2" Gauges GAC8469X

Central Door Locking Kit

This kit, which includes 2 motors, relay, linkages, wiring and full instructions, is designed specifically for the TR7/TR8.

- (08) TR7/TR8 Door Locking Kit WPA7002

Keyless Entry

Enables you to lock and unlock the car at the press of a button when used in conjunction with our central door locking kit. It also immobilises the starter motor when the car is locked and the ignition is turned off.

- (09) TR7/TR8 Keyless Entry Kit WPA7003

Alarm Kit

For the TR7 we also have a full alarm kit, which can be used in preference to keyless entry kit to operate the central door locking and provide extra security for your pride and joy. The specification is listed below.

- (10) TR7/TR8 Alarm Kit WPA7005
(Alarm Specifications: 127dB Six tone siren. Back-up battery. Two key ring transmitter (programmable). Dual zone shock sensor. Starter motor immobiliser. Sensors triggered by shock and opening of Doors, Bonnet or Boot lid).

Remote Boot Release

This kit enables you to open the boot lid from within the car, or via the key pad of either the keyless entry kit or the alarm kit.

- (11) Boot Lid Release Kit WPA7004





Engine Compartment Liner

When applied to the inside surface of your engine compartment this 3/4" thick absorbent material will greatly reduce engine noise, and the heat reflective surface will help to protect your paintwork. Easy to cut, it is supplied in 4' x 3' rolled sheets. Use with our heatshield insulation for maximum benefit.

(12) Engine Compartment Liner GAC9976X



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Space Age Heatshield Insulation

This foil covered felt not only provides excellent sound deadening qualities, it also insulates against hot and cold and provides protection against fire. Ideal for bulkheads, transmission tunnel and floor pans. Easy to cut, it is supplied in 4' x 6' rolled sheets.

(13) Space Age Heatshield Insulation GAC9853X

Adhesive And Tape;

Aluminium Foil Tape GAC9909X
Adhesive (All Material) GAC9908X

Tax Disc Holder

(14) Tax Disc Holder Triumph Shield CRLH413

Aluminium Tax Disc Holders

These high quality, self adhesive tax disc holders are not only easy to put on, they look really good too. No more fiddling, no more guessing.

Aluminium Tax Disc Holders;

(15) Blue GAC4152X
Red GAC4151X
Silver GAC4150X

Body & Screen Stickers

Here we have a range of transfers from the past to the present.

Body Stickers;

(16) BMC Special Tuning Rosette CRTR207
(17) BMC Rosette - Red/White/Blue CRTR208
(18) Overseas Visitor CRST241
(19) BL Special Tuning Abingdon - Green CRST153
(20) Leyland Special Tuning - Blue/Silver CRST110
(This item is usually displayed on the rocker cover).
(21) British Leyland Blue Wing Badge CRST126

Screen Stickers;

BMC Rosette - Red/White/Blue CRTR204
BMC Special Tuning Rosette CRTR207A
(22) University Motors Window Transfer CRST397

Leather Key Fobs

Manufactured in England, they have a stitched leather fob and a high quality enamelled badge.

25 |

Key Fobs;

(23) Union Jack GAC4042
(24) BMC Rosette CRSP401
Lucas King Of The Road 229-955

TR4 GAC6027X
TR6 GAC6026X
(25) TR7 GAC6025X
(26) Triumph - Red/White GAC6054X
(27) Triumph - Blue/White GAC6053X
Triumph World - Black 621-015
Triumph World - Brown 621-016
Triumph Spitfire GAC6052X
Triumph GT6 GAC6053X





Main Floor Carpets Chestnut | 01



Navy Vinyl Seat Covers | 02



Head Restraints Golden Tan | 03



Carpet Sets

Carpet sets are available in 2 different types; the first trims the main floor area, and the second trims only the cockpit area.

The main floor carpet kits have seven pieces, and can be supplied in a choice of colours. The sill carpets are of the convertible style, so they need to be trimmed down for coupe models. The carpets are cut in such a way that they permit the use of either the original or our replacement sound deadening pads underneath. Because we have included foot pads on both sides of the tunnel carpet, the sets are suitable for both RHD and LHD vehicles.

Main Floor Carpet Sets - Convertible Style Modify Sill Pieces For Coupe;

	Black	CSA6711
	Tartan Red	CSA6712
(01)	Chestnut	CSA6713
	Emerald	CSA6715
	Navy	CSA6716

The rear cockpit carpet sets, for convertibles only consist of six pieces; the rear shelf carpet and the 3 vertical pieces, that line the edge of the cockpit area are backed with board as original.

Rear Cockpit Carpet Sets - Convertible Only;

	Black	CSA6741
	Chestnut	CSA6813
	Navy	CSA6816

For both coupe and convertible models we supply a carpet underfelt kit that replaces the original factory sound deadening. If your original material is missing, or beyond redemption, you really should fit new underfelt before fitting your new carpets. New underfelt allows the carpets to fit as intended and reduces carpet wear. (Note: all our carpet sets are tailored to fit with underfelt).

Boot Floor Mat;

	Black	XKC1567PA
--	-------	-----------

Seat Covers

Identifying Your Trim Colour.

The trim colour of your car is identified by a three letter code on the commission/VIN plate. OK, if you've got black, navy or one of the contrasting check materials then you should be able to sort it.

However, golden tan (a 1979 on colour) and beige (1975-80) are a little more difficult if you haven't a sample to go by. The solution is easy, on your commission/VIN plate, AAA is beige, AAM is golden tan, and for the record, RAG is golden tan with check inserts.

Seat Covers;

	Corded Nylon - Black (Pair)	SCA6711
	Corded Nylon - Beige (Pair)	SCA6714
	Vinyl - Black With Red Check	
	Cloth Inserts (Pair)	SCA6722
	Vinyl - Golden Tan With Golden Tan	
	Check Cloth Inserts (Pair)	SCA6723
	Vinyl - Black With Green Check	
	Cloth Inserts (Pair)	SCA6725
(02)	Vinyl - Navy With Navy Check	
	Cloth Inserts (Pair)	SCA6726
	Pleated Nylon - Golden Tan (Pair)	SCA6733
	Pleated Nylon - Navy (Pair)	SCA6736

Head Restraints;

	Vinyl - Black (Each)	YKC3169PA
	Vinyl - Beige (Each)	YKC581AA
	Vinyl - Navy (Each)	XKC3898JJ
(03)	Vinyl - Golden Tan (Each)	XKC3898AM

Trim Adhesive

Trim Adhesive.

(04)	Aerosol 200ml	UBS203
	Brush-On 1 litre	UBS110

04 |



Exterior | 07

Intermediate Style Door Panels Navy With Navy Check Insert | 05



Late Style Door Panels Golden Tan | 06



Vinyl Original Style Hood Black | 07



Interior Trim

Headlining.

Headlining - Sebring White ZKC3684NC

Door Panels.

Early Style - No Door Lamp Hole;

Black (Pair) TKP6711
 Beige (Pair) TKP6714
 Black With Red Check Insert (Pair) TKP6722
 Black With Green Check Insert (Pair) TKP6725

Intermediate Style - With Lamp Hole And Aperture Round Lock Knob;

Black (Pair) TKP6731
 Golden Tan (Pair) TKP6733
 Beige (Pair) TKP6734
 Navy (Pair) TKP6736
 Black With Red Check Insert (Pair) TKP6742
 Golden Tan With Golden Tan
 Check Insert (Pair) TKP6743
 Black With Green Check Insert (Pair) TKP6745

(05) Navy With Navy Check Insert (Pair) TKP6746

Late Style - With Lamp Hole And Aperture For Rectangular Lock Knob;

Black (Pair) TKP6751
 (06) Golden Tan (Pair) TKP6753
 Navy (Pair) TKP6756
 Golden Tan With Golden Tan
 Check Insert (Pair) TKP6763
 Navy with Navy Check Insert (Pair) TKP6776

Hoods & Tonneau

The material used to produce original Triumph hoods is no longer available. Our original style hoods are manufactured from the nearest possible equivalent triple layer material, which may be discerned from the Triumph item only by the most experienced eye. Or you could upgrade to one of our mohair, happisch or double duck fabric hoods. All hoods are supplied without header rail, but with the integral rear retaining bar ready fitted with M5 metric studs for attachment to the body, plus the four plastic durable dot studs below the rear window, which is of the zip-out type.

Hoods & Tonneau Listings

Hoods.

Vinyl Hood Original Style;

(07) Black WKC3668PA
 Navy Blue WKC3668JJ
 Golden Tan WKC3668AM

Heavy Duty Vinyl Hood Original Style;

Black TVH519

Mohair Fabric Hood;

Black TDH004MH

Happisch Fabric Hood;

Black WKC3668H

Double Duck Fabric Hood;

Black TDH004

Stowage Cover.

Vinyl Hood Stowage Cover;

Black WKC5436PA

Full Tonneau.

Vinyl Full Tonneau;

(08) Black GAC650



08 |

08 Exterior



8 Spoke Alloy Wheels (4 Stud)

This eight spoke, MiniLite style, alloy wheel is a timeless classic design, adding period charm to your TR7 or TR8. Manufactured using the latest techniques and testing procedures to ensure the highest quality and reliability, whilst enhancing the appearance of your classic. Wheels are sold individually.

8 Spoke Bolt-On Alloy Wheel;

- | | |
|------------------------------------|---------|
| (01) Silver Finish 14" x 6" (Each) | TT63171 |
| Wheel Nut (Each) | TT6520 |

Locking Wheel Nuts

The locking wheel nuts we supply for the TR7 are the TriLock type. This system uses a socket with 3 pins that are uniquely matched to the locking nuts. Not suitable for original steel wheels, use only with replacement alloy wheels.

- | | |
|-------------------------|--------|
| (02) TriLock (Set of 4) | MLN007 |
|-------------------------|--------|

Tyre Wall Trims

A popular accessory in past years were white wall tyres, unfortunately they are not available today. However, we are able to supply a rubber ring which fits neatly between the wheel rim and tyre wall recreating the look of white wall tyres.

- | | |
|--|------------|
| (03) 13" White Tyre Wall Trim (Set of 4) | GLZ225WWX4 |
|--|------------|

Valve Caps

These valve caps, with the classic Triumph TR shield, are a must for any enthusiast.

- | | |
|----------------------------|-----------|
| (04) Triumph Valve Cap Set | HMP190129 |
|----------------------------|-----------|



Mud Flaps

These tailored, screen printed, mud flaps will help protect your classics bodywork. You know they make sense.

Mudflaps (Inc. Clips);

- | | |
|-------------------------------|----------|
| Front Plain (Pair) | GAC646 |
| (05) Rear TR7 Logo (Pair) | GAC647 |
| (06) Rear Triumph Logo (Pair) | GAC6002X |



Boot Racks

Boot racks are an extremely useful accessory, particularly when touring, providing extra luggage space. These clip-on boot racks are available in a range of styles to suit individual taste.

Choose between stainless steel or alloy frame finish, with wood or metal slats. Ideal for occasional use.

Clip-On Racks 90 x 34cm;

- | | |
|---------------------------|-----------|
| (07) Alloy/Alloy Slats | GAC4001 |
| (08) Alloy/Wood Slats | GAC4005X |
| Stainless/Stainless Slats | GAC4004SS |
| Stainless/Wood Slats | GAC4005SS |

GB Letter Set

Go On, Be Proud And Fly The Flag.

Choose from either stud mounted or self adhesive stainless GB letter set.

GB Letter Set;

- | | |
|---|-----------|
| (09) Stainless Stud Mounted 83mm (High) | MRD1034 |
| Stainless Self Adhesive 83mm (High) | MRD1034SA |





Badges

A range of quality badges for your British classic. See also the Interior and Indoors/Outdoors sections for further badges and logos.

Toothed Badges - Solid Baked Enamel;

(Suitable for both grille and badge bar mounting).

	Badges To Bar Clip	GAC8041X
(10)	RAC	GAC8045X
(11)	England/Union Jack	GAC8043X

Replica Badges - Badge Bar/Grille Mounting;

(12)	BMC Drivers Club	GAC9967X
(13)	B.R.S.C.C. British Racing & Sports Car Club	GAC9969X
(14)	St. Christopher	GAC9970X
(15)	Queen Elizabeth	GAC9968X
(16)	RAC Blue Background	GAC9971X
(17)	RAC Cloisonne Enamelled	GAC1028X
(18)	T.S.O.A. Triumph Sports Owners Assoc.	HMP121001
(19)	Vintage Healey	408-460
(20)	B.A.R.C. Coat Of Arms	GAC9966X
(21)	B.A.R.C. Brooklands (British Automobile Racing Club).	GAC9965X
(22)	Lucas King Of The Road Emblem	GAC9972X

Union Jack Badges;

	Self Adhesive 44 x 74mm (Pair)	CRST186
	Magnetic 74 x 128mm (Single)	MM215-330
(23)	Cloisonne Enamelled 31 x 50mm (Single)	GAC4100
(24)	Cloisonne Enamelled 60 x 65mm (Pair)	GAC4101

Chrome Bullet Style Mirrors

These chrome finish mirrors can be used for door or wing mounting.

Chrome Bullet Racing Mirror;

	Flat Glass 2.25" Long Base 1" Bolt Centre	GAM105X
(25)	Flat Glass 3.75" Long Base 2" Bolt Centre	GAM105
	Flat Glass 4.75" Long Base, 3.75" Bolt Centre	GAM105A
	Convex Glass 3.75" Long Base 2" Bolt Centre	GAM105C

Aluminium Bullet Style Racing Mirror

Manufactured from lightweight aluminium, these superb reproduction mirrors have a brushed original finish, so they not only look good - they are good.

Aluminium Bullet Racing Mirror;

(26)	Flat Glass (RH & LH)	222-355
------	----------------------	---------

Door Mirrors

We offer a range of quality mirrors to compliment most classics. These door mounted mirrors give excellent rear vision.

Door Mirror - MG/Leyland/Triumph Style;

	Stainless Steel Convex (RH)	GAM215A
	Stainless Steel Convex (LH)	GAM216A
	Black Finish Flat (RH)	GAM261X
(27)	Black Finish Flat (LH)	GAM262X
	Stainless Steel Flat (RH)	GAM217X
	Stainless Steel Flat (LH)	GAM218X
	Stainless Steel Flat Anti-Glare (RH)	GAM258X
(28)	Stainless Steel Flat Anti-Glare (LH)	GAM259X
	Chrome TR5 O.E. Style (RH & LH)	622352
	Stainless Steel TR6 Flat (RH)	YKC2960
	Stainless Steel TR6 Flat (LH)	YKC2959

Wing Mirrors

Whether you fit the early Lucas type round mirrors or the later Leyland rectangular style, these period accessories will add that finishing touch.

Early Lucas Long Arm Style Fixed Type;

	Flat Glass (RH)	WM1906
	Flat Glass (LH)	WM1907
	Convex Glass (RH)	WM1904
	Convex Glass (LH)	WM1905

Late Leyland Style Spring-Back Type;

	Flat Glass (RH & LH)	GAM118
	Convex Glass (RH & LH)	GAM117
	Replacement Glass Flat	GAM207A
	Replacement Glass Convex	GAM210

10 Exterior

H4 Halogen Headlamp Conversion | 01



Wipac H3 Spot Lamp | 04



Cibie Oscar Spot Lamp | 09



Period Spot Lamp | 05



Period Fog Lamp | 06



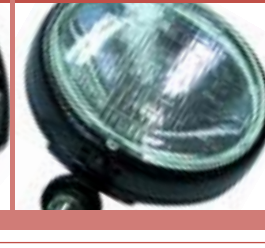
Cibie 35 Spot Lamp | 07



Cibie 35 Fog Lamp | 08



Cibie Tango Spot Lamp | 10



Cibie Tango Fog Lamp | 11



H4 Halogen Headlamp Conversion Kits

Fitting modern halogen headlamps is one of the most worthwhile safety improvements you can make to your classic car. Powerful halogen bulbs coupled with improved lens design, result in a far superior light beam and pattern.

We also supply replacement bulbs, including H4 Xenon that are 30% brighter than standard Halogen bulbs. Although TR7's have separate side light/flasher units, we have listed our full range of halogen conversion kits, allowing you to choose between Wipac convex lens and Lucas flat lens. Our kits include two light units and two 60/55w halogen bulbs.

Wipac Quad Optics Kits;

- (01) No Pilot RHD (Pair) GAC4022
- No Pilot LHD (Pair) MGE203
- With Pilot RHD (Pair) GAC4023Z
- With Pilot LHD (Pair) WPS4699

Lucas H4 Asymmetric Kits;

- With Pilot RHD (Pair) GAC4023
- With Pilot LHD (Pair) LULUB802



| 02

You can fit standard H4 bulbs, or replace them with blue tinted, or super white xenon. Super white xenon are approx. 30% brighter.

H4 Replacement Bulbs 60/55W;

- (02) Standard (Each) GLB472
- Blue Tinted (Each) GLB472BLU
- Cadmium Yellow (Each) GLB476
- (03) Super White Xenon (Each) GLB472X
- 100/80W Clear (Check Regulations) (Each) GLB484



| 03

Wipac H3 Spot Lamp

These superb base mounting 5.5" clear lens driving lamps also come with plastic lens covers.

- (04) Wipac 5.5" Lamps (Pair) WPS6007
- H3 Replacement Bulb (Each) GLB453

Period Style Lamps

These outstanding reproductions of the Lucas units are available in two styles; a fluted fog lamp or a clear driving lamp. Both come with either vertical base or horizontal back mountings. These 5" diameter units are supplied with bulbs.

Spot Lamp;

- (05) Base Mounting Type (Each) MM162-700
- Back Mounting Type (Each) 57H5322
- Clear Replacement Lens (Each) 57H5015
- Replacement Bulb (Each) GLB185

Fog Lamp;

- (06) Base Mounting Type (Each) MM162-800
- Back Mounting Type (Each) BHA4399
- Fluted Replacement Lens (Each) ACG5179
- Replacement Bulb (Each) GLB323

Cibie Spot & Fog Lamps

Cibie are one of the most respected names in vehicle lighting, with an established pedigree and many years experience in motor sport.

Cibie Type 35. Probably the most popular and widely used lamp there is, with over 18 million units supplied to car owners and manufacturers.

- (07) Cibie Type 35 Large Spot Lamp (Each) CB067570
- (08) Cibie Type 35 Small Fog Lamp (Each) CB067566

Cibie Oscar. This large round spot lamp is legendary, hailed throughout the world of motor sport as one the very best night driving lamps. 6.75" x 4.65" deep.

- (09) Cibie Oscar Spot Lamp (Each) CB067681

Cibie Tango. A smaller round lamp than the Oscar, but with up to a 40% greater light output than its nearest rival. With its compact and slim design, this lamp will compliment any vehicle. 5.25" x 2.4" deep.

- (10) Cibie Tango Spot Lamp (Each) CB068738
- (11) Cibie Tango Fog Lamp (Each) CB068730

Replacement Bulbs;

- H1 Halogen Bulb (Each) GLB448
- H1 Xenon Bulb (30% brighter) (Each) GLB448X
- H2 Halogen Bulb (Each) GLB479

Loose Fitting Indoor Storage Covers | 12



Loose Fitting Heavy Duty Outdoor Storage Covers | 13



Car Covers

Whether your car is outside exposed to the elements, or kept in the garage - where those little annoying mishaps can occur - a car cover will help to extend the life of your classics paint, hood, trim etc. Consider the cost to replace even one of those items and a car cover seems a very smart investment. Depending on your requirements, we have a cover to help protect your classic.

Semi-Fitted Indoor Dust Covers.

These natural off-white Calico dust covers are ideal for protecting your classic in dry conditions.

TR7/TR8

GAC6062X

Loose Fitting Indoor Storage Covers.

Our indoor car storage covers are made from a soft non-scratch blue poly-cotton/polyester mix material that is Scotchguarded, making it damp and drip proof. The hems are elasticated front and rear and, to help prevent paintwork marks, the door access areas have zips.

(12) TR7 & TR8

GAC9506

Tailored Outdoor Storage Covers.

These tailored waterproof covers are ideal for short term outdoor storage, though they can be used indoors. They are fully breathable with double stitched seams. The front and rear hems are elasticated, and scratch proof grommets that allow you to tie the cover down.

TR7 & TR8 Convertible

237-520

TR7 & TR8 Coupe

237-505

Loose Heavy Duty Outdoor Storage Covers.

The waterproof outdoor cover that we supply is suitable for medium to long term storage. Manufactured from frost and UV resistant grey vinyl, with a soft cotton inner lining. Welded seams eliminate water penetration whilst a fitted air vent minimises moisture build-up between cover and body. Front and rear hems are elasticated and there are rubber bungies for attaching to the wheels. They are supplied in a zipped handled bag.

(13) TR7 & TR8

GAC9505

Cable Lock With 2 Keys

GAC2022X

Twin Air Horns | 14



Manual Aerial | 15



Electric Aerial | 16



Bonnet Pin Sets | 17



Leather Bonnet Straps | 18



Rubber Bonnet Hooks | 20



Twin Air Horns

Our twin air horn set includes two tuned horns, heavy duty die cast compressor, air hose, mounting hardware and installation instructions.

(14) Twin Air Horns

GAC9978X

Aerials

We supply both manual and electric aerials.

(15) Manual Aerial

AJM1112

(16) Electric Aerial

AJM1112X

Roof Aerial

EEP11

Bonnet Pins, Straps And Hooks

Perfect for creating the competition look, these bonnet securing pins and catches look great and are 100% functional. Available in stainless steel and coloured anodised aluminium. Each kit contains two pins, catch plates, and all necessary fixings.

Essential for competition use, they are designed for universal fitting, so some body modifications are required.

Pin Sets;

(17) Stainless Steel

MRAC801S

Gold Anodised

MRAC802

Blue Anodised

MRAC802B

Red Anodised

MRAC802M

Bonnet Straps;

(18) Black Leather (Pair)

GAC8422X

(19) Brown Leather Works Style (Each)

GAC8423X

(20) Rubber Bonnet Hook (Pair)

HMP190136

19 |



12 Performance & Tuning

Aero Roll Bar | 01

National Roll Bar | 02

| 03/04



Aero Roll Bar Fitted to Car | 01



8 Valve Engine Components cont...

Cylinder Head.

Stage III. As above but with further modifications to chambers and ports as well as TT1514/5 valves. TT1503

Note. 1. As we work on your old unit, the part number does not take into account the model variations or capacity changes. 2. We can also install the camshaft and reshim for you, POA.

Competition Valves.

Gas flowed inlet and exhaust valves for maximum improvement with a modified cylinder head. These are supplied in stainless EN21/4 material for improved life and can be used as a lead free valve. Designed for TR7 heads and can be reduced to suit the 1850cc heads.

Standard Length, are for standard or mild performance camshafts where base circle has not been reduced considerably.

Standard Length Inlet Valves	TT1514
Standard Length Exhaust Valves	TT1515

Longer Length, are for high-lift cam shafts where the base circle has been reduced as in TT1505. Valve has an extra 0.050" above collet groove and must be used with deep valve caps TT10116.

Longer Length Inlet Valves	TT1534
Longer Length Exhaust Valves	TT1535

Valve Guide.

Specifically designed bronze alloy guides for improved flow and also longer life with less friction.

Valve Guides (Set Of 8)	TT1519
-------------------------	--------

Valve Spring.

Special improved design valve spring for use with all cam profiles on this range.

Single Set (All Road Use) (Set Of 8)	TT1507
Twin Set (Fast Road/Competition Use Only)	TT1508
(Includes a set of twin springs and lower collars).	

Valve Caps.

Specially designed aluminium valve caps with a stronger design to allow higher spring loads and also able to use single or double valve springs. These are now available in two depths.

Standard Depth (Std. Length Valves) (Each)	TT1516
Deep Style (Comp. Long Style Valves) (Each)	TT10116

Performance Camshaft 2 Litre.

The 2 litre engine obtains a lower power curve from the same profile, as 1850cc. Tappet clearances, the fast road/sprint profiles will tend to require deep shims or the long valves/caps to enable standard shims to be used. This will depend on individual cam/head installation.

Camshaft	Duration	Details	Part No.
Road	272	HS6's Mid Power Increase	TT1504
Fast Road	280	40/45's Mid Power Increase	TT10204
Sprint	292	Weber 45's Max Power	TT1505

Tappet Shim.

We are able to supply a full range of shims from 0.95" up to 0.179" although the range over 0.135" will be nearest equivalent in metric.

Cam Lube.

For Camshaft Assembly	KEN2
-----------------------	------

Cam Bucket.

Replacement Followers Standard Size (Each)	146594A
Rep. Followers Oversize +0.010" (Each)	146594010

Performance & Tuning

On the following pages, you will find a range of quality components that will generally improve your TR7/TR8. Please don't forget, before increasing the power output and speed of any vehicle, you should ensure that your brakes, steering, chassis etc... can cope with the modifications, and, a roll bar is a very sensible investment... especially for all open top cars.

Roll Bars

Roll bars not only look good, they are a vital piece of safety equipment for all convertibles. Our high quality roll bars come with all necessary fittings and full fitting instructions.

Aero Style Roll Bar For Road Use Only.

The Aero style roll bar is manufactured from high quality tubular steel and is vinyl covered for that luxurious appearance.

(01) Aero Bar TR7/TR8	TT7551
-----------------------	--------

National Style Roll Bar For Road Use Only.

The National style roll bar is also manufactured from high quality tubular steel, but is painted black to give that true sports car look.

(02) National Bar TR7/TR8	TT7550
---------------------------	--------

FIA Race Roll Bar For Hard Top TR7's Only.

This FIA approved roll bar offers the ultimate in protection for your race TR7.

FIA Race Bar TR7 (Hard Top Only)	TT7553
----------------------------------	--------

Fire Extinguisher

Fights A, B & C Fires*. This compact powder fire extinguisher is a must for every garage that holds a precious classic. It has a easy to read pressure gauge and comes with mounting bracket. Not FIA/competition legal.

(03) Chrome 1kg	MXV9002
(04) Carbon Effect 600grm	MXV9001

8 Valve Engine Components

Cylinder Head.

The following modifications are only carried out to your own unit.

Stage II. Polished and ported throughout, reshaped valves, bronze guides and TT1507 springs. TT1502



Dis-Car-Nect | 07



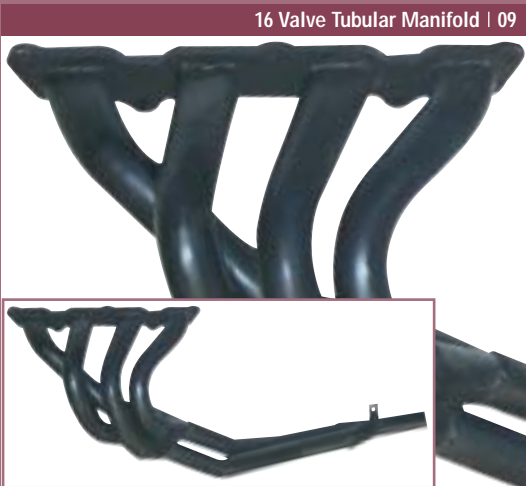
Battery Quick Bolts | 08



TR7 Stainless Steel GT Large Bore Exhaust System | 10



TR7 GT Tailpipe | 10



16 Valve Tubular Manifold | 09



TR8 Stainless Steel GT Single Large Bore Exhaust System | 11



TR8 GT Tailpipe | 11



TR7 Stainless Steel Standard Exhaust System | 12



Standard Tailpipe | 12

Isolator Switches

Obligatory on competition cars, battery cut-out switches are a good idea for all cars. Fitting one to the main battery cable between the battery and the starter solenoid enables you to quickly isolate the battery and immobilise the car. Ideal when working on the electrical and/or fuel system, especially if you intend to put your car into storage.

Battery Isolator/Cut-Out Switch;

- | | |
|---|---------|
| (05) Removable Key Type Switch | BCS201 |
| RAC Period Style Switch | 1B2804 |
| (06) FIA Competition Specification
(Removable key type). | TT7962 |
| Cable For TT7962 | TT79621 |
| Spare Key For BCS201 & TT7962 | TT79641 |

Battery Isolator Terminals;

- | | |
|----------------------------|----------|
| Ring Terminals (Each) | LUCWB600 |
| Terminal Rubber Cap (Each) | 8G548 |

Battery Cable (General Use/Heavy Duty);

- | | |
|-----------------------|--------|
| Black (Sold Per Foot) | CQB301 |
| Red (Sold Per Foot) | CQB304 |



Dis-Car-Nect Battery Isolator

When leaving your car, simply remove the knob to isolate the starter circuit. The 16amp by-pass fuse will remain current to all other electrical circuits, radio, alarm etc... Because the starter draws more than 150amps, any attempt to connect/hot-wire, the starter motor will instantly cause the fuse to blow.

This immobilises the car until the knob is replaced. Should this happen, simply replace the 16amp fuse. As an added advantage, if you unscrew the knob and remove the fuse, Dis-car-Nect will prevent battery drain if you intend to store your car. Supplied with nylon carry case.

- | | |
|-------------------|----------|
| (07) Dis-Car-Nect | GAC3192X |
| Spare Knob | GAC9981 |
| Replacement Fuse | GAC9982 |

Battery Quick Bolts

These Quick Bolts have a camming system to clamp down on the battery posts. Simply replace the bolts in your cable ends with Quick Bolts and you can connect or remove the cables without tools.

- | | |
|--------------------------------|-----------|
| (08) Battery Quick Bolt (Pair) | MM900-015 |
|--------------------------------|-----------|

Tubular Manifolds

Tubular exhaust manifolds are the first step to improve power output. They improve exhaust gas flow by allowing the engine to breathe more efficiently. Our TriumphTune mild steel manifolds are of the 4-2-1 design to maximise the power band, and are manufactured on our own jigs with mandrail bending equipment.

Tubular Manifolds;

- | | |
|---|----------|
| TR7 8 Valve | TT1530SS |
| (Can be used with standard exhaust system). | |
| (09) TR7 16 Valve | STR412 |
| Gasket For STR412 | STR323 |

Manifold Fitting Kits;

- | | |
|--------------|----------|
| TR7 8 Valve | TT1500FK |
| TR7 16 Valve | STR412FK |

Exhaust Systems

Our GT systems are of the straight through design with large bore silencer not only help improve power, but also have a real sporty note. Suitable for both 8 and 16 valve engines. Designed primarily for use with our tubular manifolds, they can be fitted to your standard manifold by using an adaptor.

TR7 Sports Systems;

- | | |
|------------------------------------|--------|
| GT Large Bore Mild Steel | TT5801 |
| (10) GT Large Bore Stainless Steel | FS5801 |

TR8 Sports Systems;

- | | |
|---|--------|
| (11) GT Single Large Bore Stainless Steel | FS5840 |
|---|--------|

Standard Manifold Adaptor;

- | | |
|------------------|--------|
| TR7 8 & 16 Valve | TT5914 |
|------------------|--------|

Stainless Steel Standard Systems;

- | | |
|----------|-------|
| (12) TR7 | FSTR7 |
| TR8 | FSTR8 |



14 Performance & TUNING

Lumenition Ignition Power Module | 01



Newtronic Ignition Power Module | 03



12 Volt Sports Coil | 05



Silicone Ignition Leads | 06



Lumenition Ignition Distributor Adaptor Kit | 02



Rev Limiter | 04



NGK 60° Plug Cap | 08



NGK Spark Plugs | 09



Lumenition Ignition

Lumenition Lumenition electronic ignition kits are well known as being among the finest after-market electronic ignition systems available. This system basically replaces both the contact points and condenser with an optical switch and power module. The power module is an electronic device that receives a pulse from the optical trigger which switches the coil. The trigger eliminates contact bounce, arcing, mechanical wear and spark splatter, reducing maintenance and increasing reliability.

With minimal wiring and modifications this kit is very discreet. Installation requires a distributor adaptor kit.

- (01) Power Module PMA60
- Mounting Bracket For Power Module MK006
(Optional item, tidys up installation).

Distributor Adaptor Kit;

(Required for Performance Ignition Kit).

- (02) Standard AC Delco D302 Distributor LFK316

Newtronic Ignition

Newtronic, formerly Piranha offers all the benefits of a full electronic ignition system utilising an optical trigger pick-up, operated via a scanning disc mounted on the distributor shaft. Kits include power pack, switch, and adaptor kit. For fast road/competition, use the gold switch unit and adaptor kit with a 12v sports coil.

Please check distributor type before ordering as your car may have a non-original distributor fitted.

- Newtronic Ignition Kit;
D302 AC Delco TR7 TT2974

- Adaptor Kit;
D302 AC Delco TR7 TT2980-52

- Power Packs;
Standard Negative Earth TT2977

- (03) Gold Sports Negative Earth TT2978

Rev Limiter

Designed to prevent over-revving under all driving conditions. It works by progressively mis-timing the spark, preventing an increase in engine speed, and reducing the possibility of damage to your engine (and wallet!).

- (04) Rev Limiter RL5

Lucas Sports Coils

Lucas sports coils are designed to improve ignition performance. They give more reliable starting power and greater performance at high rev's thanks to the 40,000 volt output. Use with performance plugs and leads. HT Lead will have to be converted to push-in.

- (05) 12 Volt Sports Coil TT2981
- Push-In Connector (Each) GCL1110

High Performance Silicone Ignition Leads

Designed to perform. Get the spark from your sports coil.

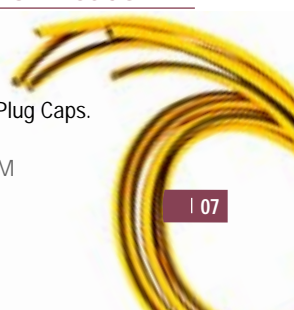
Silicone Lead Set - Green;

- (06) 41cm Coil Lead TR7 TT1572
- 71cm Coil Lead TR7 TT15721
- State Coil Length Lead TR8 TT1872

Bumble Bee Competition Ignition Leads

If you want performance leads, but want to keep the period look, then these are for you. The leads are yellow with a black trace. Use with waterproof NGK Plug Caps.

- (07) Competition Lead (Sold Per Metre) TT2982M
- NGK Plug Caps (Each);
Straight NSB5
- 90 Degree NLB5
- (08) 60 Degree NYB5



Kenlowe Cooling Fan Kit | 10



Water Wetter | 11



Anti-Freeze | 12



Corrosion Inhibitor | 13



Kenlowe Hotstart Kit

Kenlowe manufacture a Hotstart kit that enables you to pre-heat the water system from the domestic electricity supply eliminating cold engine starts. Very useful in cold spells and for short journeys as it helps to prevent engine wear. Not to mention keeping your feet warm!

Kenlowe Hotstart Kit

KLH1000X

Preserve & Maintain Your Cooling System

Water is a most efficient liquid for cooling engines, but it has two distinctive drawbacks. Firstly it freezes in winter, and secondly it does nothing to stop corrosion. Classic cars can feature large amounts of aluminium, copper, brass and bronze, so it is imperative that a corrosion inhibitor be used to protect the engine's cooling system. There are four types of corrosion:

- Deposits;** Calcium carbonates that form hard deposits and adhere to radiator tubes etc...
- Oxidation;** The combining of oxygen and iron to form rust.
- Electrolysis;** A chemical reaction between dissimilar metals which react with one another via water thus conducting electricity and deposits on the negative (cathode to anode) area.
- Erosion;** A mechanical problem caused by water turbulence and flow.

Water Wetter.

This is an agent that helps coolant 'bond' to metal surfaces which improves heat transfer. It can help your cooling system to run up to 10° cooler.

(11) Water Wetter 355ml

MM220-115

Anti-Freeze.

It's not just during the winter that you need protection for your engine and radiator. The inclusion of a glycol based anti-freeze not only stops the water from freezing during the winter, it acts as an extra coolant during the summer by removing heat more efficiently from the block and dispersing it even in the worst traffic jam. It also helps to protect from corrosion.

Unipart Anti-Freeze;

- (12) 1 litre GEC2001
- 2 litre GEC1002
- 5 litre GEC2005

Here we have listed items that we all know about, but sometimes forget!

- (13) Penrite Corrosion Inhibitor GGL9041X
- Bars Seal Pellet GAC6073
- Bars Leak 135ml MRD1031
- Bars Flush 100gm MRD1032

NGK Spark Plugs

You've fitted a sports coil, performance leads, now change the plugs.

NGK Spark Plugs.

TR7 8 Valve Engines;	
Standard	BP5ES
(09) Copper Core (Fast Road)	BP6ES
TR7 16 Valve Engines;	
Copper Core (Fast Road)	GSP4536
Rover V8 Engines;	
1/2" Copper Core Pre-SD1 (Fast Road)	BP5HS
3/4" SD1 Models (Standard)	BP5ES
Copper Core (Fast Road)	BP6ES

Kenlowe Electric Cooling Fan



Kenlowe electric fans are a replacement for the standard mechanical fan. Fitting a Kenlowe fan will reduce the engine warm up time, prevent excessive cooling and allow the engine to operate closer to its optimum running temperature. Removal of the standard fan will help to reduce engine noise, and will help improve power/mpg.

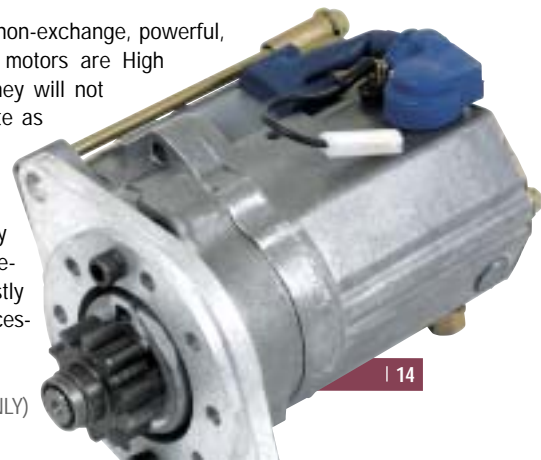
A manual over-ride switch is available separately, allowing the fan to be operated at any time giving maximum control of the engine's temperature. Kit includes fan, motor, thermostatic switch, wiring, mounting hardware and instructions.

- (10) Kenlowe Fan Kit TT29422
- Capillary Thermostatic Switch TT2952
- Manual Over-Ride Switch TT2948
- Hose Seal For Thermostatic Switch TT2947

Note: Seal tends to degrade if used more than twice.

Geared High Torque Starter Motor

These brand new, non-exchange, powerful, lightweight starter motors are High Torque, meaning they will not suffer the same fate as the original Inertia type, especially on high compression engines and, they are a direct replacement. No more costly motor rebuilds or excessive battery drain.



- (14) TR8/TR7 V8 (ONLY) GXE4442X

Quaife Limited Slip Differential | 01



Oil Cooler Radiator | 03



Kevlar Green Stuff Brake Pads | 06



Remote Thermostatic Oil Cooler Installation Kit | 02



Oil Filter Cartridge | 04



Silicone Brake Fluid | 10



Brake/Clutch Fluid | 11



Bleed Tool | 12



Quaife Limited Slip Differential

LSD's allow maximum drive to the wheels giving more grip under hard acceleration and cornering. For 5 speed axles only.

- (01) Quaife Limited Slip Differential TT2720

TR7 & TR8 Oil Cooler & Installation Kits

Installation kits are available separately allowing you the choice of cooler depending upon your application, and include ready assembled hoses in rubber or braided stainless steel. We also supply a thermostatic kit with stainless braided hoses, that uses a full flow thermostat to bypass the cooler until the oil has warmed up, ideal for road cars.

Standard Non-Thermostatic Oil Cooler Installation Kits.

Installation kits include mounting bracket, with a choice of standard rubber hoses or uprated stainless steel braided hoses.

- Rubber Hoses TR7 TT1565
- Braided Stainless Steel Hoses TR7 TT1567
- Rubber Hoses TR8 TT18651

Standard Thermostatic Oil Cooler Installation Kits.

Because thermostatic installation/conversion kits prevent cold start oil from going through the cooler, the engine has a quicker warm-up period. They also include an adaptor to fit a spin-on oil filter, filters ordered separately.

- Rubber Hoses TR7 TT1575
- Braided Stainless Steel Hoses TR7 TT1575S
- Braided Stainless Steel Hoses TR8 TT18751S
- Oil Filter Cartridge GFE121

Remote Non-Thermostatic Oil Cooler Installation Kits - TR8 Only.

- Rubber Hoses TR8 TT18681
- Braided Stainless Steel Hoses TR8 TT18681S
- Oil Filter Cartridge GFE121

Oil Cooler & Installation Kits cont...

Remote Thermostatic Oil Cooler Installation Kits.

- (02) Braided Stainless Steel Hoses TR7 TT15781S
- Rubber Hoses TR8 TT18781
- Braided Stainless Steel Hoses TR8 TT18781S
- Oil Filter Cartridge GFE121

Oil Cooler Radiators

It is wise when modifying engines to allow for extra cooling, the oil should not be allowed to run too cool or too hot as this can lead to rapid engine wear. We suggest using a 13 row for fast road/sport use, a 16 row for competition, and a 19 row for racing.

Installation kits are available separately, allowing you the choice of cooler depending upon your application, and include ready assembled hoses in rubber or braided stainless steel.

Oil Cooler Radiator;

- (03) 13 Row (Road/Sport) ARA221
- 16 Row (Competition) ARO9875
- 19 Row (Race) ARO9888

Spin-On Oil Filter Conversion

This conversion makes changing the filter so much easier - and cleaner.

- Adaptor (No Oil Cooler) TT1586
- (04) Oil Filter Cartridge GFE121

Anti-Squeal Brake Pad Strips

These strips fit between the pad and piston to help eliminate vibrations that cause brake squeal.

- (05) Anti-Squeal Strips (Set of Four) GBP240ASK





Updated Brake Pads

For our full range of updated brake parts, calipers, discs etc.. please refer to the Restoration section.

Updated Brake Pads (Car Set);

(Updated pads can be used with standard discs).

- (06) Kevlar Green Stuff (Fast Road) STR505G
- Kevlar (Fast Road/Sport) STR505KV
- M1144 (Fast Road/Competition) STR5051

Competition;

- (07) M1155 (Soft) STR5052
- F3466 (Hard) STR505AF

Updated Brake & Clutch Hoses

Stainless Steel Braided.

These steel braided hoses not only look great, but because they don't swell under pressure, they give a much firmer feel to the pedal.

- Braided Front Brake Hose Stainless Steel TT3540
- (08) Braided Rear Brake Hose Stainless Steel TT3842
- (09) Braided Clutch Hose Stainless Steel UKC3883SS

Copper Brake Pipe Set

These sets contain ready assembled pipes in copper with brass end fittings.

- Copper Brake Pipe Set RHD HGB6234
- Copper Brake Pipe Set LHD HGB6234L

Adjustable Brake Pressure Balance Valve

Competition cars often need to finely adjust - from inside the car, the braking bias between front and rear brakes. Here we offer an adjustable brake pressure valve which reduces the supply to the rear brakes after attaining a preset pressure, this may prove necessary when updated rear shoes are fitted to avoid premature locking of the rear wheels but, will depend upon the choice of front pads and the wheel/tyre combination.

- Note: this valve has metric connections.
- Adjustable Brake Pressure Valve TT3954

Brake Fluids

If you have never replaced your brake fluid, we strongly recommend you inspect all seals and hoses and replace as necessary.

Brake/Clutch Fluid.

Most modern day cars use DOT 4 clutch and brake hydraulic fluid - which is the recommended minimum specification.

- 500ml GBF4102
- 1 litre GBF4103
- 5 litre GBF4104

Silicone Brake/Clutch Fluid DOT5 ABF.

This high performance fluid is Non-Hygroscopic, so it doesn't promote rust problems in the hydraulic system and won't damage your paint work. When silicone is in use it will provide years of trouble free braking.

- (10) 500ml ABF3
- 1 litre ABF4

Racing Brake/Clutch Fluid DOT5 ABF.

Racing fluid, DOT 5 GBF5 really is the ultimate in brake fluid. Its anti-boil properties mean that even when the brakes get hot the fluid will remain efficient, rather than boiling locally into useless vapour - such as in the calipers. Due to its high Hygroscopic nature, racing fluid should be replaced annually otherwise the integrity and effectiveness will be drastically reduced.

- (11) 500ml GBF5102
- 1 litre GBF5103

Brake System Time Savers

We recommend you use brake cleaning fluid on all the old components to take care of the dust and prolong your life. Work on the braking system needs to be meticulous and, if your unsure about any modifications, please call us.

- Brake Cleaning Fluid Aerosol MRD1090
- Eezibleed Brake Bleeding Kit MRD1001
- (12) One Man Bleed Tool GAC9378X
- (13) Brake Adjuster Spanner GAC5051
- (14) Wheel Cylinder Circlip Fitting Tool 17H7949T
- (15) Hose Clamp (Not For S/S Braided Hoses) GAC8050X

Suspension Springs

Front Springs.

The standard front springs on the TR7 are far too soft for any sensible cornering or road holding. All the springs listed up to the rally type will give a pleasant firm ride if used with either Spax or Koni dampers. With this suspension it is not practical to drop the front much lower than the 5.75" listed, otherwise there will not be enough travel left within the confines of the suspension.

Spring	Part No.	Spring Rate	Fitted Length
Road Updated	TT4501	133 lb/ins	7.10"
Road Lowered	TT4502	200 lb/ins	6.50"
Lower-Dual TR7	TT4506	160/210 lb/ins	5.75"
Lower-Dual TR8	TT4806	190/210 lb/ins	6.00"
Sprint	TT4802	200 lb/ins	5.75"
Rally	STR423	240 lb/ins	7.30"
Race	STR574	350 lb/ins	6.50"

Rear Springs.

The spring rate of the rear springs does not need to be increased as much as the front end, but the height does need to be adjusted to suit the front springs used. We recommend that the same type is fitted front and rear.

Spring	Part No.	Spring Rate	Fitted Length
Road Updated	TT4511	206 lb/ins	8.00"
Road Lowered	TT4512	190 lb/ins	6.90"
Road Low	TT4516	185/210 lb/ins	6.50"
Road Sprint	TT4812	200 lb/ins	6.50"
Road	STR424	200 lb/ins	8.50"
Rally	STR627	250 lb/ins	7.50"

18 Performance & Tuning



Suspension Handling Kits & Upgraded Bush Kits

Upgraded Front Suspension Kit.

This kit contains a set of upgraded/lowered springs, shortened front bump stops, replacement front strut gaiters, inserts and shock absorbers. Available with either Spax, Koni or Gaz upgraded front inserts and adjustable rear units.

Front Suspension Kit;


	With Spax Shock Absorbers	TTK3531S
(01)	With Koni Shock Absorbers	TTK3531K
	With Gaz Shock Absorbers	TTK3531G

Upgraded Bush Kit.

Our upgraded bush kit includes all the bushes for the upper rear tie bar, lower radius arm, front inner tie bar, front anti-roll bar ends, an anti-dive spacer kit, and a front subframe bush set.

(02)	Upgraded Suspension Bush Kit	TTK3512
------	------------------------------	---------

Gaz Telescopic/Adjustable Shock Absorbers

 Gaz shock absorbers come with a 3 year warranty, and are specifically designed for fast road/sport applications. Features include, on-car adjustment, double lip piston seals and zinc plated bodies.

Gaz Inserts/Shock Absorbers;

(03)	Front Inserts	TT3507
(04)	Rear Shock Absorbers	TT3513



04 |

Front Anti-Dive Kit


This kit is designed to increase the tension on the roll-bar to the lower link, so that under braking there is less front end dive. Includes all required fitting bolts.

(05)	Anti-Dive Kit	TT3596
------	---------------	--------



05 |

K&N Sports Air Filters

 K&N air filters are renowned as being one of the most efficient air filtration systems available. Their reinforced cotton weave is impregnated with a specially formulated oil to retain airborne particles. Offering much improved air-flow over standard paper elements, they are essential for fast road and competition applications.



06 |

K&N Sports Filters For SU Carburettors - Single Filter;

(06)	Standard Depth 1.75"	KN56-1400
	Deep 3.25"	KN56-9098

K&N Sports Filters For Weber Carburettors;

Filter Size	Depth	Part No.
(07) 180mm x 120mm	45mm	KN56-9106
180mm x 120mm	63mm	KN56-9104
180mm x 120mm	83mm	KN56-9265
180mm x 120mm*	N/A	KN56-1270

(*Not suitable for Ram Pipe).

For Holley Carburettors - V8's And Conversions;

14" x 3"	KN60-1280
14" x 4"	KN60-1290

K&N Service Items;

(08) K&N Re-Charge Cleaning Kit	001-130
(Includes 12fl oz cleaning solution and 6.5 oz filter oil).	

Filter Lubricating Oil;

Aerosol 400ml	KN99-0516
Bottle 250cc	KN99-0533
Sachet 57cc	KN99-11312
Cleaning Fluid Solution 1 litre	KN99-0621



08 |

Weber Carburettors

Due to the range and many options for the TR7 (8 and 16 valve engines) and the TR8, please contact your nearest Moss Europe branch to discuss the options.

Ram Pipes For K&N Filters

Only Available For Twin Choke Carburettor Applications.
 Ram Pipes (sometimes known as stub stacks) are essential to improve air flow into the carburettor when a sports air filter has been installed. They feature full radiused mouths that help reduce turbulence at the mouth of the carburettor, allowing a much smoother air flow. Ram Pipes produce a measurable improvement in performance. The length of Ram Pipes slightly changes the engine speed at which power is developed - shorter the pipe, the higher the speed. Ram pipes can be used on their own or with a K&N sports filter, providing there is sufficient clearance from the end of the ram pipe to the case. All ram pipes are sold individually. If unsure as to fitment please contact your local Moss branch.

Ram Pipes For Twin Choke Carburettors.

For 40DCOE/DHLA Carburettors With K&N Filters;

- | | | |
|------|------------------|----------|
| | 16mm Long (Each) | KNSS1640 |
| (09) | 26mm Long (Each) | KNSS2640 |
| | 39mm Long (Each) | KNSS3940 |

For 45DCOE/DHLA Carburettors With K&N Filters;

- | | | |
|------|------------------|----------|
| | 16mm Long (Each) | KNSS1645 |
| | 26mm Long (Each) | KNSS2645 |
| (10) | 39mm Long (Each) | KNSS3945 |



09 |

Piper Ram Pipes

Not only do these ram pipes improve air flow into the carburettor by reducing turbulence - thanks to their full radiused mouths, they also look good. Our ram pipes for single choke carburettors are 50mm deep, they can be used on their own, with the Piper air socks, or with suitable sports air filters, depending on installation, providing there is sufficient clearance from the end of the ram pipe to the sports filter case. Twin choke application ram pipes are 30mm deep, they can be used on their own or with Piper air socks. All ram pipes are sold individually. If unsure as to fitment please contact your local Moss branch.

Ram Pipes For Single Choke Carburettors.

Can also be used with Piper air socks or suitable sports air filters.

For 1 3/4" SU HS6 Carburettors;

- | | | |
|------|------------------------|---------|
| (11) | Polished (Each) | SFR650 |
| | Anodised - Red (Each) | SFR650R |
| | Anodised - Blue (Each) | SFR650B |

For 1 3/4" SU HIF Carburettors;

- | | | |
|--|------------------------|----------|
| | Polished (Each) | SFR4430 |
| | Anodised - Red (Each) | SFR4430R |
| | Anodised - Blue (Each) | SFR4430B |

Ram Pipes For Twin Choke Carburettors.

Can also be used with Piper Air Socks.

For 40 DCOE/DHLA Carburettors;

(Not for use with sports air filters).

- | | | |
|--|----------------------|-----------|
| | 30mm - Silver (Each) | SFRW4030 |
| | 30mm - Red (Each) | SFRW4030R |
| | 30mm - Blue (Each) | SFRW4030B |

For 45 DCOE/DHLA Carburettors;

(Not for use with sports air filters).

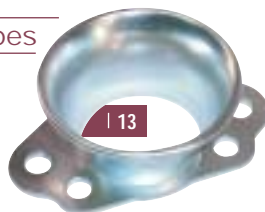
- | | | |
|------|----------------------|-----------|
| | 30mm - Silver (Each) | SFRW4530 |
| | 30mm - Red (Each) | SFRW4530R |
| (12) | 30mm - Blue (Each) | SFRW4530B |

Period Style Ram Pipes

Not only do they look good... They really do work.

Period Style Ram Pipes For SU Carbs;

- | | | |
|------|-----------|------|
| (13) | HS6 Short | SFR3 |
| | HS6 Long | SFR9 |



13 |

Piper Air Socks

These are the only air socks that are designed to fit with our Piper ram pipes. The socks which are supplied in pairs are 100mm deep and may be cut-to-length to suit your application. We do not recommend that you have less than 30mm between the ram pipe mouth and the inner face of the sock. Suitable for SU, Stromberg, Dellorto and Weber applications.



14 |

- (14) Piper Air Socks (Pair)

PXC1050

High Capacity Pumps, Filters & Fuel Regulators



The standard fuel pump may not be able to maintain adequate fuel pressure at higher engine speeds. The range of Facet high pressure electric fuel pumps however, suit all modified applications, the position in the car where the pump is mounted will determine which model is used. The cylindrical Interrupter pumps can be fitted to the front or rear of the car and can pull fuel up to 18 inches from the bottom of the fuel tank. The Cuboid solid state pumps must be mounted close to the tank and below the fuel level (the installation instructions must be adhered to). They can pull fuel up to 12" from the bottom of the fuel tank and the filter union must be fitted to the suction side of the pump.

Both types of pump are supplied in negative earth only, they come complete with mounting bobbins and unions, you will have to re-plumb the fuel system around the new pump using a combination of standard pipes and hoses. Fine-tuning of the fuel pressure can be easily achieved by installing a pressure regulator, we can supply either a simple regulator or a filter regulator with a replaceable filter. We have the road competition version with 1/4" and 5/16" connections and the larger competition version with all 5/16" connections. With safety in mind, we also supply an inertia fuel cut off switch, so that in the event of an accident, fuel delivery is cut-off.

Interrupter Fuel Pump Kit.

These pumps can be mounted at the front or rear of the car. Unless stated, pumps are negative earth.

- | | | |
|------|---|----------|
| | Road Use | TMG2930K |
| | (18gal/per Hr flow rate, 4.0 psi. Up to 150 Bhp). | |
| (15) | Road Use - Positive Earth | TMG2930P |
| | (18gal/per Hr flow rate, 4.0 psi. Up to 150 Bhp). | |
| | Fast Road Use | MGS2930K |
| | (25gal/per Hr flow rate, 5.0 psi. Up to 180 Bhp). | |
| | Competition Use | TT2930 |
| | (38gal/per Hr flow rate, 6.5-7.0 psi. 190+ Bhp). | |
| | (Competition pumps require extra unions, please state connector size and type). | |

Solid State Fuel Pump Kit.

Pumps must be mounted close to the tank and below the fuel level. All pumps are negative earth.

- | | | |
|------|---|----------|
| (16) | Road Use | TMG2931K |
| | (18gal/per Hr flow rate, 4.0-5.5 psi. Up to 150 Bhp). | |
| | Fast Road/Competition | MGS2931 |
| | (25gal/per Hr flow rate, 6.0-7.0 psi. Up to 180 Bhp). | |

We recommend you fit an in-line auxiliary fuel pressure regulator/filter for precise fuel flow. With safety in mind, we also supply an inertia fuel cut off switch, so that in the event of an accident, fuel delivery is cut off.

Pressure Regulator;

- | | | |
|--|--------------------------------|--------|
| | 1/4" Unions (Road/Competition) | TT2925 |
| | 5/16" Unions (Competition) | TT2926 |

Filter/Regulator 5/16" Unions;

- | | | |
|--|-------------------------|---------|
| | 67mm (Road/Competition) | TT2927 |
| | 85mm (Competition) | TT2928 |
| | Fuel Inertia Switch | C41220A |



20 Books & MANUALS

Original Triumph TR7 & TR8

By Bill Piggot.

Written by Bill Piggot, one of the most respected authors on Triumph sports cars, this book covers the history of the TR7 and TR8 in great detail, packed with information, and with over 200 colour photographs, this book really is the TR7 and TR8 restores guide.

(01) Original Triumph TR7 & TR8 MGL6023

Gold Portfolio

By Brooklands Books.

Similar content to the Brooklands and Road and Track reprints, but contains more in-depth reviews, and many more examples of motoring press coverage.

(02) TR7/TR8 MGL6015X

The Works Triumphs

By Graham Robson.

For more than half a century Triumph cars were strong contenders on the International race and rally scene until the funding was cut in 1980. Graham Robson who was a Triumph co-driver, team manager and is a world authority on Triumph, tells about the thrills and problems with the competition department, along with interviews with drivers and other team members. Colour and black and white. 296 pages.

(03) The Works Triumphs MGL6004X

Road & Track Reprints

By Brooklands Books.

Official reprints of original articles taken from America's most popular motoring magazines. With a similar content to the gold portfolios these books offer an interesting insight on the American's opinion of British sportscars.

(04) 1974-82 MGL6014X

Triumph Cars - The Complete Story

By Graham Robson & Richard Langworth.

Includes technical specifications, production details, clubs and much more. 352 pages, 510 illustrations.

(05) Triumph Cars The Complete Story GAC1046X

Triumph Buyers Guide

By Richard Newton.

This book examines all the Triumph variations from Pre War saloons and sportscars, to the GT6 and Stag. With over 200 mono photographs, this book is a treasure trove of details, specifications and period reviews. 176 pages.

(06) Triumph Buyers Guide MGL0218

Triumph Sports Cars

By William Krause.

Triumph Sports Cars recounts Triumphs colourful history of development, disappointments, success, and the decline under British Leyland. 96 pages.

(07) Triumph Sports Cars GAC1047X

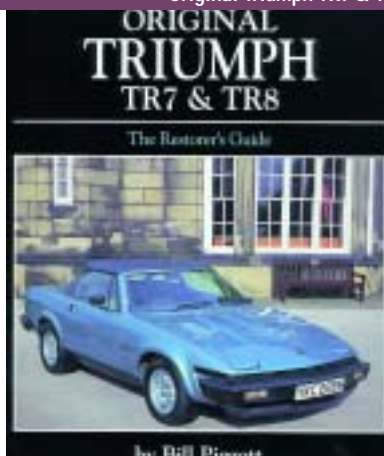
Triumph TR's - The Complete Story

By Graham Robson.

A superb book and very likely the most complete documentation available on the 1952 through to 1981 Triumph sports car. Includes many never before published drawings and photos, as well as comparison specification charts and obscure bits of factory data. 208 pages.

(08) Triumph TRs Robson-TR2

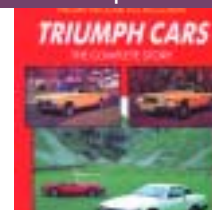
Original Triumph TR7 & TR8 | 01



Road & Track | 04



Triumph Cars | 05



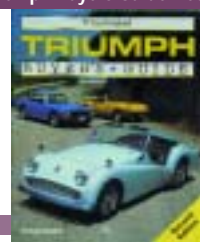
Gold Portfolio | 02



The Works Triumphs | 03



Triumph Buyers Guide | 06



Handbooks

Originally available, and supplied when the car was new, these reprints are essential for day-to-day maintenance of your classic. Also available for other Triumph models.

	Handbook TR7 USA 1976	RTC9209
(09)	Handbook TR7 Coupe	AKM4332
	Handbook TR8 USA	AKM4779

Original Parts Catalogues Reprints

These are an essential source for finding those elusive parts, or as a reference to assemblies. Also available for other Triumph models.

Parts Catalogues;

	TR7 1975-78	RTC9814CA
(10)	TR7 1979 On	RTC9828CC
	TR7/TR8	RTC9020B

Workshop Manuals

Reprints of genuine factory workshop manuals packed with essential information for all aspects of vehicle maintenance and repairs. Also available for other Triumph models.

(11) TR7 AKM3079B

Haynes Workshop Manuals

Probably the most commonly found workshop manual in any home garage, the Haynes range provide useful information on stripping and rebuilding anything from a master cylinder to a complete differential assembly.

(12) TR7 MGL6217X

Lucas Fault/Diagnosis Manual

Lucas Publication.

This service guide presents a logical sequence of tests that may be carried out on starters, generators, regulators, ignition and lighting systems. Written for technicians, this book can be easily understood by the non-professional. 46 pages.

(13) Lucas Manual GAC1029X

 Triumph Sports Cars 07	 Parts Catalogue 10	 Lucas Manual 13	 SU Tuning Tips 16
 The Complete Story 08	 Workshop Manual 11	 Carburettor Maintenance 14	 Weber Carburetors 18
 Handbook 09	 Haynes Manual 12	 SU Workshop Manual 15	 Tuning Rover V8 19

Moss Parts & Accessory Catalogues.

An essential item for all Classic Austin Healey, MG, Triumph, Mini, MX-5 and New Mini are our mail-order parts catalogues. Whether you are completely restoring your car or simply keeping it on the road, our Parts & Accessories catalogues are the most comprehensive available.

We have catalogues for the following models:

- Pre War MG models
- MG T Type
- MGA Tourer/Coupe
- Sprite & Midget (1958-66)
- Sprite & Midget (1967-79)
- MGB & MGB GT
- MGB GT V8 (Supplement To Above)
- MG-F
- TR2-4A
- TR5/TR250/TR6
- TR7
- Triumph Spitfire MkIV & 1500
- Triumph 2000/2500
- Classic Mini (1974-91)
- New Mini
- Mazda MX-5

Carburettor Maintenance

Haynes Publications.

This carburettor manual covers SU, Stromberg, Weber and Dellorto assemblies, giving an insight into the way they operate, how to maintain and tune them, plus detailed overhaul procedures.

(14) Carburettor Maintenance MGL0279

SU Workshop Manual

Factory workshop manual for SU carburetors and fuel pumps.

(15) SU Workshop Manual GAC1044X

Tuning SU Carburetors

By G. R. Wade.

Factory information to help you solve all standard SU carb problems.

SU Tuning GAC1041X

SU Tuning Tips & Techniques

This book looks into the basic design of the SU carb. It covers many areas including overhaul, tuning mixtures, jet and needle identifications. Features hundreds of line illustrations of different types of carbs models. 187 pages.

(16) Tuning SU Carburetors MGL0070

Repairing & Restoring Classic Car Components

On modern cars, damaged components are regarded as items to be thrown away and replaced. Spares are readily available, and the high cost of labour makes repair uneconomic for commercial garages. But for classic cars the story is quite different.

This book expertly written and clearly illustrated, shows the enthusiast how to rescue, repair and restore old components. It will be indispensable to people wanting to keep a restored car on the road as well as those undertaking a full rebuild.

(17) Repairing & Restoring Components MGL0297

Weber Carburetors

By Par Braden.

Shows you how to select and tune Weber sidedraft and downdraft carburetors. Includes theory of operation and design as well as trouble shooting. 300 pages.

(18) Weber Carburetors GAC1032X

Tuning Rover V8 Engines

By David Hardcastle.

This book details the preparation of both road and competition Rover V8 Engines used in all applications from the early CAN-AM sports racing cars to the Range Rover. 192 pages.

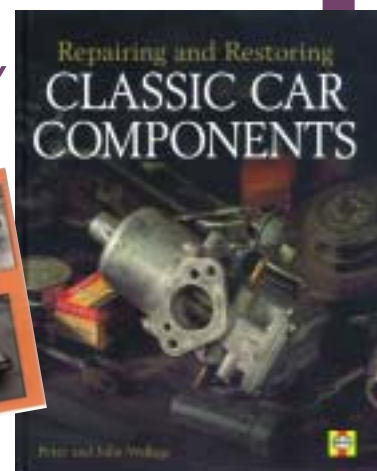
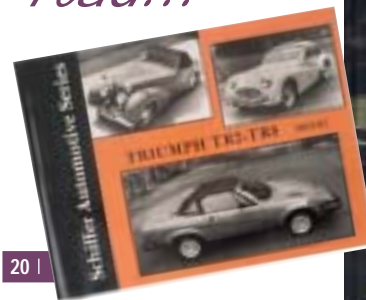
(19) Tuning Rover V8 Engines GAC1031X

History, Triumph TR2-8

This 96 page, hard cover book contains colour and black and white photos, drawings, charts and catalogue facsimiles. Each model is represented in it's historic and development aspects.

(20) Triumph TR2-8 213-035

More than just a good read...



Emergency Tools

Emergency Fan Belt.

Easily adjusted to any length, this belt really can get you out of trouble. Just thread the open belt over the pulleys, remove the extra links and snap the ends together, and you are back on the road.

(01) Emergency Fan Belt GAC9979X

Jump Leads.

Keep a set in the boot, you never know!

These 8ft long high quality leads are manufactured from heavy duty copper core cable, with copper plated steel crocodile clips and rubber handle grips.

(02) Jump Leads DMR22413

Mini Jump Leads.

Keep a set in the glovebox!

These ten foot long leads are more than adequate for occasional/emergency use. Supplied with nylon carry case.

(03) Mini Jump Leads 900-060

Tyre Pressure Gauge.

Properly inflated tyres help road safety - and fuel economy.

(04) Bar & PSI Tyre Pressure Gauge GAC8049X

Reflective Safety Jacket - Let them know you are there!

(05) Safety Jacket GAC2999

Wheel Nut Wrench.

Extendable wheel nut wrench with a detachable socket end, enabling any size to be fitted, but is supplied with 19mm and 21mm sockets. Extends up to 21" long.

(06) Wheel Nut Wrench DMR19152

Ignition & Fuel Care

Spark Tester.

This tester can be safely placed in the H.T. circuit to establish if a high tension spark is present. By far the safest method of testing the spark strength.

(07) Spark Tester DMR38898



Gunsons Exhaust Gas Analyser.

Go on, do your bit for the environment. Checks your cars exhaust for emissions. This unit could save you an aborted trip to the MOT station.

(08) Gunsons Exhaust Gas Analyser MRD1207

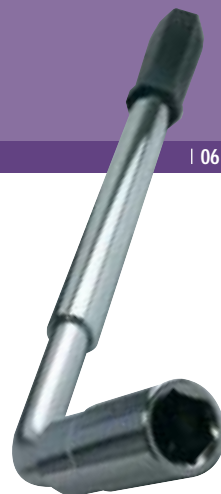
Emergency Fan Belt | 01



Mini Jump Leads | 03



| 06



Jump Leads | 02



Tyre Pressure Gauge | 04



Spark Tester | 07



Safety Jacket | 05



Ignition & Fuel Care cont...

Fuel Tank First Aid Cleaner, Etcher And Sealer.

Use these products to either protect and extend the life of your fuel tank (especially useful if you wish to retain the original tank, or use on your new tank prior to fitting.

The industrial cleaner allows you to clean to professional standards, your original tank. If you are planning to seal it, then you will need to use the Etching Agent to ensure maximum bond. The Sealing/slushing compound puts a highly protective film on the inside of the tank that will prevent rust - it will even seal minor leaks.

Fuel Tank First Aid;

(09) Cleaner 1 U.S. Gallon GAC9858X
Etching Liquid 16oz GAC9859X
Sealer U.S. Quart 608591A

Gunson Colortune 500.

Colortune is basically a glass topped spark plug that allows you to see the colour of combustion in the cylinders, taking the guesswork out of the mixture setting/adjustment. Comes complete with angled viewing system for awkward places, tuning procedures and trouble shooting guide.

(10) Gunsons Colortune 500 MRD1005

Gunson Flash Test.

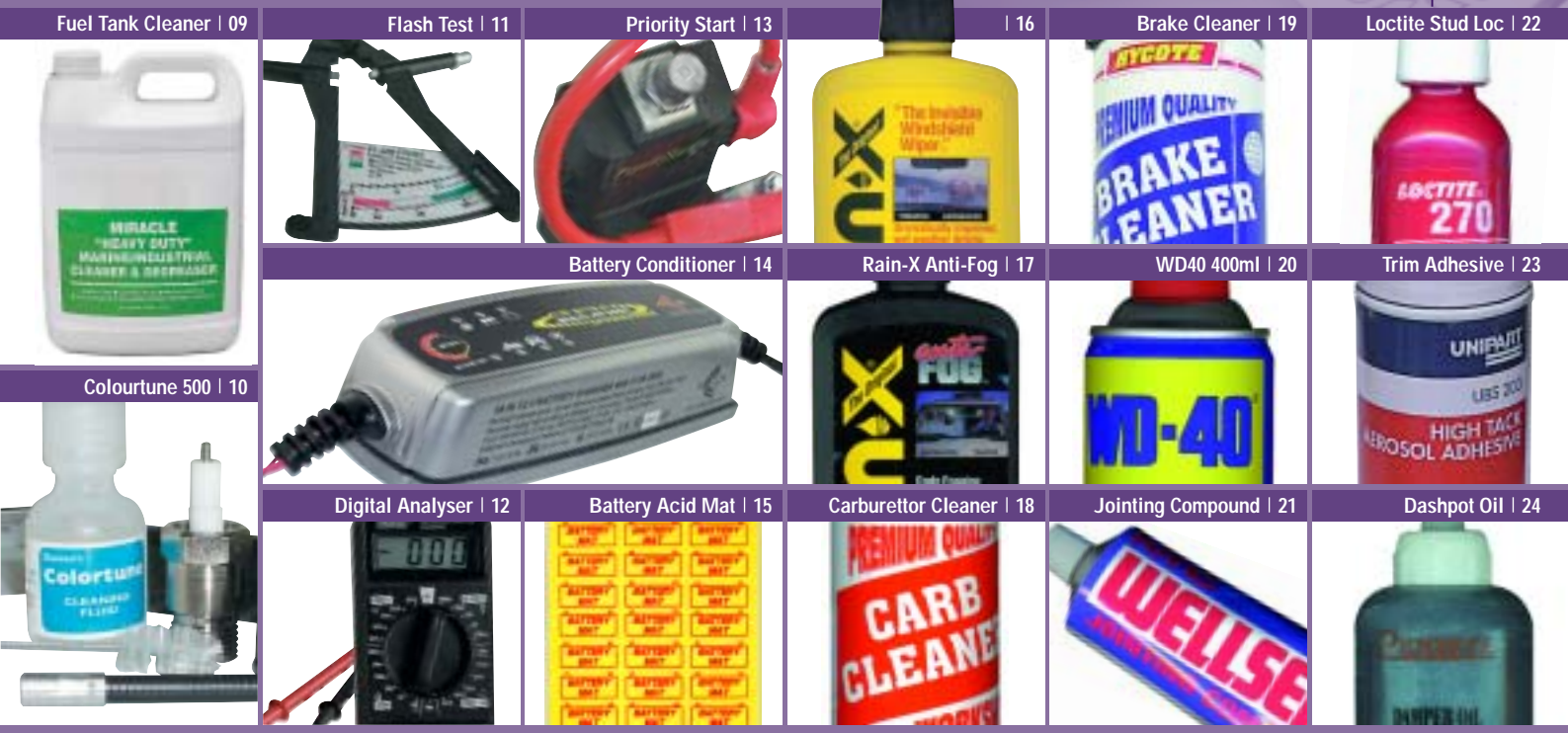
Gunsons Flashtest checks the condition of your car's ignition high-tension circuit by measuring the strength of the voltage at the spark plug.

(11) Gunsons Flash Test MM386-875

Digital Analyser.

This Digital Analyser is an essential piece of equipment to help keep your classic in good order. Packed with features including DC measurement, voltage, current, resistance and dwell angle. Supplied complete with leads, battery and case.

(12) Digital Analyser DMR50024



Battery Care

PriorityStart.

PriorityStart automatic starting protector monitors battery voltage. If while the car is parked there is a drain from the battery, at a pre-determined level, it automatically disconnects the battery, preserving enough power to start the car. The unit senses the ignition key in the on position, and again automatically, reconnects.

(13) PriorityStart MM459-350

Multi XS 3600 Battery Conditioner/Charger.

Automatically recharge used battery cells. Suitable for all vehicle types; cars, motor bikes etc. L.E.D. monitoring display - battery status display. Permanent un-supervised use. No need to disconnect the battery. Polarity warning signal. Charges every 12v battery up to 14.7v maximum. Weight: 500g. 12 Month guarantee. Thermal cut off fuse. Safe on sealed gel batteries. Requires 240V supply.

- Careful rapid charging of all lead-acid batteries.
- Safe to use with sensitive electronics.
- Maintenance charging with pulses.
- Reverse polarity protected.
- Low current and Winter modes.
- Outdoor use.

(14) Battery Charger GBY9998
 Connector Kit GAC9983
 (This connector kit gives you the choice of using quick connectors rather than using crocodile clips).

Battery Acid Neutralising Mat.

Made from special acid absorbent material that neutralises acids. Easily cut with scissors to match the shape of any battery or battery tray. Ideal for use when your battery is out of the car to prevent contamination.

(15) Battery Acid Mat GAC2029X

General Consumables

A selection of very useful garage consumables that should be on the shelf and in the car, that no enthusiast should be without.

Rain-X.

Drive in rain without using your wipers. Will not smear or damage your wipers. Rain-X Anti-Fog treats windows, mirrors and even goggles.

- | | | |
|------|-------------------------------------|----------|
| (16) | Rain-X Exterior 200ml | GAC9995X |
| (17) | Rain-X Anti-Fog Interior 200ml | GAC9992X |
| (18) | Carburettor Cleaner Aerosol 400ml | MRD1023 |
| (19) | Brake Cleaner Aerosol 400ml | MRD1090 |
| | Graphite Grease Sachet | AKF1457 |
| | Graphogen Engine Assembly Lube | GGL9122X |
| | Anti-Seize Compound 10oz | 153317 |
| (20) | WD40 Small 200ml | GAC110 |
| | WD40 Large 400ml | GAC111 |
| | WD40 5 litre Can & Spray Applicator | GAC381 |
| | Exhaust Assembly Paste (Tin) | GAC2054 |
| | Exhaust Assembly Paste (Tube) | GAC6080 |
| | Gasket Sealant Aerosol | 387-500 |
| | Instant Gasket RTV Silicone | GAC8000 |
| | Gasket Remover Aerosol 400ml | GEM317 |
| (21) | Wellseal Jointing Compound 100ml | 600569A |
| | Hylomar Jointing Compound 100gm | GGC102 |
| (22) | Loctite Stud-Loc 10ml | GAC100 |
| | Loctite Stud-Loc 3ml | GAC100/3 |
| | White Grease Aerosol 400ml | GEM361 |
| | Hammerite Rust Remover 1 litre | MOC1003 |
| (23) | Trim Adhesive Aerosol 200ml | UBS203 |
| | Trim Adhesive 1 litre | UBS110 |

Dashpot Oil For All SU/Zenith Carburettors.

Specifically designed for both SU and Zenith carburettors, this oil will ensure your carb's are working as they should be.

(24) Dashpot Oil GGL9035X

Workshop Tools & FLUIDS



Touring Tools

General Tool Bag.

Ideal for keeping your bits and pieces in.

(01) Tool Bag AHA5506

Jacks, Tool Rolls And Tyre Levers.

Our Vintage type screw jacks are identical to the original and, are an ideal piece of period equipment for T Type, and MGA, Healey etc... They are also ideal for keeping the garage door open!

02 | Our jack storage bag is carefully tailored with the original type vinyl covered burlap and is an accurate reproduction of the originals as supplied with all MGAs. The very handy envelope tool bag matches our jack storage bag. Whilst our tool roll straps will secure it to the rear bulkhead. Our tool roll, originally for TC/TF models, is a terrific reproduction of the original. Constructed from heavy duty original type tan canvas, it will keep your tools where they should be.

Safety Note: Once the car has been jacked-up, It is advisable to support the vehicle properly before you start working beneath it.

- (02) Vintage Screw Jack AHH5124K
- Storage Bag For Screw Jack AAA3447
- (03) Tool Roll Original For TC, TD & TF 385-910
- Tool Roll Period Style ACG5247
- Tool Roll Strap (2 Reqd) AAA4528
- Tyre Lever Set (Pair) AJJ281K
- Scissor Jack & Handle For General Use 212677Z

Specialist Tools

Keep These Items In Your General Tool Bag.

- (04) Clutch Alignment Tool GAC5064X
- Points Gap Tool & Screwdriver 500905
- (05) Timing Degree Plate TT2929
- Hood Fastener Durable Dot Tool Set GAC5060X

04 |



Specialist Tools cont...

Compression Tester.

A compression test is the most accurate way to gauge and check the condition of your engine.

This tester features a 300mm flexible hose with threaded adaptors to suit 14mm spark plugs and a pressure release valve.

(06) Compression Tester DMR37442



06 |

Brake System Tools.

When bleeding the brakes on any car it is very important to have the correct tools. We suggest using Eezibleed or a one man bleed tool.

- (07) Eezibleed Kit MRD1001
- Brake Adjuster Spanner GAC5051
- One Man Bleed Tool GAC9378X
- Wheel Cylinder Circlip Tool 17H7949T
- Brake Hose Clamp GAC8050X

SU Carburettor Specialist Tools.

Here we list a range of tools that make life much easier when overhauling and re-tuning your SU carburettors.

- SU Jet Centring Tool GAC6101X
- (08) Carburettor Synchroniser MM386-200
- SU Carburettor Needle Chart ALT9501
- SU Jet Adjustment Spanner AUD2693

SU Carburettor Throttle Shaft Reamer.

This special reamer is designed to open up worn 5/16" throttle shaft bushings to accept 0.010" oversize throttle shafts.

SU Carburettor Reamer 386-385

Workshop Tools & FLUIDS | 25



General Garage Equipment

Rhino Car Ramps.

These light, but heavy duty ramps (manufactured from strong high density plastic) have a gentle 17 degree incline, making them perfect for all cars, especially if you have lowered suspension and/or low profile wheels and tyres.

(09) Rhino Ramps (Pair) 400-800

Fold-Away Axle Stands.

These axle stands can support 2000kg. Height range is 235mm to 365mm.

(10) Axle Stands (Pair) DMR36524

Wheel Chocks.

Manufactured from very tough high density plastic, with rubber feet for a safe grip. Ideal for preventing your car from rolling when using axle stands or wheel ramps.

(11) Wheel Chocks (Pair) MM900-150

Rolling Floor Jack.

Just slide the jack assembly under a wheel, press down on the pedal until the tyre clears the ground. Heavy duty castors allow easy movement of the car in confined spaces. Ideal when working on the car in your garage if space is limited.

(12) Rolling Floor Jack (Pair) 900-162

Oberg Tilt And Lift Engine Hoist.

Tilting an engine, to clear obstructions such as the bulkhead, when removing can be difficult. This handy device allows the engine to tilt and clear obstacles. Heavy duty construction will hold up to 2000 pounds and can tilt to 90°.

(13) Engine Hoist GAC9130X

Wheel Dolly Set.

These non-height adjustable units are just the thing to help you move your car about easily in confined spaces, simply roll your car onto the dolly.

(14) Wheel Dolly Set 900-161

General Garage Equipment cont...

Oil Can.

Our 200ml force fed oil can comes with both a rigid and a flexible spout.

(15) Oil Can DMR21717

Mechanics Wing Covers With Triumph Logos.

Our high quality wing covers are padded with foam rubber backing to protect your paintwork from those little accidents.

(16) Wing Covers With Triumph Logo (Pair) GAC9975X

Oil Spill Mat.

Keep working area surfaces clean when carrying out oil changes, or when working under the car.

(17) Oil Spill Mat GAC2028X

Workshop Apron.

With Triumph logo, these are Ideal for those quick, messy jobs, having adjustable straps and three large pockets

Workshop Apron GAC9938X

Boot Tool Organiser.

No more loose items in the boot. Made from heavy duty vinyl with a velcro covered spanner section and a zip pouch.

(18) Tool Organiser GAC9974X

Magnetic Tray.

Ideal for placing and keeping safe small items such as: nuts, washers etc... This 145mm diameter tray is made from shatter proof plastic and, with its strong rubber coated magnetic base, it holds securely to body panels.

(19) Magnetic Tray DMR35384

Lever Action Grease Gun.

Easy to use lever operated grease gun delivers a pressure of over 4000psi and has a cubic capacity of 130cc.

(20) Grease Gun DMR12681

Classic Pump Action Grease Gun.

A classic alternative to our lever action grease gun.

(21) Pump Action Grease Gun BHA4576

Tool Caddy.

This must be the handiest item in any garage. The tool caddy is a flat trolley with lipped edges that keeps your tools within arms reach.

(22) Tool Caddy MM384-895

Park Smart Parking Mat.

No more guessing when putting you car in the garage. The flat tongue uses the cars weight to keep the mat from moving.

(23) Park Smart Mat (Each) 200-600

Disposable Mechanics Gloves.

Bio-degradable natural latex gloves are ideal for any messy job. They provide natural grip and feel and, fit either right or left hand. (100 gloves per box).

(24) Disposable Latex Gloves 228-690

26 Car Care & PAINTS



Waxoyl

Waxoyl has long been the classic car owners best defence against creeping rust. Once applied, it forms a thick waxy coating that immediately stabilises existing rust and prevents any future corrosion.

To protect your car simply apply Waxoyl liberally to inside and outside all box sections, chassis rails etc. Our starter kit contains everything you need for initial protection, including a 2.5 litre can of Waxoyl, pump and sprayer.

(01)	Waxoyl Starter Kit	WO105
(02)	Waxoyl Aerosol 400ml	WO101
(03)	5 litre Can	WO104
	2.5 litre Can	WO102
	2.5 litre Cartridge	WO103
(04)	Jumbo Trigger Spray Gun	WO107
(05)	Spray Gun High Pressure	WO108
	1 Metre Extension Probe	WO109
	Underbody Seal 1 litre	WO113
(06)	Underbody Seal 500ml	WO114

Gunk Cleaning Fluid

Gunk, the No.1 degreaser.

Engine Cleaner;

	Brush-On 1 litre	MRD1040
(07)	Spray-On 400ml Aerosol	MRD1187
(08)	Concrete Cleaner 1 litre	MRD1257

Hammerite Rust Remover

When any hardware and/or mechanical parts are immersed as instructed, this product will remove and kill rust. Ideal for special nuts/bolts. To ensure long-life, items must be properly degreased prior to being immersed.

(09)	1 litre	MQC1003
	5 litre	MQC1002



Hammerite Underbody Seal & Smoothrite

Long proven products, that are easy to apply to those awkward corners. Helps to protect the underbody of your classic and give that quality professional finish.

Hammerite Underbody Seal;	
(10)	Aerosol Sealer 600ml MRD1109
Hammerite Underbody Smoothrite;	
	Aerosol Black 400ml MRD1216
(11)	Brush-On Black 250ml MRD1202

Classic Car Colours

Here is a selection of the general paints we stock. For specific car colour paints please contact your nearest branch. Aerosol paints are supplied in 400ml, the brush-on is 500ml and the touch-in paint is supplied in 125ml tin, with a brush in the lid.

	Engine Paint	Aerosol	Brush-On
(12)	Maroon	CCEP1	CCEP1BR
(13)	Metallic Green	CCEP2	CCEP2BR
	Green	CCEP3	CCEP3BR
	Engine Black	CCEP4	CCEP4BR
(14)	Gold	CCEP6	CCEP6BR
(15)	Yellow	CCEP11	CCEP11BR
	Bright Red	CCEP10	N/A

	Other Paints	Aerosol	Brush-On
	Wheel Silver	CCWP1	CCWP1TU*
(16)	Crackle Black Paint	MRD1048A	N/A
	Super Gloss Black	CCSB1	CCSB1TU*
	Satin Black	CCSB2	CCSB2TU*
	Matt Black	CCMB1	N/A
	Chassis Black	CCCB1	CCCB1BR

(*These paints are supplied in 125ml touch-in tins).



Renovo Hood Care Products

RENOVO We are very pleased to offer this unique and well proven range of hood care products from Renovo. If your hood or tonneau cover is looking a little tired, then these products will clean, re-colour, restore and protect. The Soft Top Reviver is for canvas hood covers, not vinyl.

Renovo Hood Care Range;

(17) Dry Cleaner Shampoo Aerosol (For fabric hoods) GAC9020

(18) Liquid Cleaner 500ml (For vinyl hoods) GAC9025

Soft Top Reviver For Canvas Hoods;

(19) Black 500ml GAC9022
 Black 1 litre GAC9021
 Blue 500ml GAC9022BLU
 Blue 1 litre GAC9021BLU
 Brown 500ml GAC9022BRN
 Brown 1 litre GAC9021BRN

Ultra Proofer For Canvas Hoods;

500ml GAC9024
 1 litre GAC9023

Ultra Proofer For Vinyl Hoods;

500ml GAC9026

Window Polish For Plastic Windows;

30ml (Bottle) GAC9028
 100ml (Bottle) GAC9027

Professional Car Duster

This 100% cotton dusting mop is specially treated to trap dust. Simply shake it out and it's ready for use again. Ideal for show days. 20" long, supplied with carry case.

(20) Professional Car Duster 231-670



27



20

AutoGlym



AutoGlym car shampoo and polish are renowned for being the best all round car care products for body, bumpers, wheels and interior.

- (21) Super Resin Polish AG001
- Car Exterior Shampoo AG002
- Car Interior Shampoo AG003
- Glass Polish AG004
- (22) Chrome & Metal Polish AG005
- Vinyl & Rubber Cream AG006
- Wheel Cleaner AG007
- (23) Leather Care Cream AG008
- Engine Cleaner AG009
- Cutting Polish AG010
- Extra Gloss Polish AG011
- Plastic Restorer & Protector AG012
- Fabric Hood Maintenance Kit AG013
- (24) Black Bumper Renovator AG014
- Silicone Spray 450ml AG015
- Silicone Free Spray 450ml AG016
- Perfect Polishing Cloth AG017
- (25) Hydro Flexi-Blade Screen Cleaner AG018



22

Gliptone Leather Care

Leather will last indefinitely if it is properly cared for, especially if you use Gliptone leather care. In order to keep leather upholstery flexible and in original condition it must be fed with moisturising oils and waxes. Using only natural vegetable ingredients, Gliptone liquid leather has a unique formula which penetrates the leather's brittle fibres providing new youth while re-instating that original, wonderful leather aroma. Formulated from Ph neutral ingredients.

- (26) Leather Conditioner 250ml GAC2058X
- Neutral Leather Cleaner 250ml GAC2059X

Lexol Upholstery Care

The leather cleaner removes dulling grime from your seats, while the conditioner helps keep the leather soft and new. Vinylex is an all-in-one cleaner/protector for all vinyl and plastic surfaces.

- Vinylex 220-185
- (27) Lexol Leather Conditioner 220-195
- Lexol Leather Cleaner 220-190
- Lexol Conditioner Refill 220-200

Novus Plastic Polish

Bottle No.1 cleans and polishes plastics. Bottle No.2 restores the original appearance of plastics. Bottle No.3 removes heavy scratches and abrasions from acrylic surfaces. Final finishing requires Novus No.2.

- (28) No.1 Polish 8oz 220-605
- No.2 Polish 8oz 220-610
- No.3 Polish 8oz 220-615

Kozak Dry Wash Cloth

Kozak's specially treated long cotton fibres are woven into a thick plush Nap which draws the dust up and away from the paintwork. Kozak keeps your car clean without water.



(29) Kozak Dry Wash Cloth 231-620

28 Penrite Oils



PENRITE OIL

Penrite offers a complete range of high performance, quality oils and lubricants, specifically formulated for veteran, vintage and classic cars.

Founded in 1926, Penrite has a wealth of experience behind its products. Indeed, the company was lubricating many of today's vintage and classic cars, when they were new!

Modern engine lubricants do not necessarily suit older vehicles, the oils are often too thin and, the additive packages chosen suit today's advanced engineering and materials, not those employed in the design and manufacture of the vehicles of earlier years.

Penrite engine oils are blended from high quality base stocks, combined with selected compatible additives to give the best possible performance, increased engine protection, high oil pressure and, reduced oil consumption. These oils also help reduce gumming and sludge deposits.

The Penrite philosophy of meeting and exceeding original requirements using modern technology extends across a wide range of lubricants - from engine oils for vehicles of all ages, transmission and steering box oils, to specially formulated chassis greases for veterans. Penrite lubricants provide complete mechanical protection and help you care for your vehicle.

Penrite Engine Oils

Running-In Oil.

Penrite Running-in oil is designed to promote and control the bedding-in process of newly built engines. It should be used for the first 300 miles and then replaced with the appropriate grade of HPR oil.

- | | | |
|------|---------|----------|
| (01) | 1 litre | GGL9015X |
| | 5 litre | GGL9014X |

HPR 15W/60.

A high viscosity semi-synthetic multigrade engine oil, specifically developed for multi-valve, multi-cam high performance engines requiring a 15W engine oil. This oil offers good all round protection, including good pumpability when cold, excellent viscosity characteristics when hot.

Penrite Engine Oils cont...

It contains the necessary additives to combat wear, and bearing corrosion. HPR 15W/60 meets API SJ/CD requirements and is suitable for turbo and diesel fuelled vehicles.

- | | | |
|------|---------|----------|
| (02) | 1 litre | GGL9083X |
| | 5 litre | GGL9082X |

Classic 20W/50.

Designed specifically for vehicles from the 1960's and 70's, this 20W/50 multi-grade meets API SH/CD standards. Like the original 20W/50's of the 1960's, Classic 20W/50 is a full-bodied, hard-wearing oil giving excellent film strength under the heaviest loads.

- | | | |
|------|---------|----------|
| (03) | 5 litre | GGL9044X |
|------|---------|----------|

HPR 20W/60.

Replaces SAE 30 and 20W/50. Formulated for most post-war classics, particularly high performance vehicles such as MG, Porsche, Jaguar and Triumph. Suitable for cars running six volt electric systems, where starter motor cranking speeds require an engine to turn over with minimal drag.

- | | | |
|------|---------|----------|
| | 1 litre | GGL9005X |
| (04) | 5 litre | GGL9004X |

Penrite Gearbox Oils

For use where oils of EP80, EP90 plus 30 and 40 SAE rating were originally recommended. Suitable for older boxes of either straight cut, synchromesh, epicyclic design, or for overdrives, such as Laycock, both oils contains no EP additives which can cause serious damage to gearboxes containing yellow metals, or friction modifiers which can cause slipping in overdrives and pre-selector gearboxes.

Gearbox Oil 30.

Replaces EP 80, SAE 30 and 20W/50.

- | | | |
|------|---------|----------|
| (05) | 1 litre | GGL9019X |
| | 5 litre | GGL9018X |

Penrite Gearbox Oils cont...

Gearbox Oil 40.

Replaces EP 90 and SAE 40.

1 litre	GGL9021X
5 litre	GGL9020X

Penrite Axle Oils

Hypoid Oils.

The crown wheel and pinion teeth in a hypoid axle slide as well as rotate against each other, which requires the use of extreme pressure additives. Penrite hypoid oils are formulated to meet the specific requirements of older vehicles.

Hypoid 80W/90.

Replacing EP 80, this oil exceeds GL5 specifications, and is suitable for most post-1960 hypoid and spiral bevel gears.

(06) 1 litre	GGL9024X
--------------	----------

Hypoid 85W/140.

Replacing EP 90, this oil is primarily for post-1960 cars requiring a higher viscosity than Hypoid 80W/90, and commercial vehicles. Exceeds GL5 specifications.

(07) 1 litre	GGL9023X
--------------	----------

Limslip 85W/140.

Formulated especially for vehicles where high off-set hypoid gear sets are used in combination with limited slip or spin resistant devices. Ideal for cars fitted with Salisbury and similar limited slip differentials including Jaguar and Aston Martin.

(08) 1 litre	GGL9025X
--------------	----------

Mild EP.

A SAE 140 grade oil suitable for use in bevel, worm and pre-1960 hypoid gears. Rated GL4, this gear oil does not possess the additive package found in later GL5 gear oils.

Note; GL5 oils should not be used in veteran or vintage vehicles as the additive packages in these oils attack metals such as bronze, brass and copper.

(09) 1 litre	GGL9017X
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Penrite General Products

Storage Protection Supplement.

When added to either engine, gearbox and rear axle oils, it protects internals from acidic corrosion and seizure during long storage periods.

(10) 0.5 litre	GGL9043X
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Graphite Grease.

Suitable for general lubrication work, being highly water resistant. Recommended for shackle and spring leaf lubrication.

(11) 500gram	GGL9030X
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High Melt Bearing Grease.

Calcium complex base grease especially suitable for classic and vintage wheel bearings where exposure to water spray and therefore grease wash-out was a problem.

(12) 500gram	GGL9040X
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Penrite General Products cont...

Cam Assembly Lube.

For lubricating engine components during assembly, not for use on pistons or in the ring area.



(13) 40gram	GGL9031X
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13

Pouring Jugs.

These handy jugs are designed to fit in with the feel of a classic garage, also making pouring a cleaner process. Available in black and bearing the Penrite logo they are essential garage equipment.

(14) Pouring Jug 1 litre	GAC8066X
Pouring Jug 0.5 litre	GAC8065X

Cooling System Corrosion Inhibitor.

Protects metals in the cooling system from corrosion. Can be used to enhance the anti-corrosion properties of anti-freeze.

(15) 1 litre	GGL9041X
--------------	----------

Shock Absorber Oil.

Use this Penrite oil if you want to tinker with your lever arm shock absorber damping rates. No.1 Light is for most single and double acting dampers including lever arm. Ideal for Jackall systems. No.2 which is ideal for competition purposes is a heavier grade that increases the damping rate, also suitable for non-piston type dampers.

(16) No.1 Light 500ml	GGL9038X
No.2 Heavy 500ml	GGL9039X

Steering Box Lube.

A self levelling, high viscosity lubricant containing non-corrosive extreme pressure additives. Ideal for veteran & vintage steering boxes. Not suitable for steering racks.

(17) Steering Box Lube 500ml	GGL9028X
------------------------------	----------

Water Pump Grease.

Specially formulated for water pumps that require regular greasing.

Water Pump Grease 100gm	GGL9034X
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Carburettor Damper Oil.

Specifically formulated for SU carburettors both damped and non damped of all ages and, some Strombergs.

(18) Carburettor Damper Oil 125ml	GGL9035X
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Lead Substitute.

We stock a Lead Substitute endorsed by the Federation of Historic Vehicle Clubs, that enables unleaded fuel to be safely used in engines originally designed for Leaded fuel.

(19) Superblend 500ml	GAC806
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Full Penrite Lubricant Range Stocked

There are many other Penrite oils and lubricants that we stock but have not listed here - such as lubricants for Veteran, Vintage and/or modern high performance engines/transmissions.

If you require a specific oil/lubricant for your vehicle that we have not shown, please call your local Moss branch who will be only too pleased to help you.



30 Indoors

OUTDOORS

Marque Lapel Pins

These colourful, attractive quality enamel and chrome logo pins look great on a hat or jacket.

- | | | |
|------|----------------|----------|
| (01) | Triumph Shield | 229-265 |
| (02) | Triumph Globe | GAC9948X |

Factory Dealer & Service Signs

These multi-coloured screen printed signs are perfect replicas of the originals.

- | | | |
|------|--|----------|
| | Triumph Shield Service 12" x 16" | GAC9932X |
| (03) | Triumph Authorised Service 12" x 48" | 214-220 |
| (04) | BMC Genuine Parts 18" x 27" | 214-230 |
| (05) | BMC Authorised Dealer 18" x 27" | GAC9929X |
| | Austin Healey Service 6" x 24" | 214-310 |
| | MG Service 12" x 16" | 214-320 |
| | Austin-MG Authorised Service 12" x 48" | 214-210 |



Parking Signs

Protect your territory and keep away unwanted and inferior cars from your parking space with these original U.S. style parking signs.

- | | | |
|------|--------------------------|----------|
| (06) | Sign With Triumph Shield | GAC8030X |
| (07) | Sign With Triumph Laurel | GAC8031X |

Coffee Mugs

A very essential workshop item for all serious classic car owners.

- | | |
|---------------------|----------|
| TR2/3 Coffee Mug | GAC8014X |
| TR4/5 Coffee Mug | GAC8015X |
| Spitfire Coffee Mug | GAC8020X |

Computer Mouse Mats

Mouse Mats;

- | | | |
|------|------------|----------|
| (08) | Union Jack | GAC1045X |
|------|------------|----------|

Bar Stools With Marque Logos



Ideal when you're having a well earned respite during those long discussions in the garage whilst having a coffee. 14" easy clean vinyl seats with chrome plated legs, 30" high.

- | | | |
|------|-------------------------|---------|
| (09) | Triumph Bar Stool | 231-805 |
| | Austin Healey Bar Stool | 231-810 |
| | MG Bar Stool | 231-800 |

Coffee time?

| 09

Lapel Pins | 01/02



Parking Signs | 06/07



Bar Stool | 09



BMC Signs | 04/05



Mouse Mat | 08



USA Advertising Poster | 10



Advertising Posters

We stock an ever changing range of advertising posters created by the marketing departments of BL, Standard Triumph, BMC, MG, etc... Printed in colour, they are accurate facsimiles of the originals seen in magazine and on billboards around the World. There are so many different types available we are unable to show or even list them all here. Suffice to say that it is worth browsing through the poster collection next time you pop into one of our branches. One of the most popular posters we sell is the American limited edition, reprint of a 1975 US poster promoting the Triumph TR6 and Triumph Spitfire 1500.

U.S.A. Advertising Poster;

- | | | |
|------|----------------------|----------|
| (10) | British Racing Green | MGL6001X |
|------|----------------------|----------|

50 Years Of Triumph Poster

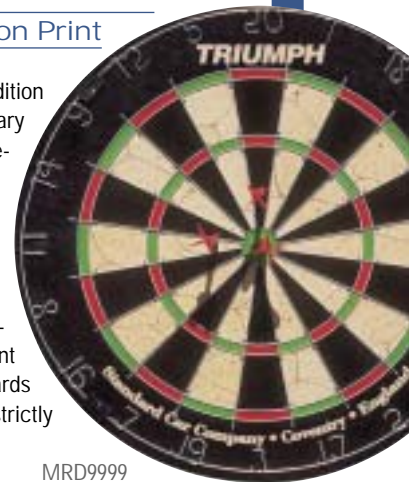
This striking 25" x 38" colour poster illustrated by the renowned artist Ken Dallison, highlights Triumphs most popular models from 1925 to 1975.

- | | | |
|------|---------------------|----------|
| (11) | 50 Years of Triumph | MGL6003X |
|------|---------------------|----------|

23

Limited Edition Print

This specially commissioned Limited Edition Print commemorates the 21st Anniversary of the TR Register. The picture is complemented by a pictorial mount depicting some of the more modern competition TR's. Ken Richardson - then head of the Standard Triumph Competitions Department, signed each numbered print together with the artist, Lawrence Bold-Haughton. The full colour 24" x 36" print has been produced to the highest standards as specified by the Fine Arts Guild and is strictly limited to 850 prints Worldwide.



- | | | |
|------|----------|---------|
| (12) | TR Print | MRD9999 |
|------|----------|---------|

50 Years of Triumph | 11

Limited Edition Print | 12

Triumph Fleece | 18



Embroidered Patches | 14/15/16/17

Peak Cap Beige/Navy | 19

Peak Cap Spruce/Khaki | 20

Embroidered Hat | 21

Union Jack Flag | 24



Embroidered Patches

Add that splash of colour to your jacket, sweater etc...and show your loyalty.

Embroidered Patches:

- | | |
|----------------------------------|----------|
| (14) Triumph TR Rectangular | GAC9955X |
| (15) Triumph Rectangular | GAC9956X |
| (16) Union Jack | 229-510 |
| (17) British Leyland Rectangular | GAC9960X |
| BMC Round | GAC9961X |
| Austin Healey Round | GAC9952X |
| Austin Healey Wings | GAC9953X |
| Austin Healey Sprite Round | GAC9954X |
| MG Octagon Small | 229-500 |
| MG Octagon Large | 229-505 |



Embroidered Knit Hat

Perfect for top-down driving when it's chilly, these black and red hats, embroidered with the word "Triumph", are serious cold weather gear. Made from heavy-weight acrylic with an anti-pill polar fleece lining that really makes a huge difference.

- (21) Knitted Hat - Black/Red 013-409

Triumph Logo Earrings

Enameled miniature marque logo earrings.

- (22) Triumph Logo Earrings GAC9941X

Triumph Fleece

Dress the part in a Triumph logo'd (Silver) fleece jacket! These embroidered zip-up fleeces, made from 100% polyester, are available in a choice of five colours and are ideal for those top down driving days.

- | Size | Navy | Black | Smoke | Forest | Red |
|-------------|---------|---------|---------|---------|---------|
| (18) Medium | GAC0016 | GAC0019 | GAC0022 | GAC0025 | GAC0028 |
| Large | GAC0017 | GAC0020 | GAC0023 | GAC0026 | GAC0029 |
| X-Large | GAC0018 | GAC0021 | GAC0024 | GAC0027 | GAC0030 |

Embroidered Peak Caps

These beige and navy peak caps are embroidered with the choice of a Triumph shield or wreath. The back features the Union Jack and the Moss logo.

- Peak Cap Triumph Shield - Beige/Navy 219-828
 (19) Peak Cap Triumph Wreath - Beige/Navy 219-846

This quality embroidered, stone washed spruce/khaki hat will keep your hair in place and the sun from your eyes. One size fits all.

- (20) Peak Cap Triumph Shield - Spruce/Khaki 219-826

The Triumph Car Company Official Dart Board

The perfect gift for Triumph darts enthusiasts, this 18" board is made to World Dart Federation regulations, and features "Standard Car Company, Coventry, England" across the bottom as well as "Triumph" at the top.

- (23) Triumph Dart Board GAC9963X

Union Jack Flag

Made from light-weight polyester complete with metal grommets on the hoist.

- (24) Union Jack Flag GAC9939X

Picnic Blanket

Ideal for storing in the boot while out for a sunday drive. The picnic blanket has a waterproof base, which folds-away neatly and features handy carry-straps.

- (25) Picnic Blanket GAC8025X





TR7 Restoration Parts Contents

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*Keeping the Great
Marques alive...*



Production Details

The TR7, revealed in January 1975 was totally different to any TR which had gone before - indeed many said that the car should not have borne the TR title since it appeared to be in no way related to its forerunners. From the original design of Sports 20 TR1 (designed by the team of Walter Belgrove and first seen at Earls Court in October 1952) to the TR6 'brick' there was a continuity of design.

The chassis altered gradually underneath each new body design. The mechanical changes were intertwined with uprated engines, but here was a totally new concept facing up to the challenges of the North American markets. The car was styled by Harris Mann of the Austin Morris division, mechanical design was entrusted to Charles Spencer ('Spen') King of Rover, a devout believer in a well located live rear axle (hence the apparently retrograde step from the independent rear suspension of the TR4A, TR5 and TR6).

The bodywork consisted of a strong unitary construction bodyshell which gained extra rigidity from the roof (specified to deal with expected Federal roll over regulations due to be announced shortly after) and included strengthening pillars inside the doors to guard against injuries during broadside road accidents. Early prototypes of the Fury (an earlier design project) had proved that this construction would be sufficiently strong for use even without a roof; an important point for later production of the convertible models introduced in 1979 (USA) and 1980 (UK).

The engine was an overhead cam, alloy head unit of 1998cc, inclined over at 45°, variations of which were being used in the Saab 99 (jointly developed by Saab), and the Dolomite 1850. It had also been used in an experimental Spitfire as far back as 1966. Compression ratio for Non Federal markets was 9.25:1, twin SU HS6 carburettors were fitted to produce 105bhp. Federal markets opted for Zenith Stromberg carburettors and lots of emission control which sadly dragged the power output down to 92bhp as well as increasing fuel consumption.

The gearbox was originally a four speed unit - as used on the Marina and Spitfire, and was used in conjunction with a light duty rear axle and the Spitfire rear differential ratio of 3.63:1. Rear brakes fitted to the axle used 8" x 1.5" drums.

The optional five speed unit (becoming standard in 1978 when production of the TR7 & new TR8 moved to Coventry) used a stronger rear axle with a 3.9:1 differential ratio coupled to rear brake drums of 9" x 1.75". The '77mm box' (so called because of the spacing between the mainshaft and layshaft centres) was also used on the new Rover

3500, became well known as a reliable long lasting unit. Fourth gear was a direct drive with fifth an overdrive gear.

For competition use the early TR7's used the Dolomite Sprint gearbox with overdrive until 1976, when it was replaced by the Rover 3500 '77 mm' gearbox. Alongside the five speed box was an automatic transmission version using a 3.27:1 rear differential. The Borg Warner 65 type three speed unit had been available from 1975.

Although the rear brakes varied depending upon the axle used, the front brakes of the TR7 used only 9.7" discs (the TR8 used thicker discs of similar diameter with larger pads). The brake system incorporated a direct acting servo unit and had dual line hydraulics as standard.

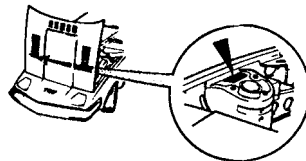
Although some TR8's escaped from strike bound captivity via MG at Abingdon to the USA in 1979, the TR8 was introduced mainly to the USA in convertible form during 1980. It incorporated the Rover 3500cc V8 engine coupled to the five speed box and axle ratio of 3.08:1. The only major external differences were in the bonnet pressing and badging, plus an extra exhaust pipe!

The TR7 was built in three different locations starting at the Speke plant in Liverpool (last car built: ACG44328). Production shifted to Canley in Coventry (first car built: TCG100000) in late 1978 after a crippling strike led to the closure of the Speke plant. Bodies were then produced by Pressed Steel Fisher. In 1980 production moved to the Rover plant at Solihull and continued there until the end of production in October 1981. For some time, the TR7 was produced concurrently at Canley and Solihull. TR8 was also built at all three factories (a handful of prototypes were built at Speke).

As a final point of interest it has often been said that build quality reached a pinnacle during the Canley years and, was at its worst during the Speke production period, a worthwhile point to remember when purchasing a TR7.

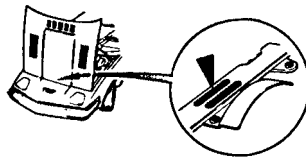
The commission number is located on the right hand front strut mounting.

ACG1 - & future to 1978
TCG100001 - 200000, 1979 only
VIN200001 - 402000, 1980 only
VIN402001 - onwards, 1981 & future



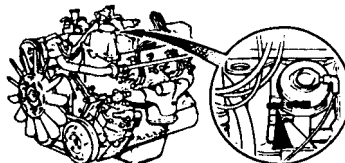
The body number is located on the front panel above and to the left of the radiator cooling fan.

T1CG - onwards
1CG - onwards



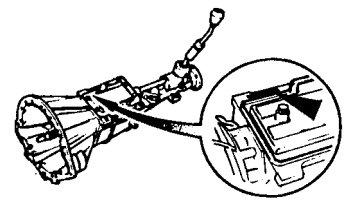
The engine number is located at the top of the cylinder block on the right hand side.

CG1 - onwards



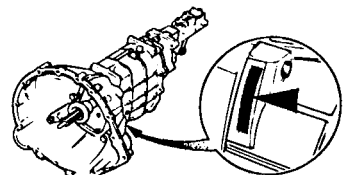
The 4 speed gearbox number is on the top right hand side of the gearbox housing next to the top cover plate.

CG1 - onwards



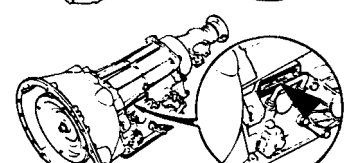
The 5 speed gearbox number is on the left hand side at the front of the main gear case.

CL1 - onwards



The Automatic gearbox number is on the manufacturer's plate on the left hand side of the casing.

027M1 - onwards (type 65)
076N1 - onwards (type 66)

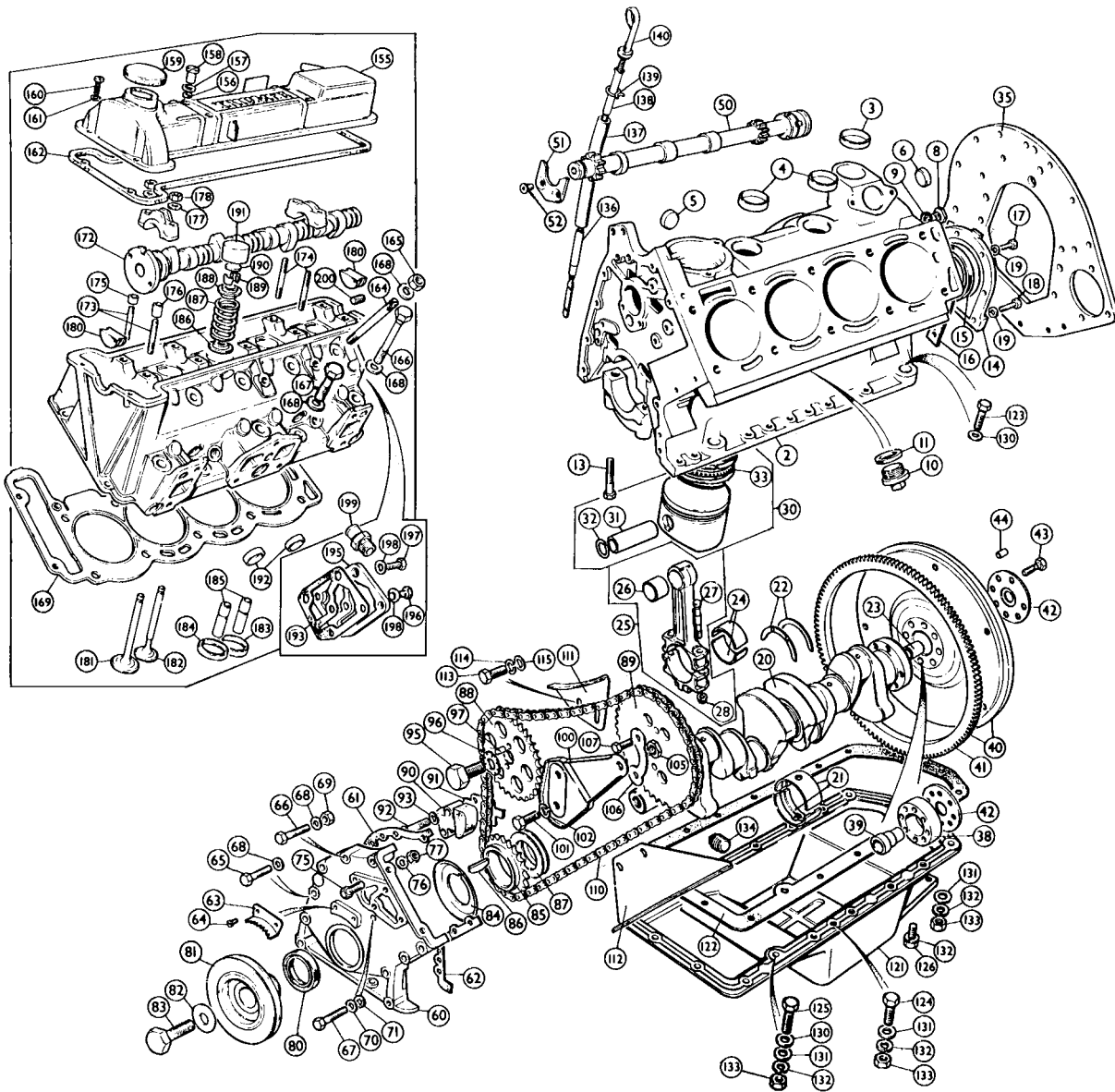


The rear axle number is located beneath the differential case.

CG1 - onwards (3.63:1 ratio; 4 speed manual)
CH1 - onwards (3.9:1 ratio; 5 speed manual)
CT1 - onwards (3.27:1 ratio; automatic)



Please note that USA cars used a different range of commission numbers. Engines for USA, Canada, Australia & Japan used different engine number prefixes.



iii. Part Number No	Description	Qty. Req.	Details
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Short Engine

RTC2299E	ENGINE, short, recon, exchange	1	UK & Europe (9.25:1 high CR)
RTC2549N	ENGINE, short, recon, exchange	1	Europe (8.0:1 low CR)

Short engines include block, crankshaft, con rods & pistons.

Gasket Sets

AJM1220	DECOKE SET	1	
AJM278	CONVERSION SET	1	

does not include crankshaft oil seals

Cylinder Block

2	RKC3481D	CYLINDER BLOCK, bare	1	
3	144688	CORE PLUG, oil pump aperture	1	
4	144648	CORE PLUG, water chest	2	
5	144687	CORE PLUG, water chest, lower	1	
6	153972	CORE PLUG, rear face	1	
8	154561	BLANKING PLUG, rear face, oil gallery	1	
9	ARR517	WASHER, fibre	1	
10	129077	DRAIN PLUG, water	1	
11	ARR517	WASHER, fibre	1	
13	UKC1979	BOLT, main bearing caps	10	supplied with bare block
14	143149	REAR OIL SEAL HOUSING, with seal	1	

iii. Part Number No	Description	Qty. Req.	Details
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15	143148	REAR OIL SEAL	1	
16	143845	GASKET, housing	1	
17	GHF117	SCREW, top 4 positions on housing	4	
18	SH604071	SCREW, lower 2 positions on housing	2	
19	GHF331	WASHER, locking	6	
20	RKC514E*	CRANKSHAFT, reground, exchange	1	
				<i>*Note: Purchase bearings to suit when ordering crankshaft.</i>
21	AEM5267	MAIN BEARING SET	1	see Price Guide for sizes
22	AEW2182	THRUST WASHER SET	a/r	see Price Guide for sizes
23	150763	SPIGOT BUSH	1	to (e) CG8893 (for 4 speed)
	UKC8154	SPIGOT BUSH	1	from (e) CG8894 (for 5 speed)
	156694	SPIGOT BUSH	1	automatic gearbox
24	AEB4490	CON ROD BEARING SET	1	see Price Guide for sizes
25	157874	CONNECTING ROD ASSEMBLY	4	
26	157873	BUSH, small end	4	
27	146034	BOLT, connecting rod cap	8	
28	EAC5541A	NUT, connecting rod cap	8	
30	AE19985	PISTON	4	UK & Europe
	see Price Guide for sizes			
	AE19906	PISTON	4	Low compression
	see Price Guide for sizes			

High compression engines with too high a C.R. (resulting from an over-skimmed head) may use low compression pistons or alternatively a thicker head gasket (part number TT10236), to reduce the compression ratio.

Ill. No	Part Number	Description	Qty. Req.	Details
31	158071	GUDGEON PIN	4	
32	158632	CIRCLIP, gudgeon pin	8	
33	RA27466	RING SET, car set, (see price guide)	1	high & low
35	TKC895	BACKPLATE	1	manual models
38	UKC899	DISTANCE PIECE	1	
39	UKC6162	SPACER	1	automatic models
40	TKC411	FLYWHEEL & RING GEAR	1	manual models
	TKC413	DRIVE PLATE & RING GEAR	1	automatic models
41	214599	RING GEAR	1	all models
42	UKC998	LOCK TAB	1	manual models to (e) CG8893
	UKC1099	LOCK TAB	1	automatic models
43	UKC3044	BOLT, flywheel to crankshaft	8	manual models
	UKC6269	BOLT, drive plate attachment	1	automatic models
44	DP408	DOWEL, flywheel to clutch cover	3	
50	215207	IDLER SHAFT, (jackshaft)	1	
51	143139	RETAINING PLATE, idler shaft	1	
52	144281	SCREW, plate attachment	2	

Timing Chain Cover & Components

60	UKC954	FRONT COVER	1	
61	145916	GASKET, cover to RH side of block	1	
62	144666	GASKET, cover to LH side of block	1	
63	UKC5446	DEGREE INDICATOR, ignition timing	1	
64	AB610031	SCREW	2	
		<i>self tapping, degree indicator securing</i>		
65	BH605211	BOLT, retaining front cover, 2 5/8"	2	
	BH605171	BOLT, retaining front cover, 2 1/8"	6	
66	BH605321	BOLT, retaining front cover, 4"	1	
67	BH605161	BOLT, retaining front cover, centre 2"	1	
68	GHF301	WASHER, plain	6	
69	GHF201	NUT	1	
70	WP129	WASHER, plain, centre bolt	1	
71	WF508	WASHER, fibre, centre bolt	1	
75	150581	SCREW, timing cover to cylinder head	2	
76	GHF301	WASHER, plain	2	
77	GHF201	NUT	2	
80	UKC3344	OIL SEAL, front	1	
81	TKC47	PULLEY, crankshaft	1	
82	148168	WASHER	1	
83	156499	BOLT, pulley	1	
84	143311	DEFLECTOR	1	
85	143257	GEAR, crankshaft, simplex	1	
86	144948	KEY, crank to gear	1	
87	145275	SHIM, crankshaft gear adjustment	a/r	0.004"
	145276	SHIM, crankshaft gear adjustment	a/r	0.006"
88	144895	GEAR, idler shaft, simplex	1	
89	149789	GEAR, camshaft, simplex	1	
90	151089	TENSIONER ASSEMBLY	1	
91	151277	BACKING PLATE	1	
92	BH604101	BOLT, tensioner attachment	2	
93	GHF331	WASHER, locking	2	
95	148008	SCREW, gear attachment	1	
96	148009	LOCK TAB	1	
97	DP508	DOWEL, gear locating	1	
100	214930	SUPPORT BRACKET	1	
101	SH605051	SCREW, support bracket securing	2	
102	GHF332	WASHER, locking	2	
105	149788	SPACER, hexagonal, camshaft gear	1	
106	154161	LOCK TAB, camshaft gear	2	
107	SH604041	SCREW, cam gear attachment	2	
110	212958	TIMING CHAIN, simplex	1	
111	147907	GUIDE, timing chain, upper	1	
112	148115	GUIDE, timing chain, lower	1	
113	SH605051	SCREW, guide securing	4	
114	GHF332	WASHER, locking	4	
115	GHF301	WASHER, plain	4	

Sump & Dipstick

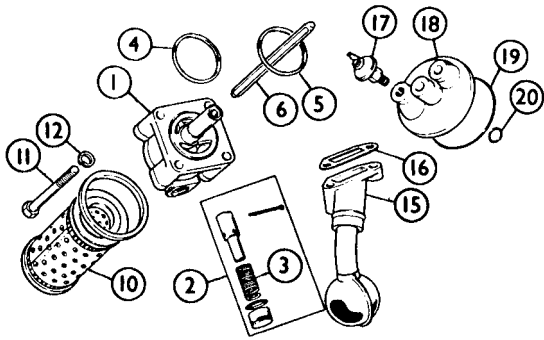
121	RKC726	SUMP ASSEMBLY	1	
122	AJM555	GASKET, sump to block	1	
123	BH605131	BOLT, rear location, 1 5/8"	1	
124	BH605101	BOLT, front location, 1 1/4"	1	
125	GHF104	BOLT, front location, 1 1/2"	1	

Ill. No	Part Number	Description	Qty. Req.	Details
126	GHF120	SCREW, sump to block, short	13	
	MA806	SCREW, sump to block, long	3	
130	WP129	WASHER, plain	2	above block
131	WP129	WASHER, plain	3	below block
132	GHF332	WASHER, locking	19	
133	GHF201	NUT	3	
134	114774	DRAIN PLUG, square tapered	1	
136	UKC4763	LOWER EXTENSION, fitted to block	1	
137	UKC4348	FLEXIBLE PIPE, dipstick retaining	1	
138	UKC4358	CONNECTOR, dipstick upper	1	
139	CC5009	CLIP, wire, pipe retaining	1	
140	TKC5515	DIPSTICK, flexible type	1	
		<i>Short (non-flexible) dipsticks were supposed to only to have been fitted to USA market cars and thus are not listed here.</i>		

Cylinder Head

NI	TKC4522E	CYLINDER HEAD	1	
		<i>rebuilt exchange heads include camshaft.</i>		
NI	RTC2375	STUD & NUT KIT, cylinder head	1	
		<i>includes studs & nuts to locate cylinder head.</i>		
155	TKC2199	CAMSHAFT COVER ASSEMBLY	1	
156	148090	SEAL, attachment screws	4	
157	147738	RETAINER, attachment screw	4	
158	147737	SCREW, cam cover attachment	4	
159	GFE6015	CAP, oil filler	1	
160	PT755	SCREW, cam cover front attachment	2	
161	GHF331	WASHER, locking	2	
162	AJM447	GASKET, camshaft cover	1	
164	149080	STUD, cylinder head attachment	5	
165	UKC9954	NUT, cylinder head attachment	5	
166	UKC9871	BOLT, cylinder head attachment, long	3	
167	UKC9870	BOLT, cylinder head attachment, short	2	
168	UKC9786	WASHER, hardened, head attachment	10	
169	AJM3304	GASKET, cylinder head to block	1	standard thickness
	TT10236	GASKET, cylinder head to block	1	thick (+ 0.020")
172	214643	CAMSHAFT, new	1	
	214643E	CAMSHAFT, reprofiled, exchange	1	
173	148324	STUD, camshaft retaining,	6	short
174	148323	STUD, camshaft & cover retaining	4	long
175	148321	LOCATOR SLEEVE, short	5	
176	150323	LOCATOR SLEEVE, long	5	
177	WB108051	WASHER, plain, hardened	10	
178	GHF201	NUT	10	
180	144488	SEALING BLOCK	2	
		<i>front & rear of head to cam cover</i>		
181	UKC181	INLET VALVE	4	
182	155524	EXHAUST VALVE	4	
183	UKC1856	SEAT, inlet valve	4	
184	150863	SEAT, exhaust valve	4	
185	142476	VALVE GUIDE, inlet & exhaust	8	
	TT1519	VALVE GUIDE, bronze, set of 8	1	
186	148885	LOWER SEAT, valve spring	8	
187	UKC1904	VALVE SPRING	8	
	TT1507	VALVE SPRING, set of 8	1	
188	148886	SPRING CAP, standard	8	
	UKC1902	SPRING CAP, uprated	8	
	TT1516	SPRING CAP, alloy	8	
189	106663	VALVE COTTER, pair	16	
190		VALVE PALLET (SHIM)**	a/r	
		<i>**Note: The range of shims extends from 0.090" to 0.130" in increments of 0.001". Please see part numbers 148195 to 148219, and, UKC1985 to UKC2000 in our Price Guide.</i>		
191	146594A	CAM FOLLOWER, standard diameter	8	
	146594010	CAM FOLLOWER, 0-010" oversize	a/r	
192	143867	CORE PLUG, bucket type	2	
193	UKC3195	GASKET, rear cover plate	1	
195	TKC1242	COVER PLATE,	1	
		<i>rear of cylinder head, single water outlet</i>		
196	SH505061	SCREW, short	1	
197	SH505071	SCREW, long	4	
198	GHF301	WASHER, plain	5	
199	148394	ADAPTOR, heater pipe	1	
200	UKC3163	PLUG, oil gallery, rear of head	1	
	ULC1298	PLUG, oil gallery, rear of head	1	from (e) CG25001 on

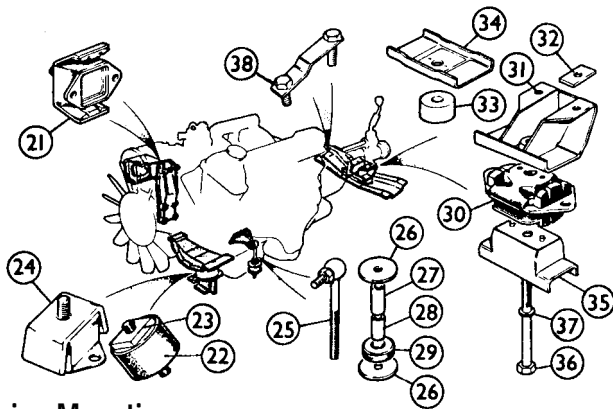
36 | Engine. Manifold. Air Filters. Mountings etc...



Ill. No	Part Number	Description	Qty. Req.	Details
	Oil Control			
1	GLP106	OIL PUMP ASSEMBLY	1	
2	RTC2157	PRESSURE RELIEF VALVE	1	
3	STR560	SPRING, uprated	1	
4	517721	OIL SEAL, body to end cap	1	
5	145861	O' RING, pump to body	1	
6	144764	DRIVE SHAFT	1	
10	GFE147	OIL FILTER	1	
11	BH605171	BOLT, retaining oil pump	4	
12	GHF332	WASHER, locking	4	
15	156859	PIPE, oil pick-up	1	
16	147458B	GASKET, oil pick-up pipe	1	
17	GPS117	OIL PRESSURE SWITCH	1	
18	214020	TOP PLATE, oil transfer	1	
	TT1565A	TAKE OFF PLATE	1	for accessory oil cooler
19	144958	O' RING, outer	1	
20	144959	SEALING RING, inner	1	

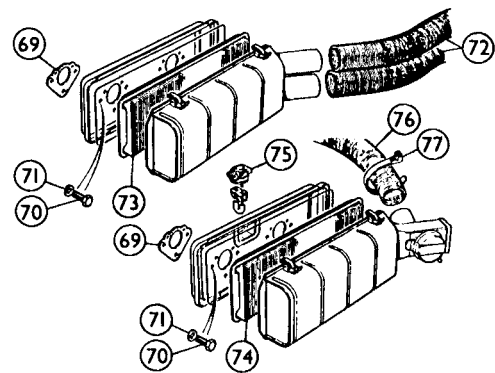
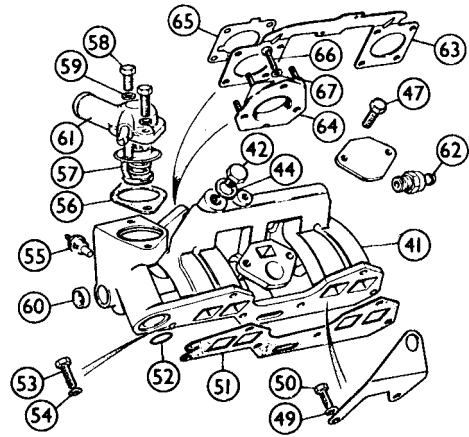
Oil Cooler Kit

See our range of oil cooler radiators & kits in the accessory section.

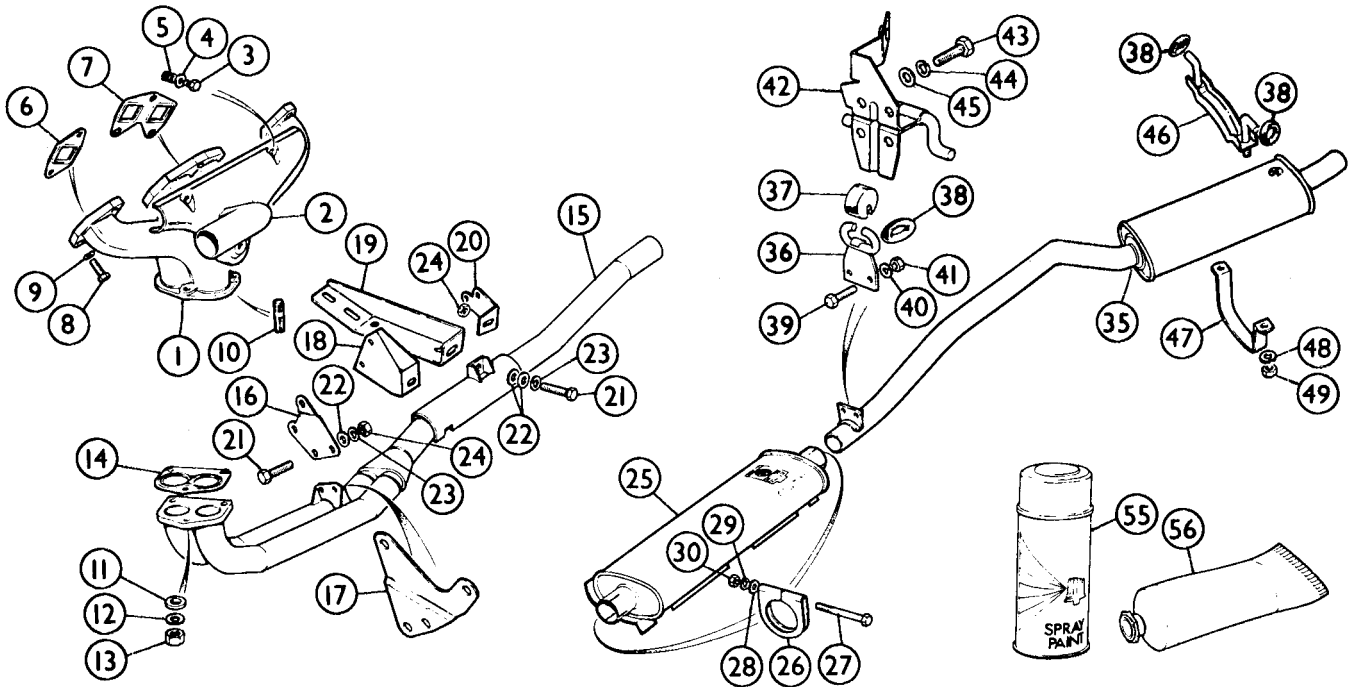


Engine Mountings

21	UKC6710	FRONT ENGINE MOUNTING, RH	1	
22	UKC3325	FRONT ENGINE MOUNTING, LH	1	
23	UKC5954	PACKING PIECE	1	to (e) CG430
24	UKC6710	FRONT ENGINE MOUNTING, LH	1	from (e) CG431
25	UKC3789	ENGINE STEADY LINK	1	
26	WM810	WASHER, plain	2	
27	UKC5978	TUBE, spacing	1	to (e) CG430
28	UKC5977	TUBE, spacing	1	
29	UKC4043	RUBBER MOUNTING	2	
30	TKC1044	GEARBOX MOUNTING	1	
31	UKC1187	BRACKET, gearbox to mounting	1	4 speed
	UKC1757	BRACKET, gearbox to mounting	1	automatic
32	UKC6087	SPACER	2	4 speed & automatic
33	UKC1744	SPACER	1	
	UKC7925	SPACER, short, alternative, fit in pairs	2	5 speed
34	UKC1743	RESTRICTOR PLATE, upper	1	
35	UKC2209	RESTRICTOR PLATE, lower	1	
36	BH112111	BOLT, gearbox mounting	1	4 speed & automatic
	BH112181	BOLT, gearbox mounting	1	5 speed
37	WL112001	WASHER, locking	1	
38	UKC4343	STUD PLATE, crossmember attaching	2	



Ill. No	Part Number	Description	Qty. Req.	Details
	Manifold & Air Filters			
41	UKC1636	INLET MANIFOLD	1	
42	122132	BLANKING PLUG	1	
44	WF513	WASHER, fibre	1	
47	SH505051	SCREW	2	
49	GHF301	WASHER, plain	6	
50	SH505091	SCREW	2	Lifting bracket & manifold attachment
51	AJM679	GASKET	1	
52	TRS2024	O' RING	1	
53	GHF163	SCREW, manifold attachment	4	
54	GHF301	WASHER, plain	4	
55	GTR108	TEMPERATURE TRANSMITTER	1	
56	115467	GASKET, thermostat	1	
57	GTS108	THERMOSTAT, 88°C (standard)	1	alternatives
	GTS101	THERMOSTAT, 82°C	1	
58	GHF163	SCREW	2	All ACG commission nos.
	SH505101	SCREW, LH	1	All TCG commission nos.
	GHF163	SCREW, RH	1	and VIN nos.
59	GHF332	WASHER, locking	2	
60	138380	PLUG	1	
61	UKC6916	THERMOSTAT HOUSING	1	expansion bottle models
	ULC2000	THERMOSTAT HOUSING	1	LH fix header tank models
	ULC2111	THERMOSTAT HOUSING	1	RH fix header tank models
62	ADU1402	ONE WAY VALVE	1	
63	TKC1718	SUPPORT PLATE	1	
64	TKC1338	FLEXIBLE MOUNTING, carburettor	2	
65	159871	GASKET, carburettor	2	
66	SH505051	SCREW	6	
67	GHF332	WASHER, locking	6	
69	112892	GASKET, filter box	2	
70	SH505051	SCREW	6	
71	GHF332	WASHER, locking	6	
72	614347	AIR TUBE	2	
73	GFE1040	AIR FILTER, 'twin inlet pipe' air box	1	to VIN200526
74	GFE1095	AIR FILTER, 'single inlet pipe' air box	1	from VIN200527
75	AEU1307	SENSOR UNIT	1	1977 on approx.
76	TKC1106	HOT AIR DUCT	1	
77	GHF1268	HOT AIR DUCT TIE	1	



Ill. No	Part Number	Description	Qty. Req.	Details
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Exhaust Components

When fitting a new exhaust system to your TR7, remember that it is of the utmost importance to salvage all of the brackets since, as with many other parts of the TR7, they may be difficult to get new. Do not, under any circumstances, take your car in to one of those 'fast turn round specialists' to have the exhaust replaced. They will almost certainly hack through your valuable brackets with a chisel or gas axe, before realising that they have nothing on the shelf to secure the shiny new exhaust. A bodge then ensues, and this explains why you see so many cars driving down the road with the exhaust dragging behind them.

1	RKC72	EXHAUST MANIFOLD	1	
2	TKC1105	HOT AIR DUCT	1	
NI	TT1500FK	STUD & NUT KIT	1	also includes gaskets
3	SH605031	SCREW, duct to manifold	3	
4	GHF301	WASHER, plain	3	
5	UKC2330	COIL, insert	3	
6	AJM698	GASKET, manifold to head, single	2	
7	AJM697	GASKET, manifold to head, twin	1	
<i>Gaskets are not used on non USA cars, unless sealing problems are encountered.</i>				
8	GHF165	BOLT, manifold to head	7	
9	GHF333	WASHER, locking	7	
10	TD110061	STUD, manifold to down pipe	3	
11	GHF302	WASHER, plain	3	
12	GHF383	WASHER, locking	3	
13	UKC4212	NUT, down pipe to manifold	3	
14	GEG749	GASKET, manifold to down pipe	1	
15	GEX1599	DOWN PIPE	1	
16	UKC3405	BRACKET, downpipe	1	manual models to mid 1977 approx.
	UKC6885	BRACKET, downpipe	1	manual models from mid 1977 on
17	UKC5174	BRACKET, downpipe	1	automatics
18	UKC1945	SUPPORT BRACKET	1	four speed model
19	UKC2499	SUPPORT BRACKET	1	five speed model
20	UKC2498	SUPPORT BRACKET	1	automatics
21	SH108161	SCREW	3	
22	GHF301	WASHER, plain	4	
23	GHF382	WASHER, locking	3	
24	GHF201	NUT	3	
25	GEX3550	SILENCER, centre	1	
26	GEX9008	CLAMP, centre pipe	2	
27	SH108701	BOLT, clamp securing	1	
28	GHF301	WASHER, plain	1	
29	GHF382	WASHER, locking	1	
30	GHF213	NUT	1	
35	GEX3673	SILENCER, rear	1	
36	UKC2404	SUPPORT BRACKET	1	
37	GEX7479	BUFFER, rear silencer mounting	1	
38	GEX7487	RING, rubber, rear silencer mounting	4	

Ill. No	Part Number	Description	Qty. Req.	Details
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39	SH108161	SCREW, rear silencer to support bracket	2	
40	GHF382	WASHER, locking	2	
41	GHF213	NUT	2	
42	YKC957	MOUNTING BRACKET	1	
43	SH108201	SCREW, bracket to body	4	
44	GHF382	WASHER, locking	4	
45	GHF301	WASHER, plain	4	
46	UKC5048	MOUNTING PLATE, upper	1	
47	UKC5050	BRACKET, rear silencer	1	
48	GHF382	WASHER, locking	2	
49	GHF213	NUT, bracket to plate	2	

Exhaust System (Stainless Steel)

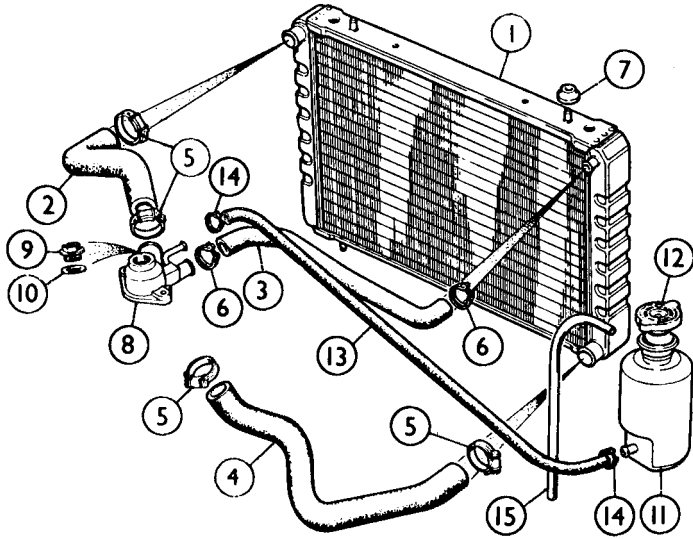
FSTR7 EXHAUST SYSTEM, stainless steel 1
 As well as the original exhaust components manufactured in mild steel, we supply a stainless steel exhaust that uses all the original fittings. If you hate dismantling exhaust systems then bear in mind that once a stainless system is fitted, you may never need to do the job again (or want to.)

Exhaust Consumables

55	MRD1204	EXHAUST PAINT, sophisticated black	a/r	high temperature
	MRD1205	EXHAUST PAINT, subtle silver grey	a/r	
	MRD1206	EXHAUST PAINT, loud red	a/r	
56	GAC2054	EXHAUST PASTE, for assembly	a/r	

Exhaust Paint and the Minor from Clapham

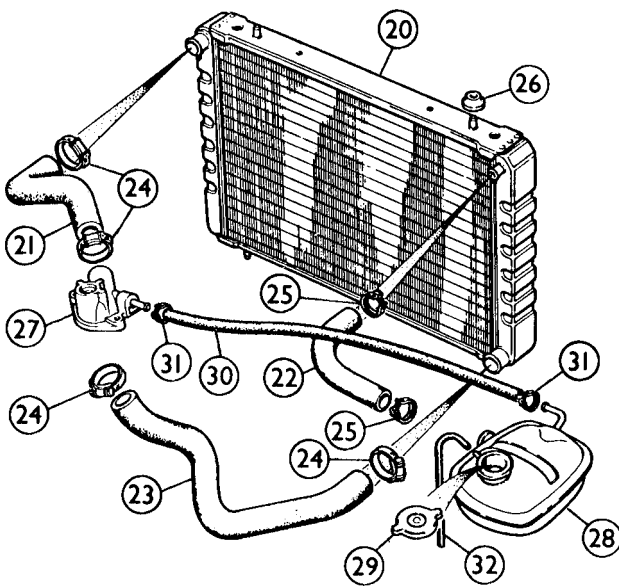
A curious story came to my attention a little while back. I had been discussing the problem of rusty exhausts with a colleague and, in particular how I understood that they always rusted out from the inside, due to the water produced within the engine. My colleague suggested that, although the build up of coke sealed the metal against the damaging affect of condensation, most of the damage came from the outside - as the exhaust pipes became hot, the protective coating was inevitably burnt away revealing bare metal ripe for the rusting process!
 Years before he had taken over the ownership of his mother's Morris Minor, one of his first jobs after gaining the car keys was to install a new exhaust system (the old one having turned into a colander). He owned the car for many years covering thousands of miles, and every six months or so he put the car on a ramp, brushed off the rust and sprayed the exhaust with silver exhaust paint. When he finally came to sell the car a somewhat loud gentleman from south London looked under the car during its ritual examination, poked the exhaust in all the likely places with a screwdriver and said in his broad south London accent: "Well that's alright mate, least its got a new exhaust!"
 When my colleague saw the Morris being driven around Clapham nine months later, the now rusty and untreated six year old exhaust (which had previously looked like new) was just beginning to drag alarmingly along the tarmac.
 The moral of the story is, if you don't want a stainless system because you prefer the altogether nicer sound of a mild steel exhaust buy some paint and a wire brush, and don't buy a Morris Minor from Clapham.



Ill. No	Part Number	Description	Qty. Req.	Details
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Radiators, 1975-1978 (ACG commission nos.)

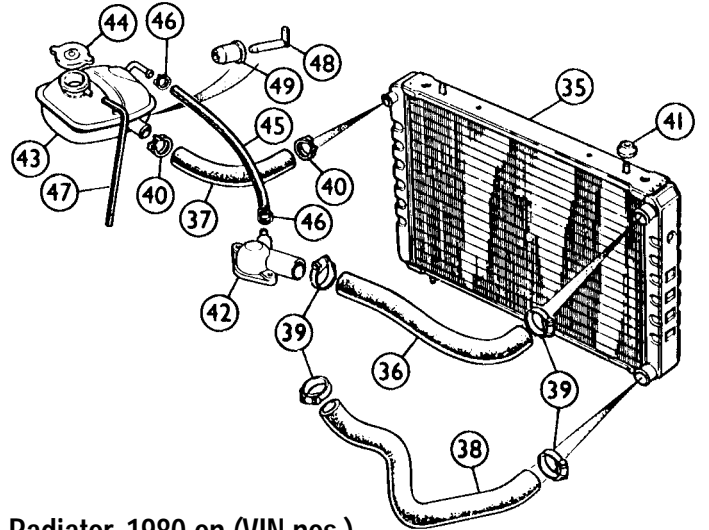
1	RKC450R	RADIATOR, reconditioned, exchange	1	non air conditioning
	RKC137R*	RADIATOR, reconditioned, exchange	1	air conditioning
2	GRH523	TOP HOSE, LH	1	
3	RKC575	TOP HOSE, RH	1	
4	GRH524	BOTTOM HOSE	1	
5	GHC913	CLIP, LH top hose and bottom hose	4	
6	CS4020	CLIP, RH top hose	2	
7	UKC2225	RUBBER MOUNTING, radiator	4	
8	UKC4926	THERMOSTAT COVER, water elbow	1	to engine CG77
	UKC6916	THERMOSTAT COVER, water elbow	1	from engine CG78
9	ARA2634	PLUG, system filling	1	
10	607025A	SEAL, plug	1	
11	TKC1887	OVERFLOW BOTTLE	1	
12	GRC110	CAP, overflow bottle	1	
13	GRH826	HOSE, bottle to thermostat cover	1	
14	CS4012	CLIP, hose	2	
15	GRH1005M	HOSE, bottle to atmosphere	1	



Radiator, 1979 only (TCG commission nos.)

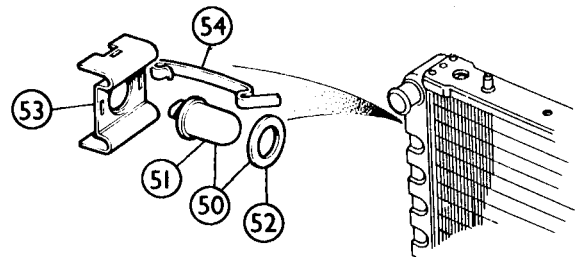
20	RKC137R*	RADIATOR, reconditioned, exchange	1	
21	GRH523	TOP HOSE	1	
22	GRH661	HOSE, radiator to expansion tank	1	
23	GRH524	BOTTOM HOSE	1	
24	GHC913	CLIP, top and bottom hose	4	
25	CS4020	CLIP, radiator to tank hose	2	

Ill. No	Part Number	Description	Qty. Req.	Details
26	UKC2225	RUBBER MOUNTING, radiator	4	
27	ULC2000	THERMOSTAT COVER, water elbow	1	
28	RKC4466	EXPANSION TANK	1	
29	GRC110	CAP, expansion tank	1	
30	157388	HOSE, tank to thermostat cover	1	
31	CS4012	CLIP, hose	2	
32	ULC2122	HOSE, tank to atmosphere	1	



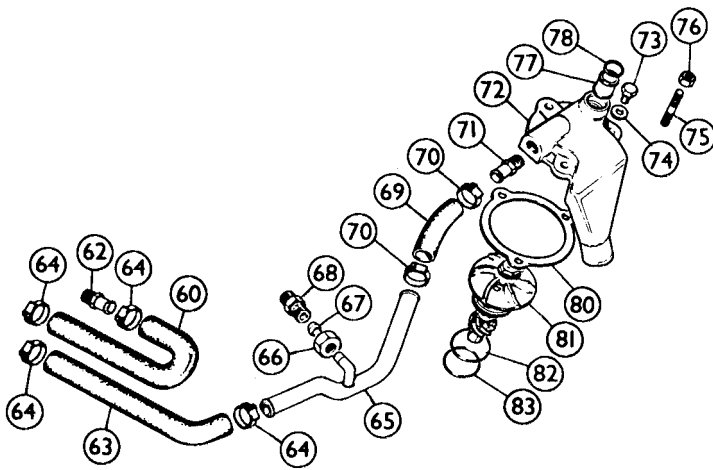
Radiator, 1980 on (VIN nos.)

35	PKC1359R*	RADIATOR, reconditioned, exchange	1	
36	GRH664	TOP HOSE	1	
37	GRH661	HOSE, radiator to expansion tank	1	
38	GRH524	BOTTOM HOSE	1	
39	GHC913	CLIP, top and bottom hose	4	
40	CS4020	CLIP, radiator to tank hose	2	
41	UKC2225	RUBBER MOUNTING, radiator	4	
42	ULC2111	THERMOSTAT COVER, water elbow	1	
43	RKC4509	EXPANSION TANK	1	
44	GRC110	CAP, expansion tank	1	
45	ULC2641	HOSE, tank to thermostat cover	1	
46	CS4012	CLIP, hose	2	
47	ULC2122	HOSE, tank to atmosphere	1	
48	C43222A	PROBE, low water level warning	1	
49	C43221A	BUSH, probe to tank	1	



*Note: the RKC137 and PKC1359 radiators were fitted to both air conditioned and non-air conditioned TR7s, even though they always have a hole to take the air conditioning fan switch. Thus non air conditioned cars still require the switch, simply to plug the radiator.

50	RTC2558	SWITCH KIT, (contains items 50, 51)	1	All models. Operational on Air Conditioned cars only
51	URP1126	THERMAL SWITCH, condenser fan	1	
52	URP1027	SEAL, switch	1	
53	ARH2532	CLAMP	1	
54	ARH2531	CLIP	2	



Ill. No	Part Number	Description	Qty. Req.	Details
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Heater Pipes and Water Pump

60	UKC6775	HOSE, heater feed	1	
62	148394	ADAPTOR, cylinder head to feed hose	1	
63	UKC3895	HOSE, heater return	1	
64	CS4020	CLIP, heater hoses	4	
65	TKC1241	PIPE, heater return	1	
66	153199	TUBE NUT, female	1	
67	TL11	OLIVE	1	
68	153198	ADAPTOR, male/male	1	return pipe to inlet manifold
69	UKC4457	HOSE, return pipe to water pump	1	
70	CS4022	CLIP, hose	2	
71	UKC1802	ADAPTOR, hose to water pump	1	
72	RKC395	COVER, 6 vane water pump	1	to engine CG20125
	PKC437	COVER, 12 vane water pump	1	from engine CG20126 on
	RKC2850	COVER, 12 vane water pump	1	USA spec. alternative*

*Note: RKC2850 may be used as an alternative pump cover, as long as the bypass exit on the inlet manifold is sealed with a plug (2K8158).

RKC3188 COVER, 12 vane water pump 1 USA spec alternative †
 † Note: RKC3188 may be used as an alternative pump cover as long as the bypass exit on the inlet manifold is sealed with a plug (2K8158).
 With this cover the hose adaptor, illustration number 71, is not required.

73	SH605061	SCREW, pump cover to block	3	to engine CG33140
74	GHF301	WASHER, plain	3	
75	FHS2511	STUD, pump cover to block	3	from engine CG33141
76	GHF201	NUT	3	
77	UKC2538	PIPE, bypass, manifold to pump	1	
78	TRS1114	O' RING, sealing	2	
80	145017	GASKET, water pump, 0.010" thick	a/r	alternatives
	149852	GASKET, water pump, 0.020" thick	a/r	
	149853	GASKET, water pump, 0.030" thick	a/r	
81	GWP207	WATER PUMP, 6 vane	1	to engine CG20125
	GWP206	WATER PUMP, 12 vane	1	from engine CG20126

Note: see item 72 for the correct water pump cover, these components cannot be interchanged. Since the 12 vane pump is a vast improvement over the earlier design, it is recommended, if you can purchase an appropriate cover to go with it, to convert an earlier engine to a 12 vane pump.

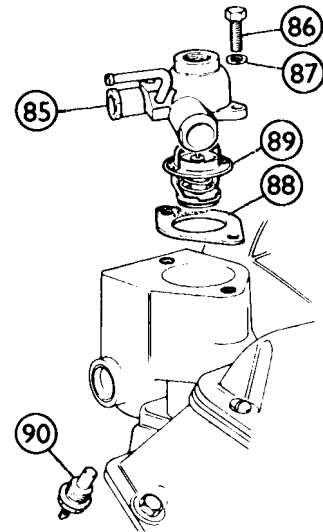
82	148170	O' RING, upper	1	
83	148169	O' RING, lower	1	

Refilling & Bleeding Expansion Tank Cooling Systems

Be sure the expansion tank is half-full, set the heater control to HOT and fill the system through the thermostat housing to the bottom of the threads (using the correct anti-freeze solution). Refit the 'thermostat' housing filler plug without over tightening.

Remove the expansion tank pressure cap & run the engine for three minutes at approximately 1200 revs per minute before stopping the engine. Refit the pressure cap and again remove the thermostat housing filler plug. Squeeze the hose linking the housing and radiator to expel any trapped air in the hose. Top up to the bottom of the filler plug threads in the thermostat housing.

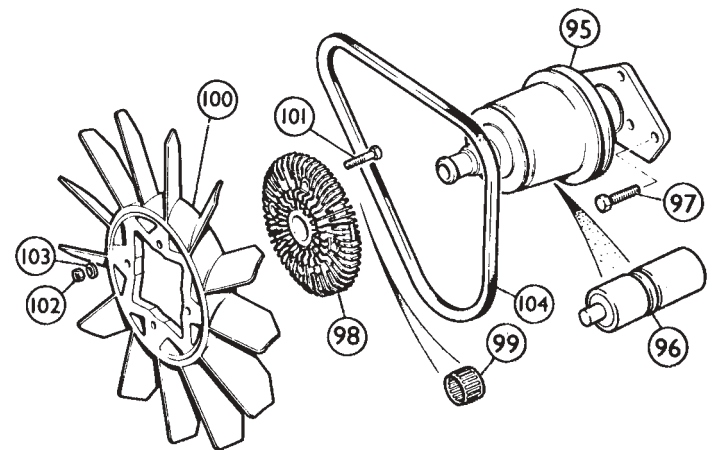
Refit the filler plug using a new sealing washer if necessary. Do not over-tighten. Finally recheck the expansion tank coolant level, and top up to half full if necessary.



Ill. No	Part Number	Description	Qty. Req.	Details
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Thermostat

85		THERMOSTAT COVER, water elbow	1	see items 8, 27, 42
86	GHF163	SCREW, cover to manifold	2	all ACG commission nos. all TCG commission nos and VIN nos.
	SH505101	SCREW, LH, cover to manifold	1	
	GHF163	SCREW, RH, cover to manifold	1	
87	GHF332	WASHER, locking	2	
88	115467	GASKET, thermostat cover	1	
89	GTS108	THERMOSTAT, 88°C, standard fitment	1	
	GTS101	THERMOSTAT, 82°C, alternative	1	
90	GTR108	TEMPERATURE TRANSMITTER	1	



Cooling Fan

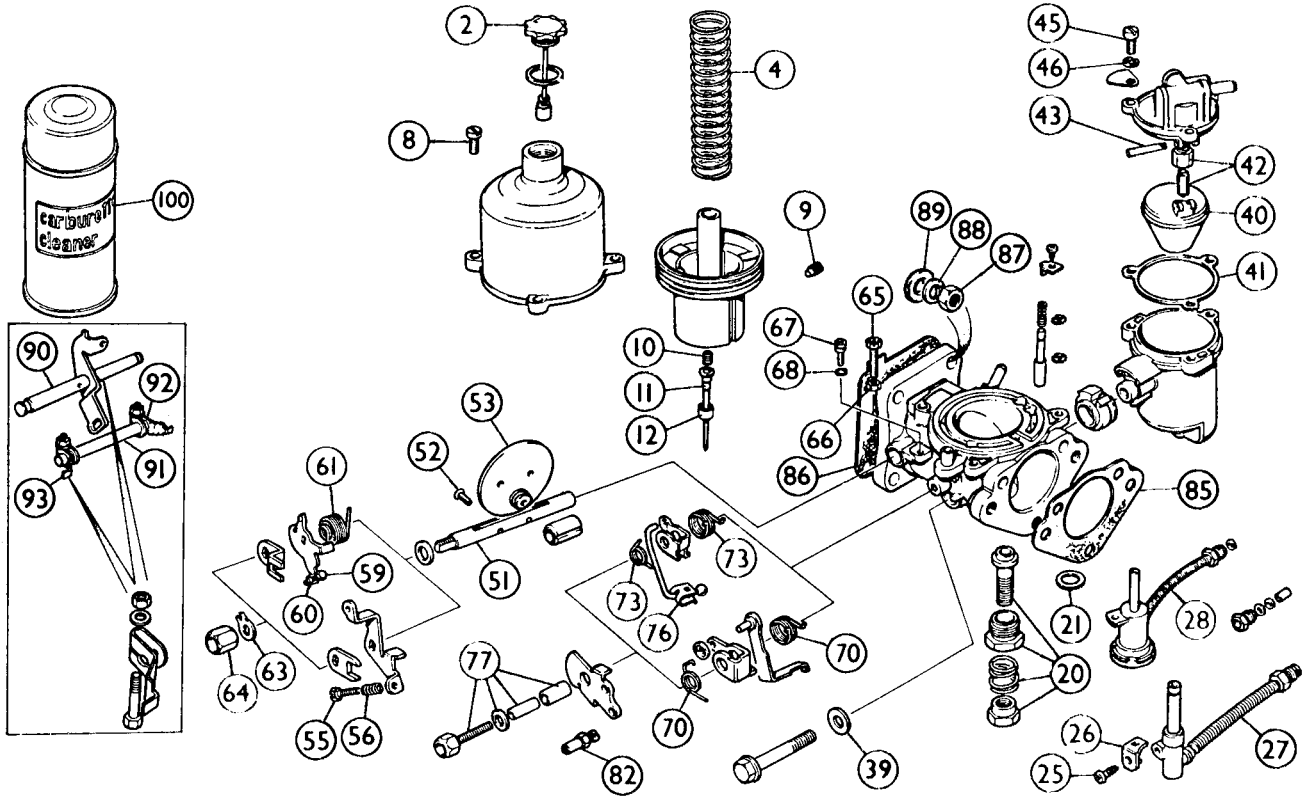
95	UKC1626	PULLEY ASSEMBLY, fan	1	
96	UKC1626A	BEARING ASSEMBLY, replacement	1	
97	SH505071	SCREW, pulley to block, long	3	
	SH505061	SCREW, pulley to block, short	1	
98	TKC101	VISCOUS COUPLING ASSEMBLY	1	
99	UKC759	TOLERANCE RING	1	attaches coupling to pulley
100	PKC1281	FAN	1	
101	GHF102	SCREW, fan to coupling	4	
102	NH604041	NUT	4	
103	GHF300	WASHER, plain	4	
104	GCB10900	FAN BELT	1	

Refilling & Bleeding Header Tank Cooling Systems

Remove the header tank filler cap and set the interior heater controls to the maximum heat position. Fill the system until the coolant level is 1" (25 mm) below the neck of the header tank. Refit the header tank filler cap and run the engine at approximately 1500 revs per minute until the coolant temperature rises sufficiently to open the thermostat.

Stop the engine and, taking care to avoid scalding, remove the header tank filler cap. Top up the coolant level as necessary (with anti-freeze mixture) until it is 1" (25 mm) below the header tank filler neck. Refit the filler cap again.

40 | SU Carburettors. HS6



Ill. No	Part Number	Description	Qty. Req.	Details
	AUD634E	CARBURETTORS, HS6, pair <i>Reconditioned</i>	1	to (e) CG2715
	FZX1242E	CARBURETTORS, HS6, pair <i>Reconditioned</i>	1	from (e) CG2716
<i>Please note that reconditioned carburettors are offered on an exchange basis. To be acceptable for exchange, your old units must be complete and undamaged.</i>				
2	AUC8103A	DAMPER PISTON ASSEMBLY	2	
4	AUC4387	PISTON SPRING, red, 4.5 oz.	2	1" diameter
8	JZX1394	SCREW, chamber to body	6	
9	AUD4252	SCREW, needle guide securing	2	
10	AUD3306	SPRING	2	
11	NZX8012	NEEDLE, type BDM	2	
12	AUD4288	NEEDLE GUIDE	2	
20	WZX1011	JET BEARING KIT	2	for AUD634 carburettors
	WZX1442	JET BEARING KIT	2	for FZX1242 carburettors
21	AUC8478	WASHER, sealing, jet bearing	2	
25	AUD2104	SCREW, jet to bracket	2	
26	AUD2427	BRACKET, jet to lever, front	1	for AUD634 carburettors
	AUD2428	BRACKET, jet to lever, rear	1	(standard jets)
27	AUD9106	JET, front, 0-090" jet	1	for AUD634 carburettors
	AUD9105A	JET, rear, 0-090" jet	1	(standard jets)
28	LZX1121A	JET, front, 0-090" jet	1	for FZX1242 carburettors
	LZX1120A	JET, rear, 0-090" jet	1	(capstat jets)

If your car has Capstat type carburettors (FZX1242) then read on. It's possible that the engine, when hot, dies on idle or idles unevenly. If these maladies can be definitely traced back to the carburettors, the TT1559 conversion kit can be fitted. The kit replaces the dubious Capstat jets with standard items and also effects the necessary choke linkage changes. One kit services both carburettors.

	TT1559	CAPSTAT TO STANDARD JET CONVERSION KIT	1	
39	AUC1318	WASHER, rubber	2	float chamber mounting bolt
40	WZX1300	FLOAT	2	includes gasket (item 41)
41	AUC8459A	GASKET, float chamber lid	2	
42	WZX1100A	NEEDLE & SEAT	2	includes gasket (item 41)
	GAC9201X	GROSE JET (superior valve design)	2	alternative to 42
43	AUC1152	PIN, float pivot	2	
45	JZX1394	SCREW, float lid	6	
46	WL700101	WASHER, locking	6	
51	WZX1014	THROTTLE SPINDLE & FITTING KIT	2	for AUD634 carburettors
	WZX1178	THROTTLE SPINDLE & FITTING KIT	2	for FZX1242 carburettors
52	AUC1358	SCREW, throttle disc to spindle	4	

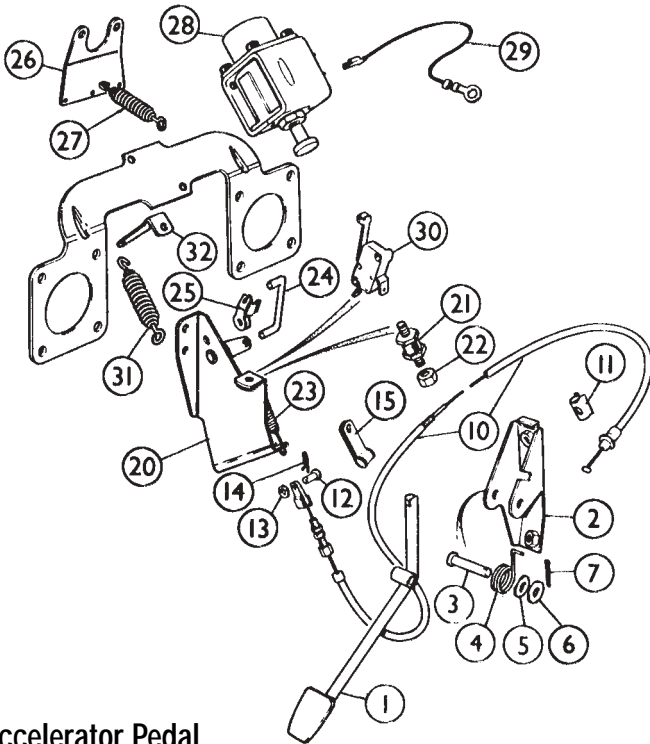
NOTE: Kit 51 also includes lock tab (No 63), & mounting plate gaskets (85 & 86)

Ill. No	Part Number	Description	Qty. Req.	Details
53	WZX1386	THROTTLE DISC & FITTING KIT	2	valve type disc Note: Throttle disc kits include screws (no. 52) and carb. mounting gaskets (nos. 85 & 86). A plain disc may be substituted here, particularly if greater performance is sought. The discs are supplied individually, with screws and gaskets.
	WZX1321	THROTTLE DISC & FITTING KIT	2	plain disc
55	AUC8483	SCREW, fast idle adjustment	2	
56	AUC2451	SPRING (alternative to nut)	2	for AUD634 carburettors
	AJD8014Z	NUT, locking (alternative to spring)	2	
59	AJD8014ZX	SCREW, fast idle adjustment	2	
60	AJD8014ZX	SPIRE NUT, screw to throttle lever	2	
61	JZX1299	SPRING, throttle return, front	1	for FZX1242 carburettors
	JZX1298	SPRING, throttle return, rear	1	
	WZX1140	THROTTLE LINKAGE SUNDRIES KIT	2	for AUD634 carburettors contains 25, 26, 55, 56, 65, 66
	WZX1156	THROTTLE LINKAGE SUNDRIES KIT	2	for FZX1242 carburettors contains 59, 60, 67, 68
63	AUD3323	LOCK TAB	2	
64	AUC1424	PIVOT NUT	2	
65	AUC8483	SCREW, throttle stop and idle adjustment	2	
66	AJD8014Z	NUT, locking, alternative to AUC2451 spring	2	for AUD634 carburettors
	AUC2451	SPRING, alternative to AJD8014Z	2	
67	JZX1180	SCREW throttle stop and idle adjustment	2	for FZX1242 carburettors
68	AUD3586	'O RING	2	
70	WZX1335	CHOKE SPRING KIT, front	1	
	WZX1336	CHOKE SPRING KIT, rear	1	for AUD634 carburettors
73	WZX1339	CHOKE SPRING KIT, front	1	
	WZX1338	CHOKE SPRING KIT, rear	1	for FZX1242 carburettors
76	JZX1259	CLIP, rod link to jet	2	
77	WZX1331	PIVOT BOLT KIT	2	
82	AUE34	TRUNNION ASSEMBLY	1	choke cable attachment
85	158712	GASKET, carburettor to air filter	2	
86	159871	GASKET, carburettor to support plate	2	
87	GHF201	NUT carburettor to support plate/flexible mounting	8	
88	GHF332	WASHER, locking	8	
89	GHF301	WASHER, plain	8	
90	UKC5963	LINK ROD & LEVER, throttle	1	to (e) CG42
	UKC6221	LINK ROD & LEVER, throttle	1	from (e) CG43 on
91	AUE584	LINK ROD, choke	1	for AUD634 carburettors
	WZX1581	LINK ROD, choke	1	for FZX1242 carburettors

Ill. No	Part Number	Description	Qty. Req.	Details
92	AUE586	LOST MOTION LEVER, front	2	
93	AUE587	LOST MOTION LEVER, rear	2	
100	MRD1023	SPRAY CLEANER	a/r	

Other kits available for the servicing of HS6 carburetors include the following:

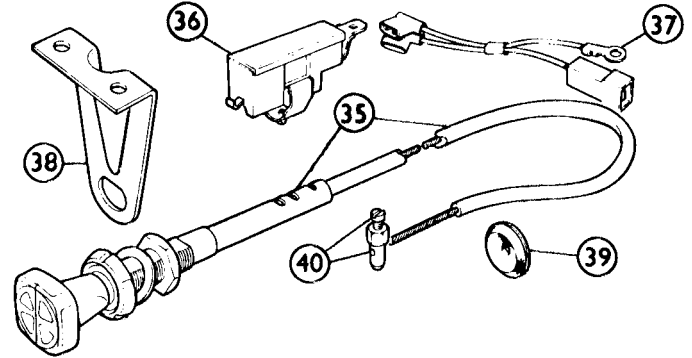
- AUE812A CARBURETTOR GASKET KIT 2
includes items 21, 41, 85, 86 plus seal and support washer (for jet to float chamber joint) for one carburettor
- WZX1391 FLOAT CHAMBER SUNDRIES KIT 2
includes items 37, 41, 43, 45, 46, plus seal and support washer (for jet to float chamber joint) for one carburettor
- WZX1863X SERVICE KIT, AUD634 carburetors 1
includes items 27, 41, 42, 85, 86 for two carburetors
- WZX1891X SERVICE KIT, FZX1242 carburetors 1
includes items 28, 41, 42, 85, 86 for two carburetors
- GAC6170X REBUILD KIT, AUD634 carburetors 1
- GAC6172X REBUILD KIT, FZX1242 carburetors 1
includes items 27 (in GAC6170X), 28 (in GAC6172X), 41, 42, 51, 52, 53, 85, 86 for two carburetors, plus instructions.
Also included are two pairs of steel repair inserts for the throttle shaft bushes.



Accelerator Pedal

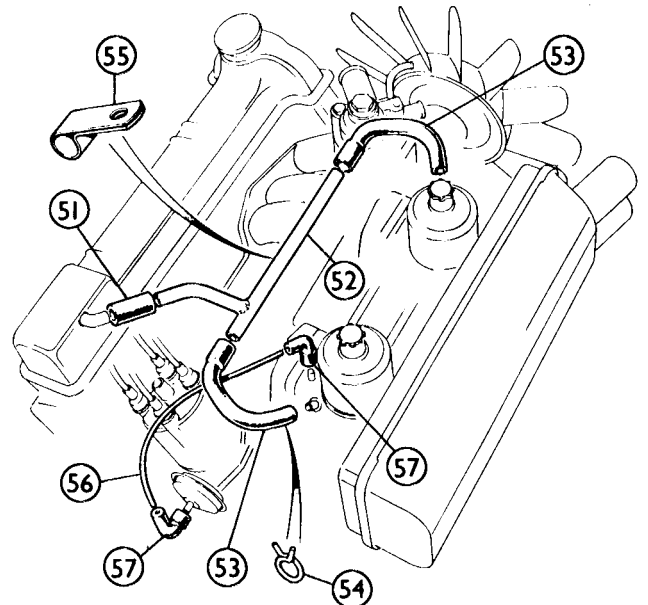
1	UKC8768	ACCELERATOR PEDAL	1	
2	UKC433	BRACKET, accelerator pedal	1	
3	153675	CLEVIS PIN, pedal pivot	1	
4	153661	SPRING, pedal return	1	
5	550029	WASHER, anti-rattle	1	
6	GHF301	WASHER, plain	1	
7	GHF502	SPLIT PIN	1	
10	UKC3663	ACCELERATOR CABLE, RHD	1	to (e) CG42
	UKC3664	ACCELERATOR CABLE, LHD	1	
	UKC5875	ACCELERATOR CABLE, RHD	1	from (e) CG43 on
	RTC2922	ACCELERATOR CABLE, LHD	1	
11	153041	CLIP, cable to pedal	1	
12	PJ8504	CLEVIS PIN	1	
13	PWZ203	WASHER, plain	1	from (e) CG43 on
14	ULC2785	'R' CLIP	1	
15	UKC9881	'P' CLIP, accelerator cable	1	
20	158929	BRACKET & BELLCRANK	1	to (e) CG42
	UKC5851	BRACKET & BELLCRANK	1	from (e) CG43 to (e) CG14900
	UKC7156	BRACKET & BELLCRANK	1	from (e) CG14901 on
21	UKC2451	RUBBER MOUNTING	1	
22	GHF200	NUT	2	
23	UKC1624	SPRING, bellcrank return	1	to (e) CG42
24	158934	LINK, bellcrank to carburetors	1	to (e) CG42

Ill. No	Part Number	Description	Qty. Req.	Details
	UKC6149	LINK, bellcrank to carburetors	1	from (e) CG43 on
25	153957	PIVOT CLIP	2	
26	UKC709	ABUTMENT PLATE, return springs	1	to (e) CG42
	UKC6168	ABUTMENT PLATE, return springs	1	from (e) CG43 on
27	159463	RETURN SPRING	2/3	quantity increases from (e) CG43 on
	UKC3741	SOLENOID, throttle jack	1	
29	UKC3878	EARTH LEAD, solenoid	1	automatic models with
30	UKC7181	INHIBITOR SWITCH	1	air conditioning only
31	UKC1624	RETURN SPRING	1	
32	UKC6225	BRACKET, return spring	1	



Choke Cable

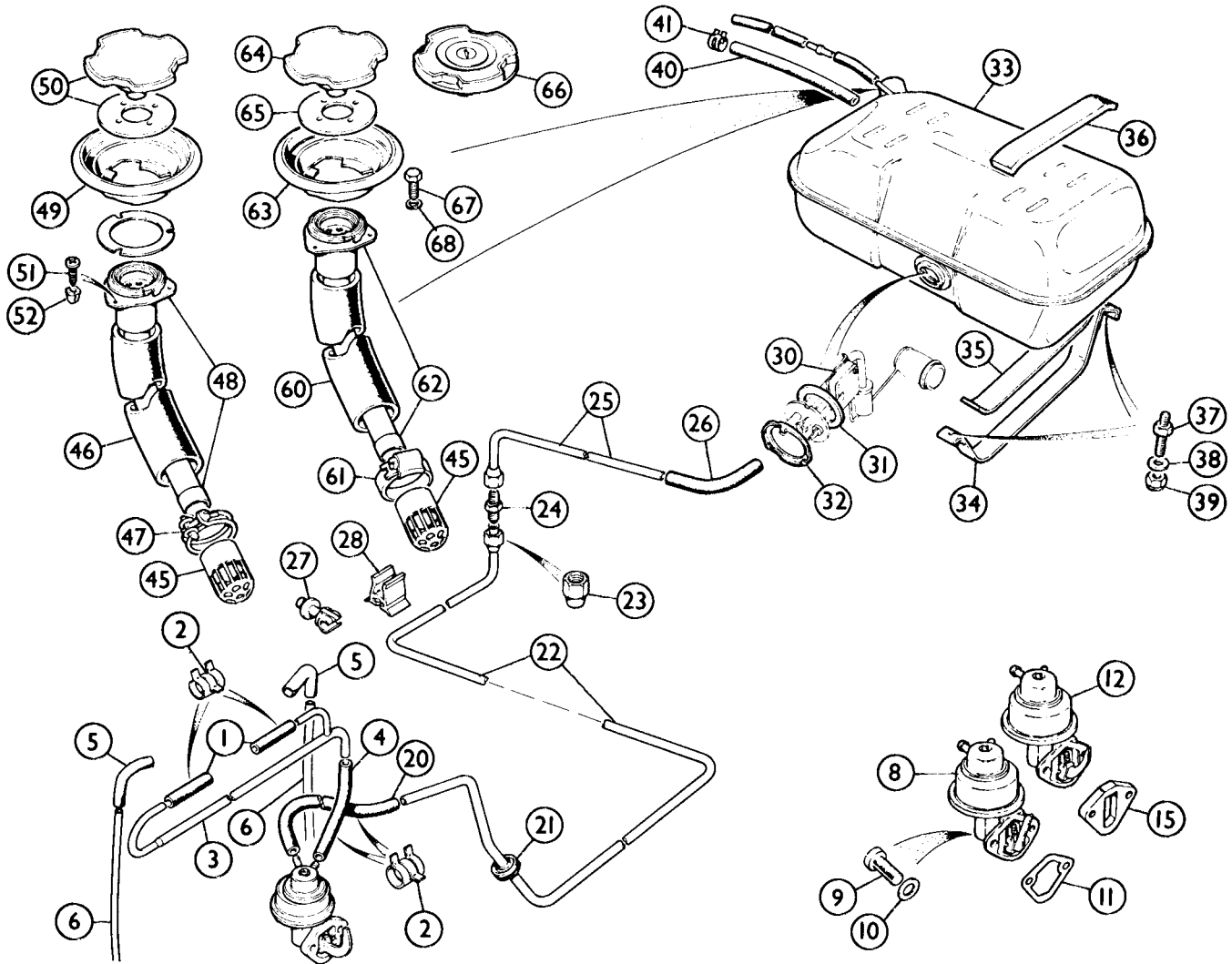
35	TKC2772	CHOKE CABLE, RHD	1	all ACG nos.
	TKC2773	CHOKE CABLE, LHD	1	
	TKC5297	CHOKE CABLE, RHD	1	all TCG and VIN nos.
	TKC5298	CHOKE CABLE, LHD	1	
36	137607	SWITCH, choke warning light	1	all ACG nos.
	563318	SWITCH, choke warning light	1	all TCG & VIN nos.
37	ULC1735	HARNES EXTENSION	1	choke warning light switch
38	UKC5241	MOUNTING BRACKET (under fascia)	1	
39	061917	GROMMET, bulkhead	1	
40	AUE34	TRUNNION, cable to carburettor linkage	1	



Emission Controls

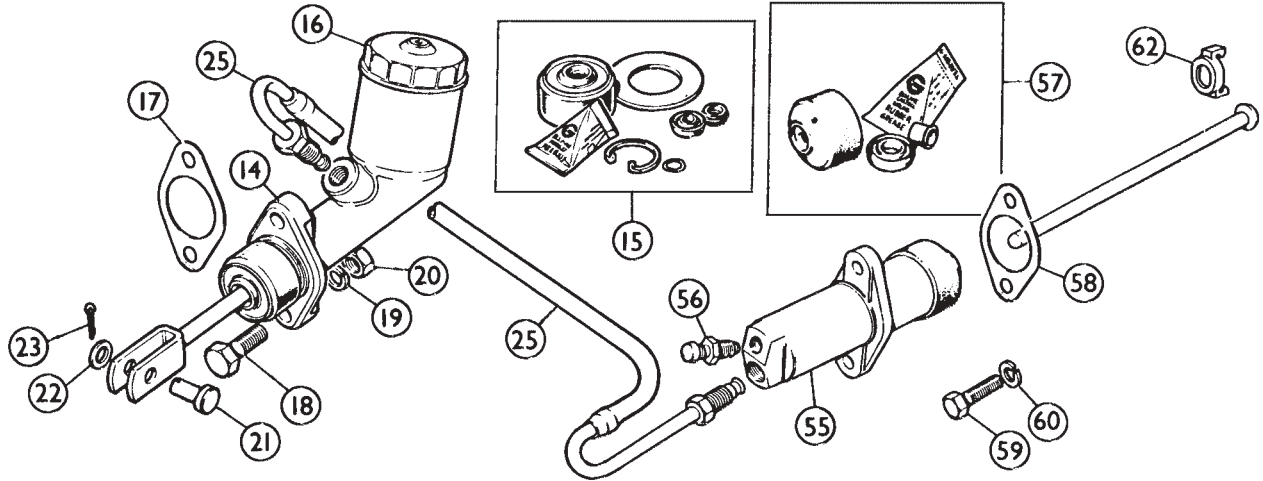
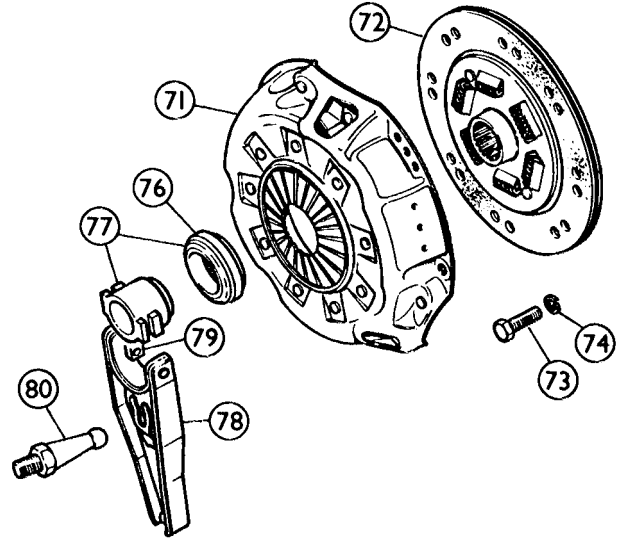
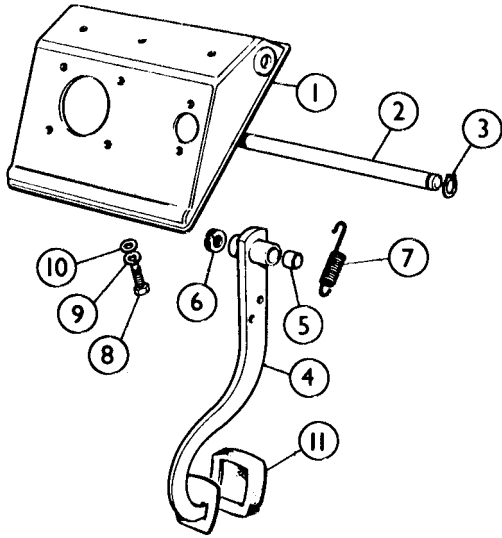
51	154220	HOSE, cam cover to breather pipe	1	
52	TKC261	BREATHER PIPE	1	
53	GRH817	HOSE, breather pipe to carburettor	2	
54	CC5009	CLIP, hose	2	
55	158769	'P' CLIP, pipe to inlet manifold	2	
56	UKC2110	VACUUM ADVANCE HOSE	1	
57	128262	RUBBER COUPLING, right angled	2	

42 | Fuel Systems



Ill. No	Part Number	Description	Qty. Req.	Details
	HFFK21	FUEL PIPE KIT, tank to pump	1	<i>cupro-nickel</i>
1	125170	FUEL HOSE, carb. to carb.	2	
2	UKC3793	CLIP, 3/8" diameter	6	
3	TKC1609	FUEL PIPE, pump to carburetors	1	
4	149614	CONNECTOR, pump to carb fuel pipe	1	
5	125170	CONNECTOR, overflow pipe	2	
6	215924	OVERFLOW PIPE	2	
8	312167	FUEL PUMP, early, (genuine)	1	
	312167Z	FUEL PUMP, early, (reproduction)	1	
9	GHF103	BOLT, pump to engine	2	<i>to approx. mid 1977</i>
10	GHF301	WASHER, plain	2	
11	138791	GASKET, pump to engine	1	
12	RKC5051	FUEL PUMP, late, (genuine)	1	
	RKC5051Z	FUEL PUMP, late, (reproduction)	1	
	SH605101	BOLT, pump to engine	2	<i>from approx. mid 1977</i>
	GHF301	WASHER, plain	2	
15	UKC8523	SPACER BLOCK	1	
20	159425	CONNECTOR	1	<i>main supply pipe to pump</i>
21	602037	GROMMET, bulkhead	1	
22	PKC389	FUEL PIPE, main supply, front	1	
23	UKC3776	TUBE NUT	1	
24	UKC3775	CONNECTOR	1	
25	UKC2809	FUEL PIPE, main supply, rear	1	<i>to approx. mid 1977</i>
	PKC390	FUEL PIPE, main supply, rear	1	<i>from approx. mid 1977</i>
26	149614	CONNECTOR	1	<i>fuel tank to main supply pipe</i>
27	150930	CLIP, pipe securing	a/r	<i>alternatives</i>
28	ZKC923	CLIP, pipe securing	a/r	
30	TKC147	SENDER UNIT	1	<i>to approx. mid 1977</i>
	TKC3408	SENDER UNIT	1	<i>from approx. mid 1977 to (c) ACG25000</i>
	TKC3415	SENDER UNIT	1	<i>from (c) ACG25001 to TCG100000</i>

Ill. No	Part Number	Description	Qty. Req.	Details
	TKC3408	SENDER UNIT	1	<i>from TCG100001</i>
31	ARA1502	SEAL, sender unit to tank	1	
32	ARA1501	LOCKING RING	1	
33	RKC68	FUEL TANK	1	<i>to approx. mid 1977</i>
	RKC3294	FUEL TANK	1	<i>from approx. mid 1977 to (c) ACG25000</i>
	RKC3554	FUEL TANK	1	<i>from (c) ACG25001</i>
34	TKC131	TANK STRAP	2	
35	UKC255	TANK PAD, lower	2	
36	UKC1469	TANK PAD, upper	2	
37	UKC1468	STUD	4	
38	GHF302	WASHER, plain	4	
39	GHF233	NUT, nyloc	4	
40	149610	CONNECTOR	1	
41	UKC3795	CLIP, connector to pipe, 1/2" dia	2	
45	TKC2413	ANTI-SYPHON FILTER	1	
46	TKC383	HOSE, fuel tank to filler cap	1	
47	CA600384	CLIP, hose securing	2	
48	TKC1667	FILLER PIPE ASSEMBLY	1	<i>large filler cap</i>
49	XKC534	BEZEL, fuel filler cap	1	<i>to ACG25000</i>
50	UKC266	FUEL FILLER CAP	1	
51	AB606058	SCREW, self tapping	3	
52	625624	CAPTIVE NUT, plastic	3	
60	TKC3728	HOSE, fuel tank to filler cap	1	
61	GHC1622	CLIP, hose securing	2	
62	RKC3533	FILLER PIPE ASSEMBLY	1	
63	YKC3365	BEZEL, fuel filler cap	1	<i>small filler cap</i>
64	YKC3397	FUEL FILLER CAP, non-locking	1	<i>from ACG25001</i>
65	ZKC3541	SEAL, fuel filler cap	1	
66	GAC6003X	FUEL FILLER CAP, locking	1	
67	SE105141	SCREW	3	
68	WL105001	WASHER, locking	3	



Ill. No	Part Number	Description	Qty. Req.	Details
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Pedal Box & Fittings

1	RKC8	PEDAL BOX	1	LHD
	RKC738	PEDAL BOX	1	RHD
2	UKC104	PEDAL SHAFT	1	
3	506542	CIRCLIP	2	
4	TKC1215	CLUTCH PEDAL	1	LHD
	TKC1216	CLUTCH PEDAL	1	RHD
5	UKC101	PEDAL BUSH	2	
6	044630	WASHER, locking, double coil	2	
7	UKC113	PEDAL RETURN SPRING	1	
8	SH108201	SCREW, pedal box to bulkhead	3	
9	GHF382	WASHER, locking	3	
10	GHF301	WASHER, plain	3	
11	150881	PEDAL RUBBER	1	

Master Cylinder

14	GMC1014	MASTER CYLINDER	1	
15	GRK1029	REPAIR KIT, for master cylinder	1	
16	500201A	CAP, master cylinder	1	
17	CRC1538	GASKET	1	
18	SH108251M	SCREW, master cylinder to box	2	
19	GHF382	WASHER, locking	2	
20	NT108041	NUT	2	
21	CLZ513	CLEVIS PIN	1	
22	GHF301	WASHER	1	
23	GHF502	SPLIT PIN	1	
25	UKC3883	CLUTCH PIPE, flexible (standard)	1	RHD
	UKC3882	CLUTCH PIPE, flexible (standard)	1	LHD
	UKC3883SS	CLUTCH HOSE, stainless steel braided	1	RHD
	UKC3882SS	CLUTCH HOSE, stainless steel braided	1	LHD

Ill. No	Part Number	Description	Qty. Req.	Details
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Slave Cylinder

55	GSY101	SLAVE CYLINDER	1	
56	608400A	BLEED NIPPLE	1	
57	GRK4002	REPAIR KIT, for slave cylinder	1	
58	UKC5871	GASKET	1	
59	SH108301	SCREW, slave cylinder to bell housing	2	
60	GHF382	WASHER, locking	2	
62	UKC1806	RETAINER CLIP, push rod	1	always replace when reassembling

Clutch

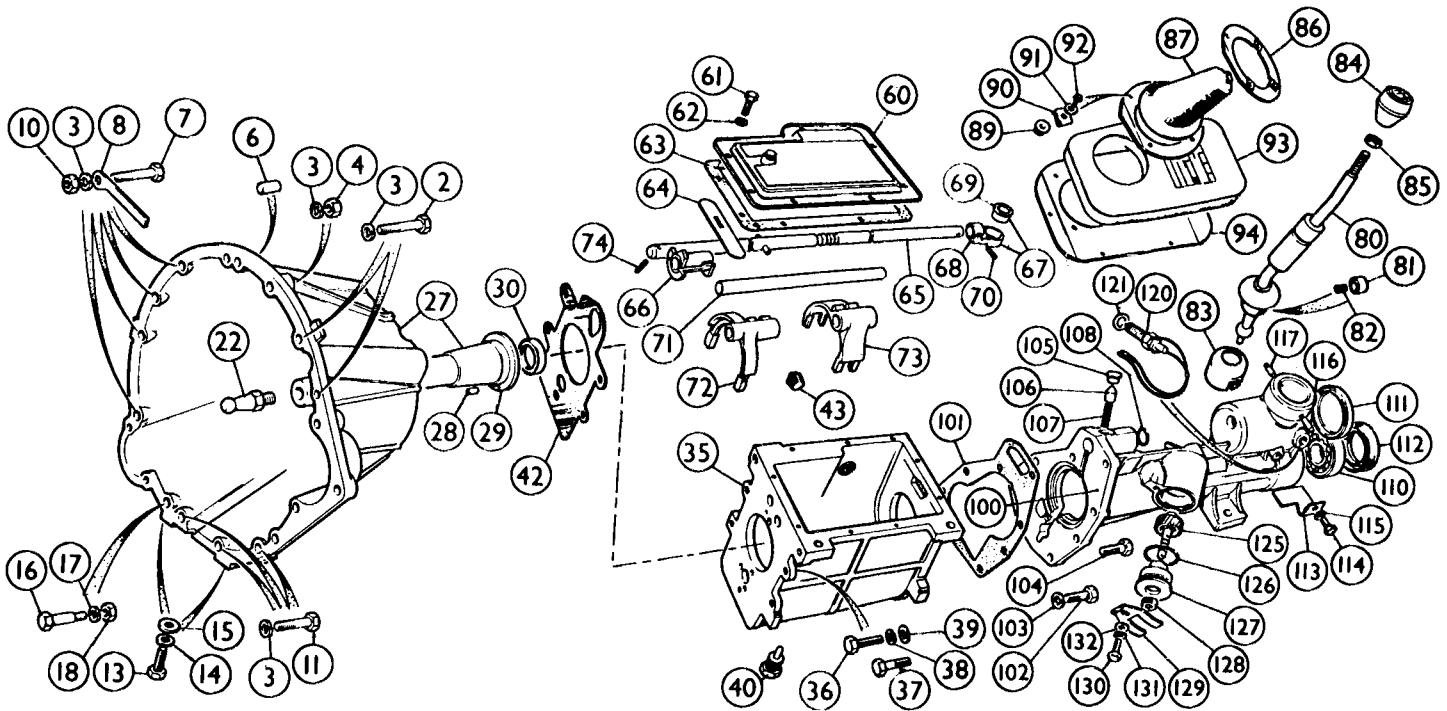
71	GCC228	CLUTCH COVER	1	4 speed
	GCC164	CLUTCH COVER	1	5 speed
72	GCP229	CLUTCH PLATE	1	4 speed
	GCP253	CLUTCH PLATE	1	5 speed
73	SH605061	SCREW, clutch cover securing	6	
74	GHF332	WASHER, locking	6	
76	GRB209	RELEASE BEARING	1	
77	FRC5369A	SLEEVE & BEARING	1	4 & 5 speed
78	FRC5374A	CLUTCH RELEASE ARM	1	
79	159003A	SLIPPER BLOCK	2	
80	UKC1774	PIVOT PIN, release arm	1	

Clutch Alignment Tool

For easy and efficient clutch alignment.
 Much better than using the old 'broom handle' method.
 GAC5064X CLUTCH ALIGNMENT TOOL 1

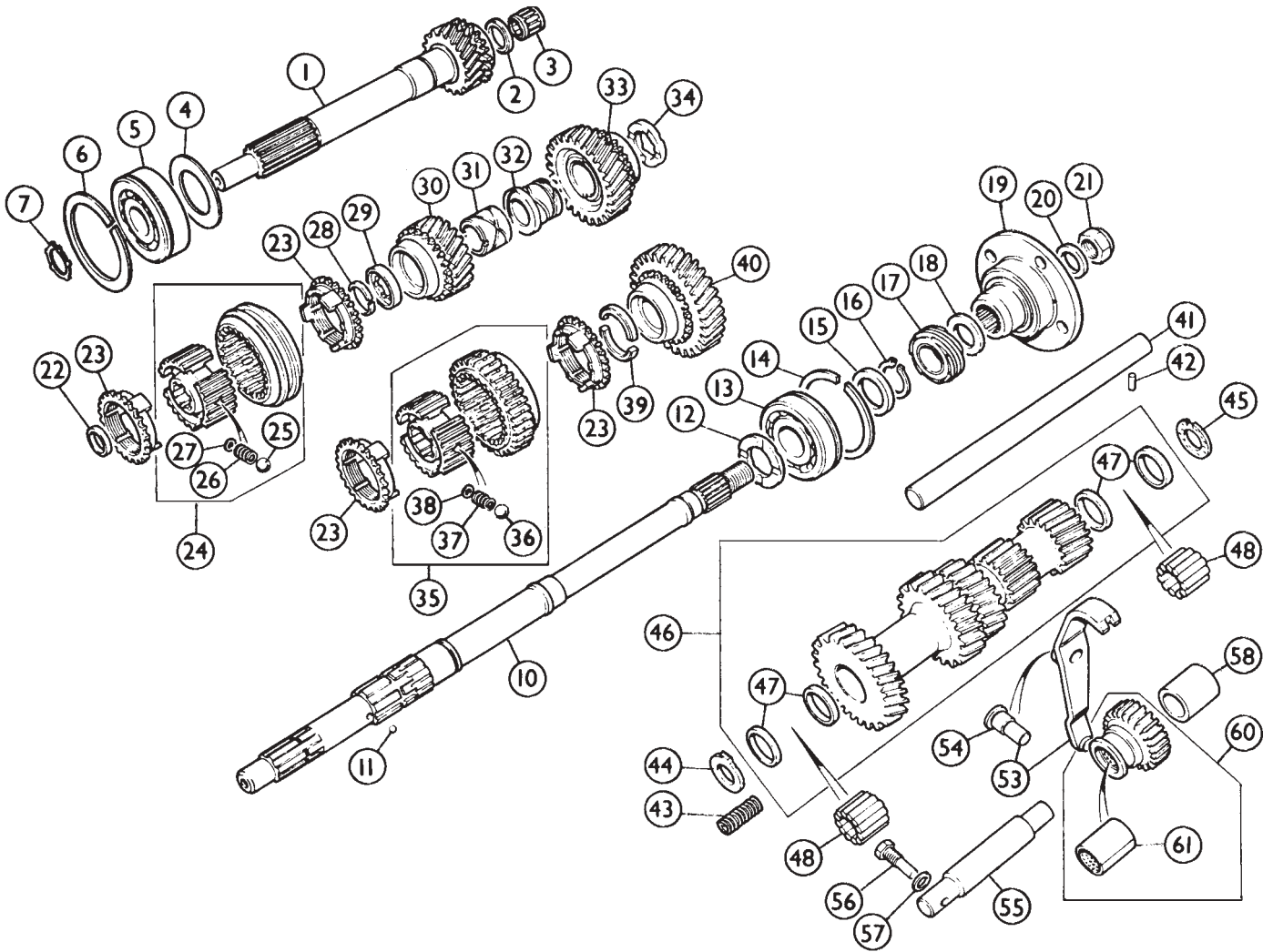


44 | External Gearbox (4 Speed)



Ill. No	Part Number	Description	Qty. Req.	Details
NI	RTC2400E	GEARBOX, rebuilt <i>does not include bell housing</i>	1	Exchange unit
NI	GUL855	HYPOY 80/90 GEAR OIL (0.5 litre)	a/r	
2	BH605151	BOLT	2	
3	GHF332	WASHER, locking	11	
4	GHF201	NUT, plain	2	
6	DP619	DOWEL	1	
7	BH605151	BOLT	2	
8	ULC1178	CLIP, cable securing	4	
10	GHF201	NUT, plain	4	
11	GHF104	BOLT	3	
13	SH110201	SCREW	2	
14	GHF383	WASHER, locking	2	
15	GHF302	WASHER, plain	2	
16	UKC3270	DOWEL BOLT	1	
17	GHF333	WASHER, locking	1	
18	GHF202	NUT, plain	1	
22	UKC1774	PIVOT PIN	1	
27	UKC1984	BELL HOUSING & FRONT COVER	1	
28	DP205	DOWEL	1	
29	UKC1751	FRONT COVER	1	
30	132292	OIL SEAL, gearbox front	1	
35	RKC461	GEARBOX CASING	1	
36	SH606101	SCREW, casing to bell housing	6	
37	GHF105	BOLT, lower centre	1	
38	GHF333	WASHER, locking	6	
39	500464	WASHER, copper, lower centre	1	
40	155660	DRAIN PLUG, magnetic	1	
42	UKC4128	GASKET	1	
43	114774	FILLER PLUG	1	
60	22G1884	TOP COVER	1	
61	SH604041	SCREW	9	
62	GHF300	WASHER, plain	9	
63	22G1911	GASKET	1	
64	22G1419	SPOOL INTERLOCK PLATE	1	
65	22G1413	SELECTOR SHAFT	1	
66	22G1418	INTERLOCK	1	
67	UKC6511	YOKE ASSEMBLY	1	
68	22G2291	YOKE	1	
69	22G1424	YOKE SEAT	1	
70	RZS1216	ROLL PIN	1	
71	22G1408	SELECTOR FORK SHAFT	1	
72	22G1584	SELECTOR FORK, 3rd/4th	1	
73	22G1406	SELECTOR FORK, 1st/2nd	1	
74	UKC6398	ROLL PIN	1	

Ill. No	Part Number	Description	Qty. Req.	Details
80	UKC3284	GEAR LEVER	1	
81	22G2286	PLUNGER, nylon, anti-rattle	1	
82	106388	SPRING, anti-rattle	1	
83	22G1434	RETAINER	1	
84	UKC2793	KNOB, gear lever	1	
85	JN2158	JAM NUT	1	
86	ZKC1342	RETAINING RING, gaiter securing	1	
87	YKC1453	GAITER, gear lever	1	
89	625536	FIXING	5	
90	FU25444	SPIRE CLIP	5	
91	GHF306	WASHER, plain	5	
92	AB610051	SCREW	5	
93	ZKC2526	INSULATION PAD	1	
94	YKC330	APERTURE PLATE	1	
100	DAM1650*	REAR EXTENSION	1	
*Note: The DAM1650 rear extension is a multiple supersession by the Rover Group. To fit a DAM1650 you will also need to buy an insert (DAM2959) and plug (DAM3632).				
101	22G1420	GASKET	1	
102	UKC4861	SCREW	6	
103	GHF332	WASHER, locking	6	
104	GHF103	SCREW	1	
105	22G1947	PLUG	1	
106	22G1421	PLUNGER	1	
107	22G2198	SPRING	1	
108	TRS912	O' RING	1	
110	157732	BEARING	1	
111	22G1422	END COVER	1	
112	22G2353	SEAL	1	
113	22G1425	REVERSE LIFT PLATE	1	
114	SH604051	SCREW	1	
115	GHF331	WASHER, locking	1	
116	DAM2670	PIN, locating cap	2/1	
*Note: quantity decreases after gearbox CG443				
117	22G2277	PIN, locating cap	1	from gearbox CG443
120	GAE191A	REVERSE LIGHT SWITCH	1	
121	GHF302	WASHER, plain	1	
125	219004	GEAR, speedo drive	1	
126	TRS1620	O' RING	1	
127	22G1486	BEARING	1	
128	AAU2304A	SEAL, speedo pinion	1	
129	22G1711	RETAINER	1	
130	GHF117	SCREW	1	
131	GHF331	WASHER, locking	1	
132	GHF300	WASHER, plain	1	

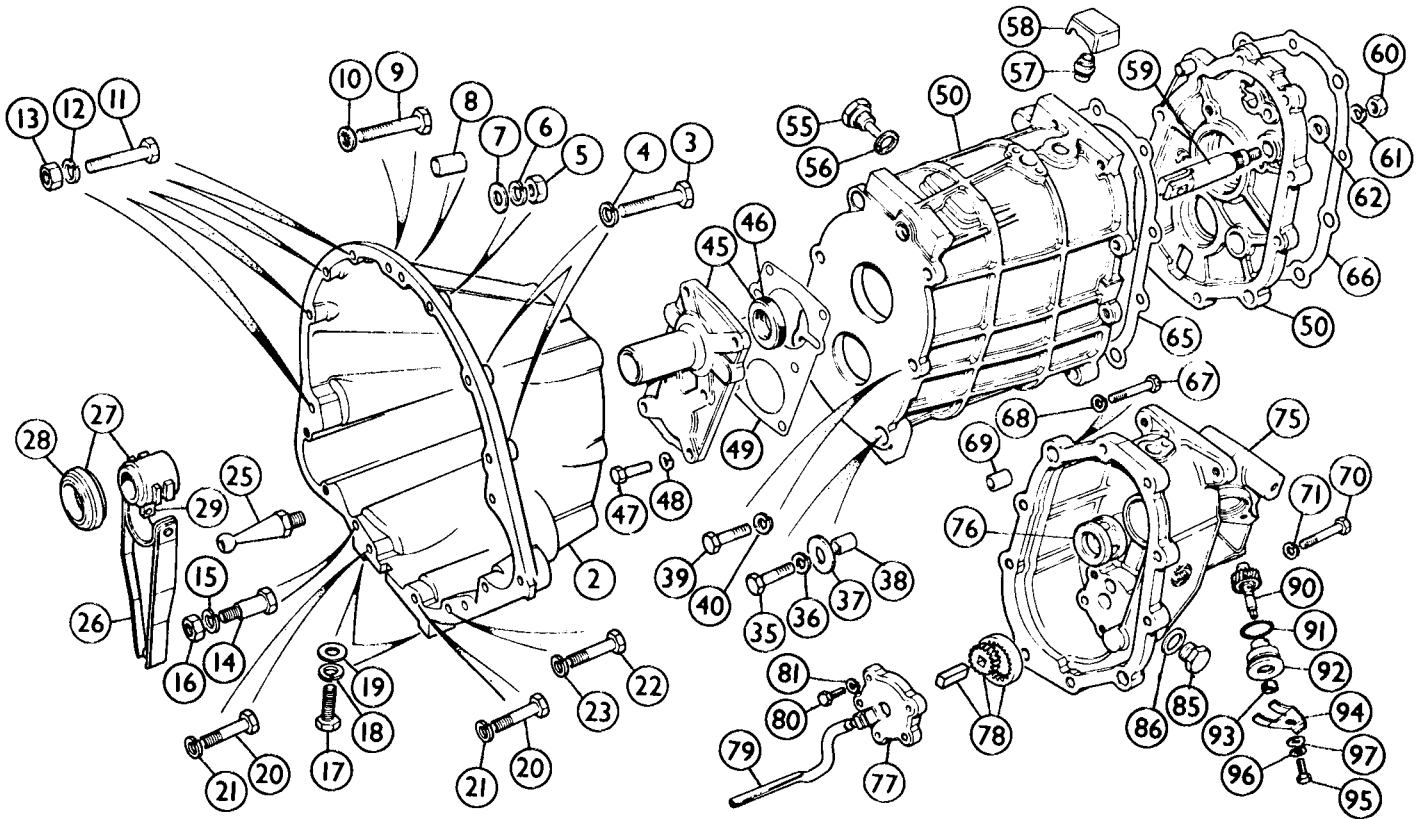


Ill. No	Part Number	Description	Qty. Req.	Details
1	TKC1490	INPUT SHAFT	1	
2	22G2840	SPACER	1	
3	13H9513	NEEDLE BEARING, caged	1	
4	106365	OIL THROWER	1	
5	104433	BEARING, input shaft	1	
6	112654	CIRCLIP, large	1	
7	129839	CIRCLIP, small	1	
10	RKC722	MAINSHAFT	1	
11	BLS106	BALL BEARING	1	
12	137775	SPACER	1	
13	104433	BEARING, rear main	1	
14	112654	CIRCLIP	1	
15	155805	THRUST WASHER, 0.120"	a/r	
	155806	THRUST WASHER, 0.123"	a/r	
	155807	THRUST WASHER, 0.126"	a/r	
	155808	THRUST WASHER, 0.129"	a/r	
16	CR620325	CIRCLIP	1	
17	22G1753	GEAR, speedo drive	1	
18	155756	THRUST WASHER	1	
19	155755	FLANGE	1	
20	142333	WASHER	1	
21	510618A	NUT, nyloc	1	
22	22G2839	SPACER	1	
23	150328	BAULK RING, synchromesh	4	
24	156968	SYNCHRO HUB, 3rd/4th	1	
25	BLS108	BALL BEARING	3	
26	104445	SPRING	3	
27	037948	SHIM	a/r	
28	TKC6444	CIRCLIP (Always replace)	1	
29	159978	THRUST WASHER	1	
30	UKC4454	GEAR, 3rd speed	1	
31	147354	BUSH, 3rd gear	1	
32	UKC933	BUSH, 2nd gear	1	

Ill. No	Part Number	Description	Qty. Req.	Details
33	UKC3364	GEAR, 2nd speed	1	
34	UKC934	THRUST WASHER, 0.199"	a/r	
	UKC935	THRUST WASHER, 0.203"	a/r	
	UKC936	THRUST WASHER, 0.205"	a/r	
	UKC937	THRUST WASHER, 0.208"	a/r	
35	156911*	SYNCHRO HUB (1st & 2nd), 29 teeth	1	to gearbox CG36218
	UKC8748	SYNCHRO HUB (1st & 2nd), 33 teeth	1	from gearbox CG36219
36	BLS108	BALL BEARING	3	
37	106388	SPRING	3	
38	037948	SHIM	a/r	
39	137834	SPLIT COLLAR	2	
40	TKC3001	GEAR, 1st speed	1	
41	144595	LAYSHAFT	1	
42	DS1908	ROLL PIN	1	
43	137532	SPRING	3	
44	113229	THRUST WASHER, front	1	
45	106270	THRUST WASHER, rear	1	
46	UKC3196*	LAYGEAR CLUSTER	1	to gearbox CG36218
	UKC8749	LAYGEAR CLUSTER	1	from gearbox CG36219
47	119891	RETAINER	4	
48	119893	NEEDLE ROLLER	50	
53	CHM63	LEVER, reverse operating service	1	
54	DAM1714	PIVOT PIN	1	
55	113071	SPINDLE, reverse gear	1	
56	106477	SCREW, locating	1	
57	GHF332	WASHER, locking	1	
58	22G1435	SPACER	1	
60	144580*	REVERSE IDLER GEAR, 21 teeth	1	to gearbox CG36218
	UKC8750	REVERSE IDLER GEAR, 17 teeth	1	from gearbox CG36219
61	129862	BUSH (idler gear)	1	

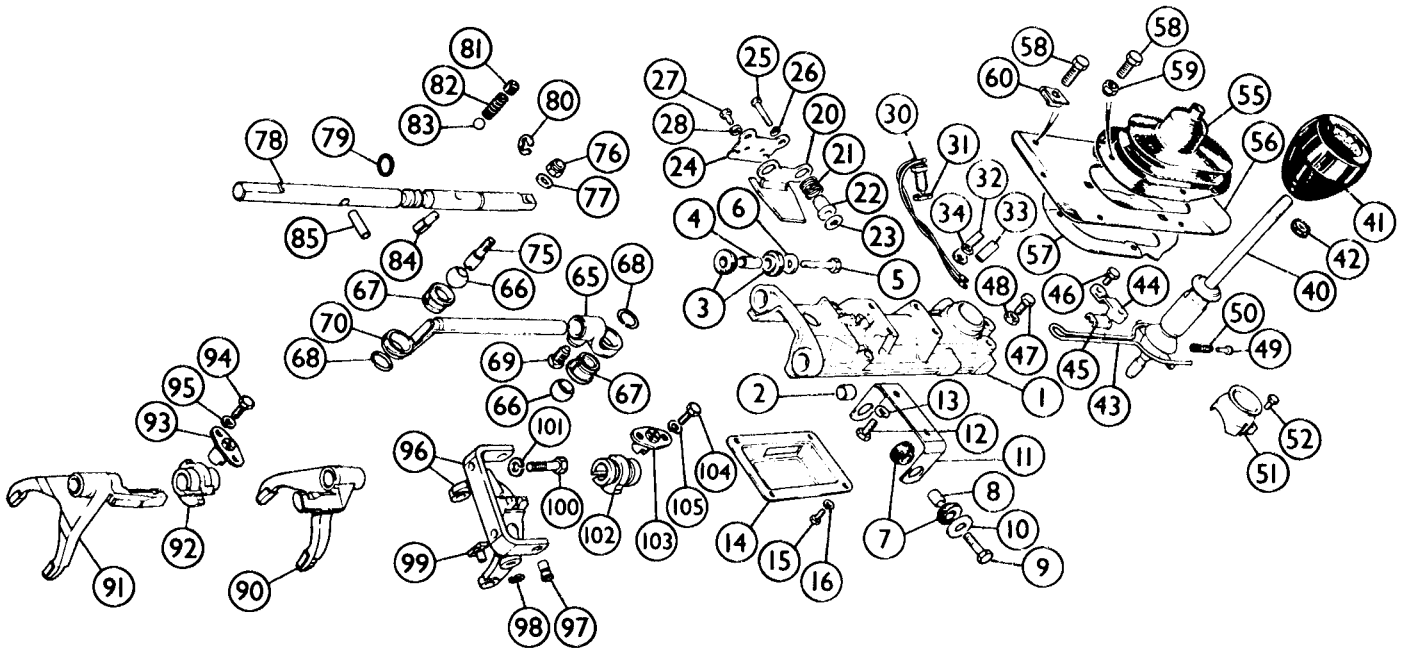
*Note: Gear Service Kit No. RTC2241 may be used in instances where the laygear is damaged. The kit contains the earlier versions of items 35, 46, 60.

46 | External Gearbox (5 Speed)



Ill. No	Part Number	Description	Qty. Req.	Details
	RTC2590R	GEARBOX, reconditioned, exchange,	1	less bell housing
NI	GUL355	GEAR OIL (ATF) (0.5 litre)	a/r	
2	RKC614	BELL HOUSING	1	
3	GHF121	BOLT	2	} top left bell housing to engine
4	GHF332	WASHER, locking	2	
5	GHF201	NUT	1	
6	GHF332	WASHER, locking	1	} top centre bell housing to engine
7	GHF301	WASHER, plain	1	
8	DP619	DOWEL, locating	1	
9	HB813	BOLT	1	} top right bell housing to engine
10	90510912A	WASHER, shakeproof	1	
11	GHF121	BOLT	4	} right side of bell housing to engine
12	GHF332	WASHER, locking	4	
13	GHF201	NUT	4	
15	WL223	WASHER, locking	1	
16	GHF202	NUT	1	
17	SH110201	SCREW	2	} bell housing to engine sump bracket
18	WL110001	WASHER, locking	2	
19	GHF302	WASHER, plain	2	
20	GHF104	BOLT	2	} lower bell housing to engine
21	GHF332	WASHER, locking	2	
22	HB813	BOLT	1	} lower left bell housing to engine
23	WL223	WASHER, locking	1	
25	UKC1774	PIVOT PIN	1	
26	FRC5374A*	RELEASE FORK	1	
27	FRC5369A*	SLEEVE, complete with bearing	1	
*Note: There are earlier versions (which are not available) that cannot be fitted with the later fork or sleeve shown here. If in doubt, replace both items.				
28	GRB209	RELEASE BEARING, clutch	1	
29	159003A	SLIPPER PAD	2	
35	BH112091	BOLT, bell housing to gear case	2	} top RH & bottom LH positions
36	WL112001	WASHER, locking	2	
37	WA112081	WASHER, plain	2	
38	UKC25	DOWEL, hollow	2	
39	SH112301	SCREW, bell housing to gear case	4	remaining
40	WL112001	WASHER, locking	4	4 positions
45	UKC166†	FRONT COVER & OIL SEAL	1	to gearbox CL22476C
	ULC1283†	FRONT COVER & OIL SEAL	1	from gearbox CL22477C on

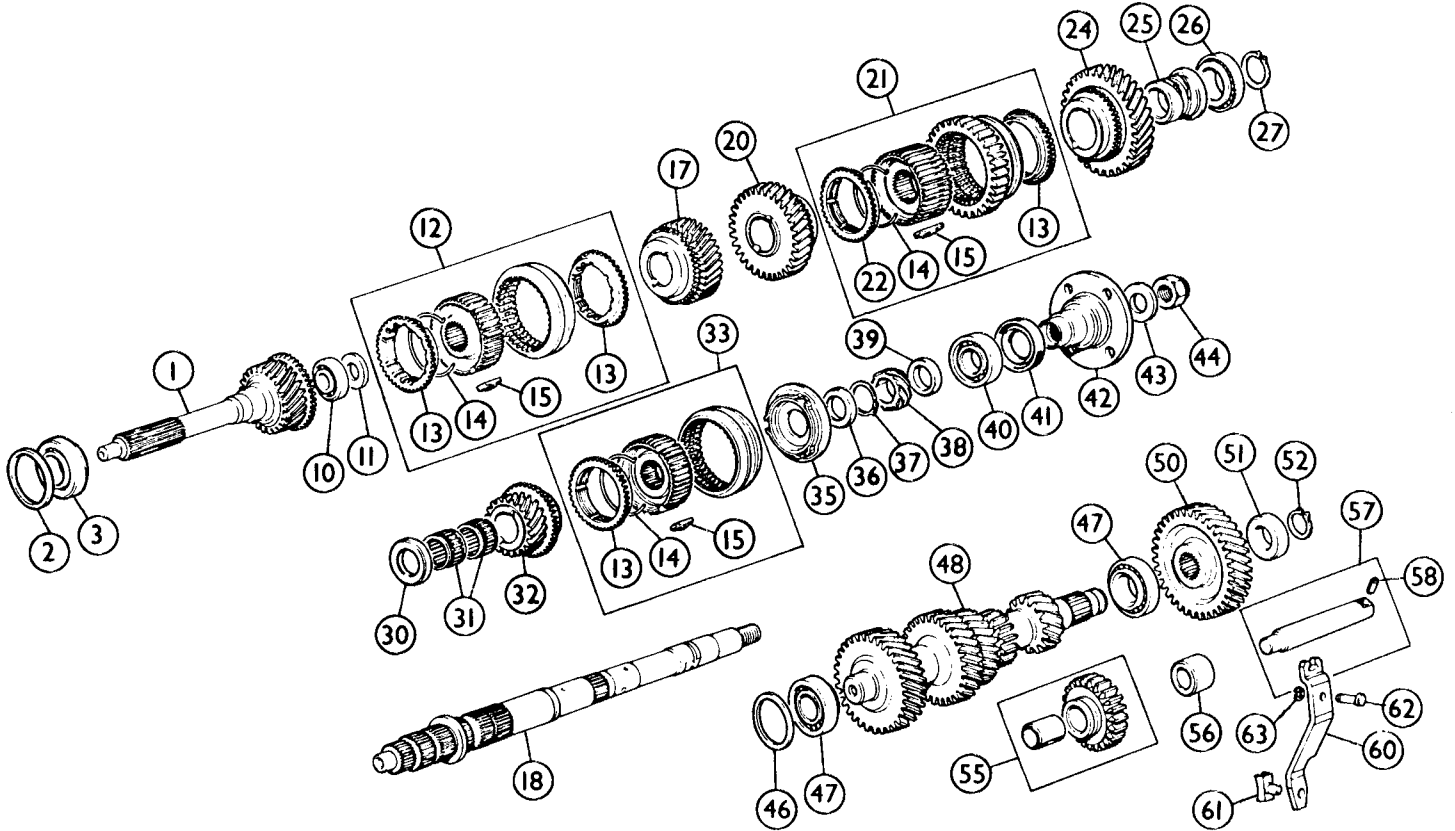
Ill. No	Part Number	Description	Qty. Req.	Details
46	UKC12†	OIL SEAL, constant pinion shaft	1	to gearbox CL22476C
	UKC1060†	OIL SEAL, constant pinion shaft	1	from gearbox CL22477C on
† Note: These components must be matched to the constant pinion shaft (see page 50), which changed design at the same gearbox number.				
47	SH108251	SCREW	6	} front cover to gear case
48	GHF301	WASHER, plain	6	
49	ULC1284	GASKET, front cover	1	
50		GEAR CASE ASSEMBLY, two parts	1	
55	UKC3771	FILLER PLUG	1	
56	WF513	WASHER, fibre	1	
57	UKC2656	BREATHER	1	
58	UKC7167	CAP, breather	1	
59	TKC1303	SHAFT, reverse lever mounting	1	
60	NH110041	NUT, shaft	1	
61	WL110001	WASHER, locking	1	
62	GHF302	WASHER, plain	1	
65	TKC1229	GASKET, gear case intermediate	1	
66	TKC1235	GASKET, gear case to rear extension	1	
67	BH108111	BOLT, rear extension to gear case	2	} top RH & bottom LH positions
68	WL108001	WASHER, locking	2	
69	UKC170	DOWEL, hollow, locating	2	
70	BH108111	BOLT, rear extension to gear case	8	} remaining 8 positions
71	WL108001	WASHER, locking	8	
75	TKC1320	REAR EXTENSION	1	includes oil pump & feed ring
76	UKC2072	OIL FEED RING	1	
77	TKC1266	OIL PUMP COVER	1	
78	RTC2057A	DRIVE SHAFT & FIBRE GEAR SET	1	oil pump
79	UKC8982	OIL PIPE, from pump	1	
80	SH106201	SCREW, pump to rear extension	3	
81	WL106001	WASHER, locking	3	
85	UKC26	DRAIN PLUG	1	
86	WF513	WASHER, fibre	1	
90	219004	SPEEDOMETER PINION, black	1	23 tooth for 3.90:1 rear axle
	219002A	SPEEDOMETER PINION, green	1	21 tooth for 3.45:1 rear axle
91	271013A	O' RING	1	
92	22G1486	PINION BEARING	1	
93	AAU2304A	OIL SEAL	1	
94	22G1711	CLAMP, speedometer cable	1	
95	SH106201	SCREW, clamp	1	
96	WM106001	WASHER, locking	1	
97	GHF300	WASHER, plain	1	



Ill. No	Part Number	Description	Qty. Req.	Details
1	TKC3821	REMOTE HOUSING	1	} alternatives
	FRC7102	REMOTE HOUSING	1	
2	UKC3190	BUSH, remote housing, metal	1	for FRC7102 housing
	TKC3796	BUSH, remote housing, plastic	1	for TKC3821 housing
3	UKC854	BUSH, rubber, front mounting	4	
4	UKC68	SPACER TUBE	2	
5	GHF134	BOLT, front mounting	2	
6	WC108051	WASHER, plain	2	
7	UKC854	BUSH, rubber, rear mounting	4	
8	UKC1091	SPACER TUBE	2	
9	BH108061	BOLT, rear mounting	1	
10	UKC1088	WASHER, plain	2	
11	UKC3145	BRACKET, rear mounting	1	
12	SH108201	SCREW, bracket to remote housing	2	
13	GHF382	WASHER, locking	2	
14	TKC2056	COVER PLATE, remote housing	1	
15	SH105161	SCREW, plate to remote housing	4	
16	WE105001	WASHER, locking	4	
20	TKC4559	BAULK PLATE, reverse selection	1	
21	UKC5025	SPRING, reverse baulk	2	
22	UKC5003	SPACER	2	
23	146303	SHIM	a/r	
24	UKC5002	BACK PLATE	1	
25	GHF132	BOLT, reverse baulk to housing	2	
26	WL106001	WASHER, locking	2	
27	SH106121	SCREW, reverse baulk adjustment	2	
28	NH106041	NUT, locking screw	2	
30	TKC6802	REVERSE LIGHT SWITCH	1	
31	54K1723	NUT, locking switch	1	
32	UKC4208	CLIP, harness, switch	1	
33	UKC5424	PROTECTIVE SLEEVE, PVC	1	
34	GHF300	WASHER, plain	1	
40	TKC4299	GEAR CHANGE LEVER	1	} all ACG & TCG commission nos: to VIN403723
	TKC6424	GEAR CHANGE LEVER	1	
41	UKC3004	KNOB, gear lever	1	} all ACG & TCG commission nos: to VIN 403723
	UKC3209	KNOB, gear lever	1	
42	NT605041	NUT, locking knob	1	} all ACG & TCG commission nos: to VIN 403723
	ULC3248	NUT, locking knob	1	
43	UKC5394	SPRING, torsion, gearbox bias	1	
44	UKC5400	BRACKET, spring retainer	2	
45	UKC3238	RETAINER, spring	2	
46	SH106201	SCREW, brackets to housing	2	
	SF106201	SCREW, brackets to housing	2	countersunk head
47	UKC8635	SCREW, torsion spring adjustment	2	
48	NT108041	NUT, thin	2	

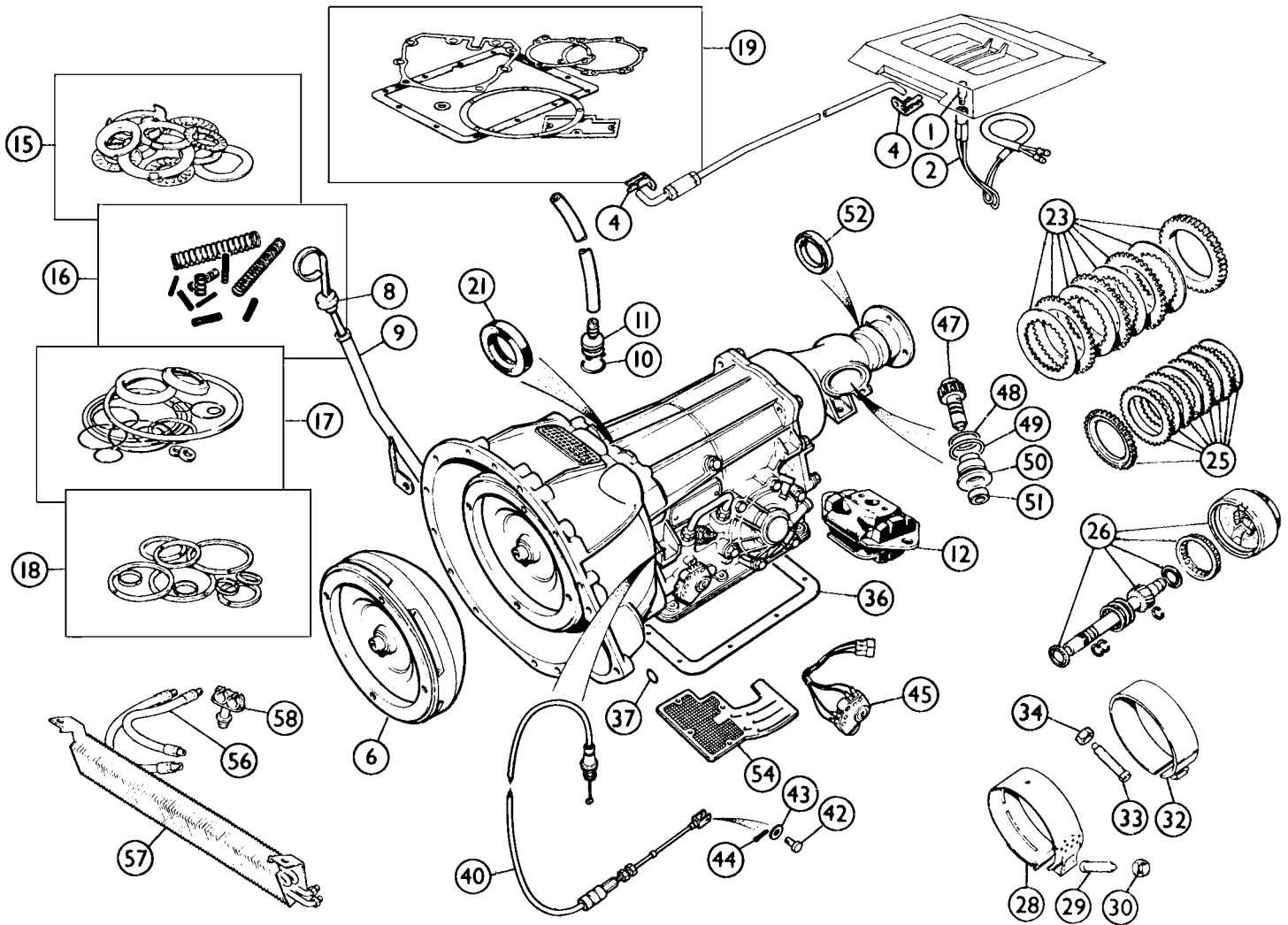
Ill. No	Part Number	Description	Qty. Req.	Details
49	22G1988	PLUNGER, anti-rattle	1	
50	22G1989	SPRING, plunger	1	
51	UKC8764	DUST CAP	1	
52	SH106121	SCREW, dust cap to housing	1	
55	YKC4030	GAITER, gear lever	1	
56	ZKC824	APERTURE COVER PLATE	1	
57	ZKC2186	RETAINING RING	1	
58	YZ3405	SCREW	9	gaiter and aperture plate retaining
59	625536	NUT, gaiter retaining	3	
60	FU2544/4	SPIRE NUT, aperture plate retaining	6	
65	UKC3011	YOKE, gear lever to rear selector shaft	1	
66	42H1112	BALL, steel	2	} alternatives
67	UKC9338	BUSH, rear selector shaft yoke	2	
	42H1113	BUSH, rear selector shaft yoke	2	
68	13H6762	CIRCLIP, bush to yoke	2	
69	UKC3058	SCREW	1	locking yoke to rear selector shaft
70	TKC2210	REAR SELECTOR SHAFT	1	
75	UKC5377	PIN, coupling selector shafts	1	
76	UKC4293	NUT, nyloc, thin	1	
77	GHF301	WASHER, plain	1	to gearbox CL39000
78	TKC2664	SHAFT ASSEMBLY, with 1st/2nd selector fork, inc. items 84, 85, 90	1	} to gearbox CL22476
	TKC4010	SHAFT ASSEMBLY, with 1st/2nd selector fork, inc. items 84, 85, 90	1	
79	UKC7	O RING, selector shaft	1	
80	UKC73	CIRCLIP, selector shaft	1	
81	UKC75	PLUG, spring retaining	1	
82	101236	SPRING, detent ball	1	
83	BLS112	BALL, detent	1	
84	UKC4030	PIN, selector	1	
85	UKC6347	DOWEL, selector	1	
90	FRC9548A	SELECTOR FORK, 1st/2nd	1	
91	FRC4882A	SELECTOR FORK, 3rd/4th	1	
92	TKC290	INTERLOCKING SPOOL, 1st/2nd/3rd/4th	1	
93	UKC3660	PLATE, spool attachment	1	
94	SH106161	SCREW, plate to gear case	2	
95	WL106001	WASHER, locking	2	
96	RTC2058	SELECTOR FORK & PIVOT BRACKET	1	} 5th gear only. (includes items 97, 98, 99)
97	UKC2089	PIVOT PIN	2	
98	UKC2105	CIRCLIP, pivot pin	2	
99	532943	SLIPPER PAD, 5th sped	2	
100	GHF133	SCREW, pivot bracket to gear case	1	
101	GHF382	WASHER, locking	2	
102	TKC1413	SPOOL, interlocking, 5th speed	1	
103	UKC3696	PLATE, spool attachment	1	
104	SH106161	SCREW, plate to gear case	2	
105	WL106001	WASHER, locking	2	

48 | Internal Gearbox (5 Speed)



Ill. No	Part Number	Description	Qty. Req.	Details
1	TKC3533	1st MOTION SHAFT	1	to (g) CL22476C
	RKC4168	1st MOTION SHAFT	1	from (g) CL22477C
	<i>Note: The first motion shaft (constant pinion) must be matched to the front cover and oil seal (see page 49) which changed design at the same gearbox number.</i>			
2		SHIM	a/r	to (g) CL22476C
	<i>The range of shims available extends from 1.39mm to 2.59mm, in increments of 0.06mm. See UKC9081 to UKC9089 plus UKC8466 to UKC8496 in our Price Guide.</i>			
		SHIM	a/r	from (g) CL22477C on
	<i>The range of shims available extends from 1.57mm to 2.77mm, in increments of 0.06mm. See TKC4843 to TKC4883 in our Price Guide.</i>			
3	UKC169	BEARING, 1st motion shaft, front	1	to (g) CL22476C
	ULC2445	BEARING, 1st motion shaft, front	1	from (g) CL22477C
				to (g) CL39403C
	ULC1268	BEARING, 1st motion shaft, front	1	from (g) CL39404C
10	UKC8	BEARING, 1st motion shaft, rear	1	
11	UKC37	SPACER, synchro hub & pilot bearing	1	
12	UKC5843	SYNCHRO ASSEMBLY, 3rd & 4th gear	1	
13	TKC1562	BAULK RING, 1st, 3rd, 4th & 5th gear	4	
14	UKC31	SYNCHROMESH SPRING	3	
15	UKC3530	SHIFTING PLATE	9	
17	TKC268	GEAR, 3rd speed	1	
18	TKC3111	MAINSHAFT	1	
20	TKC267	GEAR, 2nd speed	1	
21	UKC5850	SYNCHRO HUB, 1st & 2nd gear	1	
22	TKC3381	BAULK RING, 2nd gear	1	
24	TKC735	GEAR, 1st speed	1	
25		BUSH, 1st gear	1	
	<i>The thickness of bushes increases from 39.96mm to 40.16mm, in increments of 0.06mm. See TKC1477 to TKC1481 in our Price Guide.</i>			
26	UKC169	BEARING, tapered, mainshaft	1	
27	CCN120	CIRCLIP, bearing to mainshaft	1	
30	UKC3336	COLLAR, 5th speed gear	1	
31	UKC2663	BEARING, 5th speed gear	2	
32	TKC1195	GEAR, 5th speed	1	to (c) VIN 402027
	RKC5098	GEAR, 5th speed	1	from (c) VIN 402028
33	UKC5844	SYNCHRO HUB, 5th gear	1	
35	UKC3909	SUPPORT PLATE, synchro hub	1	

Ill. No	Part Number	Description	Qty. Req.	Details
36		SHIM, support plate	a/r	
	<i>The range of shims available extends from 5.10mm to 5.64mm, in increments of 0.06mm. See UKC8996 to UKC9014 in our Price Guide.</i>			
38	TKC1273	GEAR, speedo driving	1	
39	UKC7252	WASHER, abutment (speedo gear)	1	
40	533360A	BEARING, mainshaft, rear	1	
41	UKC3949	OIL SEAL, rear	1	
42	TKC1676	FLANGE	1	
43	UKC8120	WASHER	1	
44	UKC6797	NUT, nyloc	1	
46		SHIM	a/r	to (g) CL22476C
	<i>The range of shims available extends from 1.69mm to 2.47mm, in increments of 0.06mm. See UKC8499 to UKC8517 and UKC9420 to UKC9426 in our Price Guide.</i>			
		SHIM	a/r	from (g) CL22477C on
	<i>The range of shims available extends from 1.69mm to 2.59mm, in increments of 0.06mm. See TKC4633 to TKC466 in our Price Guide.</i>			
47	UKC133	BEARING, layshaft	2	to gearbox CL45500C
	ULC1796	BEARING, layshaft	2	from (g) CL45501C
48	TKC1577*	LAYSHAFT CLUSTER	1	to (g) CL45500C
	TKC5318	LAYSHAFT CLUSTER	1	from (g) CL45501C
	<i>*Note: Use the layshaft service kit RTC2562 when replacing TKC1577, which is itemised here for identification purposes only.</i>			
50	TKC63	LAYSHAFT GEAR	1	to (g) CL45500C
	TKC5317	LAYSHAFT GEAR	1	from (g) CL45500 to (c) VIN 402027
				(c) VIN 402028 on
	RKC5099	LAYSHAFT GEAR	1	
51	UKC1689	WASHER	1	
52	UKC1690	CIRCLIP, 5th gear	1	
55	ULC4099	REVERSE GEAR	1	
56	UKC683	SPACER, reverse gear	1	
57	UKC3152	IDLER SHAFT ASSEMBLY	1	
58	UKC18	ROLL PIN	1	
60	TKC1428	LEVER, reverse operating	1	
61	UKC772	SLIPPER PAD	1	
62	UKC2662	PIVOT PIN	1	
63	UKC2667	CIRCLIP	1	



Ill. No	Part Number	Description	Qty. Req.	Details
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1	GLB286	BULB, gear position illumination	2	
2	13H8690	BULB HOLDER,	2	gear position illumination
4	155455A	CLIP, selector rod retaining	2	
6	601000R	TORQUE CONVERTER, exchange	1	type 65 unit
	AEU1637R	TORQUE CONVERTER, exchange	1	type 66 unit

Exchange rebuilt transmission assemblies can be arranged through your local Moss branch.
 Fuel injection model gearboxes were obviously intended for late USA specification TR7's.
 However, in the cut & thrust of parts availability over the years, it is possible that your TR7 with carburetors may now proudly wear a fuel injection model gearbox.

Know Your Borg Warner automatic gearbox;

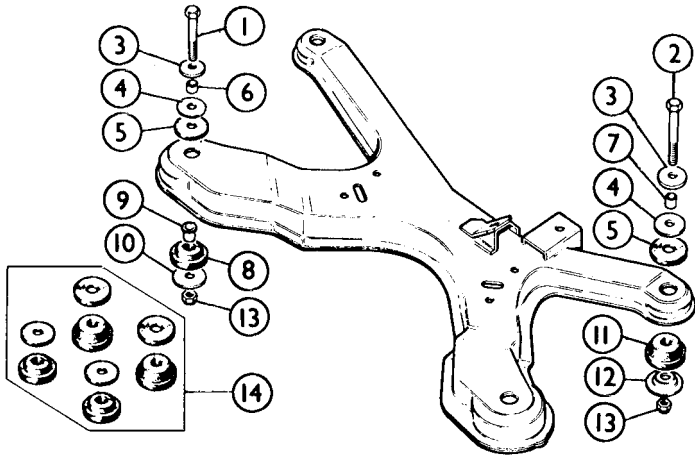
Serial Number	Gearbox Type
027M (carburettor)	} type 65 unit
063J (fuel injection)	
076N (carburettor)	} type 66 unit
077K (fuel injection)	

NI	GUL355	GEAR OIL (ATF) (0.5 litre)	a/r	
8	UKC5590	DIPSTICK	1	carburettor models
	FRC3541	DIPSTICK	1	fuel injection models
9	RKC1899	DIPSTICK & FILLER TUBE	1	carburettor models
	PKC1335	DIPSTICK & FILLER TUBE	1	fuel injection models
10	RTC26A	O' RING, breather valve to casing	1	
11	RTC1883A	BREATHER VALVE ASSEMBLY	1	
12	TKC1044	MOUNTING RUBBER	1	
15	BAU2042A	THRUST WASHER KIT	1	type 65 unit
	AEU1597	THRUST WASHER KIT	1	type 66 unit
16	521052	SPRING KIT	1	
17	AEU3007A	SEALING RING KIT	1	
18	AEU2868A	PISTON RING SET	1	

Ill. No	Part Number	Description	Qty. Req.	Details
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19	AEU3008B	GASKET SET	1	
21	BAU1034A	FRONT OIL SEAL, pump shaft	1	
23	18G8622	FRONT CLUTCH PLATE KIT	1	
25	GAB607	REAR CLUTCH PLATE KIT	1	
26	AEU1964A	SUN & PLANET GEAR SET	1	type 65 unit
	AEU1599	SUN & PLANET GEAR SET	1	type 66 unit
28	AEU4128A	FRONT SERVO BAND	1	
29	RTC23A	ADJUSTING SCREW, for servo band	1	
30	RTC24A	LOCK NUT, for adjusting screw	1	
32	GAB709	REAR SERVO BAND	1	
33	RTC22A	ADJUSTING SCREW, for servo band	1	
34	RTC24A	LOCK NUT, for adjusting screw	1	
36	AAU8434A	OIL PAN GASKET	1	
37	RTC9A	SELECTOR SHAFT SEAL	1	
40	TKC3760	KICK DOWN CABLE	1	
42	PJ8506	CLEVIS PIN, cable to linkage	1	
43	PWZ203	WASHER, plain	1	
44	ULC1153	CLIP, locking	1	
45	AEU1101	ISOLATOR & REVERSE LIGHT SWITCH	1	
47	219001	SPEEDO' DRIVE GEAR, 20 teeth	1	
	219002A	SPEEDO' DRIVE GEAR, 21 teeth	1	
	219003A	SPEEDO' DRIVE GEAR, 22 teeth	1	
48	13H2792	SEALING RING	1	
49	TRS1620	SEALING RING	1	
50	22G1486	HOUSING & BEARING	1	
51	AAU2304A	SEAL, pinion gear to housing	1	
52	37H6987	SEAL, rear drive flange	1	
54	AAU7085A	FILTER, oil pump pick up	1	
56	151210	FLEXIBLE HOSE	2	transmission oil cooler
57	RKC1909	OIL COOLER HEAT EXCHANGER	1	
58	626960	CLIP, oil cooler pipe retaining	4	

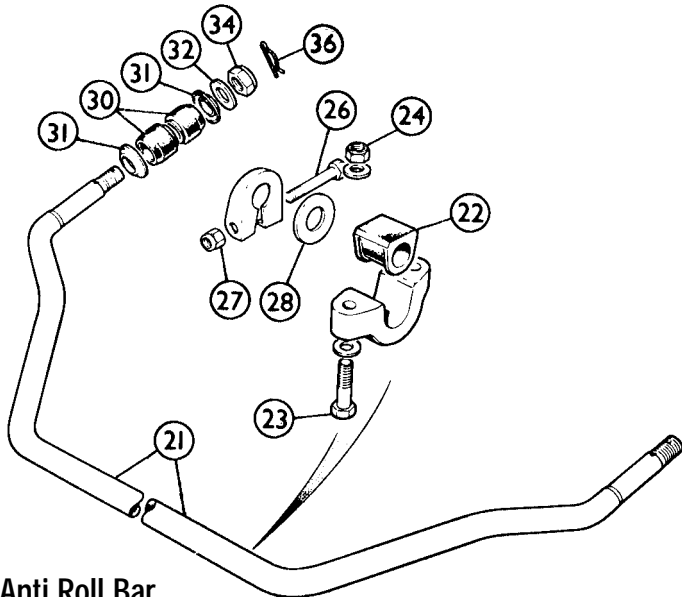
50 | Front Suspension



Ill. No	Part Number	Description	Qty. Req.	Details
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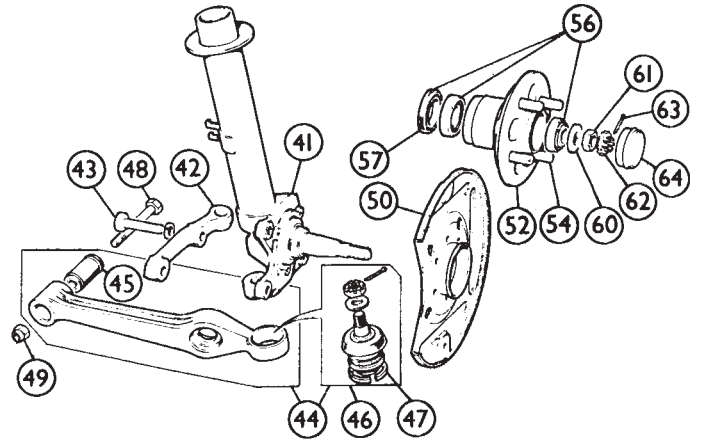
Subframe

1	BH112401	BOLT, front, sub-frame to body	2	
2	BH112281	BOLT, rear, sub-frame to body	2	
3	UKC312	WASHER, plain	4	between Bolt & chassis rail
4	UKC670	WASHER, plain	4	between Pad & chassis rail
5	155793	UPPER MOUNTING PAD, standard	4	
6	UKC309	SPACER, front upper mounting pad	2	
7	UKC308	SPACER, rear upper mounting pad	2	
8	159209	LOWER MOUNTING PAD, front	2	standard
9	159212	SPACER, front lower mounting pad	2	
10	159798	WASHER, plain	2	front lower mounting pad
11	UKC307	LOWER MOUNTING PAD, rear	2	standard
12	UKC310	WASHER, cupped	2	rear lower mounting pad
13	GHF234	NUT, nyloc	4	
14	TT3557	SUB-FRAME MOUNTING BUSH SET	1	uprated



Anti Roll Bar

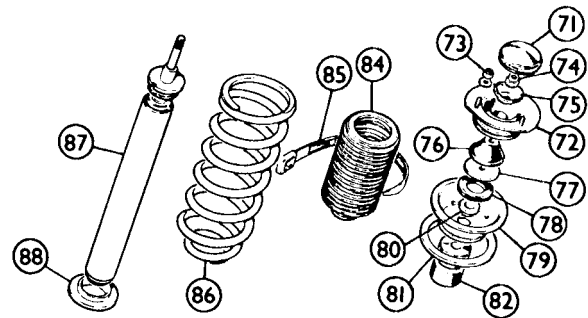
21	RKC30	ANTI ROLL BAR	1	
22	UKC210	MOUNTING BUSH, bar to sub-frame	2	
23	BH110171	BOLT, mounting bracket to sub-frame	4	
24	GHF233	NUT, nyloc, bracket to sub-frame	4	
26	BH110111	BOLT, bar clamp bracket	2	
27	GHF233	NUT, nyloc, bar clamp bracket	2	
28	WD120001	WASHER,	2	clamp bracket to mounting bush
30	TKC6097	MOUNTING BUSH, bar to wishbone arm	4	
	STR810	MOUNTING BUSH, uprated, fit in sets	4	
31	UKC214	CUP WASHER,	4	supporting mounting bushes
32	WC112081	WASHER, plain	2	
34	GHF234	NUT, nyloc, retaining anti roll bar ends	2	
36	146974	PIN, safety locking anti roll bar nut	2	



Ill. No	Part Number	Description	Qty. Req.	Details
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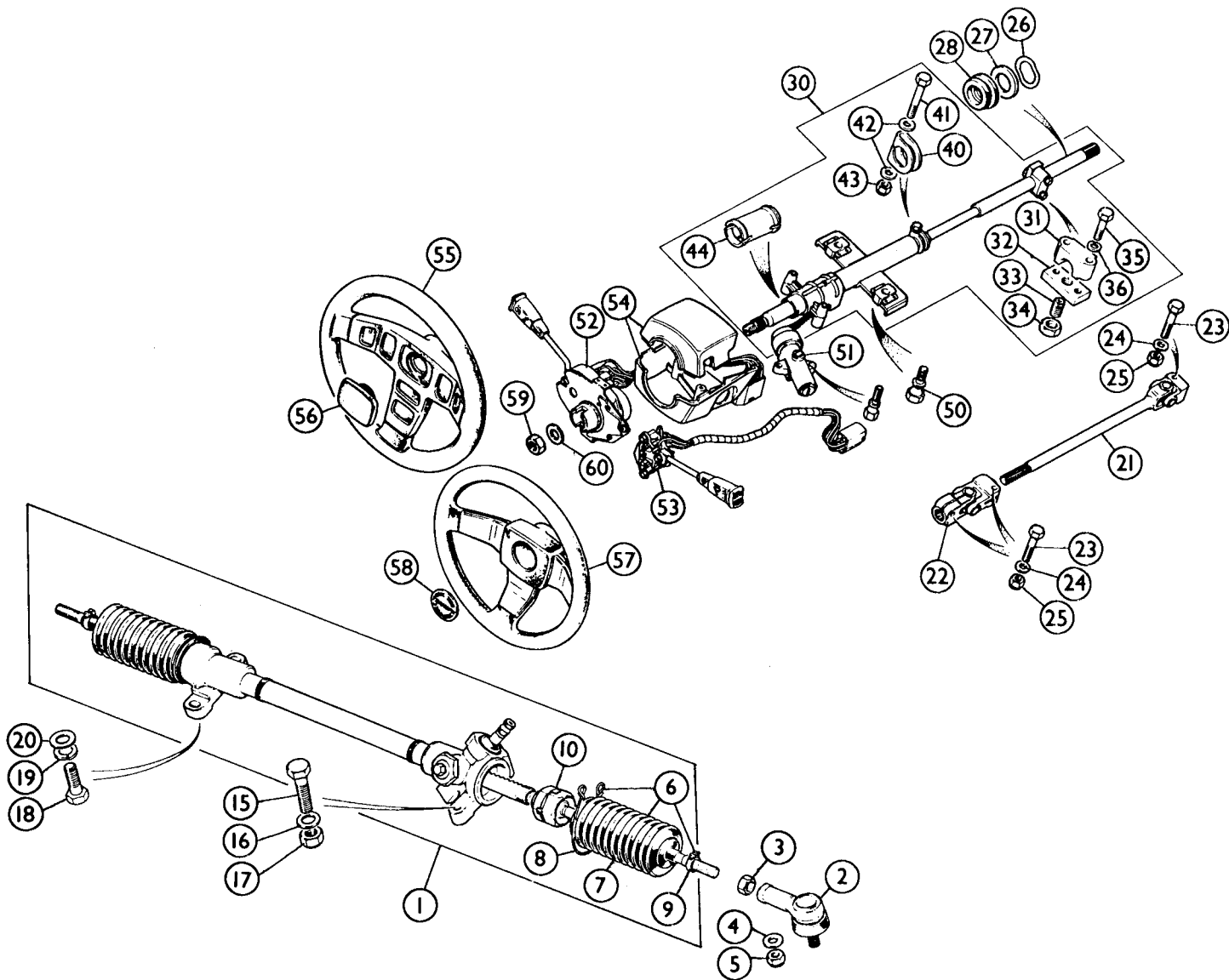
Stub Axle & Hub

41	CAX2101	STRUT CASE & STUB AXLE, LH	1	
	CAX2100	STRUT CASE & STUB AXLE, RH	1	
42	TKC3777	STEERING LEVER, LH	1	
	TKC3776	STEERING LEVER, RH	1	
43	UKC9570	BOLT, steering lever attaching	2	
44	TKC879	LOWER WISHBONE & BALL JOINT, LH	1	
	TKC878	LOWER WISHBONE & BALL JOINT, RH	1	
45	CRC307	BUSH, lower inner wishbone	2	
46	GSJ154	BALL JOINT, lower outer wishbone	2	
47	133634	CIRCLIP, retaining ball joint	2	
48	BH112151	BOLT, lower wishbone to subframe	2	
49	GHF234	NUT, nyloc	2	
50	RKC802	BACK PLATE, brake disc	2	
52	UKC7310	FRONT HUB ASSEMBLY	2	
54	UKC2213	WHEEL STUD	8	
56	GHK1004	FRONT HUB BEARING KIT	2	
57	GHS126	SEAL, inner hub	2	
60	UKC1145	'D' WASHER	2	
61	21H5128	NUT, wheel hub to stub axle	2	
62	21H5129	LOCKING DEVICE	2	
63	PC20	SPLIT PIN	2	
64	2A4067	GREASE CAP	2	



Spring & Shock Absorber

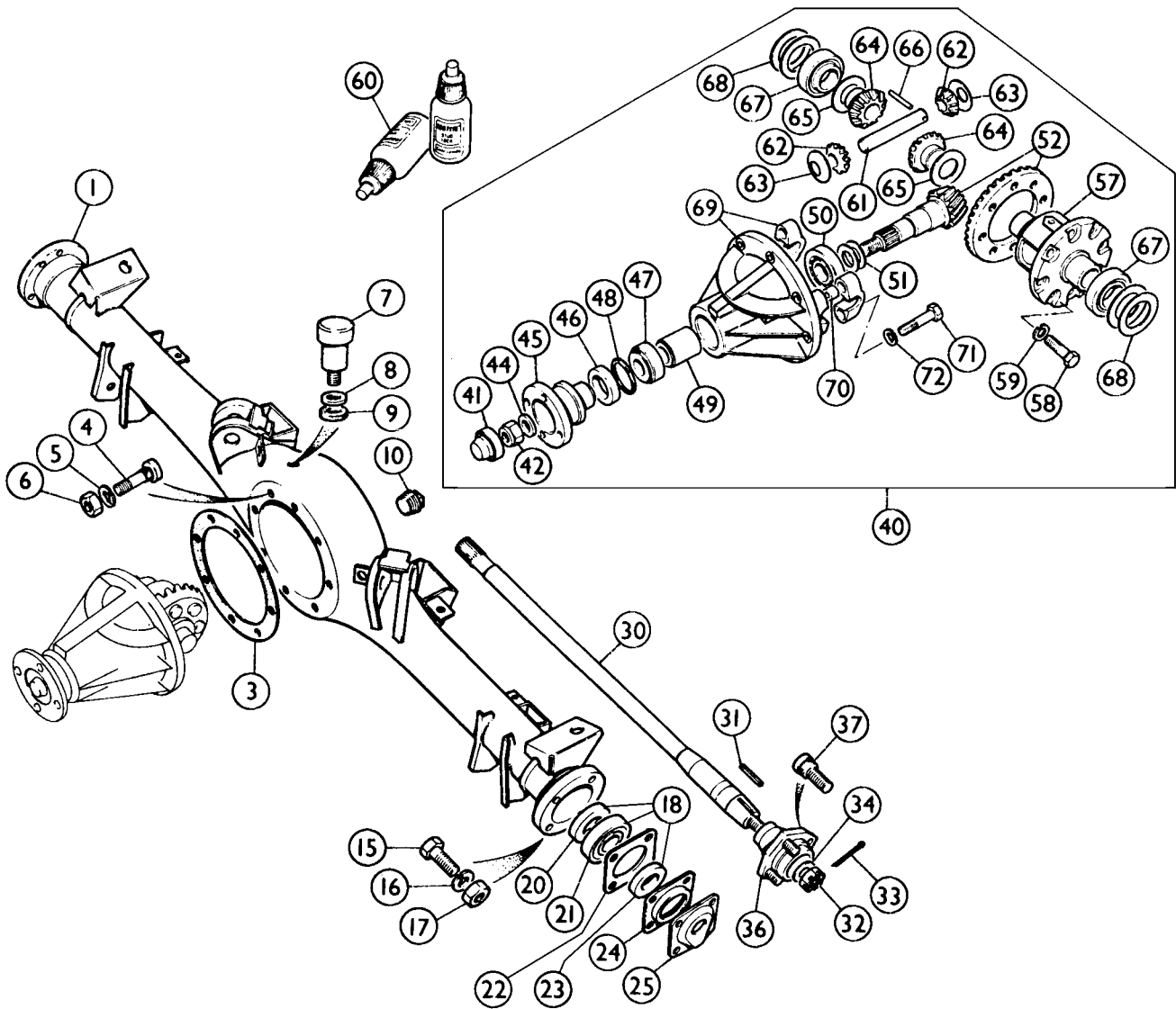
71	ZKC804	CAP, dirt excluding, in body	2	
72	TKC1205	STRUT TOP RUBBER MOUNTING	2	
73	GHF232	NUT, nyloc, mounting to body	6	
74	GHF234	NUT, nyloc,	2	shock absorber to top mounting
75	ULC2435	CUP, mounting locating, upper	2	
76	UKC7495	CONE, mounting locating lower	2	
77	UKC9395	THRUST WASHER	2	
78	ULC2043	DUST SEAL	2	
79	UKC5042	RETAINER CUP, upper spring location	2	
80	UKC329	BUSH, nylon	2	
81	UKC5615	INSULATOR, upper spring seat	2	
82	UKC1101	BUMP STOP, rubber	2	
	UKC1101P	BUMP STOP, polyurethane	2	
84	UKC4981	GAITER	2	
85	GHF1268	TIE WRAP, securing gaiter	2	cut to fit
86	GSV1029	SPRING, original specification	2	
87	GSAT4279	SHOCK ABSORBER, insert	2	always fit in pairs
88	UKC628	INSULATOR, lower spring seat	2	



Ill. No	Part Number	Description	Qty. Req.	Details
1	BAU5274R	STEERING RACK <i>reconditioned, exchange</i>	1	RHD
	BAU5275R	STEERING RACK <i>reconditioned, exchange</i>	1	LHD
2	GSJ185	TRACK ROD END	2	
3	NT114040	NUT, locking, track rod end	2	
4	GHF302	WASHER, plain	2	
5	GHF274	NUT, nyloc	2	
6	GSV1070	RACK GAITER KIT	1	
7	GSV1205	RACK GAITER	2	
8	EAW4321	GAITER TIE, large	2	
9	EAW4336	GAITER CLIP, small	2	
10	GSV1032	TRACK ROD & INNER BALL JOINT	2	
15	BH110151	BOLT, rack securing	2	driver's side
16	GHF302	WASHER, plain	2	
17	GHF233	NUT, nyloc	2	
18	BH110121	BOLT, rack securing	2	passenger's side
19	WL110001	WASHER, locking	2	
20	GHF302	WASHER, plain	2	
21	TKC1084	LOWER STEERING SHAFT	1	
22	UKC2449	COUPLING UNIVERSAL JOINT	1	
23	GHF134	BOLT, clamping	3	
24	GHF301	WASHER, plain	3	
25	GHF232	NUT, nyloc	3	
26	UKC5508	THRUST WASHER	1	
27	WA600121	WASHER, plain	1	
28	UKC2322	LOWER BUSH, column	1	fitted in bulkhead

Ill. No	Part Number	Description	Qty. Req.	Details
30	RKC690	UPPER COLUMN ASSEMBLY	1	RHD
	RKC552	UPPER COLUMN ASSEMBLY	1	LHD
31	122669	CLAMP, steering column adjuster	1	
32	125782	LOCK PLATE, tapped	1	
33	125781	SCREW, 'allen'	1	
34	JN2110	JAM NUT	1	
35	BH604101	BOLT	2	
36	GHF331	WASHER, locking	2	
40	UKC2323	CLAMP, upper column	1	
41	BH108101	BOLT	1	
42	GHF301	WASHER, plain	2	
43	GHF232	NUT, nyloc	1	
44	GSV1095	UPPER BUSH, column, nylon	2	
50	UKC3010	SHEAR BOLT, column to body	2	
51		STEERING LOCK ASSEMBLY	1	see page 65 for details
52		SWITCH, indicator, headlamp dip & horn	1	
53		SWITCH, wiper and wash	1	
54		COWLING ASSEMBLY	1	see page 75 for details
55	RKC2110	STEERING WHEEL	1	All ACG & TCG Comm numbers to VIN 402000
56	UKC3016	CENTRE PAD	1	from VIN 402001
57	PKC1551	STEERING WHEEL	1	
58	ULC3153	CENTRE BADGE	1	
59	138466	NUT, steering wheel retaining	1	
60	WB600121	WASHER, plain	1	

52 | Rear Axle. 4 Speed & Early Automatic



Ill. No	Part Number	Description	Qty. Req.	Details
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Rear Axle

All 4 speed Gearbox & Automatic to VIN 402000

Two totally different types of axle were used during the life of the TR7. They are interchangeable as complete units as long as the fitter knows what he's doing and uses the appropriate interconnecting parts. The earlier axle mainly used in the UK with the 4 speed gearbox and most automatics so became, confusingly, the four speed axle. Cunningly, the later axle became the '5 speed'. Over the years either type may have been fitted, so, in case of problems, you've got to look to identify which your pride and joy is wearing.

Having established the presence of a '4 speed' axle on your car, unfortunately there are more complications to sort out before starting work. There were two ratios of differential fitted; 3.63:1 is appropriate for manual gearbox cars, while automatics used 3.27:1 up until 1981 when they were finally fitted with the '5 speed' type axle which manual cars had been using for some time previously. A look at the number on the underside of the differential case will confirm the ratio: 'CG' prefixed numbers are 3.63:1, 'CT' are 3-27:1.

Two more changes need to be noted. At axle no. CG51494 (manual) and CT2054 (automatic) a redesign occurred affecting the differential cage, bearings and planet gears. On no account may the early and late planet gears be 'mixed and matched'.

Finally (honestly!) replacement differentials were switched to a design incorporating a non-collapsible spacer at some point in the early 1980's. The crown wheel and pinion sets are designed specifically for the type of spacer used in the diff and may not be interchangeable. Furthermore, you won't know whether your diff is of the collapsible or non-collapsible spacer type until you've removed it from the axle case.

Hubs, Axle Shafts & Casing

1	RKC21	AXLE CASING	1	to CG13000
	RKC302	AXLE CASING	1	from CG13001 on

Ill. No	Part Number	Description	Qty. Req.	Details
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3	114749	GASKET, differential to casing	1	
4	2A7226	STUD, differential to casing	8	
5	GHF332	WASHER, locking	8	
6	GHF201	NUT, plain, differential to casing	8	
7	21H6060	BREATHER ASSEMBLY	1	
8	GHF302	WASHER, plain	1	
9	WF509	WASHER, fibre	1	
10	114774	FILLER PLUG	1	
15	ATJ6590	BOLT, attaching hub bearing housing	8	
16	GHF332	WASHER, locking	8	
17	GHF201	NUT, plain	8	
18	GHK1030	REAR HUB BEARING KIT	2	
20	GHS181	SEAL, axle tube	2	
21	GHB180	BEARING, rear hub	2	
22	GFG117	GASKET, housing to axle	2	
23	GHS184	SEAL, hub to housing	2	
24	UKC1218	HOUSING, for hub seal	2	
25	104582	OIL CATCHER	2	
30	TKC558	HALF SHAFT	2	
31	UKC1217	KEY, half shaft to rear hub	2	
32	21A79	NUT, hub to half shaft	2	
33	GHF504	SPLIT PIN, locking half shaft hub nut	2	
34	142333	WASHER, nut to hub	2	
36	UKC1343	REAR HUB ASSEMBLY, includes studs	2	
37	UKC2213	WHEEL STUD	8	

Ill. No	Part Number	Description	Qty. Req.	Details
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Differential Assembly

40	TKC2619R	DIFFERENTIAL, 3.63:1 (manual)	1	rebuild, exchange
	TKC2768R	DIFFERENTIAL, 3.27:1 (auto)	1	
41	UKC725	COVER, drive flange nut	1	for collapsible spacer
42	159394	NUT, nyloc, drive flange to pinion	1	type pinions
	112635	NUT, slotted, drive flange to pinion	1	for non-collapsible
	GHF502	SPLIT PIN	1	spacer type pinions
44	142333	WASHER, plain	1	
45	UKC764	DRIVE FLANGE	1	for collapsible spacer
				type pinions
	153677	DRIVE FLANGE	1	for non-collapsible
				spacer type pinions
46	DAM5079	SEAL, drive flange to housing	1	
47	BTB440	PINION BEARING, front (small)	1	
48		SHIM, pinion bearing adjustment	a/r	for non-collapsible
				spacer type pinions

The range of shims available extends from 0.030" down to 0.003".
See 140790 to 140793, plus 21H5966 in our Price Guide.

49	156903	SPACER, pinion, collapsible	1	use with correct type of crown wheel and pinion
	145933	SPACER, pinion, non-collapsible	1	
50	134065	PINION BEARING, rear (large)	1	
51		SHIM, pinion head	a/r	

The range of shims available extends from 0.0750" up to 0.0960" in varying increments.
See 145918 to 145932 plus 148105 to 148105 in our Price Guide.

52	159802	CROWN WHEEL & PINION (3.63:1)	1	use with collapsible spacer
	UKC6733	CROWN WHEEL & PINION (3.27:1)	1	use with non-collapsible spacer
	DAM6607	CROWN WHEEL & PINION (3.63:1)	1	
	DAM4589	CROWN WHEEL & PINION (3.27:1)	1	
57	21H5478	DIFFERENTIAL CAGE, for 3.63:1 ratio	1	to axle nos
	307642	DIFFERENTIAL CAGE, for 3.27:1 ratio	1	CG51494/CT2054

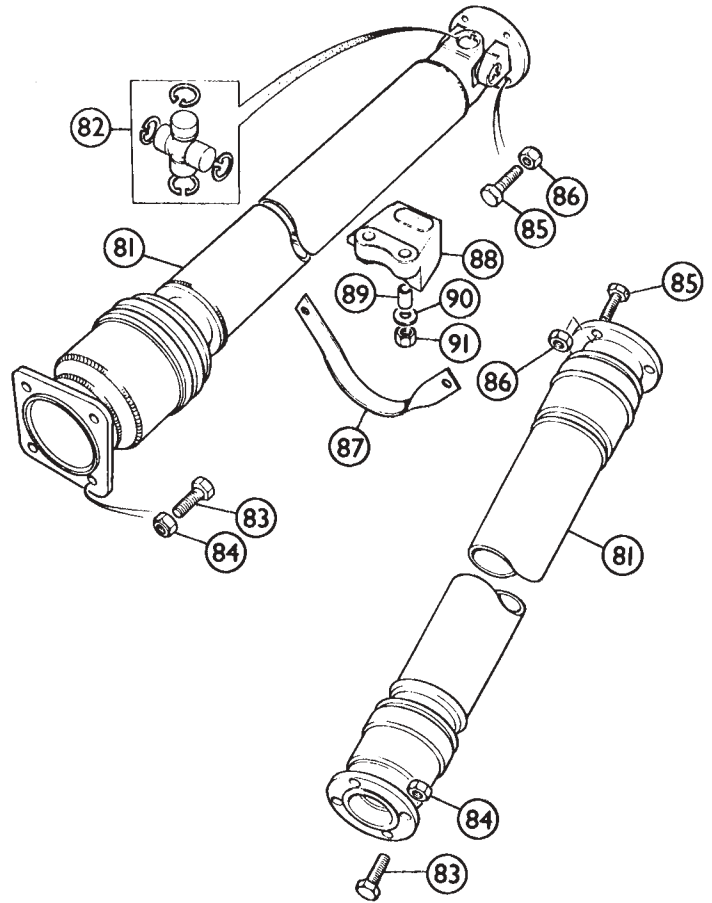
	RKC1983	DIFFERENTIAL CAGE, for 3.63:1 ratio	1	from axle nos.
	RKC2802	DIFFERENTIAL CAGE, for 3.27:1 ratio	1	CG51495/CT2055 on
58	21H5479	BOLT, crown wheel to cage	8	3.63:1 ratio
	144668	BOLT, crown wheel to cage	8	3.27:1 ratio
59	118977A	WASHER, locking, for 21H5479 bolts	8	3.63:1 ratio
60	GAC100	LOCTITE, for 144668 bolts	a/r	3.27:1 ratio
61	UKC4493	CROSS PIN	1	
62	134074	PLANET GEAR	2	up to axle nos. CG51494/CT2054
	UKC3365	PLANET GEAR	2	from axle nos. CG51495/CT2055 on
63		THRUST WASHER, planet gear	a/r	up to axle nos. CG51494/CT2054

The range of thrust washers extends from 0.027" to 0.043" in increments of 0.002".
See 138440-2, 147249-52, 134076 and 148805 in our Price Guide.

		THRUST WASHER, planet gear	a/r	from axle nos. CG51495/CT2055 on
64	134073	SUN GEAR	2	up to axle nos. CG51494/CT2054
	UKC6281	SUN GEAR	2	from axle nos. CG51495/CT2055 on

The range of thrust washers extends from 0.69mm (0.027") to 1.19mm (0.047") in increments of 0.05mm (0.002" approx.). See UKC4788 to UKC4796, plus ULC2029-30 in our Price Guide.

65	ATA7039	THRUST WASHER, sun gear	2	
66	UKC3948	LOCATING PIN, for cross pin	1	
67	GHB105	BEARING, differential	2	
68	156082	SHIM, cage adjustment, 0.003"	a/r	
	156083	SHIM, cage adjustment, 0.005"	a/r	
	154921	SHIM, cage adjustment, 0.010"	a/r	
	154925	SHIM, cage adjustment, 0.020"	a/r	
69	519024	GEAR CASE ASSEMBLY	1	
70	060070	HOLLOW DOWEL	4	
71	104554	BOLT, end cap retaining	4	
72	GHF333	WASHER, locking	4	

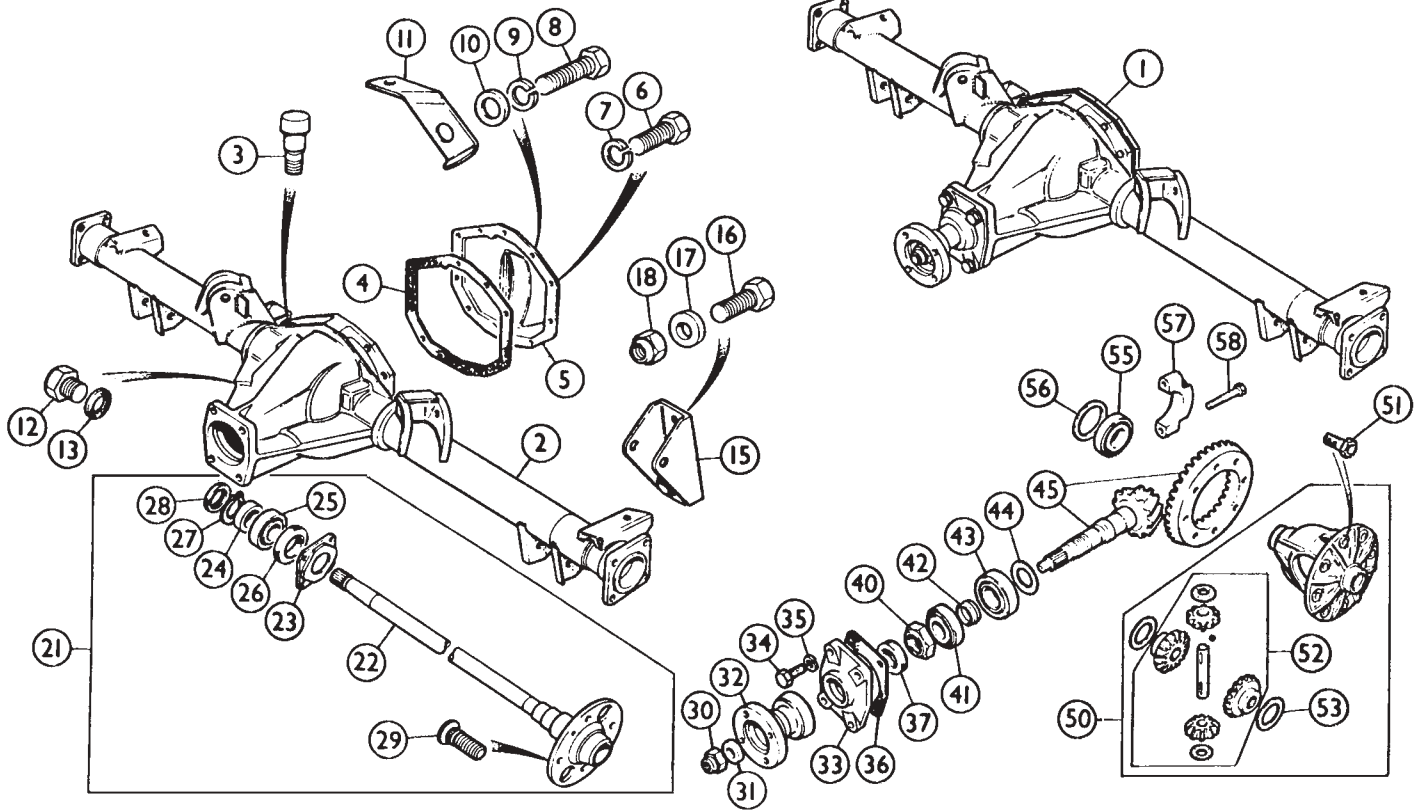


Ill. No	Part Number	Description	Qty. Req.	Details
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Propshaft

81	TKC2498	PROPSHAFT	1	4 speed, to ACG13000
	RKC4517	PROPSHAFT	1	4 speed from ACG13001 on
	RKC3371	PROPSHAFT	1	5 speed, all ACG comm. no's.
	PKC1979	PROPSHAFT	1	5 speed, all TCG & VIN no's.
	TKC2499	PROPSHAFT	1	Automatic, to ACG13000
	RKC3401	PROPSHAFT	1	Automatic ACG13000 to TCG100000
	PKC1421	PROPSHAFT	1	Automatic TCG100001 to VIN 402026
	PKC1980	PROPSHAFT	1	Automatic, (c) VIN 402027 on
82	GUJ101	U.J. ASSEMBLY, sealed, genuine	1	
	GUJ101Z	U.J. ASSEMBLY, sealed, reproduction	1	
	GUJ115	U.J. ASSEMBLY, greaseable, genuine	1	
	GUJ115Z	U.J. ASSEMBLY, greaseable, reproduction	1	
83	UKC6286	SCREW, front flange to gearbox	4	4 speed; & automatic to VIN 402026
	FRC90	SCREW, front flange to gearbox	4	
	144961A	SCREW, front flange to gearbox	4	automatic from VIN 402027
84	GHF273	NUT, nyloc	4	4 speed & automatic
	GHF233	NUT, nyloc	4	5 speed
85	144961A	SCREW, rear flange to differential	4	4 speed; & automatic to VIN 402026
	FRC90	SCREW, rear flange to differential	4	5 speed; & automatic from VIN 402027
86	GHF273	NUT, nyloc	4	4 speed; & automatic to VIN 402026
	GHF233	NUT, nyloc	4	5 speed; & automatic from VIN 402027
87	UKC806	RETAINING STRAP	1	
88	UKC8268	BUMP STOP, propeller shaft	1	
89	UKC8413	DISTANCE TUBE, bump stop	2	
90	WC105001	WASHER, plain	2	
91	NY105041	NUT, nyloc	2	

54 | Rear Axle. 5 Speed & Late Automatic



Ill. No	Part Number	Description	Qty. Req.	Details
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Rear Axle

All 5 speed gearbox & Automatics from (c) VIN 402001 on

Ill. No	Part Number	Description	Qty. Req.	Details
1	TKC3553R	DIFFERENTIAL ASSEMBLY reconditioned exchange	1	} 3.90:1 ratio
	ULC3005R	DIFFERENTIAL ASSEMBLY reconditioned exchange	1	
	TKC3554R	DIFFERENTIAL ASSEMBLY reconditioned exchange	1	

3.90:1 ratio is the standard fitment for UK cars and UK market type cars (Eire, Hong Kong, New Zealand etc.) and European cars up to VIN 402027. European cars from VIN 402027 usually have a 3.45:1 ratio. All automatics fitted with this type of axle use the 3.08:1 ratio. Just to make doubly sure of what ratio your axle is, find the serial no. stamped on the underside of the centre differential casing. A 'CH' prefix denotes 3.90:1, whereas 'CL' signifies 3.45:1 and 'CM' is 3.08:1.

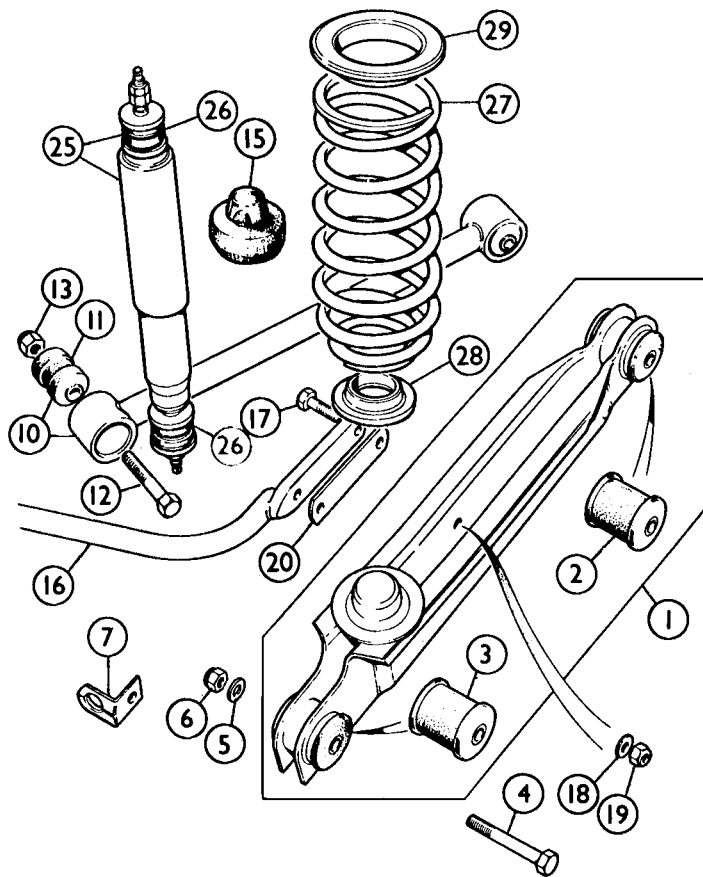
Ill. No	Part Number	Description	Qty. Req.	Details
2	RKC133	AXLE CASING	1	to ACG13000
	RKC3336	AXLE CASING	1	from ACG13001 on
3	21H6060	BREATHER	1	
4	TKC1024	GASKET	1	
5	TKC1885	REAR COVER	1	
6	SH108161	SCREW, rear cover to axle casing	9	
7	GHF332	WASHER, locking	9	
8	SH108251	SCREW	1	
		hand brake cable bracket & rear cover to axle casing		
9	GHF332	WASHER, locking	1	
10	GHF301	WASHER, plain	1	
11	UKC5256	BRACKET, handbrake cable to rear cover	1	
12	UKC26	OIL FILLER	1	
13	WF513	WASHER, fibre	1	
15	UKC6512	BRACKET, torque reaction, LH	1	
	UKC6513	BRACKET, torque reaction, RH	1	
16	SH108251	SCREW	4	
17	WP129	WASHER, plain	4	
18	GHF232	NUT, nyloc	4	
21	TKC2319	HALF SHAFT ASSEMBLY, LH	1	} all ACG commission nos. (no circlip groove)
	TKC2318	HALF SHAFT ASSEMBLY, RH	1	
	RKC4633	HALF SHAFT ASSEMBLY, LH	1	
	RKC4632	HALF SHAFT ASSEMBLY, RH	1	
22		HALF SHAFT, part of 21	2	} all TCG & VIN commission nos. (with circlip groove)
23		END COVER, part of 21	2	

Ill. No	Part Number	Description	Qty. Req.	Details
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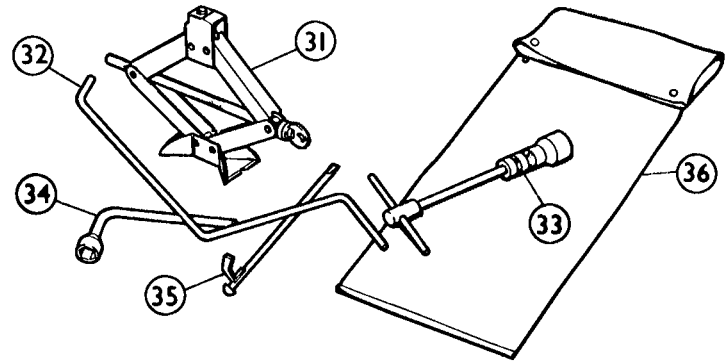
Hub & Bearing Seal Kit

The earlier half shafts TKC2318/9 originally used bearing kit GHK1019 (which is no longer available). These half shafts may be identified by an absence of the groove to take the bearing retaining circlip. The kit GHK1028 may be used to service the earlier half shaft design (just don't use the circlip included in the kit).

Ill. No	Part Number	Description	Qty. Req.	Details
	GHK1028*	HUB BEARING & SEAL KIT	2	inc. items 24, 25, 26, 27, 28
24	ULC2350	SPACER, part of GHK1028	2	
25		BEARING, part of GHK1028	2	
26	GHS187	SEAL, outer, part of GHK1028	2	
27	ULC2362	CIRCLIP, bearing retaining	2	
28	GHS186	SEAL, inner	2	
29	UKC2213	WHEEL STUD	8	
30	UKC7079	NUT, nyloc, high tensile	1	
31	142333	WASHER	1	
32	UKC3877	FLANGE	1	
33	TKC302	OIL SEAL HOUSING	1	
34	SH110201	SCREW, housing to axle casing	4	
35	GHF383	WASHER, locking	4	
36	UKC2940	GASKET	1	
37	UKC4995	OIL SEAL	1	
40	UKC823	NUT, locking, pinion flange	1	
41	539707A	BEARING, pinion tail	1	
42	UKC979	COLLAPSIBLE SPACER	1	
43	607181A	BEARING, pinion head	1	
44		SHIM	a/r	
		The range of shims available extends from 1.25mm thick to 1.75mm, in increments of 0.1mm. See UKC269 to UKC279 in our price guide.		
45	TKC3282	CROWN WHEEL & PINION, 3.90:1	1	
	TKC2945	CROWN WHEEL & PINION, 3.08:1	1	
	TKC2946	CROWN WHEEL & PINION, 3.45:1	1	
50	RTC2061	DIFFERENTIAL ASSEMBLY	1	
51	UKC963	BOLT, stretch, crown wheel to hub	8	
52	RTC2271	PLANET GEAR KIT	1	
53	102801	SHIM	2	
55	UKC981	BEARING, carrier	2	
56		SHIM	a/r	
		The range of shims available extends from 2.85mm thick to 3.41mm, in increments of 0.08mm. See UKC982 to UKC996 in our price guide.		
57		CAP (part of item 2)		supplied only as part of differential
58	BH112101	BOLT, securing caps to casing	4	



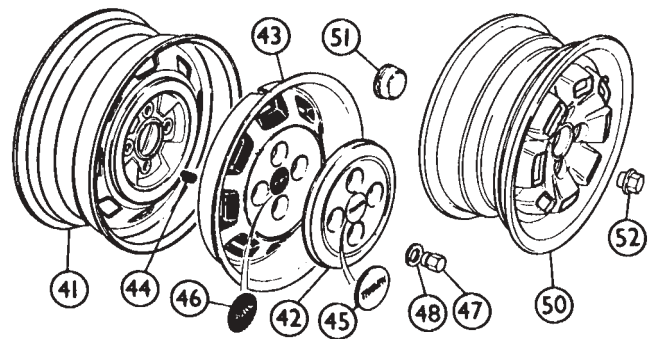
Ill. No	Part Number	Description	Qty. Req.	Details
1	RKC15*	LOWER LINK ASSEMBLY	2	4 speed gearbox and automatic to TCG100000 5 speed gearbox to TCG100000 <i>*Note: RKC15 and RKC2136 do not include the anti-wind up stop fitted to the axle end of the later links listed next.</i>
	RKC2136*	LOWER LINK ASSEMBLY	2	
	RKC4235	LOWER LINK ASSEMBLY	2	
	RKC4238	LOWER LINK ASSEMBLY	2	
2	ULC1580	BUSH, axle end	2	automatic from TCG100001 to VIN402000
3	ULC1579	BUSH, body end	2	5 speed from TCG100001 on; automatic from VIN 402001 on
4	BH607241	BOLT, lower link attachment	4	
5	WC600071	WASHER, plain	4	
6	GHF224	NUT, nyloc	4	
7	UKC3951	BRACKET, handbrake cable	1	fitted to LH top axle mounting
10	UKC703	UPPER RADIUS ARM	2	
11	UKC5514	BUSH	4	
12	BH607241	BOLT, radius arm attachment	4	
13	GHF224	NUT, nyloc	4	
15	UKC2377	BUMP STOP, rear	2	to ACG35
	UKC6729	BUMP STOP, rear	2	from ACG35 on
16	TKC253	ANTI ROLL BAR, rear	1	
17	BH110121	BOLT	4	Anti Roll bar to lower link
18	GHF302	WASHER, plain	4	
19	GHF233	NUT, nyloc	4	
20	154447	SHIM, anti roll bar fitment	a/r	
25	GSA374	SHOCK ABSORBER, standard	2	
	TT3511	SHOCK ABSORBER, Spax adjustable	2	
	TT3512	SHOCK ABSORBER, Koni adjustable	2	
26	21A860	BUSH, shock absorber locating	8	
27	TKC2404	COIL SPRING	2	4 speed gearbox models
	TKC3300	COIL SPRING	2	5 speed gearbox models
28	UKC1108	CUP, lower, rubber	2	
29	UKC82	CUP, upper, rubber	2	



Ill. No	Part Number	Description	Qty. Req.	Details
31	311346	JACK	1	
32	UKC4389	JACK HANDLE	1	
33	GAT140	PLUG SPANNER & TOMMY BAR	1	
34	138514	WHEEL NUT SPANNER	1	
35	509816	COMBINATION TOOL	1	can be used to lever up headlamps
36	821448	TOOL BAG, tool retaining	1	

Tools

31	311346	JACK	1	
32	UKC4389	JACK HANDLE	1	
33	GAT140	PLUG SPANNER & TOMMY BAR	1	
34	138514	WHEEL NUT SPANNER	1	
35	509816	COMBINATION TOOL	1	can be used to lever up headlamps
36	821448	TOOL BAG, tool retaining	1	



Road Wheels

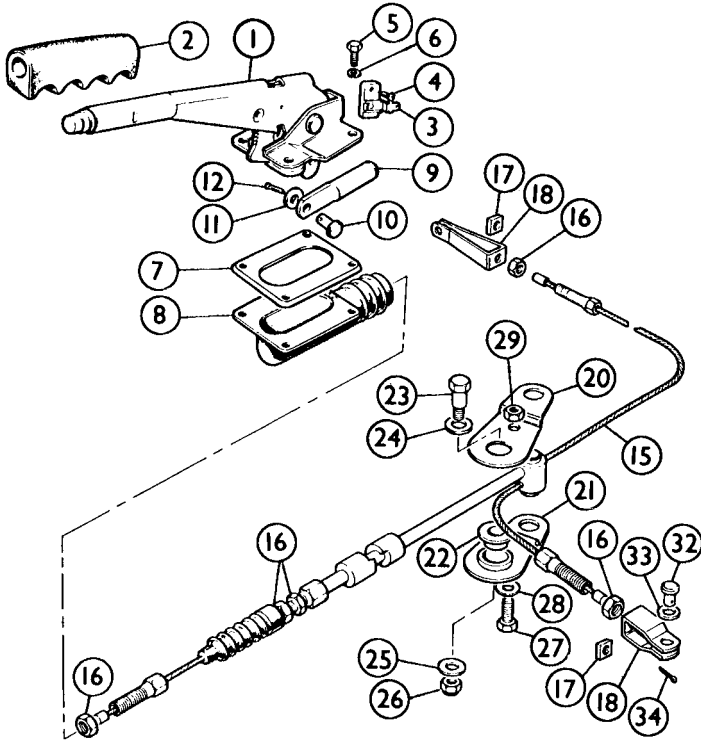
41	151550	ROAD WHEEL, steel	5	
42	YKC555	HUB CAP, plastic, black	4	
	YKC554	HUB CAP, plastic, silver grey	4	
43	XKC3296	HUB CAP, plastic	4	from VIN 402001 on
44	ZKC476	SPRING, hub cap tensioning	16	
45	ZKC475	CENTRE MEDALLION, silver/blue	4	
46	ZKC3120	CENTRE MEDALLION, black/red	4	
47	UKC2198	WHEEL NUT	16	
48	UKC2199	WASHER, plastic	16	
50	RKC5210	ROAD WHEEL, alloy, silver	5	
51	UKC6877	CENTRE CAP	4	alloy wheels only
52	UKC7197	WHEEL NUT	16	



The Leyland Rally Triumph TR7 crewed by Pat Ryan and Mike Nicholson (Lombard RAC Rally 1977)

This photograph was kindly provided by Bill Price and appears in his book 'The BMC/BL Competitions Department - 25 Years In Motor Sport'.

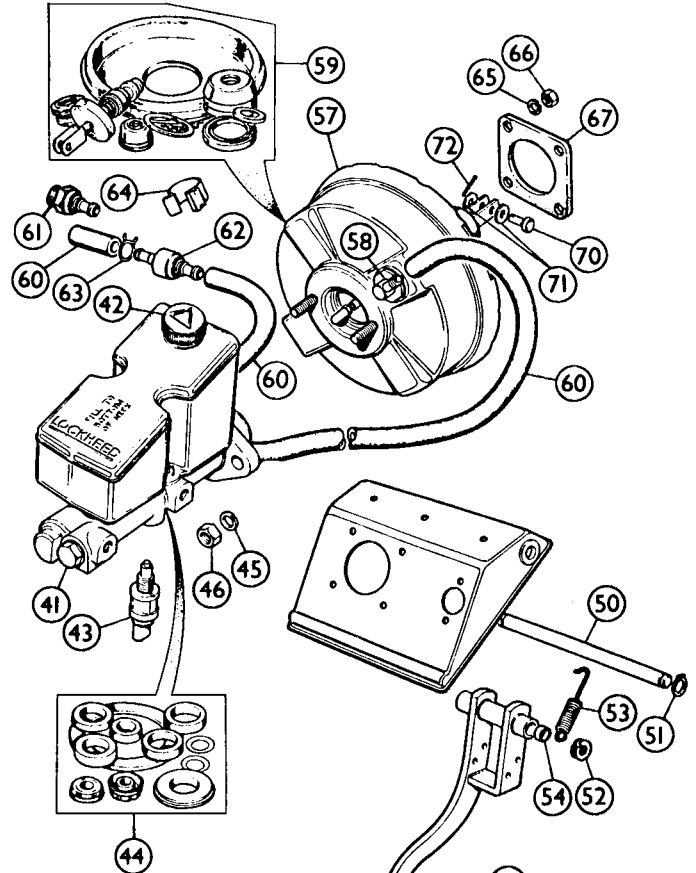
56 | Handbrake. Brake Master Cylinder



Ill. No	Part Number	Description	Qty. Req.	Details
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Handbrake

1	UKC3740	HANDBRAKE LEVER	1	
2	UKC3918	GRIP, handbrake lever, original	1	
	UKC3918B	GRIP, handbrake lever, alternative	1	
3	144432	SWITCH, handbrake warning	1	
4	AB604021	SCREW, switch securing	1	
5	SH106201	SCREW, plate retaining	4	
6	WL106001	WASHER, plain	4	
7	150993	PLATE	1	
8	UKC5278	COVER	1	
9	UKC89	CABLE CONNECTOR	1	
10	PJ8806	CLEVIS PIN	1	
11	GHF301	WASHER, plain	1	
12	GHF503	SPLIT PIN	1	
15	GVC1026	HANDBRAKE CABLE	1	4 speed & auto models to ACG13000
	GVC1025	HANDBRAKE CABLE	1	4 speed models from ACG13001 & auto models from ACG13001 to VIN 402000
	GVC1011	HANDBRAKE CABLE	1	All 5 speed models; auto models from VIN 402001 on
16	NT605041	NUT, locking	5	
17	NQ2708	SQUARE NUT, fork end clamping	2	
18	152251	FORK END	2	
20	21H5253	FULCRUM LINK, upper	1	
21	21H5254	FULCRUM LINK, lower	1	
22	ACH5103	BUSH, fulcrum link	1	
23	UKC174	COLLAR BOLT	1	
24	WD600071	WASHER, plain	1	
25	GHF301	WASHER, plain	1	
26	GHF232	NUT, nyloc	1	
27	SH106201	SCREW, clamping	1	
28	GHF300	WASHER, plain	1	
29	GHF231	NUT	1	
32	PJ8806	CLEVIS PIN	2	4 speed models, auto models to VIN 402000
	PJ8807	CLEVIS PIN	2	5 speed models, auto models from VIN 402001 on
33	GHF301	WASHER, plain	2	
34	GHF502	SPLIT PIN	2	



Ill. No	Part Number	Description	Qty. Req.	Details
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Brake Master Cylinder

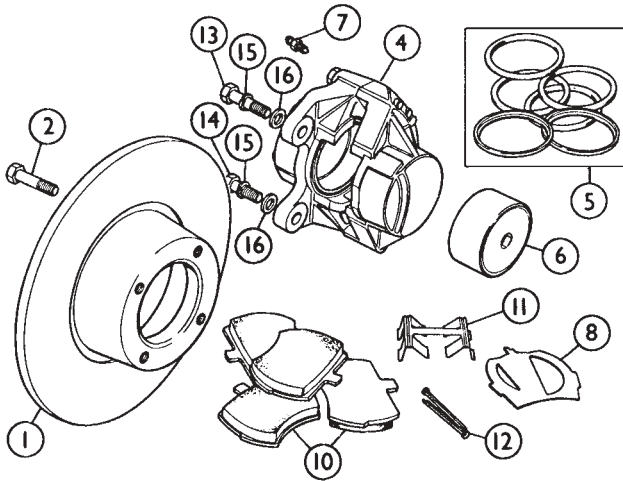
41	GMC217	MASTER CYLINDER	1	
42	513123A	FILLER CAP, master cylinder	1	
43	AAU2454	SWITCH, pressure failure warning	1	
44	GRK1004	REPAIR KIT,	1	set of seals for master cylinder
45	GHF332	WASHER, locking	2	
46	GHF201	NUT	2	

Brake Pedal

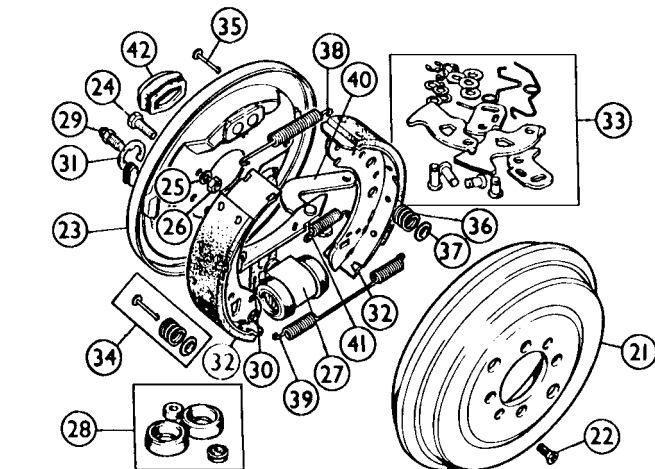
50	UKC104	PEDAL SHAFT	1	
51	506542	CIRCLIP, shaft retaining	2	
52	044630	WASHER, double coil	2	
53	UKC113	RETURN SPRING	1	
54	UKC101	BUSH, pedal	2	
55	150881	PEDAL RUBBER	1	all manual gearboxes

Brake Servo Unit

57	GSM122	SERVO UNIT	1	genuine Lockheed unit
58	37H8278	NON RETURN VALVE	1	
59	RTC1374	REPAIR KIT, for servo	1	
60	CRC2131A	HOSE, manifold to servo	1	
61	ADU1402	NON RETURN VALVE	1	RHD
		screws in to manifold		
62	148479	NON RETURN VALVE, in line	1	LHD
63	CC5012	CLIP	4	
64	UKC5118	CLIP	1	
65	GHF382	WASHER, locking	4	
66	GHF213	NUT, servo securing	4	
67	CRC250	GASKET	1	
70	CLZ512	CLEVIS PIN	1	
71	GHF301	WASHER, plain	2	
72	GHF502	SPLIT PIN	1	



Ill. No	Part Number	Description	Qty. Req.	Details
1	GBD602	BRAKE DISC	2	
2	BTA370	BOLT, disc to hub	8	
4	RTC1380R	CALIPER, RH, exchange only	1	
	RTC1379R	CALIPER, LH, exchange only	1	
5	GRK5008	REPAIR KIT, seals for one caliper	2	
6	LK3282-546	PISTON, caliper	4	
7	RTC1466A†	BLEED NIPPLE	1	
8	17H2460	ANTI- SQUEAL SHIM	4	
	17H2460X4	ANTI- SQUEAL SHIM SET (4 shims)	1	
10	GBP281	BRAKE PAD SET	1	
	GBP307AF	BRAKE PAD SET	1	<i>non-asbestos material</i>
11	17H7963	CLIP, brake pad securing	2	
	17H7963X2	CLIP SET, 2 clips	1	
12	PS610241	SPLIT PIN, pad securing	4	
	GBK1010	SPLIT PIN SET, 4 pins	1	
13	UKC9572	BOLT, caliper securing, long	2	
14	UKC9571	BOLT, caliper securing, short	2	
15	WL112001	WASHER, locking	2	
16	UKC1146	SPACER	4	



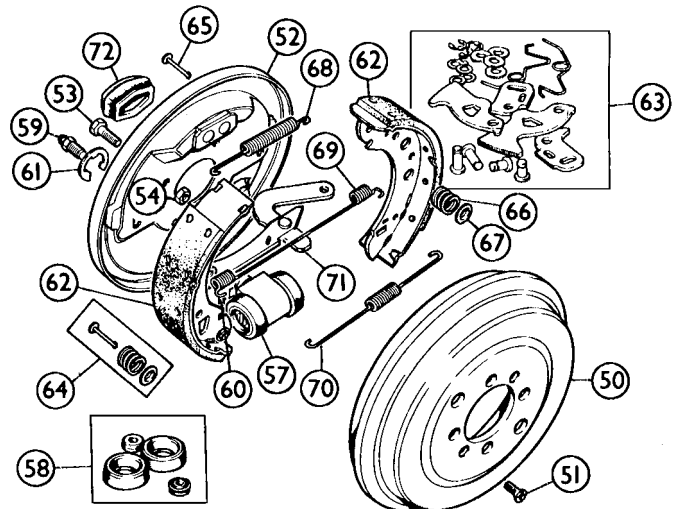
Rear Brakes

When the five speed models appeared they utilised a stronger axle with larger brake shoes 9" x 1 3/4" drums (as opposed to the 4 speed 8" x 1 1/2" drums). The automatic gearbox model retained the 4 speed axle until VIN 402000 before changing over to the 5 speed rear axle.

4 Speed Gearbox, Automatic Gearbox to (c) VIN 402000

21	GDB101	BRAKE DRUM	2	
22	V5435	SCREW, drum securing	4	
23	RTC1524	BACK PLATE, RH	1	
	RTC1525	BACK PLATE, LH	1	
24	ATJ6590	BOLT, back plate securing	8	
25	GHF332	WASHER, locking	8	

Ill. No	Part Number	Description	Qty. Req.	Details
26	GHF201	NUT	8	
27	GWC1213*	WHEEL CYLINDER	2	
28	GRK2014	REPAIR KIT, for one wheel cylinder	2	
29	RTC1526A†	BLEED NIPPLE	2	
30	37H4642	GASKET, wheel cylinder to back plate	2	
31	17H7949	CIRCLIP, wheel cylinder securing	2	
32	GBS794	SHOE SET, axle set	1	
33	AAU8992	ADJUSTER KIT, brake shoes	1	
34	GRSP1006	BRAKE SHOE FITTING KIT	1	
35	17H7993	RETAINING PIN	4	
36	504877	SPRING, pin tensioning	4	
37	17H4374	CUP, retaining pin and spring securing	4	
38	RTC1460	PULL OFF SPRING, upper	2	
39	RTC1461	PULL OFF SPRING, lower	2	
40	AEU1348	ACTUATOR	2	
41	RTC1455	BIAS SPRING, RH	1	
	RTC1456	BIAS SPRING, LH	1	
42	17H8057	DUST EXCLUDER, rubber	2	



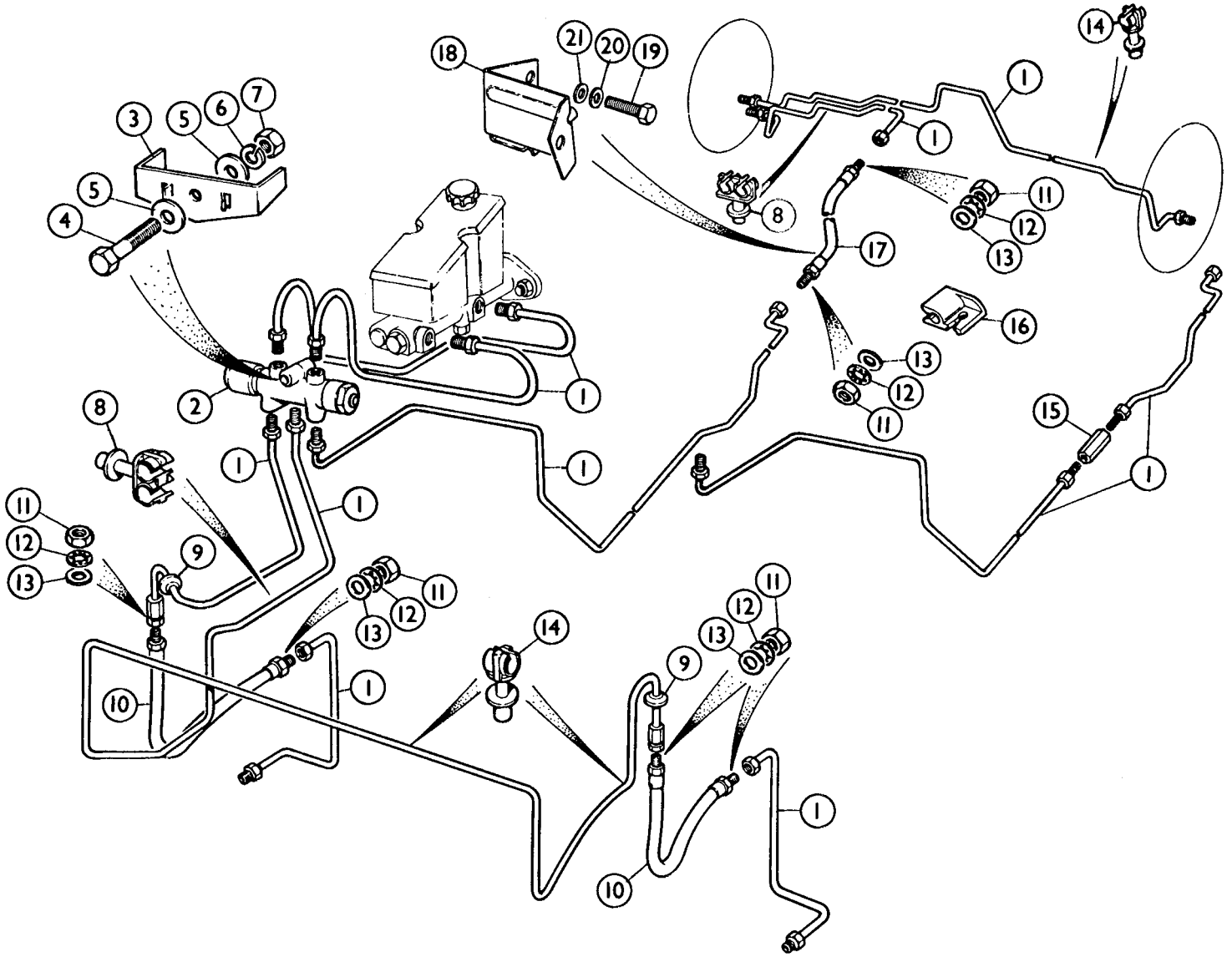
5 Speed Gearbox, Automatic Gearbox from (c) VIN 402001 on

50	AAW4655	BRAKE DRUM	2	
51	800007	SCREW, drum securing	2	
52	AAU2214	BACK PLATE, RH	1	
	AAU2215	BACK PLATE, LH	1	
53	SH110281	BOLT, back plate securing	8	
54	GHF233	NUT	8	
57	GWC1212	WHEEL CYLINDER*	2	
58	GRK2004	REPAIR KIT, for one wheel cylinder	2	
59	RTC1526A	BLEED NIPPLE †	2	
60	37H4642	GASKET, wheel cylinder to back plate	2	
61	17H7949	CIRCLIP*, wheel cylinder securing	2	
62	GBS813AF	SHOE SET, axle set,	1	<i>asbestos free material</i>
63	AAU8994	ADJUSTER KIT, brake shoes	1	
64	GFK6702X	BRAKE SHOE FITTING KIT	1	
65	518724	RETAINING PIN	4	
66	17H7969	SPRING, pin tensioning	4	
67	27H8426	CUP, retaining pin and spring securing	4	
68	AAU6241	BRAKE SPRING, upper, RH	1	
	AAU6242	BRAKE SPRING, upper, LH	1	
69	AAU2210	PULL OFF SPRING	2	
70	AAU6247	TENSION SPRING	2	
71	AAU2212	ACTUATOR, RH	1	
	AAU2213	ACTUATOR, LH	1	
72	17H8057	DUST EXCLUDER, rubber	2	

*Note: If you have trouble refitting the circlip on to the wheel cylinder - and have seen more than one flying off into the dark recesses of the garage never to be found again, then you will be pleased to discover that we stock a special tool that allows you to fit the circlips easily and efficiently.
17H7949T CIRCLIP TOOL 1

† Note: To stop the wheel cylinder or caliper bleed nipple seizing (normally only removable only with mole grips), we recommend a dab of Anti Seize Compound. Use this copper based product for all nut and bolt black-spots. 10 fluid ounce can with integral brush.

153317 ANTI-SEIZE COMPOUND a/r



Ill. No	Part Number	Description	Qty. Req.	Details
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Brake Pipes

1	HGB6234	BRAKE PIPE KIT	1	RHD
	HGB6234L	BRAKE PIPE KIT	1	LHD
2	TKC3667	PRESSURE REDUCING VALVE	1	
3	UKC3550	BRACKET	1	
4	BH108111	BOLT, valve to strut turret	1	
5	WC108051	WASHER, plain	2	
6	GHF382	WASHER, locking	1	
7	GHF213	NUT	1	
8	625521A	PIPE CLIP, double	a/r	
9	UKC4498	GROMMET	2	
10	GBH418	HOSE, flexible, front, rubber	2	
	TT3540†	HOSE, flexible, front, stainless steel	2	steel braided
11	FAM3658	NUT	6	
12	WE110001	WASHER, shakeproof	6	
13	WB110061	WASHER, plain	6	
14	GHF1192	PIPE CLIP, single	a/r	
15	UKC8430	CONNECTOR*	1	

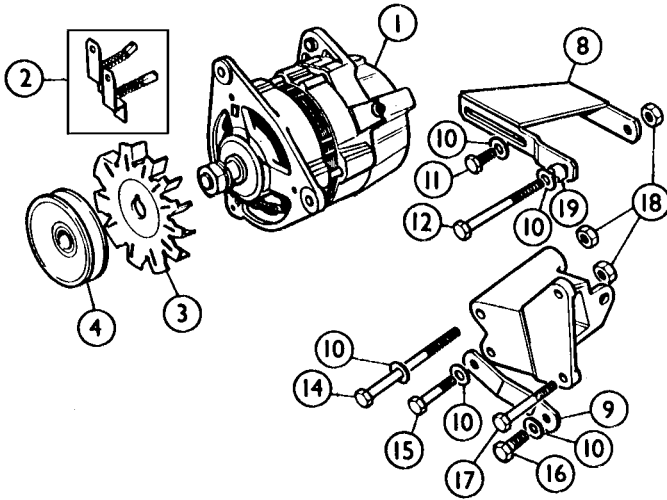
*Note: This connector was not always fitted, early & very late models used only one pipe from the pressure reducing valve to the flexible hose at the rear.

Ill. No	Part Number	Description	Qty. Req.	Details
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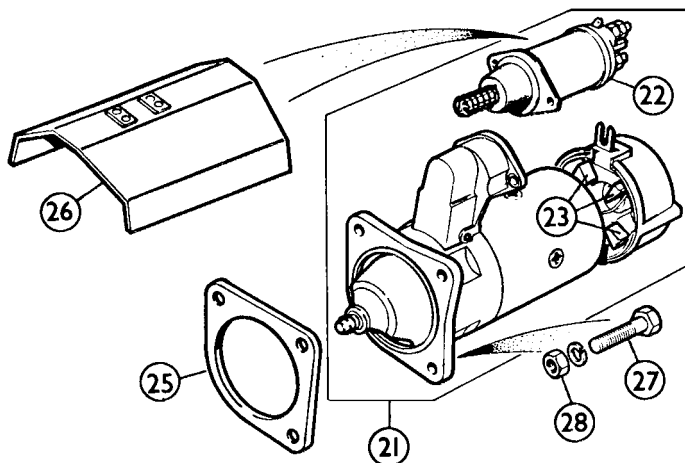
16	ZKC925	PIPE CLIP	a/r	
17	GBH219	HOSE, flexible, rear (standard)	1	rubber
	TT3842	HOSE, flexible, rear (uprated)†	1	stainless steel braided
18	ZKC2245	BRACKET	1	
19	SH108201	SCREW	2	
20	GHF382	WASHER, locking	2	
21	GHF301	WASHER, plain	2	

† Brake Hoses:

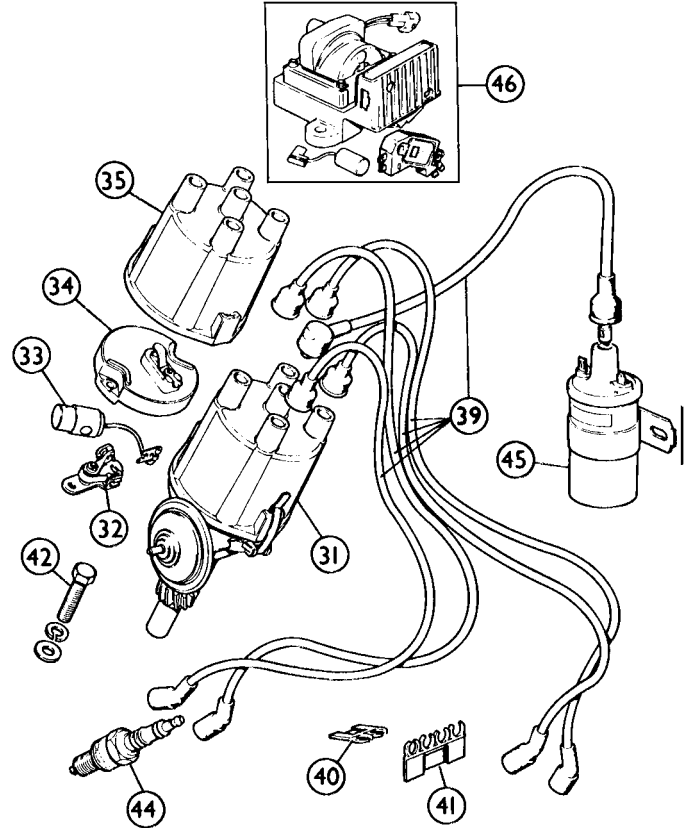
The stainless steel hoses offered are alternatives to the original rubber ones that tend to expand under pressure as they get older. The result of this expansion is that the brakes become less effective and you have to push even harder to get the car to stop (by which time the hoses have taken on the appearance of long balloons). If your brakes are spongy you can put this expansion theory to the test by locking a pair of pipe pliers over one of the hoses. This stops the expansion and will be noted by a firmer brake. We think you would agree therefore, that stainless steel braided hoses are a critical part of the braking system, because the braiding physically stops the hose from expanding, forcing the fluid all the way down into the caliper or wheel cylinder.



Ill. No	Part Number	Description	Qty. Req.	Details
Alternator				
1	GXE2229	ALTERNATOR, 17 ACR	1	} heater fitted cars only
	GXE2247	ALTERNATOR, 20 ACR	1	
	RKC2804	ALTERNATOR, 25 ACR	1	
2	GGB504	CARBON BRUSH SET	1	} 17 ACR models
3	AAU3956A	FAN, alternator cooling	1	
	605410A	FAN, alternator cooling	1	} 20 & 25 ACR models
4	AEU1238	PULLEY, alternator driving	1	
8	UKC4390	ADJUSTING LINK	1	} heater fitted cars
9	UKC4365	SUPPORT LINK	1	
	UKC6817	SUPPORT LINK	1	
10	GHF302	WASHER, plain	5	} air conditioning cars
11	SH108161	SCREW, adjusting link	1	
12	BH605361	BOLT, pivot for adjusting link	1	
14	BH605401A	BOLT, alternator pivoting	1	
15	BH605151	BOLT, support link	1	
16	GHF103	SCREW, support link	1	
17	BH605201	BOLT, mounting bracket to engine	2	
18	GHF222	NUT, nyloc	6	
19	UKC3369	SPACER, adjuster link pivot bolt	1	



Ill. No	Part Number	Description	Qty. Req.
Starter Motor			
21	GEU4469	STARTER MOTOR, exchange rebuilt	1
22	NAF10001	SOLENOID	1
23	GSB108	CARBON BRUSH SET	1
25	UKC6163	MOUNTING SHIM	a/r
26	UKC3492	HEAT SHIELD	1
27	BH606201	BOLT, starter attaching	3
28	GHF202	NUT	3



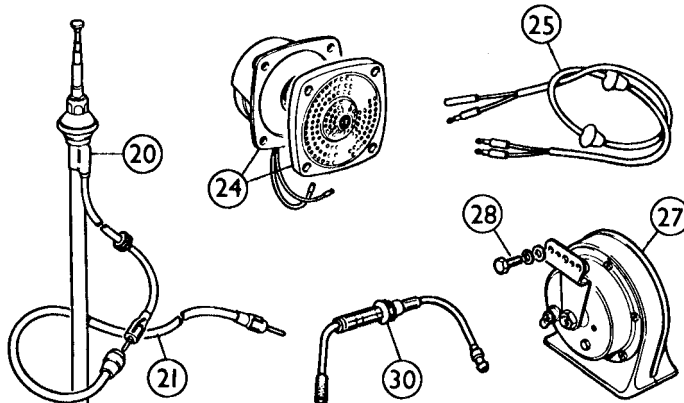
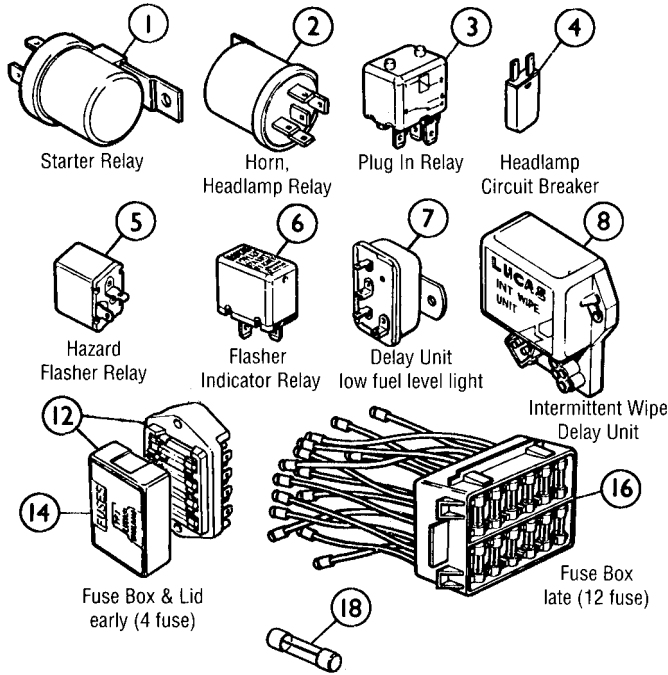
Ill. No	Part Number	Description	Qty. Req.	Details
Ignition				
31	RKC66R	DISTRIBUTOR, AC Delco	1	} European models
		exchange rebuilt		
32	GCS106	CONTACT SET, points	1	
33	GSC104	CONDENSER	1	
34	GRA111	ROTOR ARM	1	
35	GDC110	DISTRIBUTOR CAP	1	
39	GHT167	H.T. LEAD SET, (41cm coil lead)	1	} 7mm cable
	TT1572	H.T. LEAD SET, (41cm coil lead)	1	
	GHT183	H.T. LEAD SET, (71mm coil lead)	1	} 7mm cable
	TT15721	H.T. LEAD SET, (71mm coil lead)	1	
40	148672	CLIP, holds two 7mm cables	a/r	
41	148673	CLIP, holds four 7mm cables	a/r	
	GHT1	CLIP, holds four 8mm cables	a/r	
42	HU706P	SCREW, distributor locking	1	
44	N12YCC	SPARK PLUG, Champion	4	} alternatives
	BP5ES	SPARK PLUG, NGK		
45	GCL132	COIL, contact breaker points	1	} European models
46	PKC478	COIL, electronic ignition	1	



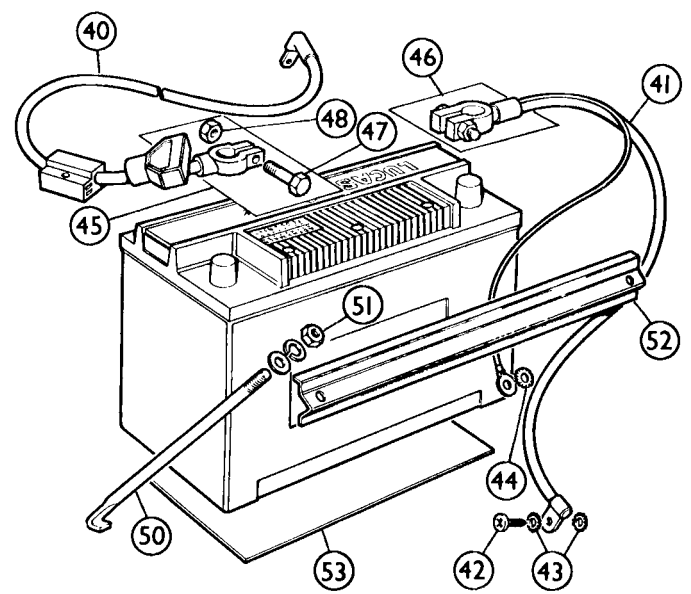
'Newtronic' Ignition Kit

As an alternative to points that 'wear & burn', we can supply an ignition system which improves spark strength, needs no adjustment once fitted and improves performance & fuel consumption. Newtronic (formerly Piranha) offers all the benefits of a full electronic ignition system utilising an optical trigger pick-up, operated via a scanning disc mounted on the distributor shaft. Kits include: power pack, switch, and adaptor kit.

TT2974 'Newtronic' Ignition Kit 1



Ill. No	Part Number	Description	Qty. Req.	Details
1	UKC7219	RELAY, starter	1	
2	DAC1028	RELAY horn, headlamp flash & headlamp change over	a/r	
	AHU1061	RELAY, air conditioning	a/r	bracket mounted type
3	YWB10032	RELAY, air conditioning	a/r	plug in type, alternative to above
4	151244	CIRCUIT BREAKER, headlamps	1	
5	GFU2204	HAZARD FLASHER UNIT	1	
6	GFU2124	FLASHER UNIT	1	RHD
	GFU2126	FLASHER UNIT	1	LHD - not USA
7	UKC7096	DELAY UNIT, low fuel level warning light	1	
8	AAU7087A	DELAY UNIT, intermittent wiper	1	
12	138690A	FUSE BOX ASSEMBLY (early models)	1	4 fuses
14	37H4727A	LID, fuse covering	1	
16	AAU7228	FUSE BOX ASSEMBLY (late models)	1	12 fuses
18	GFS3010	FUSE, 10 amp	a/r	pack of five
	GFS3015	FUSE, 15 amp	a/r	
	GFS3025	FUSE, 25 amp	a/r	
	GFS35X	FUSE, 35 amp	a/r	
	GFS3035	FUSE, 35 amp	a/r	
	GFS50X	FUSE, 50 amp	a/r	single
	GFS3050	FUSE, 50 amp	a/r	pack of five
20	AJM1112	AERIAL	1	
21	ZKC533	EXTENSION LEAD, for aerial	1	
24	RKC5518	LOUDSPEAKER & GRILLE	a/r	
25	UKC5720	EXTENSION LEAD, loudspeaker	a/r	
27	GGE101	HORN, high note	1	
	GGE102	HORN, low note	1	
28	SH106201	SCREW, horn attaching	4	
30	UKC4446	FUSE HOLDER, in-line		



Ill. No	Part Number	Description	Qty. Req.	Details
40	TKC3840	CABLE, positive	1	RHD
	UKC516	CABLE, positive	1	LHD
41	ULC1673	CABLE, negative	1	
42	SH106141	SCREW, negative earth	1	
43	WE106001	WASHER, shakeproof	2	
44	WE607	WASHER, shakeproof	1	
45	GHF2755	CLAMP ASSEMBLY, positive	a/r	for repair purposes only
46	GHF2750	CLAMP ASSEMBLY, negative	a/r	
47	518903	BOLT, square headed	2	
48	GHF208	NUT	2	
50	610798	'J' BOLT, battery securing	2	
51	GHF200	NUT	2	alternatives
	132068	WING NUT	2	
52	157910	ANGLE STRAP, battery securing	1	
53	613155	PAD, battery shelf	1	

Battery

Engine "Misfire"?

If your engine begins to misfire, cuts off intermittently and finally won't run at all, the cause could be a broken low tension lead (the thin wire from the ignition coil to the side of the distributor). The wire conductors in these tend to break under the insulation just above the clip, so they may appear to be in good condition when in fact they won't work at all.

Setting Ignition Timing

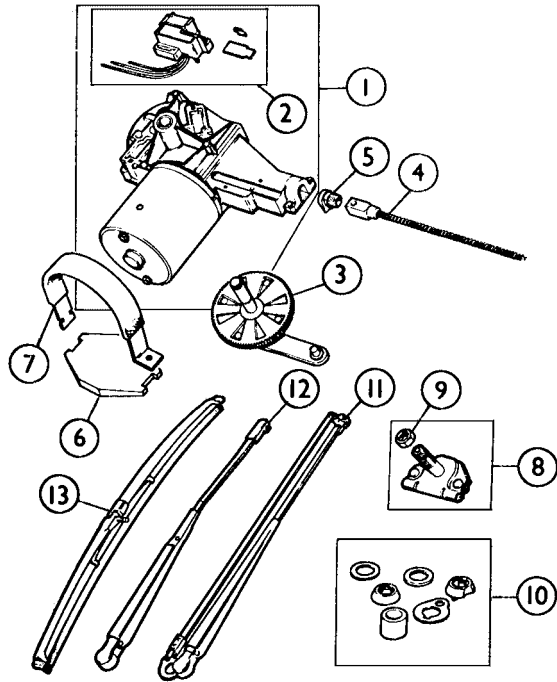
Setting the ignition timing after a tune-up is simply done. With the engine running at a fast idle speed, adjust the distributor for maximum RPM. and then retard the timing to give a drop of 100 RPM. in engine speed.

Engine develops a will of its own!

If you are driving down the road and the engine suddenly dies on you and in desperation (when you realise that your mobile is still in the kitchen) you run around trying to find a phone box that works, you call your best friend who knows about TR's and ask him to come out and rescue you. He arrives and says "Now what's wrong with the car?". He turns the key and it starts. You :-

- A) develop a red face.
- B) are frustrated to hell.
- C) wish you could sell the car because you know it died on you.

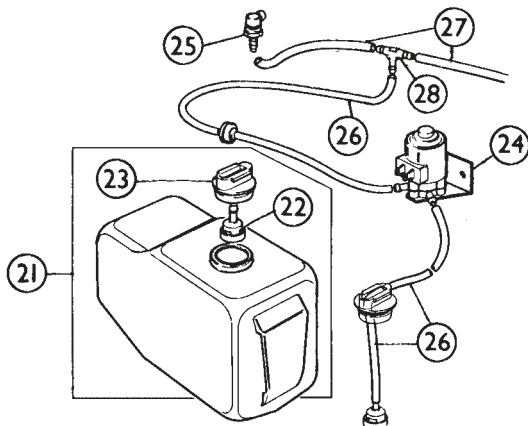
You happily drive down the road to find that within the next 15 miles or so the same thing happens again. There is a good chance that this sequence of events is caused by the condenser failing to work when it warms up. For the sake of a pound or two we would always consider it worthwhile keeping a spare one in the tool kit.



Ill. No	Part Number	Description	Qty. Req.	Details
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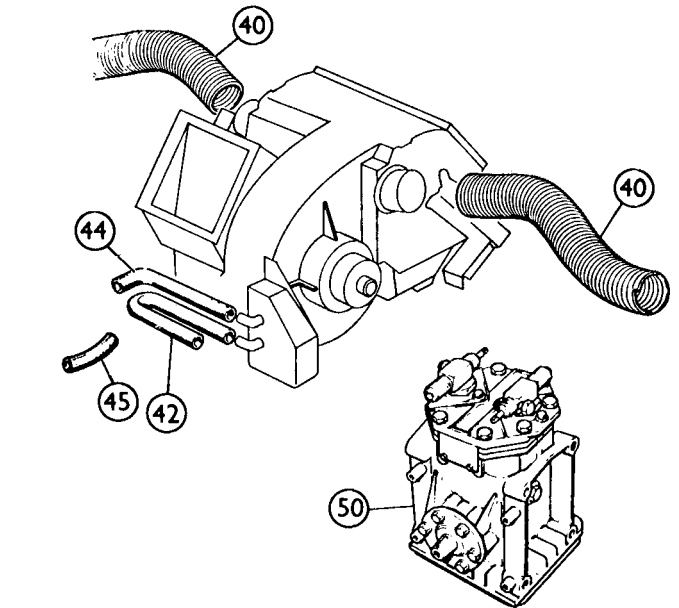
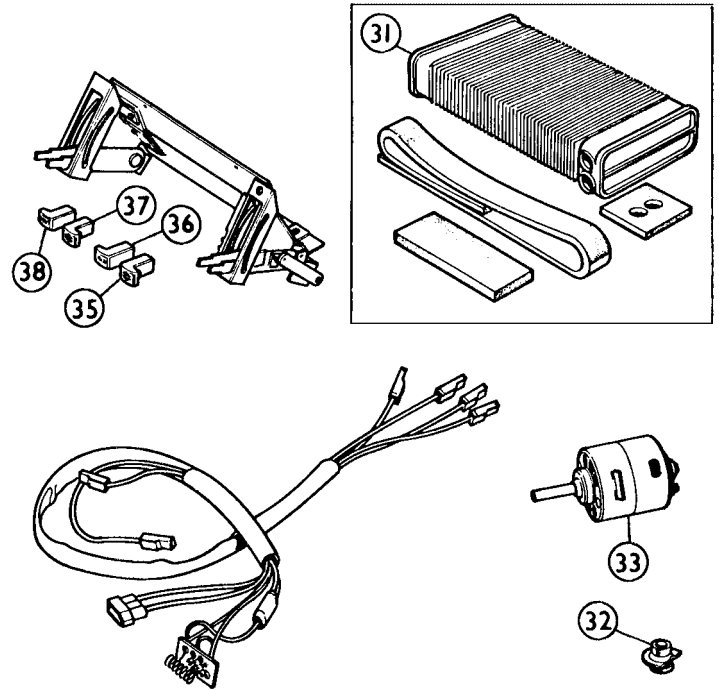
Wipers

1	GXE7710	WIPER MOTOR, rebuilt, exchange,	1	<i>Gear not included</i>
2	012453A	PARKING SWITCH	1	
3	RTC1857	DRIVEN GEAR & CRANK	1	
4	012454A	WIPER RACK	1	
5	37H3694	FERRULE	1	
6	150844A	MOUNTING PAD	1	
7	UKC2442	STRAP, motor securing	1	
8	AAU6865	WHEELBOX	2	
9	AAU6865NT	NUT, wheelbox attaching	2	
10	AAU6866	BEZEL & BUSH KIT	1	
11	UKC5911	WIPER ARM, drivers side	1	<i>RHD</i>
	UKC5912	WIPER ARM, drivers side	1	<i>LHD</i>
12	UKC5913	WIPER ARM, passenger side	1	<i>RHD</i>
	UKC5914	WIPER ARM, passenger side	1	<i>LHD</i>
13	GWB346	WIPER BLADE, drivers side, 18"	1	
	GWB345	WIPER BLADE, passengers side, 16"	1	



Screen Washer

21	YKC961	SCREEN WASHER BOTTLE	1	
22	GWW506	NON RETURN VALVE	1	
23	GWW951	LID	1	
24	GWW125	PUMP	1	
25	GWW802	JET, chrome	2	<i>alternatives</i>
	DRC1021A	JET, black	1	
26	GWW202M	TUBING, 4mm, sold per metre	a/r	
27	GWW201M	TUBING, 3mm, sold per metre	a/r	
28	GWW404	'T' PIECE	1	



Ill. No	Part Number	Description	Qty. Req.	Details
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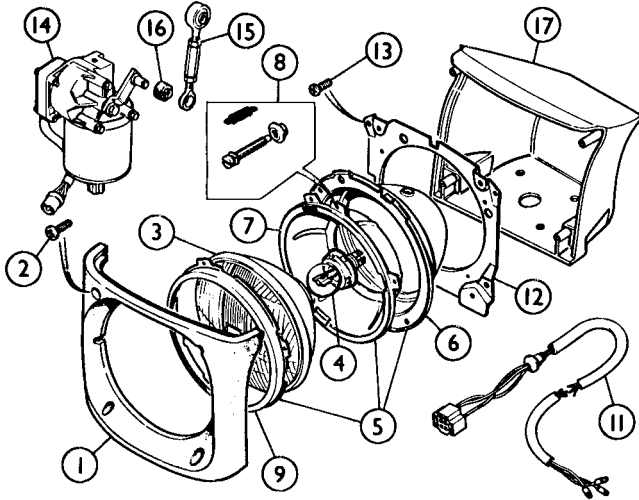
Heater

Non Air Conditioned Models Only

31	DZB3226	HEATER MATRIX	1	
32	DZB3255	SEALING WASHER	4	<i>matrix to heater tubes</i>
33	DZB3159	HEATER MOTOR	1	
35	ZKC1219	CONTROL KNOB, flow/direction	1	<i>demister/car</i>
36	ZKC4011	CONTROL KNOB, fan	1	
37	ZKC1220	CONTROL KNOB, heat adjustment	1	
38	ZKC1222	CONTROL KNOB, centre fresh air vents	1	
40	715036	AIR VENT HOSE	2	
42	UKC6775	WATER HOSE, cylinder head to heater	1	
44	UKC3895	WATER HOSE, tube to heater	1	
45	UKC4457	WATER HOSE, pump to tube	1	

Air Conditioned Models Only

50	RKC3377	AIR COMPRESSOR	1	
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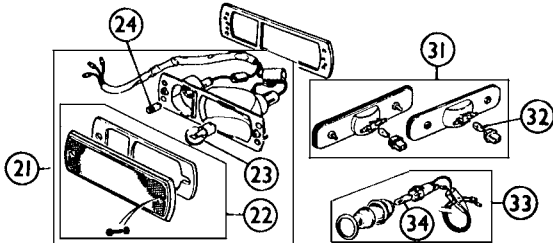
Ill. No	Part Number	Description	Qty. Req.	Details
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Headlamps

1	WKC1200	RUBBER FACING, RH	1	
	WKC1201	RUBBER FACING, LH	1	
2	SE105141	SCREW,	8	rubber facing to mounting panel
3	XBC103360	LAMP UNIT, sealed beam, 50/75W	2	RHD
	27H4146A	LAMP UNIT, separate bulb type	2	LHD, not USA
4	GLB410	BULB, clear	2	LHD, not France
	GLB411	BULB, cadmium yellow	2	LHD, France only

For those of you who wish to see where they are going on dark nights – consider fitting a pair of Quartz Halogen replacement headlamps. Our kits include lamp units, standard halogen bulbs & instructions.

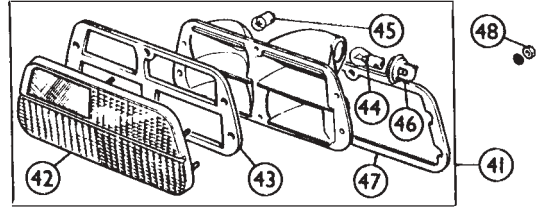
	GAC4022	QUARTZ HALOGEN HEADLAMP KIT	1	RHD
	WPS4695	QUARTZ HALOGEN HEADLAMP KIT	1	LHD
	GLB472	HALOGEN BULB (standard)	2	for replacement Headlamp Kits
	GLB472BLU	HALOGEN BULB (Blue Tinted)	2	
	GLB472X	XENON BULB (Super White)	2	
5	27H8263X	BUCKET, BOWL & RIM	2	
6	SML3	BUCKET	2	
7	SML4	INNER BOWL	2	
8	BHM7058	ADJUSTER KIT	2	
9	515218A	RIM	2	
11	BAU2110	CABLE & PLUG	2	
12	YKC682	MOUNTING PANEL, RH	1	
	YKC683	MOUNTING PANEL, LH	1	
13	SL105121	SCREW,	8	mounting panel to lamp pod
14	RKC822E	LIFTING MOTOR, square plug	2	exchange, rebuilt
	PKC1287E	LIFTING MOTOR, round plug	2	
15	RTC1992	HEADLAMP HINGE LINK	2	
16	ZKC1143	BUSH, for hinge link	2	
17	WKC1232	LAMP POD, RH	1	
	WKC1230	LAMP POD, LH	1	



Front Side Lamps & Marker Lamps

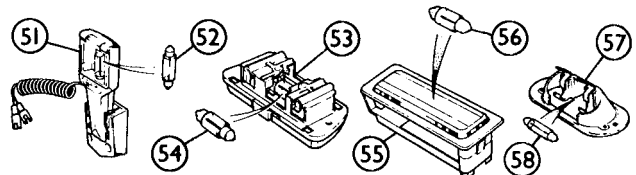
21	TKC3739	SIDE LAMP & INDICATOR, RH	1	European	
	TKC3740	SIDE LAMP & INDICATOR, LH	1		
22	RTC1794	LENS, white & amber, RH	1	USA	
	RTC1795	LENS, white & amber, LH	1		
	RTC1381	LENS, amber, RH	1		
	RTC1382	LENS, amber, LH	1		
	RTC1792	LENS, white, RH	1		Italy
	RTC1793	LENS, white, LH	1		
23	GLB382	BULB, indicator, 21W	2		
24	GLB989	BULB, side lamp, 5W	2		

31	TT7862	SIDE MARKER LAMP SET	1	includes bulbs & bulb holders
32	GLB504	BULB, 3W	a/r	
33	UKC1763	SIDE INDICATOR REPEATER	a/r	LHD, button type
34	GLB6501	BULB, 5W	a/r	



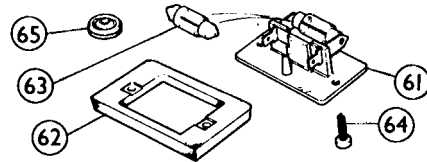
Rear Lamps

41	TKC232	REAR LAMP ASSEMBLY, RH	1	
	TKC231	REAR LAMP ASSEMBLY, LH	1	
42	RTC1445	LENS, RH	1	UK and European
	RTC1446	LENS, LH	1	
43	RTC1446G	GASKET, lens to backplate	1	
44	GLB382	BULB, 21W, stop, flash, reverse	a/r	
45	GLB207	BULB, 5W, tail	a/r	
46	24G6793	BULB HOLDER	a/r	
47	UKC493	GASKET, backplate to body	2	
48	NH105041	NUT, lamp retaining	12	



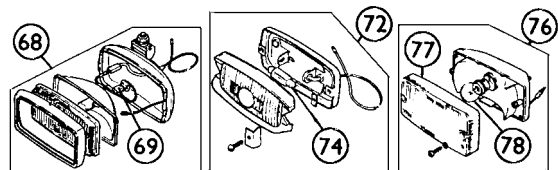
Interior Lamps

51	UKC8336	MAP READING LAMP	1	
52	GLB239	BULB, map reading lamp	1	
53	13H9732	INTERIOR LAMP	1	
54	GLB272	BULB, interior lamp	1	
55	TKC3851	DOOR LAMP, chrome edged	2	alternatives
	TKC5051	DOOR LAMP, black edged	2	
56	GLB239	BULB, door lamp	2	
57	151353	BOOT LAMP	1	
58	GLB256	BULB, boot lamp	1	



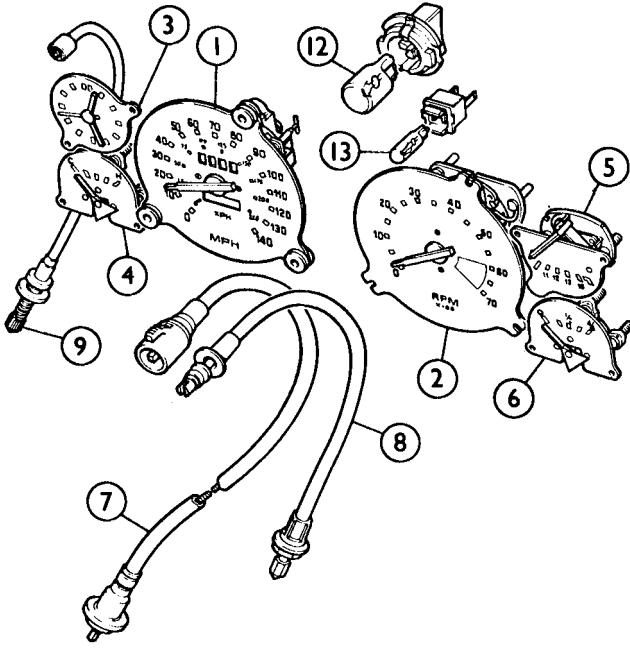
Number Plate Lamp

61	DRC276	NUMBER PLATE LAMP	2	
62	632002	PLINTH, for number plate lamp	2	
63	GLB239	BULB	2	
64	DRC5432	SCREW, lamp attaching	4	
65	061917	GROMMET, cables	2	



Fog Lamps

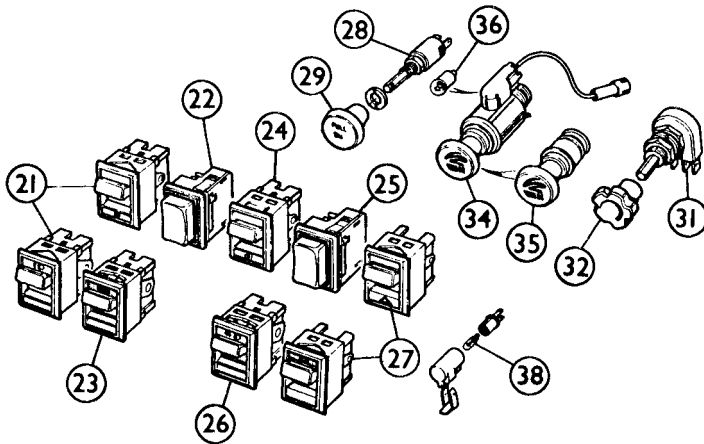
68	TKC3745	FRONT FOG LAMP	a/r	
69	GLB453	BULB, H1 Halogen	2	
72	UKC3994	REAR FOG LAMP, Wipac	2	
74	GLB273	BULB, festoon type, 21W	2	
76	UKC9199	REAR FOG LAMP, Cibie	2	
77	AAU5143	LENS ONLY	2	
78	GLB382	BULB, bayonet type, 21W	2	



Ill. No	Part Number	Description	Qty. Req.	Details
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Instruments

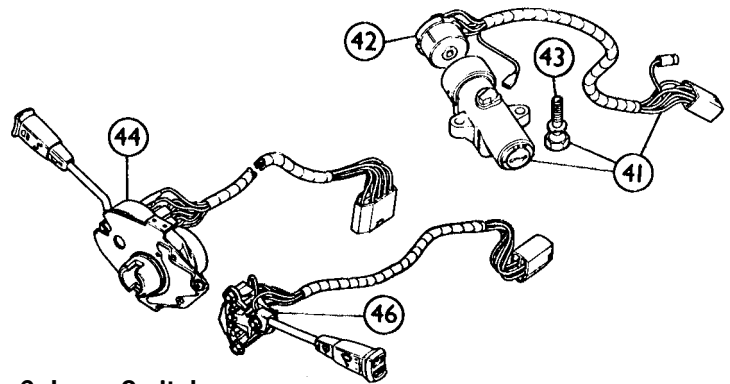
1	TKC4568	SPEEDOMETER, MPH	1	cable reset type
	TKC4569	SPEEDOMETER, KPH	1	
	AEU1629	SPEEDOMETER, MPH	1	push reset type
	AEU1630	SPEEDOMETER, KPH	1	
2	TKC2510	TACHOMETER	1	
3	UKC2408	TIME CLOCK	1	cable reset type
	AEU1635	TIME CLOCK	1	
4	AEU1633R	TEMPERATURE GAUGE	1	
5	AEU1634R	VOLTMETER	1	
6	AEU1632R	FUEL GAUGE	1	
7	GSD287	SPEEDOMETER CABLE	1	to VIN 402026
	GSD388	SPEEDOMETER CABLE	1	from VIN 402027
8	UKC2410	SPEEDO RESET CABLE	1	use with 'cable reset' instruments
	UKC2413	CLOCK RESET CABLE	1	
	AEU1808	SPEEDO RESET	1	use with 'push reset' instruments
	AEU1807	CLOCK RESET	1	
12	GLB504	BULB, instrument illumination	4	
13	GLB286	BULB, warning light illumination	10	



Dashboard Switches

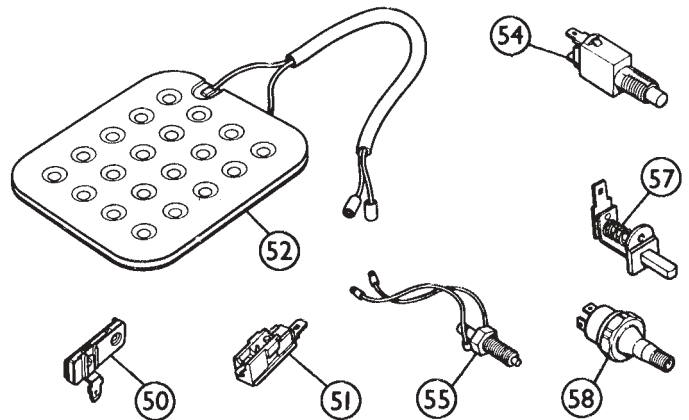
21	TKC5089*	SWITCH, master light	1	
*Note: the terminals require modification when fitting to cars up to VIN 200000				
22	UKC500	SWITCH, heater rear window, push type	1	coupe only
23	TKC3965	SWITCH, heater rear window, toggle type	1	to VIN 200000
	TKC5054	SWITCH, heater rear window, toggle type	1	from VIN 200001 to VIN 402000
	TKC5087	SWITCH, heater rear window, toggle type	1	from VIN 402001

24	UKC499	SWITCH, front fog light, toggle type	1	to ACG25000
25	UKC501	SWITCH, rear fog light, push type	1	
26	TKC3964	SWITCH, rear fog light, toggle type	1	from ACG25001 to VIN 200000
	TKC5053	SWITCH, rear fog light, toggle type	1	from VIN200001 to VIN 402000
	TKC6254	SWITCH, rear fog light	1	from VIN 402001
27	TKC5088	SWITCH, hazard flasher	1	
28	BHA4280	SWITCH, air conditioning, push/pull	1	if fitted
29	715390	KNOB, air conditioning switch	1	
31	BHA5047	RHEOSTAT SWITCH (alternative)	1	Instrument illumination
	BHA4278	RHEOSTAT SWITCH (alternative)	1	
32	715389	KNOB, rheostat switch	1	
34	ZKC1152	CIGAR LIGHTER ASSEMBLY	1	
35	AJM1253	POP-OUT UNIT, cigar lighter	1	
36	GLB643	BULB, cigar lighter illumination	1	
38	GLB286	BULB, switch panel illumination	2	



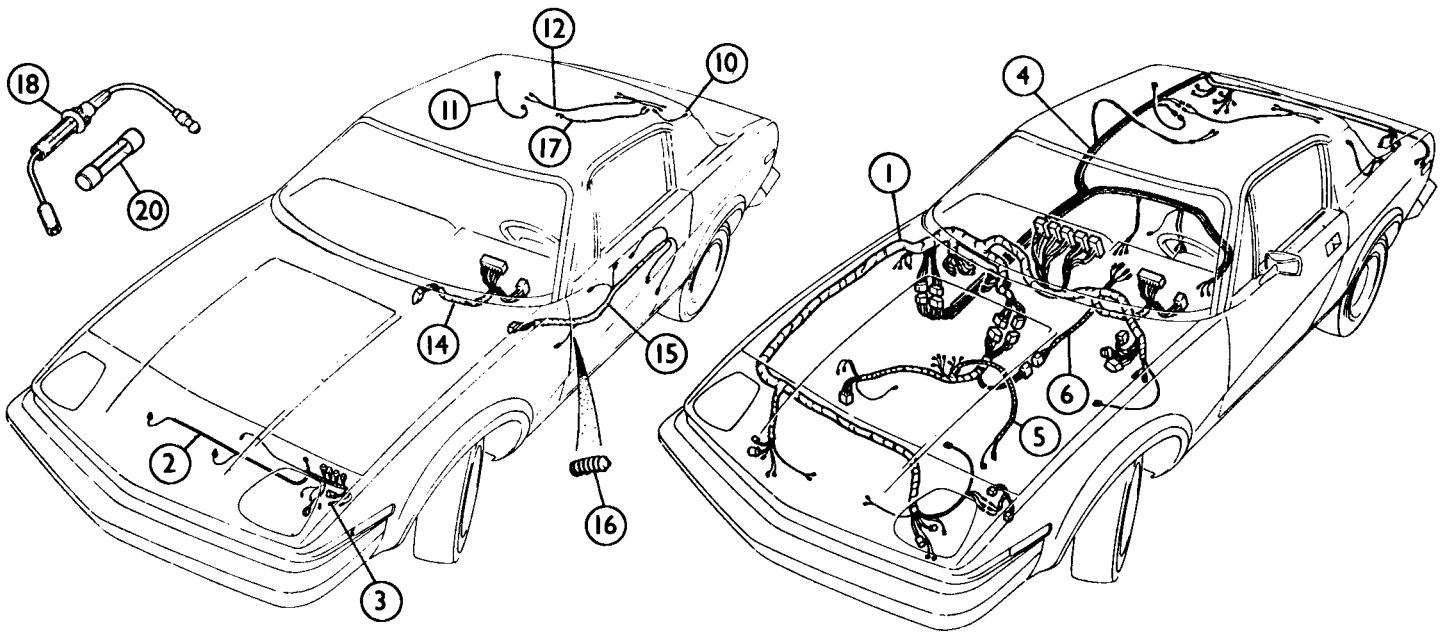
Column Switches

41	RKC3982	IGNITION SWITCH & LOCK	1	RH fixing
	RKC3983	IGNITION SWITCH & LOCK	1	LH fixing
42	218959	IGNITION SWITCH & WIRING	1	
43	152597	SHEAR BOLT	2	
44	RTC1791	INDICATOR SWITCH	1	RH side of column
	AEU1473	INDICATOR SWITCH	1	LH side of column
46	AEU1278	WIPER & WASH SWITCH	1	LH side of column
	AAU8842	WIPER & WASH SWITCH	1	RH side of column to TCG100000
	AEU1534	WIPER & WASH SWITCH	1	RH side of column from TCG100001 on



Miscellaneous Switches

50	144432	SWITCH, handbrake warning light	1	
51	137607	SWITCH, choke warning light	1	
52	158534	SWITCH, seat belt warning light	2	pressure type
54	134529	SWITCH, brake light operating	1	
55	GAE191A	SWITCH, reverse light operating	1	original type
	GAE191B	SWITCH, reverse light operating	1	reproduction
57	YKC940	SWITCH, door courtesy light	2	
	AAU1876A	SWITCH, boot light	1	
58	GPS117	SWITCH, oil pressure warning light	1	

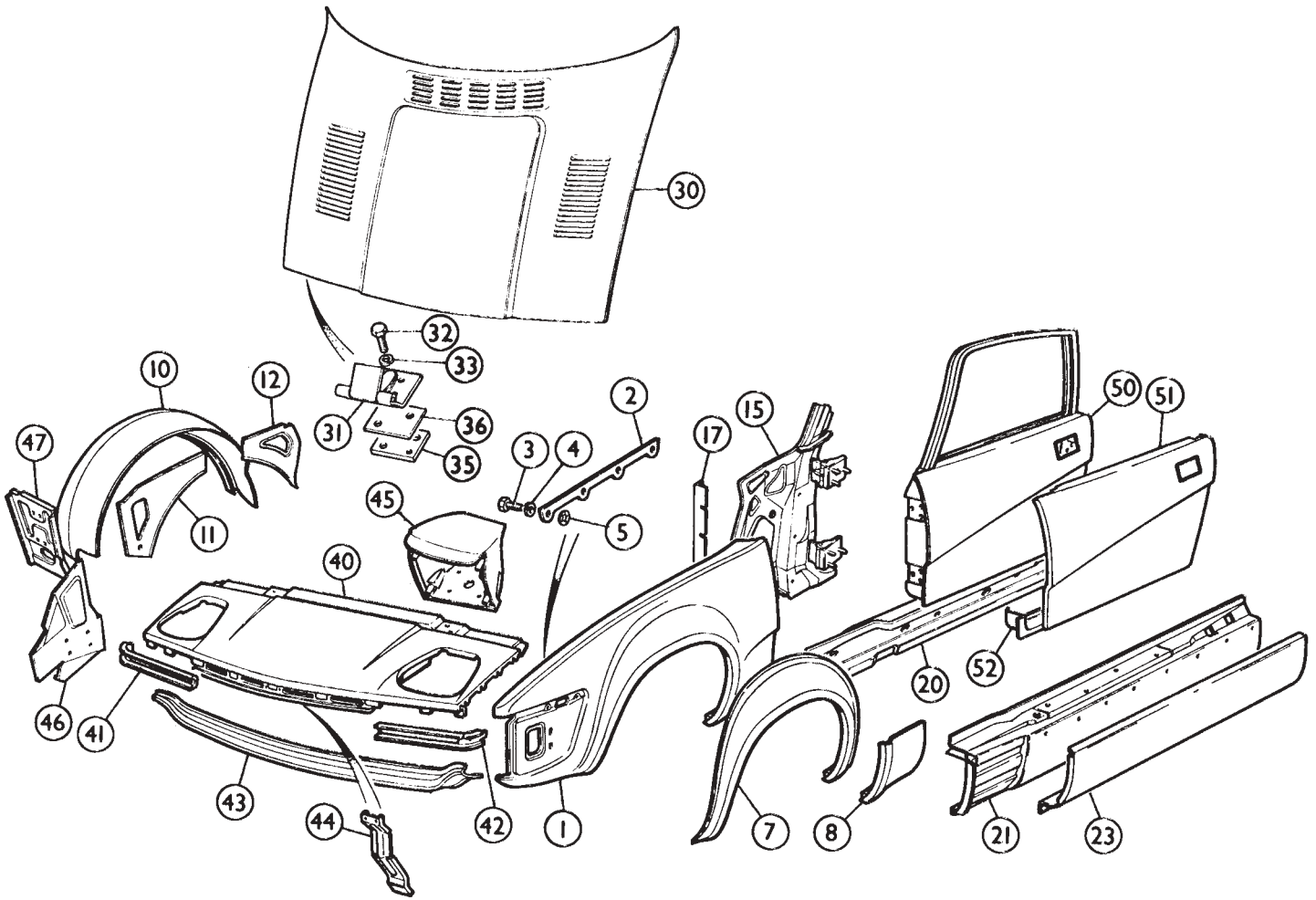


Ill. No	Part Number	Description	Qty. Req.	Details
1	RKC123	MAIN HARNESS	1	heater models to body
	RKC834	MAIN HARNESS	1	T9603CG air conditioning models to body T9601CG
	RKC2876	MAIN HARNESS	1	heater models from body T9603CG to ACG13000
	RKC2875	MAIN HARNESS	1	air conditioning models from body T9601CG to ACG13000 LHD
	RKC3313	MAIN HARNESS	1	heater models from ACG13001 to ACG25000
	RKC3314	MAIN HARNESS	1	air conditioning models from ACG13001 to ACG25000 LHD
	PKC312	MAIN HARNESS	1	heater models from ACG25001 to VIN200000
	PKC313	MAIN HARNESS	1	air conditioning models from ACG25001 to VIN200000 LHD
	PKC1025	MAIN HARNESS	1	heater models from VIN200001 to VIN102000
	PKC1946	MAIN HARNESS	1	heater models from VIN402001
2	UKC2445	CONVERSION LOOM LHD to RHD	1	air conditioning to ACG25000
	UKC9935	CONVERSION LOOM LHD to RHD	1	air conditioning from ACG25001 to VIN200000
	RKC3754	AIR CONDITIONING HARNESS	1	air conditioning from VIN200001
	RKC4724	AIR CONDITIONING HARNESS	1	air conditioning to ACG25000
3	UKC5511	COMPRESSOR CLUTCH DELAY	1	air conditioning to ACG13000
4	TKC238	BODY HARNESS	1	from ACG13001 to ACG25000
	TKC3468	BODY HARNESS	1	coupe only from ACG25001 to VIN200000

For air conditioned models up to VIN200001 a conversion harness was used with the LHD air conditioning loom to convert to RHD.
From VIN200001 an additional air conditioning loom was offered.

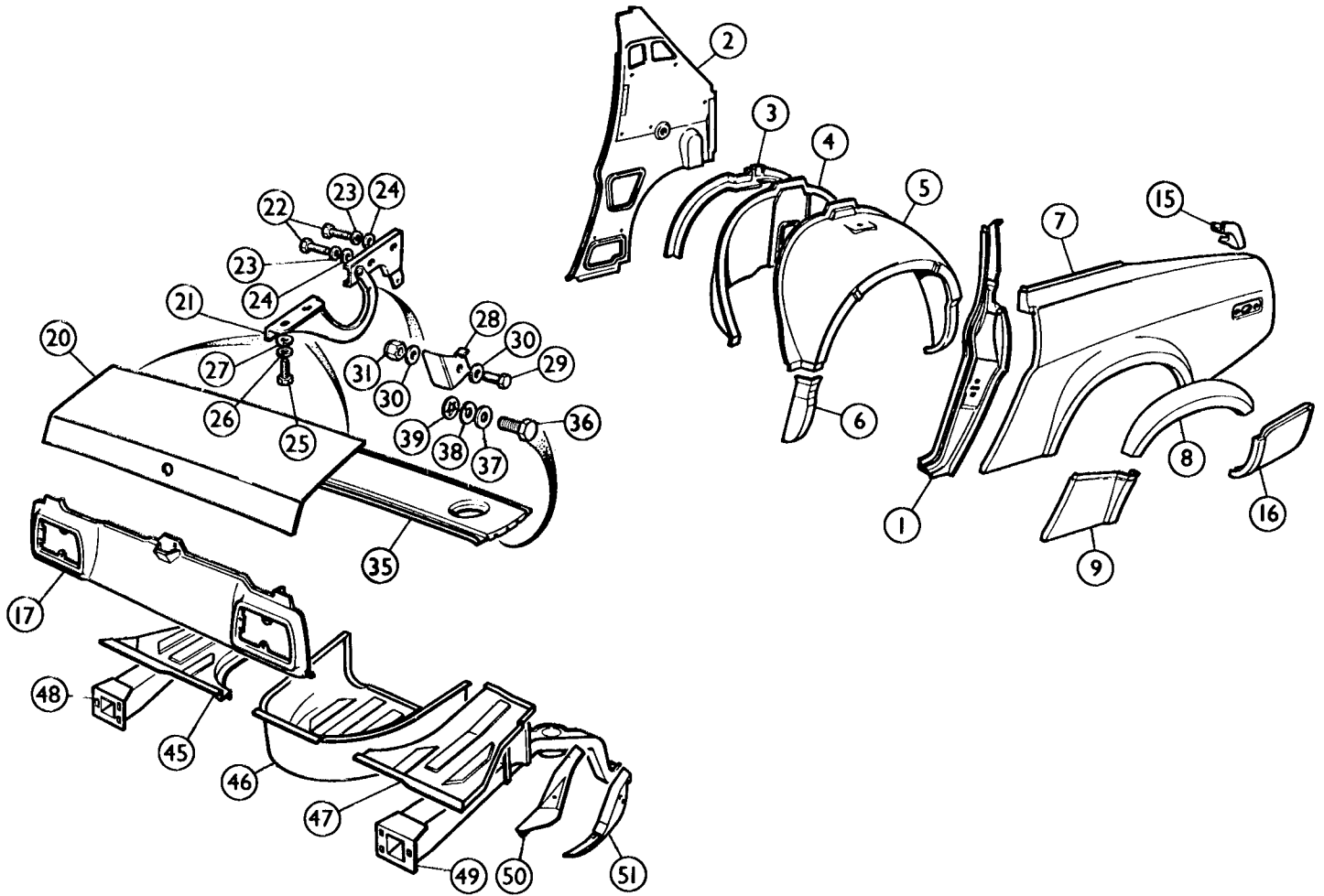
Ill. No	Part Number	Description	Qty. Req.	Details	
5	RKC3536	BODY HARNESS	1	convertible only to VIN200000	
	RKC3630	BODY HARNESS	1	coupe & convertible from VIN200001 to VIN404967	
	RKC5125	BODY HARNESS	1	coupe & convertible from VIN404968	
	TKC2894	ENGINE HARNESS	1	heater models, all ACG nos.	
	TKC5511	ENGINE HARNESS	1	heater models, all VIN nos.	
6	TKC1148	ENGINE HARNESS	1	air conditioning models to ACG358	
	TKC2893	ENGINE HARNESS	1	air conditioning models from ACG358 to ACG13000	
	TKC3466	ENGINE HARNESS	1	air conditioning models from ACG13001	
10	UKC3416	GEARBOX HARNESS	1	manual to ACG25000	
	UKC9200	GEARBOX HARNESS	1	manual from ACG25001	
	UKC3417	GEARBOX HARNESS	1	automatic models	
11	UKC2428	HEATED BACKLIGHT EARTH	1	coupes only	
	UKC2427	HEATED BACKLIGHT FEED	1		
12	UKC2429	No PLATE LAMP HARNESS	1	all ACG commission nos.	
	UKC9350	No PLATE LAMP HARNESS	1	all VIN commission nos.	
14	RKC3607	FASCIA HARNESS	1	all ACG commission nos.	
	RKC4348	FASCIA HARNESS	1	all VIN commission nos.	
15	TKC3831	DOOR HARNESS	2		
16	BRC901A	SHEATHING (Door Harness)	2	'A' post to door	
17	ULC3818	BOOT LAMP HARNESS	1	RHD	
	UKC8343	BOOT LAMP HARNESS	1	LHD	
20	UKC9464	EXTENSION LEAD	1	converts UKC8343 to RHD	
	UKC4446	IN LINE FUSE HOLDER, 15 amp	a/r		
	UKC4447	IN LINE FUSE HOLDER, 20 amp	a/r		
	GFS3010	FUSE, 10 amp	a/r	pack of five	
	GFS3015	FUSE, 15 amp	a/r		
	GFS3025	FUSE, 25 amp	a/r		
	GFS3035	FUSE, 35 amp	a/r		
	GFS3050	FUSE, 50 amp	a/r		
	18	GFS35X	FUSE, 35 amp	a/r	single
		GFS50X	FUSE, 50 amp	a/r	

66 | Front Body Panels



Ill. No	Part Number	Description	Qty. Req.	Details
1	WKC4267	FRONT WING ASSEMBLY, LH	1	
	WKC4268	FRONT WING ASSEMBLY, RH	1	
	<i>Note: When fitting front wings new baffle plates (item no. 17) will be required.</i>			
2	ZKC73	FILLET BEAD, panel to wing	2	
3	SH106161	SCREW, front wing attachment	8	
4	GHF381	WASHER, locking	8	
5	ZKC1984	SPIRE NUT, wing to body	8	
7	SBP723	OUTER WING LIP REPAIR, LH	1	
	SBP724	OUTER WING LIP REPAIR, RH	1	
8	SBP711	REAR LOWER 1/4 WING REPAIR, LH	1	
	SBP712	REAR LOWER 1/4 WING REPAIR, RH	1	
10	SBP725	INNER WHEEL ARCH REPAIR, LH	1	
	SBP726	INNER WHEEL ARCH REPAIR, RH	1	
11	SBP745	FLITCH REPAIR, front, LH	1	
	SBP746	FLITCH REPAIR, front, RH	1	
12	SBP747	FLITCH REPAIR, rear, LH	1	
	SBP748	FLITCH REPAIR, rear, RH	1	
15	WKC189	'A' POST PANEL ASSEMBLY, LH	1	} with door hinges
	WKC190	'A' POST PANEL ASSEMBLY, RH	1	
17	YKC2410	BAFFLE PLATE, rear, LH	1	
	YKC2411	BAFFLE PLATE, rear, RH	1	
20	XKC165	INNER SILL, LH	1	
	XKC167	INNER SILL, RH	1	
21	XKC112	OUTER SILL, genuine, LH	1	
	XKC113	OUTER SILL, genuine, RH	1	
23	XKC112R	OUTER SILL REAR 3/4 REPAIR, LH	1	
	XKC113R	OUTER SILL REAR 3/4 REPAIR, RH	1	
30	WKC170	BONNET, without centre bulge	1	<i>all ACG commission nos.</i>
	XKC2242	BONNET, with centre bulge	1	<i>all TCG & VIN comm. nos.</i>
	TT7807	BONNET, fibreglass replacement	1	<i>all TCG and VIN comm. nos.</i>
	<i>Note: Early and Late bonnets are completely interchangeable, the only difference being a second extra bulge on the later bonnets to provide clearance for the induction equipment on TR8's.</i>			
31	626586	HINGE	2	<i>weld to bonnet panel</i>

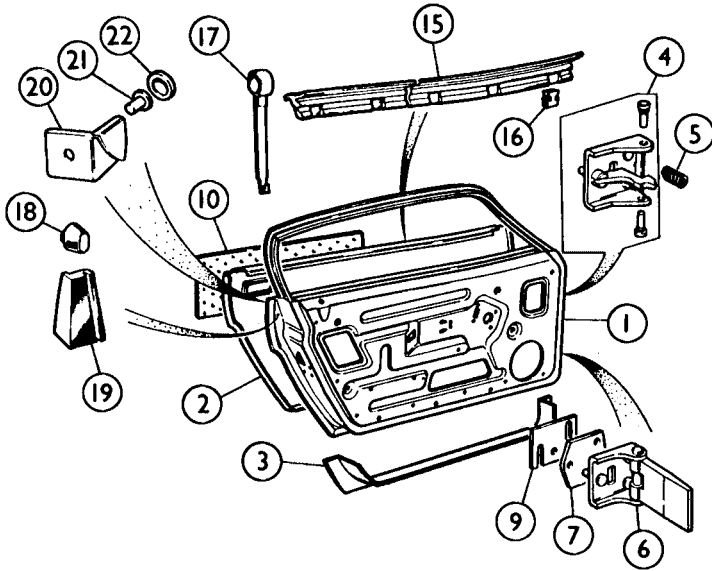
Ill. No	Part Number	Description	Qty. Req.	Details
32	SH106301	SCREW, hinge to plate	8	
33	WM57	WASHER, locking	8	
35	ZKC19	TAPPED PLATE	2	
36	ZKC2580	PACKING PIECE	a/r	
	<i>Packing pieces are fitted between the hinge and the tapped plate to allow accurate alignment of the bonnet with the front panel. The number - and position, of these pieces should be noted when removing the bonnet and/or front panel.</i>			
40	WKC4077	FRONT PANEL ASSEMBLY	1	
	TT7501	FRONT PANEL, outer shell, fibreglass	1	
	TT7801	FRONT PANEL ASSEMBLY, fibreglass	1	<i>with support</i>
41	XKC149	GRILLE FILLET, RH	1	
42	XKC148	GRILLE FILLET, LH	1	
43	WKC86	LOWER PANEL	1	
44	XKC2976	STRENGTHENER, front panel	1	
45	WKC1230	HEADLAMP POD, LH	1	
	WKC1232	HEADLAMP POD, RH	1	
46	YKC1551	RADIATOR DUCT CLOSING PANEL, LH	1	
	YKC1552	RADIATOR DUCT CLOSING PANEL, RH	1	
47	XKC16	MOUNTING PANEL, headlamp pod, LH	1	<i>to ACG25000</i>
	YKC3280	MOUNTING PANEL, headlamp pod, LH	1	<i>from ACG25001</i>
	XKC17	MOUNTING PANEL, headlamp pod, RH	1	<i>all ranges</i>
50	WKC5286	DOOR ASSEMBLY, LH	1	} coupe
	WKC5287	DOOR ASSEMBLY, RH	1	
	WKC5282	DOOR ASSEMBLY, LH	1	
	WKC5283	DOOR ASSEMBLY, RH	1	} convertible
51	YKC74	DOOR SKIN, LH	1	} coupe & convertible
	YKC75	DOOR SKIN, RH	1	
52	SBP749	DOOR FRAME LOWER REPAIR, LH	1	
	SBP750	DOOR FRAME LOWER REPAIR, RH	1	



Ill. No	Part Number	Description	Qty. Req.	Details
1	XKC3023	'B' POST PANEL, LH	1	coupe
	XKC3024	'B' POST PANEL, RH	1	
	WKC3515	'B' POST PANEL, LH	1	convertible
	WKC3516	'B' POST PANEL, RH	1	
2	XKC2970	'B' POST INNER PANEL, LH	1	coupe
	XKC2969	'B' POST INNER PANEL, RH	1	
	WKC3469	'B' POST INNER PANEL, LH	1	convertible
	WKC3470	'B' POST INNER PANEL, RH	1	
3	XKC192	SUPPORT PANEL, inner arch, LH	1	
	XKC193	SUPPORT PANEL, inner arch, RH	1	
4	WKC3591	INNER ARCH SECTION, rear, LH	1	
	WKC3592	INNER ARCH SECTION, rear, RH	1	
5	WKC3617	OUTER ARCH SECTION, rear, LH	1	
	WKC3618	OUTER ARCH SECTION, rear, RH	1	
6	WKC3619	FILLER, inner wing to sill, LH	1	
	WKC3620	FILLER, inner wing to sill, RH	1	
7	XKC190	REAR WING, LH	1	coupe
	XKC191	REAR WING, RH	1	
	WKC3517	REAR WING, LH	1	convertible
	WKC3518	REAR WING, RH	1	
8	SBP727	REAR WHEEL ARCH LIP REPAIR	1	Left hand
	SBP728	REAR WHEEL ARCH LIP REPAIR	1	Right hand
9	SBP701	FRONT LOWER 1/4 WING REPAIR	1	Left hand
	SBP702	FRONT LOWER 1/4 WING REPAIR	1	Right hand
15	XKC35	DRAIN CHANNEL, LH	1	
	XKC36	DRAIN CHANNEL, RH	1	
16	SBP713	REAR 1/4 BUMPER EXTENSION	1	Left hand
	SBP714	REAR 1/4 BUMPER EXTENSION	1	Right hand
17	XKC147	REAR PANEL	1	
20	XKC141	BOOT LID, 'twist lock' type	1	to VIN 402000
	TT7513	BOOT LID, fibreglass replacement	1	
	XKC3854	BOOT LID, 'push button lock' type	1	

Note: Boot lids are completely interchangeable, as long as you use the correct type of lock mechanism (see body fittings).

Ill. No	Part Number	Description	Qty. Req.	Details
21	XKC2	HINGE, boot lid, LH	1	all ACG commission nos. all TCG & VIN commission nos.
	XKC3	HINGE, boot lid, RH	1	
	XKC3419	HINGE, boot lid, LH	1	
	XKC3420	HINGE, boot lid, RH	1	
22	SH106161	SCREW, hinge to body	4	
	WL106001	WASHER, locking	4	
23	WL106001	WASHER, locking	4	
24	WC106041	WASHER, plain	4	
25	SH108161	SCREW, hinge to boot lid	4	
26	GHF382	WASHER, locking	4	
27	WC108051	WASHER, plain	4	
28	YKC4098	BRACKET, boot lamp actuating	1	
29	SH106161	SCREW, bracket to hinge	1	
30	WC106041	WASHER, plain	2	
31	GHF231	NUT, nyloc	1	
35	XKC2894	CENTRE DECK PANEL, coupe	1	to TCG105676 from TCG 105677
	WKC3501	CENTRE DECK PANEL, convertible	1	
	XKC3425	CENTRE DECK PANEL, convertible	1	
36	SH106161	SCREW, deck attachment	6	
37	GHF314	WASHER, plain	6	
38	WL106001	WASHER, locking	6	
39	ZKC1984	NUT, push fix	6	
45	WKC135	FLOOR PANEL, boot, LH	1	
46	WKC145	SPARE WHEEL PANEL	1	
47	YKC3808	FLOOR PANEL, boot, RH	1	
48	WKC4743	CHASSIS MEMBER, LH	1	
49	WKC4744	CHASSIS MEMBER, RH	1	
50	XKC143	SUPPORT PANEL, LH	1	
	XKC144	SUPPORT PANEL, RH	1	
51	WKC207	INNER BUMPER 1/4 PANEL, LH	1	
	WKC208	INNER BUMPER 1/4 PANEL, RH	1	

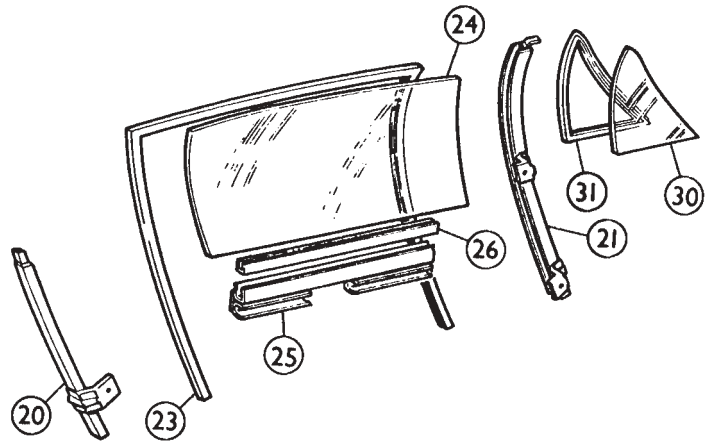


Ill. No	Part Number	Description	Qty. Req.	Details
Doors				
1	WKC5286	DOOR ASSEMBLY, LH	1	Coupe
	WKC5287	DOOR ASSEMBLY, RH	1	Convertible
	WKC5282	DOOR ASSEMBLY, LH	1	
	WKC5283	DOOR ASSEMBLY, RH	1	
2	YKC74	DOOR SKIN, LH	1	Coupe &
	YKC75	DOOR SKIN, RH	1	Convertible
3	SBP749	DOOR FRAME LOWER REPAIR, LH	1	
	SBP750	DOOR FRAME LOWER REPAIR, RH	1	
4	RTC2524	REPAIR KIT, top door hinge	2	inc. stud plate & hinge pins
5	ACP1121	SPRING, top door hinge	2	
6	XKC33	BOTTOM HINGE ASSEMBLY, LH	1	
	XKC34	BOTTOM HINGE ASSEMBLY, RH	1	
7	ZKC2	PLATE, shim cover, 2.920mm thick	2	
9	DZB4155	SHIM, hinge adjustment, 0.600mm	a/r	Alternatives
	DZB4156	SHIM, hinge adjustment, 0.775mm	a/r	
	DZB4157	SHIM, hinge adjustment, 0.975mm	a/r	
	ZKC3302	SHIM, hinge adjustment, 0.975mm	a/r	
10	CHM228	SOUND DEADENING PAD	a/r	self adhesive
15	YKC100	WEATHERSTRIP, drop glass, LH	1	to ACG25000
	YKC101	WEATHERSTRIP, drop glass, RH	1	
	YKC102	WEATHERSTRIP, drop glass, LH	1	from ACD 25001
	YKC103	WEATHERSTRIP, drop glass, RH	1	
16	ZKC1942	CLIP, weatherstrip to door skin	14	alternatives
	ZKC747	CLIP, weatherstrip to door skin	14	
17	GAC9994X	HOOKEO TOOL	1	for fitting weatherstrip clips
18	ZKC435	BUFFER, door	2	all ACG comm numbers
19	YKC4495	BUFFER, door, LH	1	all TCG and VIN Commission numbers
	YKC4494	BUFFER, door, RH	1	
20	ZKC2582	CORNER COVER, LH	1	
	ZKC2583	CORNER COVER, RH	1	
21	RA608255	RIVET, cover to door	2	
22	ADU3298	BUTTON, rivet	2	

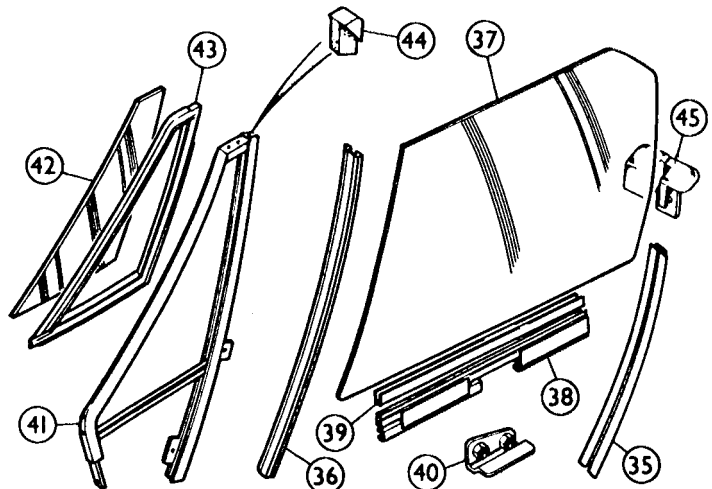
The Weatherstrip Clip Problem

One of the nastiest stages of building up a door is... fitting the weatherstrip clips. As you lever them into place one by one, watching each successively fitted clip come unfastened again (while chipping your new paintwork & the top edge of the door glass with your large unwieldy screwdriver, what a nightmare!).

Don't you ever wish you had the right tool for the job? Well, you can see it in the Door illustration (item no 17). Designed by Standard Triumph, manufactured by ourselves, it makes the task so easy. Hopefully you'll only have to use it on the one occasion, but we're sure the time and trouble saved would make your purchase worthwhile.

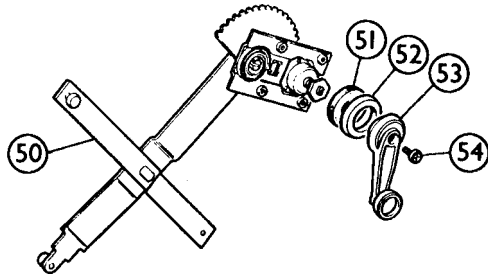


Ill. No	Part Number	Description	Qty. Req.	Details
Coupe Door Glass				
20	XKC123	REAR WINDOW CHANNEL, LH	1	
	XKC124	REAR WINDOW CHANNEL, RH	1	
21	WKC450	FRONT WINDOW CHANNEL, LH	1	
	WKC460	FRONT WINDOW CHANNEL, RH	1	
23	YKC90	FELT, for channel	2	
24	YKC240	DROP GLASS, LH, clear	1	
	YKC241	DROP GLASS, RH, clear	1	
	XKC3694	DROP GLASS, LH, tinted	1	
	XKC3695	DROP GLASS, RH, tinted	1	
25	YKC502	LIFTING CHANNEL, LH	1	
	YKC503	LIFTING CHANNEL, RH	1	
26	617166	CHANNEL RUBBER	2	
30	XKC284	GLASS, quarter light, LH, clear	1	
	XKC285	GLASS, quarter light, RH, clear	1	
	XKC3681	GLASS, quarter light, LH, tinted	1	
	XKC3682	GLASS, quarter light, RH, tinted	1	
31	XKC132	SEAL, quarter light, LH	1	to ACG25000
	XKC133	SEAL, quarter light, RH	1	
	XKC3207	SEAL, quarter light, LH	1	from ACG25001
	XKC3208	SEAL, quarter light, RH	1	



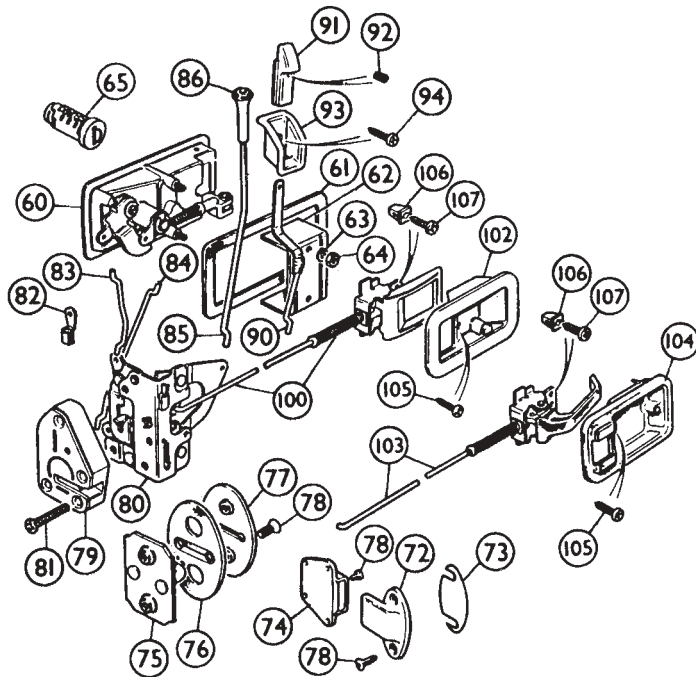
Ill. No	Part Number	Description	Qty. Req.	Details
Convertible Door Glass				
35	XKC3011	FELT, for rear channel	2	
36	XKC3010	FELT, for front channel	2	
37	WKC4762	DROP GLASS, LH	1	
	WKC4763	DROP GLASS, RH	1	
38	YKC502	LIFTING CHANNEL, LH	1	
	YKC503	LIFTING CHANNEL, RH	1	
39	617166	CHANNEL RUBBER	2	
40	YKC3621	STOP BRACKET, LH	1	
	YKC3620	STOP BRACKET, RH	1	
41	XKC2876	FRAME, quarter light, LH	1	
	XKC2875	FRAME, quarter light, RH	1	

Ill. No	Part Number	Description	Qty. Req.	Details
42	XKC3673	GLASS, quarter light, LH	1	
	XKC3672	GLASS, quarter light, RH	1	
43	XKC2820	SEAL, quarter light, LH	1	
	XKC2819	SEAL, quarter light, RH	1	
44	YKC3283	CORNER BLOCK, quarter light, LH	1	
	YKC3282	CORNER BLOCK, quarter light, RH	1	
45	XKC2971	TOP FINISHER, rear channel, LH	1	
	XKC2972	TOP FINISHER, rear channel, RH	1	



Door Fittings

50	XKC325	REGULATOR, drop glass	1	Left hand
	XKC326	REGULATOR, drop glass	1	Right hand
51	611733	PACKING PIECE	2	
52	DZA925	BEZEL	2	
53	CZA7109	HANDLE, regulator	2	
54	ZKC3317	SCREW, handle to regulator	2	



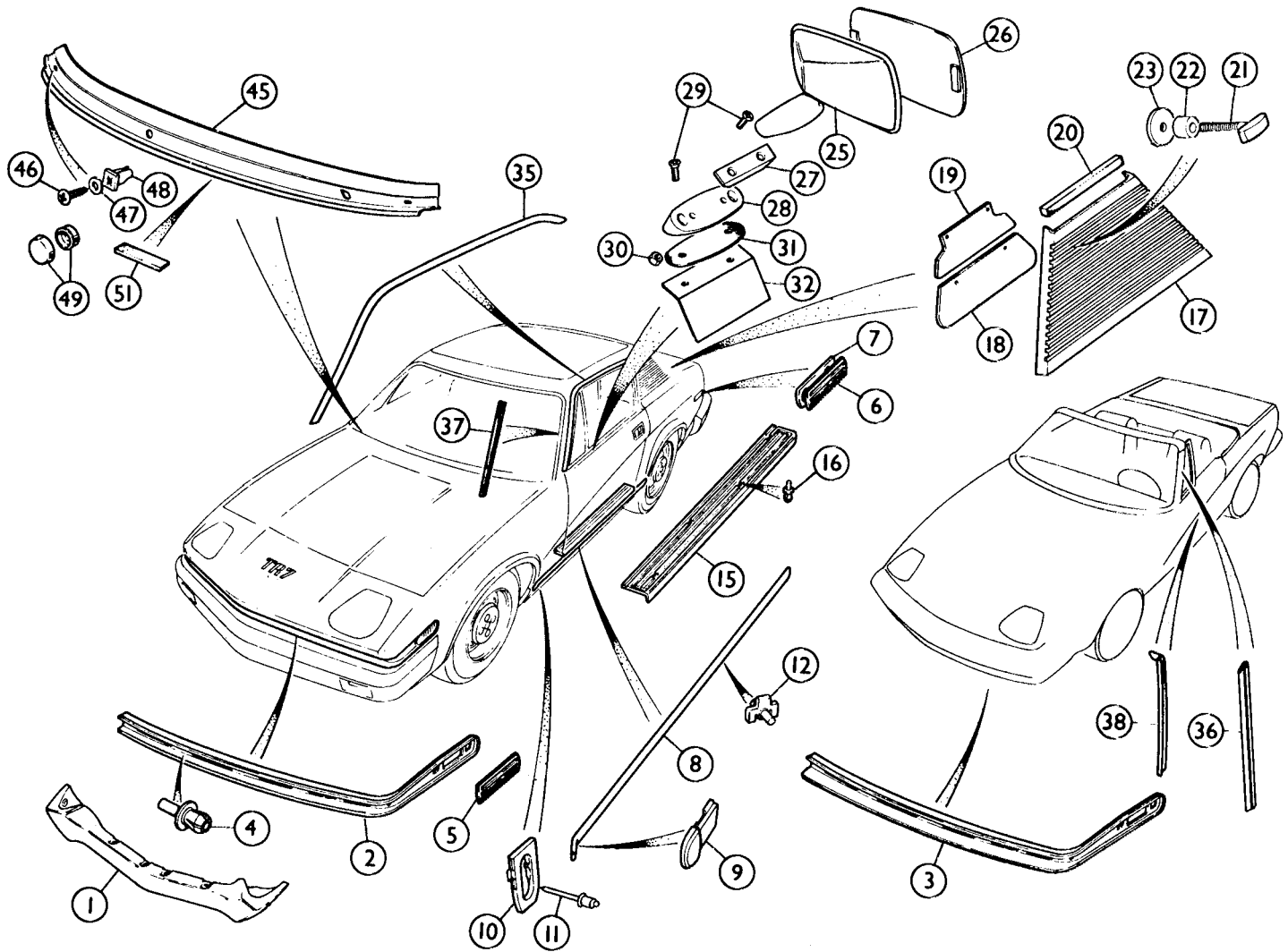
60	XKC795	EXTERIOR HANDLE ASSEMBLY	1	Left hand
	XKC796	EXTERIOR HANDLE ASSEMBLY	1	Right hand
61	CZK8356	GASKET, handle	2	
62	DZA3450	CLAMP, handle to door	2	
63	WL700101	WASHER, locking	4	
64	HN2005	NUT	4	
65	576469	LOCK BARREL, replacement	2	with keys
	576469/2	MATCHED LOCK BARRELS	1pr	complete with keys
72	ZKC3464	TONGUE, door restraint	2	convertible
73	ZKC3800	GASKET, tongue	2	
74	YKC3290	SOCKET, door restraint	2	
75	YKC2031	STRIKER	2	
76	ZKC369	SEAL, striker	2	
77	ZKC385	COVER PLATE, striker	2	
78	SF106201	SCREW, cross slot drive	4/8	alternatives, qty increases for convertible
	AAU5103A	SCREW, torx drive	4/8	
79	XKC327	LATCH, outer LH	1	

Ill. No	Part Number	Description	Qty. Req.	Details
	XKC328	LATCH, outer RH	1	
80	XKC322	LATCH, inner LH	1	
	XKC323	LATCH, inner RH	1	
81	SF106301	SCREW, cross slot drive	8	alternatives
	BRC1488	SCREW, torx drive	8	
82	DZA943	CLIP, control rod pivot	12	
83	ZKC397	CONTROL ROD, external latch, LH	1	
	ZKC398	CONTROL ROD, external latch, RH	1	
84	ZKC399	CONTROL ROD, external lock, LH	1	
	ZKC400	CONTROL ROD, external lock, RH	1	
85	ZKC417	CONTROL ROD, internal lock, LH	1	to VIN 402000
	ZKC418	CONTROL ROD, internal lock, RH	1	
86	615888	KNOB, internal lock	2	
90	YKC4507	CONTROL ROD, internal lock	2	from VIN 402001
91	ZKC2728	KNOB, internal lock	2	
92	SK104060	SCREW, knob retaining	2	
93	ZKC2724	ESCUTCHEON	2	
94	AX606081	SCREW, escutcheon retaining	2	
100	XKC770	REMOTE CONTROL, latch	2	to VIN 402000
102	ZKC926PA	ESCUTCHEON, LH	1	
	ZKC927PA	ESCUTCHEON, RH	1	
103	XKC3858	REMOTE CONTROL, latch	2	from
104	BBP679	ESCUTCHEON	2	VIN 402001
105	GHF423	SCREW, remote control retaining	2	
106	GHF1021	NUT (plastic)	4	2 hold screws GHF423, and 2 are used as spacers
107	AD608054	SCREW, escutcheon retaining	2	

Paints

Triumph TR7's always used a three letter coding system for paint identification. The code can be found on the commission plate (models built up to 1979 inclusive) or the vehicle identification number 'VIN' plate (1980 onwards models). One or two of the colours listed here we are sure are only theoretical - although the factory listed (for example) champagne, none of us can ever remember seeing a TR7 in that colour. (We have probably laid ourselves open for a deluge of corrective mail now!) We would ask you to contact your local branch to ascertain availability of aerosols or brush touch-up cans for your particular colour.

Brown		Blue	
Maple	AAC	French	JAA
Russet	AAE	Delft	JAB
		Tahiti	JAE
Red		Astral	JAF
Carmine	CAA	Pageant	JAG
Pimento	CAB	Persian Aqua	JMW
Flamenco	CAD	Cavalry	JCJ
Vermillion	CAE	Zircon	JMJ
Richelieu	CCE	Moonraker	JNF
Carmelian	CDE		
Bordeaux	CCK	Beige	
Monza	CMV	Champagne	LMK
Oporto	CMP		
		Silver	
Orange		Platinum	MCA
Topaz	EAA	Argent	MCB
		Silverleaf	MME
Yellow		White	
Mimosa	FAA	White	NAB
Inca	FAB	Leyland	NAF
Tumeric	FCB	Pendelican	NCE
		Porcelain	NCG
Gold		Arran Beige	NCC
Midas	GCC	Ermine	NME
Pharaoh	GCF		
Cashmere	GMD		
		Black	
Green		Black	PAG
Java	HAB	Black	PMA
British Racing (1975)	HAA		



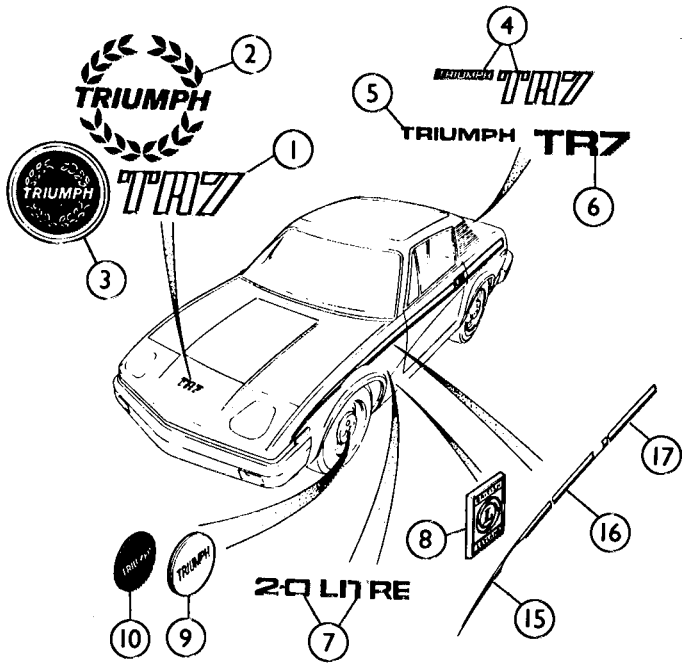
Ill. No	Part Number	Description	Qty. Req.	Details
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Body Fittings

1	GLZ610A	FRONT SPOILER	1	<i>if fitted</i>
2	WKC477	RADIATOR APERTURE MOULDING, LH	1	} <i>coupe</i>
	WKC478	RADIATOR APERTURE MOULDING, RH	1	
3	WKC3673	RADIATOR APERTURE MOULDING, LH	1	} <i>convertible</i>
	WKC3674	RADIATOR APERTURE MOULDING, RH	1	
<i>Note: As long as aperture mouldings are fitted in matched pairs, they may be interchanged between convertibles and coupes.</i>				
4	GHF1083	RIVET, plastic	6	
5	ZKC1472	BLANKING PIECE, side marker lamp	2	<i>front</i>
6	ZKC1454	BLANKING PIECE, side marker lamp	2	<i>rear</i>
7	ZKC1457	GASKET, rear blanking piece	2	
8	YKC174	SILL MOULDING	2	
9	ZKC773	END CAP, moulding	4	
10	ZKC2272	CLIP, front end of moulding	2	
11	RU608123	RIVET, clip	2	
12	GHF1167	CLIP, moulding to body	20	
15	XKC331PA	THRESHOLD PLATE	2	
16	34E1526	RIVET, plastic	8	
17	WKC550	REAR QUARTER GRILLE, LH	1	
	WKC570	REAR QUARTER GRILLE, RH	1	
18	ZKC315	VENTILATOR FLAP, lower	2	
19	ZKC314	VENTILATOR FLAP, upper	2	
20	ZKC2571	SEAL, grille	1	<i>per metre</i>
21	ZKC515	'T' SCREW, grille to body	8	

Ill. No	Part Number	Description	Qty. Req.	Details
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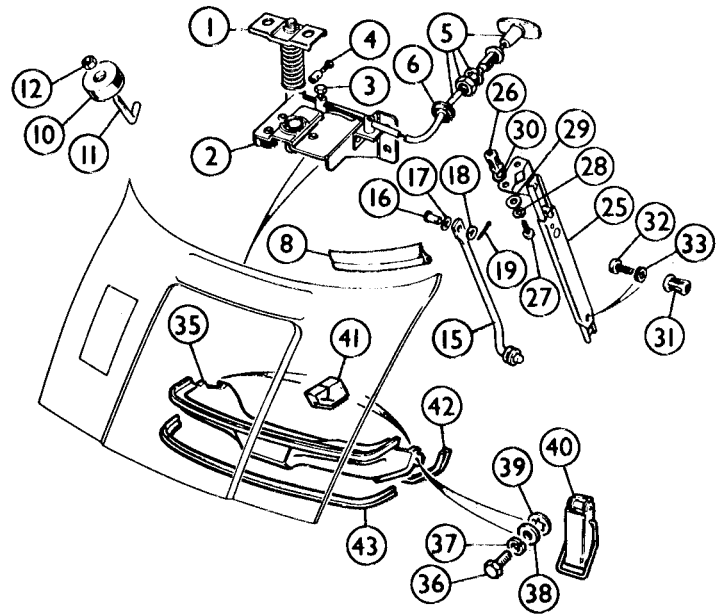
22	ZKC516	SPACER	4	
23	ZKC510	WASHER, sealing	8	
25	GAM261X*	DOOR MIRROR ASSEMBLY, LH	1	
	GAM262X*	DOOR MIRROR ASSEMBLY, RH	1	
<i>*Note: Unfortunately, most of the hardware in these mirror kits is not appropriate for TR7's. Please read on...</i>				
26	GAM238	MIRROR GLASS, replacement	a/r	
27	DZB5208A	WEDGE, mirror mounting	2	} <i>correct mountings</i>
28	YKC1779	PLINTH, mirror	2	
29	SM105161	SCREW, mirror assembly	8	} <i>to fit GAM261X & GAM262X</i>
30	NH105041	NUT	4	
31	ZKC1971	GASKET, plinth	2	} <i>to TR7 doors</i>
32	ZKC1964	REINFORCEMENT, door	2	
35	WKC337	MOULDING, drip channel, LH	1	} <i>coupe</i>
	WKC338	MOULDING, drip channel, RH	1	
36	WKC3949	MOULDING, drip channel, LH	1	} <i>convertible</i>
	WKC3950	MOULDING, drip channel, RH	1	
37	ZKC3850	WEATHERSTRIP, screen pillar	2	<i>coupe</i>
38	XKC3847	WEATHERSTRIP, screen pillar, LH	1	} <i>convertible</i>
	XKC3848	WEATHERSTRIP, screen pillar, RH	1	
45	WKC339	LOWER FINISHER, windscreen	1	<i>RHD</i>
	WKC5112	LOWER FINISHER, windscreen	1	<i>LHD</i>
46	GHF423	SCREW, finisher to body	2	
47	NKC482	WASHER, plain	2	
48	ZKC698	NUT (plastic)	2	
49	YKC2866	BUTTON & STUD, covering screw	2	<i>all TCG & VIN numbers</i>
51	WKC3946	SEAL, under lower finisher	1	



Ill. No	Part Number	Description	Qty. Req.	Details
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Badges And Decals

1	ZKC1311	DECAL, 'TR7', front panel, black	1	all ACG commission numbers	
	ZKC1312	DECAL, 'TR7', front panel, aluminium	1		
	ZKC1313	DECAL, 'TR7', front panel, gold	1		
2	XKC3700	DECAL, laurel wreath, front panel, black	1	all TCG commission numbers: to VIN402000 from VIN402001	
	XKC3701	DECAL, laurel wreath, front panel aluminium	1		
	XKC3702	DECAL, laurel wreath, front panel, gold	1		
	XKC3700X	DECAL, laurel wreath, front panel, red	1		
3	XKC3902	BADGE, laurel wreath, front panel	1	from VIN402001	
4	ZKC1301	DECAL, 'Triumph TR7', boot lid, black	1	all ACG commission numbers	
	ZKC1302	DECAL, 'Triumph TR7', boot lid, aluminium	1		
	ZKC1303	DECAL, 'Triumph TR7', boot lid, gold	1		
5	YKC4206	DECAL, 'Triumph', boot lid, black	1	all TCG & VIN commission numbers	
	YKC4207	DECAL, 'Triumph', boot lid, aluminium	1		
	YKC4208	DECAL, 'Triumph', boot lid, gold	1		
	YKC4216	DECAL, 'TR7', boot lid, black	1		
6	YKC4217	DECAL, 'TR7', boot lid, aluminium	1		
	YKC4218	DECAL, 'TR7', boot lid, gold	1		
7	BHH2488	BADGE, '2.0 Litre', front wing	1		
8	725525	BRITISH LEYLAND HOUSE BADGE	1	early cars	
		<i>Left hand front wing only</i>			
9	ZKC475	WHEEL BADGE, 'Triumph', silver	4	alternatives	
	ZKC3120	WHEEL BADGE, 'Triumph', black	4		
15	YKC2070	STRIPE, LH front wing, black	1	factory option	
	YKC2071	STRIPE, RH front wing, black	1		
	YKC2072	STRIPE, LH front wing, aluminium	1		
	YKC2073	STRIPE, RH front wing, aluminium	1		
	YKC2074	STRIPE, LH front wing, gold	1		
	YKC2075	STRIPE, RH front wing, gold	1		
16	YKC2076	STRIPE, LH door, black	1		
	YKC2077	STRIPE, RH door, black	1		
	YKC2078	STRIPE, LH door, aluminium	1		
	YKC2079	STRIPE, RH door, aluminium	1		
	YKC2080	STRIPE, LH door, gold	1		
	YKC2081	STRIPE, RH door, gold	1		
17	YKC2088	STRIPE, LH rear wing, black	1		factory option for cars with 2 valve engine
	YKC2089	STRIPE, RH rear wing, black	1		
	YKC2090	STRIPE, LH rear wing, aluminium	1		
	YKC2091	STRIPE, RH rear wing, aluminium	1		
	YKC2092	STRIPE, LH rear wing, gold	1		
	YKC2093	STRIPE, RH rear wing, gold	1		
	YKC2082	STRIPE, LH rear wing, black	1		
	YKC2083	STRIPE, RH rear wing, black	1		
	YKC2084	STRIPE, LH rear wing, aluminium	1		
	YKC2085	STRIPE, RH rear wing, aluminium	1		
	YKC2086	STRIPE, LH rear wing, gold	1		
	YKC2087	STRIPE, RH rear wing, gold	1		

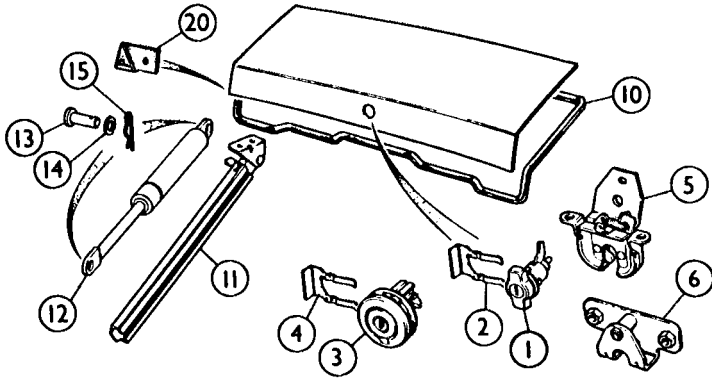


Ill. No	Part Number	Description	Qty. Req.	Details
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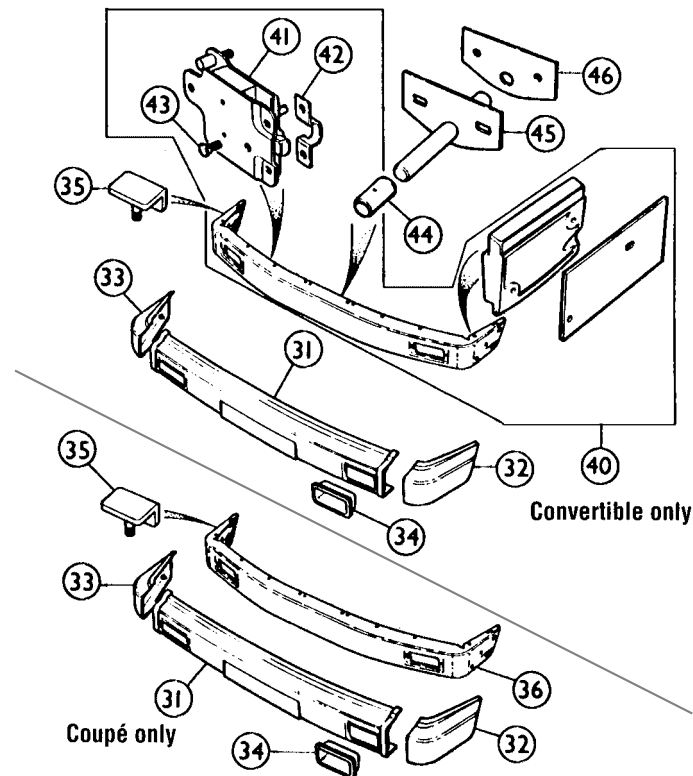
Bonnet & Boot Lid Fittings

1	ZKC649	BONNET STRIKER PIN	1	
2	YKC150	BONNET LOCK ASSEMBLY	1	to VIN202093
	YKC4466	BONNET LOCK ASSEMBLY	1	from VIN202094
3	612219	TRUNNION, cable, replacement	1	
4	53K1016	SCREW, replacement trunnion	1	
	564832	SCREW, original trunnion	1	
5	XKC3984	CABLE, bonnet lock control	1	
6	061917	GROMMET, bulkhead	1	
8	YKC1891	BONNET SEAL, LH	1	
	YKC1892	BONNET SEAL, RH	1	
	YKC1890	BONNET SEAL, centre	1	
10	ZKC287	BUFFER	1	to approx. 1977
	ZKC3514	BUFFER	1	from approx. 1977
11	ZKC494	PEG, buffer retaining	1	to approx. 1977
	ZKC3521	PEG, buffer retaining	1	from approx. 1977
12	NM108011	NUT	1	to approx. 1977
	NT110041	NUT	1	from approx. 1977
	AAU7896	WASHER, supporting	1	
15	YKC4	STAY ROD	1	
16	CLZ410	CLEVIS PIN	1	
17	569214	WASHER, anti-rattle	1	to body T7408CG
18	WA106051	WASHER, plain	1	
19	PS103121	SPLIT PIN	1	
25	YKC2501	STAY, telescopic	1	
26	ZKC2226	JACK NUT	1	
27	SE105121	SCREW, stay to bonnet	2	
28	WL105001	WASHER, locking	2	
29	WA105001	WASHER, plain	2	from body T7409CG
30	WP20X	WASHER, plain	2	
31	ZKC2228	JACK NUT	1	
32	ZKC3726	SCREW, stay to body	1	
33	WS600061	WASHER, Thackery, anti-rattle	1	
35	WKC331	PLENUM PANEL, screw on type	1	to body T23010CG
	XKC3604	PLENUM PANEL	1	from body T23011CG
		<i>with over centre catches</i>		
36	GE106141	SCREW, plenum panel to bulkhead	2	
37	WL106001	WASHER, locking	2	to body
38	GHF300	WASHER, plain	2	T23010CG
39	ZKC1984	WASHER, shakeproof	2	
40		OVER CENTRE CATCH	2	supplied with XKC3604
41	YKC3673	END SEAL, plenum panel	2	
42	YKC320	SEAL, plenum panel to bulkhead	1	
43	YKC1887	SEAL, plenum panel to bonnet	1	

72 | Body Fittings



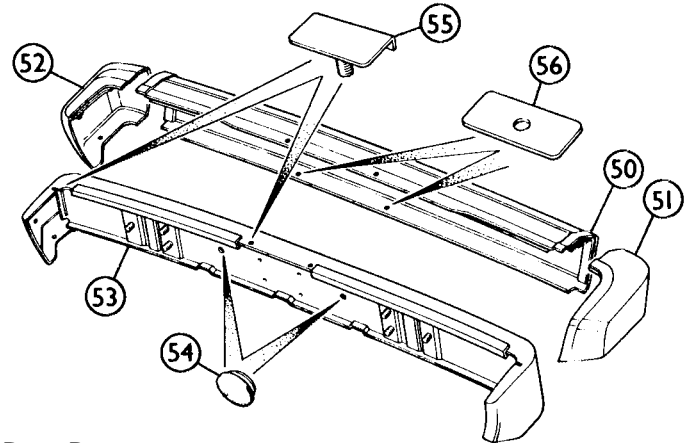
Ill. No	Part Number	Description	Qty. Req.	Details
1	YKC209	BOOT LOCK, 'twist knob' type	1	to VIN 402000
2	723290A	CLIP, securing lock to boot lid	1	
3	YKC4531	BOOT LOCK, 'push button' type	1	from VIN 402001
4	YKC4530	CLIP, securing lock to boot lid	1	
5	XKC324	LATCH MECHANISM	1	to VIN 402000
	XKC3851	LATCH MECHANISM	1	from VIN 402001
6	YKC504	STRIKER	1	
10	YKC68	BOOT LID SEAL	1	
11	YKC501	STAY, telescopic	1	to body T10466CG
	612473	STAY, telescopic	1	from body T10466CG
12	XKC3893	STAY, gas strut type	2	to comm' number TCG100000
		Note: from TCG100001 to VIN402000 a different length strut (no longer available was fitted). Always fit XKC3893 in pairs to vehicles prior to VIN402001.		from comm' number TCG100001
13	PC106241	CLEVIS PIN	4	
14	WD106041	WASHER, plain	4	
15	UKC7840	'R' CLIP	4	
20	ZKC2582	CORNER COVER, LH	1	Germany only
	ZKC2583	CORNER COVER, RH	1	



Front Bumpers

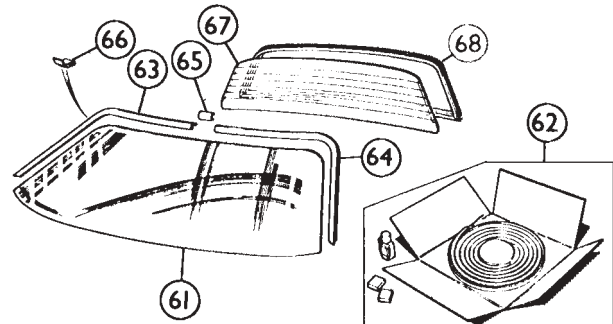
31	WKC1212	FRONT COVER, centre	1	ABS plastic original
	WKC1212B	FRONT COVER, centre	1	fibreglass alternative
32	WKC1215	FRONT COVER, LH corner	1	ABS plastic original
	WKC1215B	FRONT COVER, LH corner	1	fibreglass alternative
33	WKC1216	FRONT COVER, RH corner	1	ABS plastic original
	WKC1216B	FRONT COVER, RH corner	1	fibreglass alternative

Ill. No	Part Number	Description	Qty. Req.	Details
34	YKC874	SIDE LAMP SURROUND	2	
35	ZKC2251	RETAINING CLAMP, covers	4	
36	WKC1531	STEEL ARMATURE	1	coupe only (solid mounting)
40	WKC3988	STEEL ARMATURE ASSEMBLY	1	
41	XKC3792	'SLAB' MOUNTING, RH	1	
	XKC3791	'SLAB' MOUNTING, LH	1	convertible only
42	ZKC3702	BRIDGE CLAMP	2	
43	ZKC3709	COACH BOLT	4	harmonic type
44	ZKC3668	BUSH, centre pivot	1	
45	YKC3561	ROD, centre pivot	1	
46	ZKC3652	PLATE, location	1	
	WKC3897	COVER & ARMATURE, USA spec	1	will replace coupe assembly



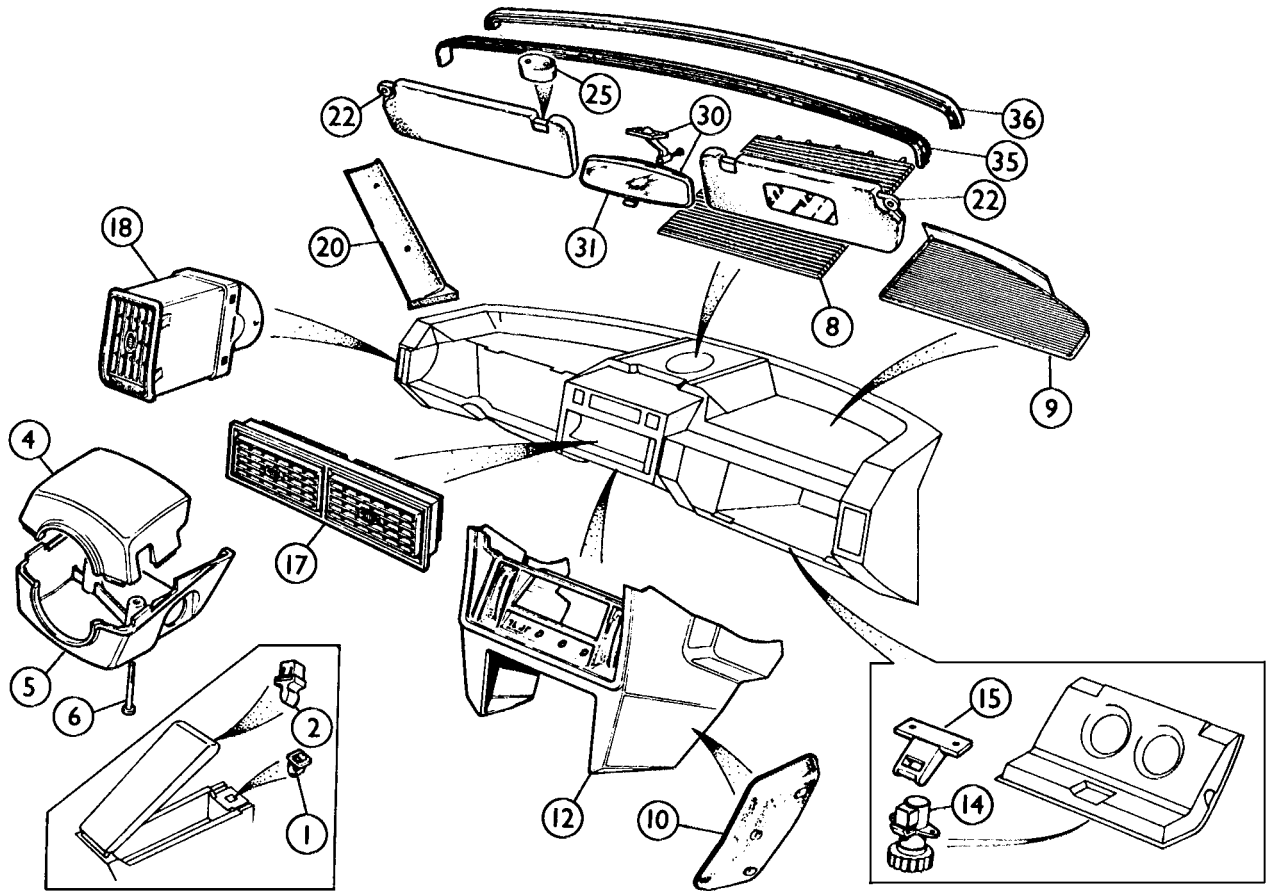
Rear Bumper

50	WKC1207	REAR COVER, centre	1	ABS plastic original
	WKC1207B	REAR COVER, centre	1	fibreglass alternative
51	WKC1208	REAR COVER, LH corner	1	ABS plastic original
	WKC1208B	REAR COVER, LH corner	1	fibreglass alternative
52	WKC1209	REAR COVER, RH corner	1	ABS plastic original
	WKC1209B	REAR COVER, RH corner	1	fibreglass alternative
53	WKC1504	STEEL ARMATURE	1	
54	609190	GROMMET	2	
55	ZKC2251	RETAINING CLAMP, covers	5	
56	ZKC1020	RETAINING PLATE	2	



Glass

61	WKC4781	WINDSCREEN, laminated, clear	1	
	WKC4782	WINDSCREEN, laminated, tinted	1	
62	RTC2063	SEAL KIT, 'Solbit'	1	
		Note: 'Solbit' seal requires low temperature storage and even then has a very short shelf life. We don't stock it. Fitting requires special tools and knowledge (removing a screen intact isn't all that easy either), so the upshot is, we recommend you to approach your local automotive glass fitting company; and let them supply & fit the seal.		
63	WKC255	FINISHER, RH, stainless	1	fit when replacing
64	WKC254	FINISHER, LH, stainless	1	windscreen
65	ZKC430	CAP, stainless	1	covers finisher joint
66	ZKC368	SPACER	4	
67	YKC207	REAR SCREEN, clear	1	
	YKC4202	REAR SCREEN, tinted	1	
68	WKC114	RUBBER SEAL, rear screen	1	

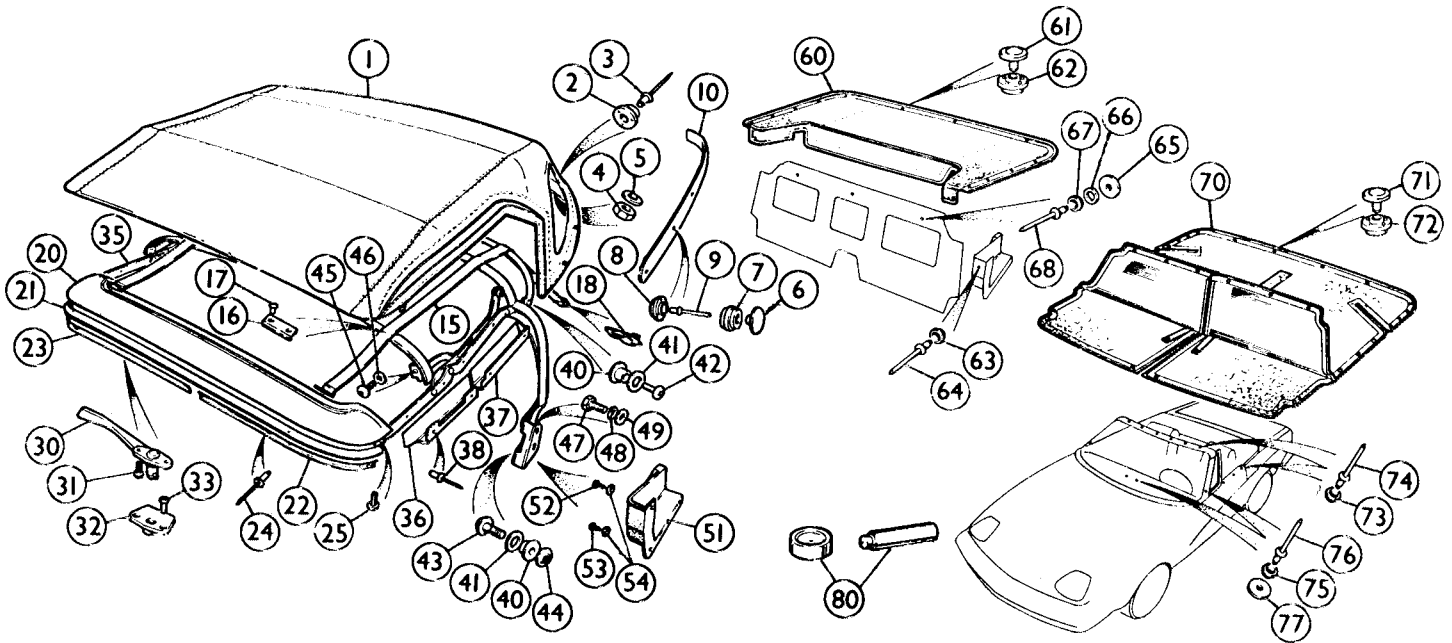


Ill. No	Part Number	Description	Qty. Req.	Details
1	ZKC470	LATCH, for arm rest lid	1	
2	BD34716	STRIKER, on arm rest lid	1	
4	XKC591	STEERING COLUMN COWL, upper	1	RHD to VIN200000 LH D & RHD from VIN2000001
	XKC593	STEERING COLUMN COWL, upper	1	
5	XKC592	STEERING COLUMN COWL, lower	1	RHD to VIN200000
	XKC594	STEERING COLUMN COWL, lower	1	LH D & RHD from VIN2000001
6	AFU1212	SCREW, retaining cowl halves	2	
8	XKC2419PA	CENTRE TOP GRILLE, black	1	
	XKC2419LG	CENTRE TOP GRILLE, grey	1	
9	YKC1115PA	DASH TOP PAD, LH, black	1	RHD
	YKC1116PA	DASH TOP PAD, RH, black	1	LHD
10	YKC3566PA	KNEE PAD, LH, black	1	
	XKC3611AM	KNEE PAD, LH, golden tan	1	
	XKC3611JJ	KNEE PAD, LH, blue	1	
	YKC3565PA	KNEE PAD, RH, black	1	
	XKC3612AM	KNEE PAD, RH, golden tan	1	
	XKC3612JJ	KNEE PAD, RH, blue	1	
12	YKC1859PA	CENTRE CONSOLE, black	1	heater cars
	YKC1882PA	CENTRE CONSOLE, black	1	air conditioned cars
14	YKC1610	TURN BUTTON, glove box lid	1	
15	ZKC478	STRIKER, for glove box turn button	1	
17	YKC441PA	CENTRE FACE LEVEL VENT	1	
18	YKC401PA	SIDE FACE LEVEL VENT	1	
20	WKC481PA	'A' POST COVER, LH, black	1	
	WKC481LG	'A' POST COVER, LH, grey	1	
	WKC491PA	'A' POST COVER, RH, black	1	
	WKC491LG	'A' POST COVER, RH, grey	1	

Ill. No	Part Number	Description	Qty. Req.	Details
Sun Visors				
22	XKC2701NC	PASSENGER VISOR, sebring white	1	RHD coupe
	XKC2704NC	DRIVER VISOR, sebring white	1	
	WKC4869JJ	PASSENGER VISOR, navy	1	RHD coupe
	WKC4864JJ	DRIVER VISOR, navy	1	
	WKC4869AM	PASSENGER VISOR, golden tan	1	RHD coupe
	WKC4864AM	DRIVER VISOR, golden tan	1	
	XKC2700NC	PASSENGER VISOR, sebring white	1	LHD coupe
	XKC2705NC	DRIVER VISOR, sebring white	1	
	WKC4870JJ	PASSENGER VISOR, navy	1	LHD coupe
	WKC4863JJ	DRIVER VISOR, navy	1	
	WKC4870AM	PASSENGER VISOR, golden tan	1	LHD coupe
	WKC4863AM	DRIVER VISOR, golden tan	1	
	XKC2701PA	PASSENGER VISOR, black	1	RHD convertible
	XKC2704PA	DRIVER VISOR, black	1	
	WKC4853JJ	PASSENGER VISOR, navy	1	RHD convertible
	WKC4844JJ	DRIVER VISOR, navy	1	
	WKC4853AM	PASSENGER VISOR, golden tan	1	RHD convertible
	WKC4844AM	DRIVER VISOR, golden tan	1	
	XKC2700PA	PASSENGER VISOR, black	1	LHD convertible
	XKC2705PA	DRIVER VISOR, black	1	
	WKC4854JJ	PASSENGER VISOR, navy	1	LHD convertible
	WKC4843JJ	DRIVER VISOR, navy	1	
	WKC4854AM	PASSENGER VISOR, golden tan	1	LHD convertible
	WKC4843AM	DRIVER VISOR, golden tan	1	
25	624201	RETAINER BLOCK, off white	2	for sun visor
	ZKC447	RETAINER BLOCK, black	2	
30	YKC3393	INTERIOR REAR VIEW MIRROR	1	
31	632091	MIRROR HEAD ONLY	1	
35	ZKC1432NC	TRIM RAIL, to roof seal, sebring white	1	coupe
	ZKC1432PA	TRIM RAIL, to roof seal, black	1	convertible
	ZKC1432JJ	TRIM RAIL, to roof seal, navy	1	
	ZKC1432AM	TRIM RAIL, to roof seal, golden tan	1	
36	YKC3610	EDGE FINISHER, windscreen	1	

Note: Please contact us to ascertain availability and price of other fascia components not listed in this section.

74 | Hood & Tonneau



Ill. No	Part Number	Description	Qty. Req.	Details
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The material used to produce original Triumph hoods is no longer available. Our original style hoods are manufactured from the nearest possible equivalent triple layer material, which may be discerned from the Triumph item only by the most experienced eye. Our economy hood is made from a strong double layer material. All hoods are supplied without header rail, but with the integral rear retaining bar ready fitted with M5 metric studs for attachment to the body, plus the four plastic 'durable dot' studs below the rear window, which is of the 'zip-out' type.

1	WKC3668PA	HOOD, original style, black	1	Vinyl
	WKC3668JJ	HOOD, original style, navy blue	1	
	WKC3668AM	HOOD, original style, golden tan	1	
	WKC3668PAB	HOOD, economy material, black	1	

A superior black Mohair fabric hood is also available complete with all fittings. The material - chosen as original equipment by Jaguar & Lotus, comprises a spin dried outer skin woven from 'polyester' & 'polyacrylic' fibres, a middle layer of synthetic rubber and an abrasive resistant inner layer of cotton. Characteristics include resistance to creasing and colour loss. Stroll into your local Jaguar dealer and have a look!

WKC3668H	HOOD, Mohair fabric, black	1
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Lastly, we can offer a reproduction 'Double Duck' hood in black only. Manufactured with a 'zip-out' rear window, this hood is not supplied with a rear retaining bar.

TT7562	HOOD, Double Duck, black	1
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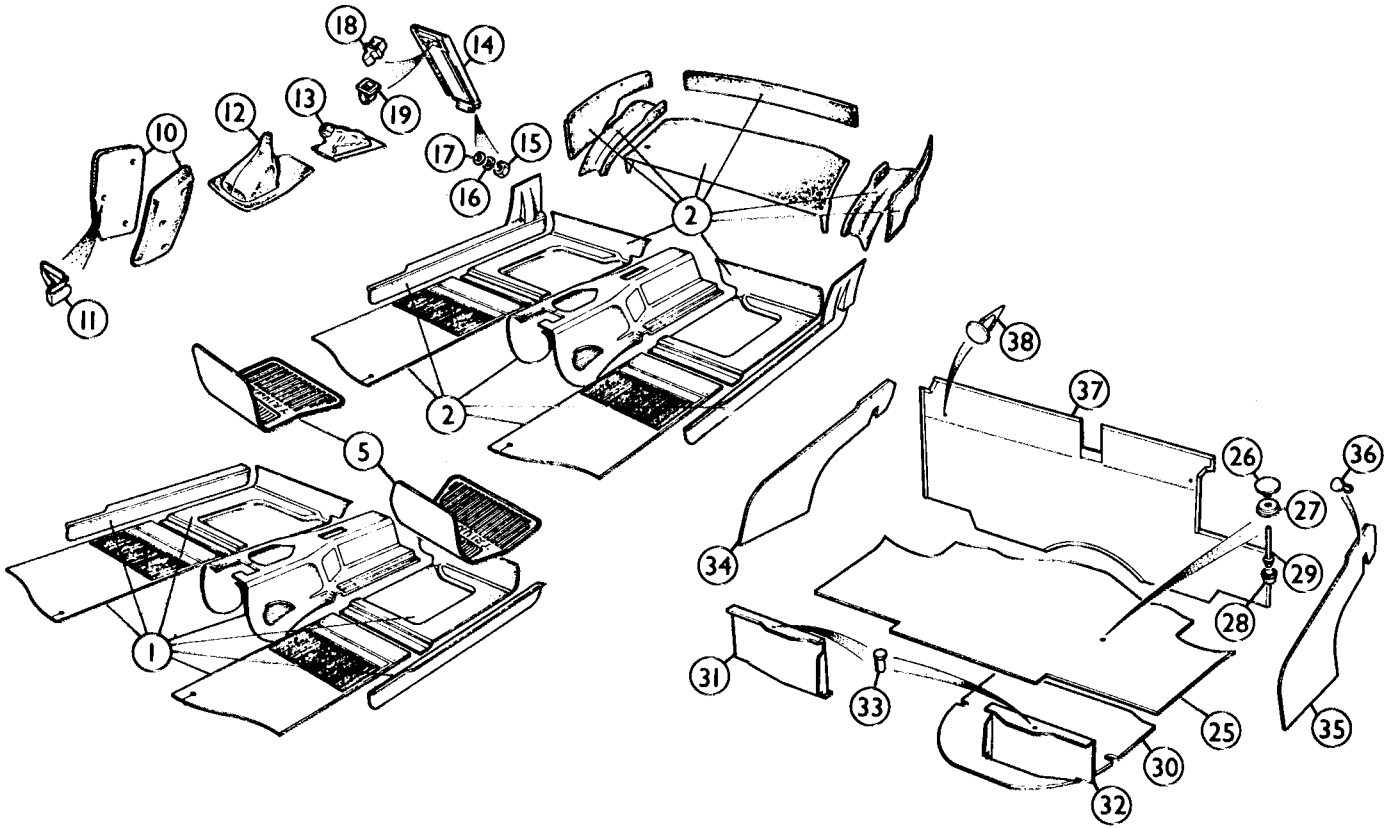
2	713511	BLACK PLASTIC STUD, 'durable dot'	4	hood to body
3	713531	RIVET	4	
4	NY105041	NUT, nyloc, rear retaining bar to body	7	Rear quarter of hood to body
5	GHF300	WASHER, plain	7	
6	ZKC751	BLACK BUTTON, 'durable dot'	8	
7	713501	PLASTIC SOCKET, 'durable dot'	8	
8	713511	BLACK PLASTIC STUD, 'durable dot'	8	
9	RA608255	RIVET	8	
10	XKC2860	REAR 1/4 COCKPIT FINISHER, LH	1	
	XKC2861	REAR 1/4 COCKPIT FINISHER, RH	1	
15	531970	WEBBING	2	
16	602030	RETAINER, webbing	8	
17	RU608123	RIVET	16	
18	YKC3301	ATTACHMENT BRACKET, webbing	2	
20	XKC2877	HEADER RAIL	1	
21	ZKC3099	SEAL, header rail	1	
22	YKC3341	RETAINER, header rail seal, LH	1	
23	YKC3342	RETAINER, header rail seal, RH	1	
24	RA608236	RIVET	10	
25	SH106161	SCREW, header rail to hood frame	2	
30	622248	HOOD LATCH AND HANDLE, RH	1	
	622247	HOOD LATCH AND HANDLE, LH	1	
31	SF105123	SCREW	4	
32	YKC4196	CATCH PLATE, RH	1	
	YKC4195	CATCH PLATE, LH	1	
33	AAU8826	SCREW	4	
35	WKC3667	HOOD FRAME ASSEMBLY	1	
36	WKC3643	COVER, hood linkage, front, LH	1	

Ill. No	Part Number	Description	Qty. Req.	Details
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	WKC3644	COVER, hood linkage, front, RH	1	
37	WKC3645	COVER, hood linkage, rear, LH	1	
	WKC3646	COVER, hood linkage, rear, RH	1	
38	GHF1083	RIVET, plastic	4	
40	624580	BUSH & SPACER, nylon	16	
41	624583	WASHER, nylon	16	
42	AAU8093	SCREW, main bow to side link	2	
43	624569	SCREW, linkage assembly	14	
44	AFU1197	NUT	14	
45	SH105161	SCREW, front bow to side link	2	
46	GHF300	WASHER, plain	2	
47	GL108254	SCREW, hood frame to body	4	
48	GHF382	WASHER, locking	4	
49	WA108054	WASHER, plain	4	
51	WKC3295	HOOD PIVOT COVER, LH	1	
	WKC3296	HOOD PIVOT COVER, RH	1	
52	ZKC1632	SCREW, pivot cover attachment	2	upper
53	AB108054	SCREW, pivot cover attachment	6	lower
54	WA105004	WASHER, plain	8	
60	WKC3935PA	HOOD COVER, black	1	
	WKC5301JJ	HOOD COVER, navy blue	1	
	WKC5301AM	HOOD COVER, golden tan	1	
61	ZKC751	BLACK BUTTON, 'durable dot'	17	
62	713501	PLASTIC SOCKET, 'durable dot'	17	
63	713511	BLACK PLASTIC STUD, 'durable dot'	2	on hood
64	RU608123	RIVET	2	pivot cover
65	ZKC3825	WASHER, support	3	on rear bulkhead trim panel
66	509563	WASHER, spacing	3	
67	713511	BLACK PLASTIC STUD, 'durable dot'	3	
68	RU608313	RIVET	3	
70	GAC650	TONNEAU, black	1	
71	ZKC751	BLACK BUTTON, 'durable dot'	28	
72	713501	PLASTIC SOCKET, 'durable dot'	28	
73	713511	BLACK PLASTIC STUD, 'durable dot'	12	3 on each door top;
74	RU608123	RIVET	12	6 on screen top rail
75	713511	BLACK PLASTIC STUD, 'durable dot'	4	1 at base of each
76	RU608123	RIVET	4	windscreen pillar;
77	ZKC3825	WASHER, support	4	2 on top centre panel of fascia

To make a tidy professional job of replacing either metal or plastic sockets in your hood, you will require the following tool:

80	GAC5060X	DURABLE DOT TOOL	1	2 piece
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Ill. No	Part Number	Description	Qty. Req.	Details
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Carpet Sets

Carpet sets are available in 2 different types; the first trims the main floor area, and the second trims only the cockpit area.

The main floor carpet kits have seven pieces, and can be supplied in a choice of colours. The sill carpets are of the convertible style, so they need to be trimmed down for coupe models. The carpets are cut in such a way that they permit the use of either the original or our replacement sound deadening pads underneath. Because we have included foot pads on both sides of the tunnel carpet, the sets are suitable for both RH & LH drive vehicles.

Main Floor Carpet Sets

1	CSA6711	CARPET SET, black	1	convertible style: modify sill pieces for coupe
	CSA6712	CARPET SET, tartan red	1	
	CSA6713	CARPET SET, chestnut	1	
	CSA6715	CARPET SET, emerald	1	
	CSA6716	CARPET SET, navy	1	

The rear cockpit carpet sets (convertibles only) consist of six pieces; the rear shelf Carpet & the 3 vertical pieces (that line the edge of the cockpit area) are backed with board as original.

Rear Cockpit Carpet Sets

2	CSA6841	CARPET SET, black	1	convertible only
	CSA6813	CARPET SET, chestnut	1	
	CSA6816	CARPET SET, navy	1	

For both coupe & convertible models we supply a carpet underfelt kit that replaces the original factory sound deadening. If your original material is missing (or beyond redemption), you really should fit new underfelt before fitting your new carpets. New underfelt allows the carpets to fit as intended & reduces carpet wear. (Note: all our carpet sets are tailored to fit with underfelt)

4	CSA6750	UNDERFELT KIT	1	coupe & convertible
5	AM6818-2	RUBBER FOOTWELL MATS, pair with 'Triumph TR7' motif	1	superior 'Amco' moulded type
	MAT9	COARSE HAIR FOOTWELL MATS, pair with 'Laurel Wreath' logo	1	

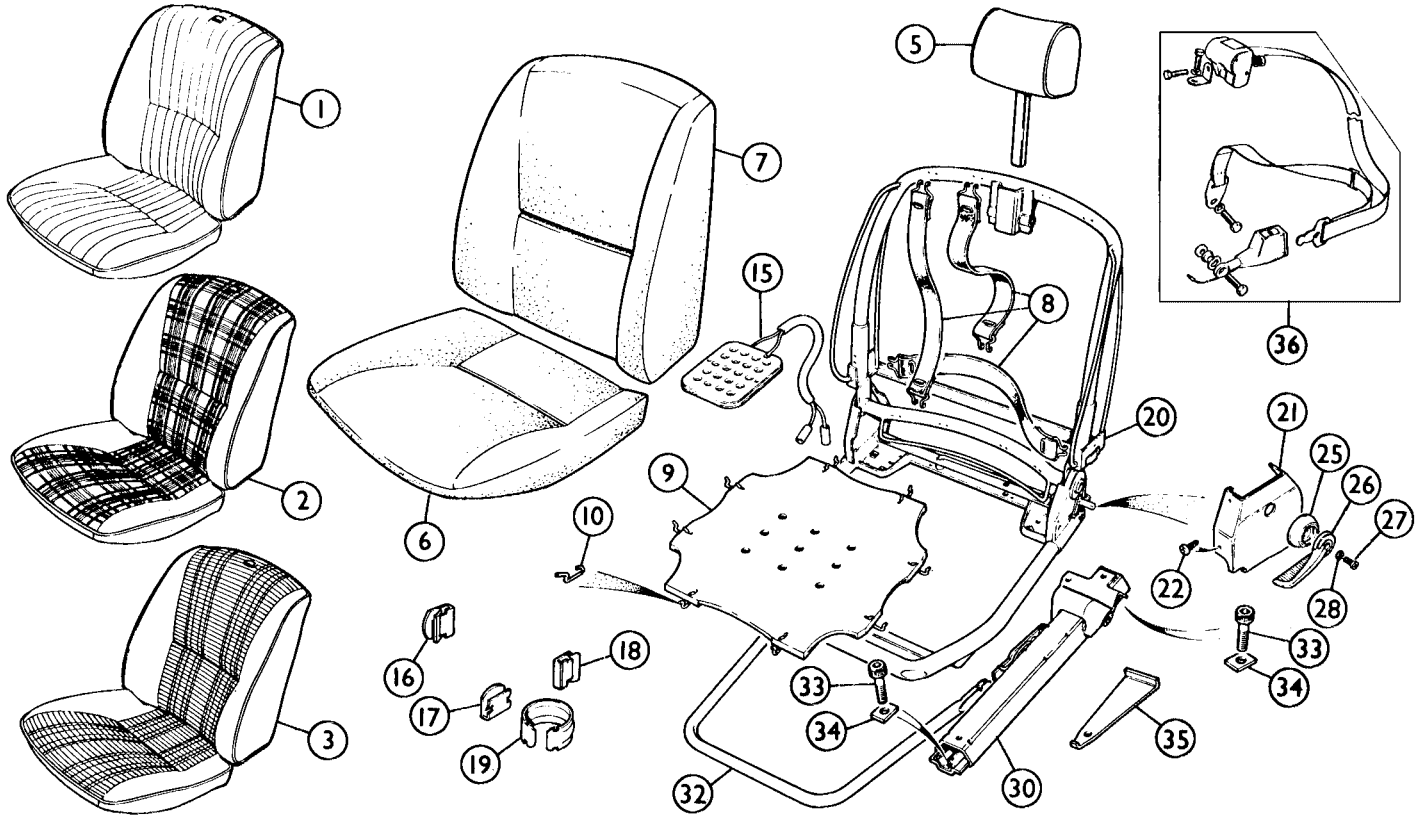
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Gearbox Tunnel Trim

10	TKP6911	KNEE PADS, pair, black	1	
	TKP6913	KNEE PADS, pair, golden tan	1	
	TKP6916	KNEE PADS, pair, navy	1	
11	GHF1231	CLIP, knee pad attaching	6	
12	YKC1690PA	GEAR LEVER GAITER, black	1	4 speed
	YKC3178PA	GEAR LEVER GAITER, black	1	
	XKC3668JJ	GEAR LEVER GAITER, navy	1	5 speed only
	XKC3668AM	GEAR LEVER GAITER, golden tan	1	
13	YKC3166PA	HANDBRAKE GAITER, black	1	
	XKC3696JJ	HANDBRAKE GAITER, navy	1	
	XKC3696AM	HANDBRAKE GAITER, golden tan	1	
14	XKC1221PA	CENTRE ARM REST, black	1	
	XKC1221JJ	CENTRE ARM REST, navy	1	
	XKC1221AM	CENTRE ARM REST, golden tan	1	
15	GHF211	NUT	2	
16	WL104001	WASHER, locking	2	
17	GHF306	WASHER, plain	2	
18	BD34716	STRIKER	1	
19	ZKC470	LATCH	1	

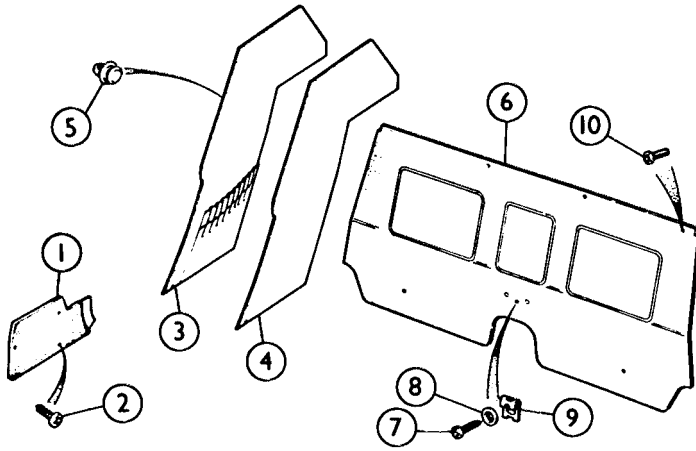
Boot Trim

25	XKC1567PA	FLOOR MAT, boot	1	
26	569254	BUTTON, durable dot	2	
27	7H9866	SOCKET, durable dot	2	
28	611845	STUD, boot floor	2	
29	563769	RIVET, stud	2	
30	XKC1558	SPARE WHEEL COVER	1	
31	XKC2647	LAMP COVER, LH	1	
32	XKC2648	LAMP COVER, RH	1	
33	ZKC1275A	SCREW, lamp cover	2	
34	ZKC2531	BOOT SIDE LINER, LH	1	coupe
35	ZKC2533	BOOT SIDE LINER, RH	1	
	YKC3655	BOOT SIDE LINER, LH	1	convertible
	YKC3657	BOOT SIDE LINER, RH	1	
36	BHA5067	FASTENER, liner	6	
37	XKC3736PA	BOOT FRONT LINER	1	coupe
	XKC3422PA	BOOT FRONT LINER	1	convertible
38	RGP6770	CLIP, liner	a/r	



Ill. No	Part Number	Description	Qty. Req.	Details
Seats				
1	SCA6711	SEAT COVERS, black, corded nylon	1pr	
	SCA6714	SEAT COVERS, beige, corded nylon	1pr	
2	SCA6722	SEAT COVERS, black, vinyl with red check cloth inserts	1pr	
	SCA6723	SEAT COVERS, golden tan, vinyl with golden tan check cloth inserts	1pr	
	SCA6725	SEAT COVERS, black vinyl, with green check cloth inserts	1pr	
	SCA6726	SEAT COVERS, navy, vinyl with navy check cloth inserts	1pr	
3	SCA6733	SEAT COVERS, golden tan, pleated nylon	1pr	
	SCA6736	SEAT COVERS, navy, pleated nylon	1pr	
5	YKC3169PA	HEAD RESTRAINT, black vinyl	2	
	YKC581AA	HEAD RESTRAINT, beige vinyl	2	
	XKC3898JJ	HEAD RESTRAINT, navy vinyl	2	
	XKC3898AM	HEAD RESTRAINT, golden tan vinyl	2	
6	WKC3449X	CUSHION FOAM	2	
7	WKC4648	SQUAB FOAM	2	
8	GAC6122X	WEBBING KIT	2	also inc. hardware for one seat
9	XKC320	SEAT DIAPHRAGM	2	
10	612261	HOOK, diaphragm	16	
15	158534	SENSOR, seat belt warning	2	
16	GHF1500	CLIP, cushion cover to frame	42	
17	AHH9303	CLIP, squab cover to frame	10	
18	GHF1500	CLIP, squab cover to frame	14	
19	BHA4339	CLIP, covers to frame	10	
20	WKC351	SEAT FRAME ASSEMBLY, LH	1	
	WKC350	SEAT FRAME ASSEMBLY, RH	1	
21	GAC6123X	SIDE COVERS, seat pair, black	1	LH seat
	GAC6125X	SIDE COVERS, seat pair, beige	1	
	GAC6127X	SIDE COVERS, seat pair, navy	1	
	GAC6129X	SIDE COVERS, seat pair, golden tan	1	
	GAC6124X	SIDE COVERS, seat pair, black	1	
	GAC6126X	SIDE COVERS, seat pair, beige	1	RH seat
	GAC6128X	SIDE COVERS, seat pair, navy	1	
	GAC6130X	SIDE COVERS, seat pair, golden tan	1	
22	YZ3103	SCREW, side cover to frame	12	
25	YKC211PA	ESCUTCHEON, handle	2	
26	717105	HANDLE, reclining	2	

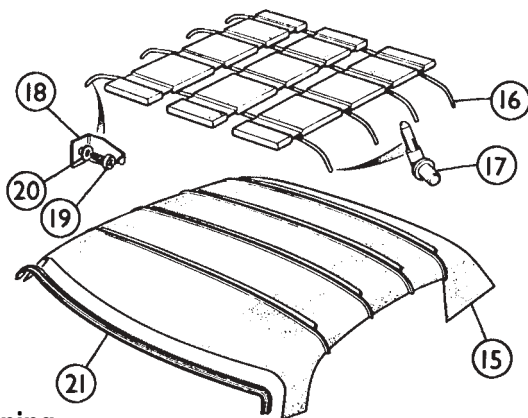
Ill. No	Part Number	Description	Qty. Req.	Details
27	PMP308	SCREW, handle	2	
28	WL700101	WASHER, locking	2	
30	XKC217	SEAT RUNNER ASSEMBLY, LH	2	
	XKC218	SEAT RUNNER ASSEMBLY, RH	2	
32	ZKC141	HANDLE, runner releasing	2	
33	SS108351	SCREW, runner to floor	8	
34	ZKC221	WASHER, square	8	
35	ZKC1620	RESTRAINT, runner	2	
36	XKC3517	SEAT BELT KIT	2	



Ill. No	Part Number	Description	Qty. Req.	Details
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Interior Trim

1	TKP6851	LOWER 'A' POST LINERS, black	1pr	RHD
	TKP6853	LOWER 'A' POST LINERS, golden tan	1pr	
	TKP6854	LOWER 'A' POST LINERS, beige	1pr	
	TKP6856	LOWER 'A' POST LINERS, navy	1pr	
	TKP6861	LOWER 'A' POST LINERS, black	1pr	
	TKP6863	LOWER 'A' POST LINERS, golden tan	1pr	LHD
	TKP6864	LOWER 'A' POST LINERS, beige	1pr	
	TKP6866	LOWER 'A' POST LINERS, navy	1pr	
2	575937	SCREW, 'A' post liner attaching	6	
3	TKP6811	'B' POST LINERS, black, with pockets	1pr	
	TKP6814	'B' POST LINERS, beige, with pockets	1pr	
4	TKP6821	'B' POST LINERS, black, no pockets	1	coupe from ACG15317
	TKP6823	'B' POST LINERS, golden tan, no pockets	1	
	TKP6824	'B' POST LINERS, beige, no pockets	1	
	TKP6826	'B' POST LINERS, navy, no pockets	1	
5	CZH884	CLIP, 'B' post liner attaching	6	
6	WKC3922PA	REAR COCKPIT LINER, black	1	coupe
	XKC781AA	REAR COCKPIT LINER, beige	1	
	XKC3588JJ	REAR COCKPIT LINER, navy	1	
	XKC3588AM	REAR COCKPIT LINER, golden tan	1	
	WKC3297PA	REAR COCKPIT LINER, black	1	convertible
	WKC3297AA	REAR COCKPIT LINER, beige	1	
	WKC4624JJ	REAR COCKPIT LINER, navy	1	
	WKC4624AM	REAR COCKPIT LINER, golden tan	1	
7	AD608074	SCREW, black, liner attaching	5	
8	ZKC1607	WASHER, cupped	7	
9	FU25648	SPIRE CLIP	5	
10	ZKC1613	SCREW, top outer corners of liner	2	



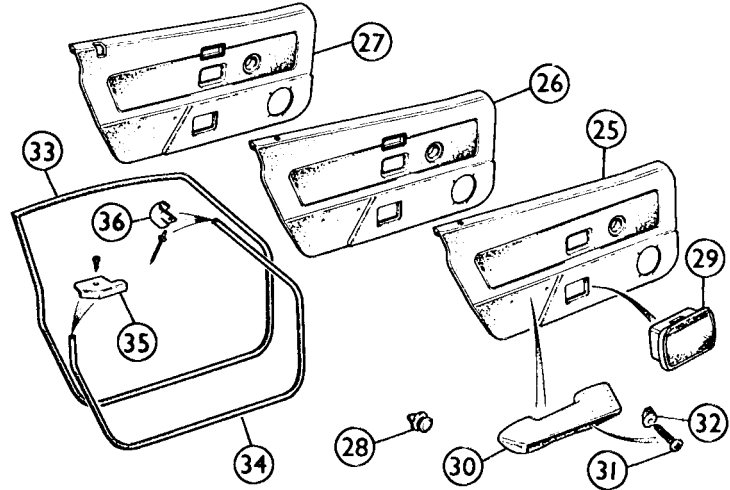
Headlining

15	ZKC3684NC	HEADLINING, sebring white	1	
16	YKC917	LISTING RAIL	4	
17	ZKC457	CAP, listing rail	8	
18	ZKC862	SUPPORT, listing rail	2	coupe
19	GHF426	SCREW, support	2	
20	WC702101	WASHER, plain	2	
21	ZKC1432NC	TRIM RAIL SEAL	1	

Identifying Your Trim Colour

The trim colour of your car is identified by a three letter code on the commission/VIN plate. OK, if you've got black, navy or one of the contrasting check materials then you should be able to sort it.

However, Golden Tan (a 1979 on colour) and beige (1975-80) are a little more difficult if you haven't a sample to go by. The solution is easy, on your commission/VIN plate, 'AAA' is beige, 'AAM' is golden tan (and for the record, 'RAG' is golden tan with check inserts).



Ill. No	Part Number	Description	Qty. Req.	Details
25	TKP6711	DOOR LINERS, black	1pr	Early style. No door lamp hole
	TKP6714	DOOR LINERS, beige	1pr	
	TKP6722	DOOR LINERS, black, with red check insert	1pr	
	TKP6725	DOOR LINERS, black with green check insert, pair	1pr	Intermediate style. With lamp hole and aperture round lock knob
26	TKP6731	DOOR LINERS, black	1pr	
	TKP6733	DOOR LINERS, golden tan	1pr	
	TKP6734	DOOR LINERS, beige	1pr	
	TKP6736	DOOR LINERS, navy	1pr	
	TKP6742	DOOR LINERS, black with red check insert, pair	1pr	
	TKP6743	DOOR LINERS, golden tan with golden tan check insert	1pr	Late style. With lamp hole and aperture for rectangular lock knob
	TKP6745	DOOR LINERS, black with green check insert	1pr	
	TKP6746	DOOR LINERS, navy with navy check insert	1pr	
27	TKP6751	DOOR LINERS, black	1pr	Late style. With lamp hole and aperture for rectangular lock knob
	TKP6753	DOOR LINERS, golden tan	1pr	
	TKP6756	DOOR LINERS, navy	1pr	
	TKP6763	DOOR LINERS, golden tan with golden tan check insert	1pr	
	TKP6766	DOOR LINERS, navy with navy check insert	1pr	
28	GHF1222	CLIP, door liner attaching	18	
29	YKC970	ASH TRAY	2	
30	XKC1231PA	DOOR PULL, black, LH	1	coupe convertible
	XKC1232PA	DOOR PULL, black, RH	1	
	XKC1231AA	DOOR PULL, beige, LH	1	
	XKC1232AA	DOOR PULL, beige, RH	1	
	XKC1231JJ	DOOR PULL, navy, LH	1	
	XKC1232JJ	DOOR PULL, navy, RH	1	
	XKC1231AM	DOOR PULL, golden tan, LH	1	
	XKC1232AM	DOOR PULL, golden tan, RH	1	
31	AB614101	SCREW, door pull	4	
32	GHF1027	NUT, 'locknut'	4	
33	WKC3827PA	DOOR SEAL	2	coupe convertible
34	WKC4101	DOOR SEAL, LH	1	
	WKC4102	DOOR SEAL, RH	1	
35	YKC3330	CAPPING, door seal on 'B' post, LH	1	convertible
	YKC3331	CAPPING, door seal on 'B' post, RH	1	
36	YKC3376	CAPPING, door seal, LH top of screen pillar	1	
	YKC3377	CAPPING, door seal, RH top of screen pillar	1	